

# PM1340 Lathe - Schedule of Fasteners Used

David P. Best- September 2016

Length (mm unless noted otherwise) / Type	Fastener Treading, Type & Length - All are socket head cap screws unless noted																			
	4-40		3/8 NPT		M5-0.8					M6-1.0										
	1.25"	Hex Nut	Hex Plug	Hex-Plug	6 Shoulder	8 Button	10 Philips	12 Button stub	40	12	16 Set	16	20	25	40	50	Washer	Hex Nut		
Aprion			1								4	1					1	4		
Banjo Gear Bracket																				
Carriage Rack on Bedway Sides												7								
Carriage to Apron Mounting																				
Carriage to Way Lock Blocks																				
Chip/Coolant Shield												3					3			
Crossslide to Compound													2							
Electrical/Relay Box													2				2			
Feed Selector							3								3					
Feed/ Threading/Direction Shaft Left End							2						2							
Feed/ Threading/Direction Shaft Right End																				
Fwd/Rev Lever Switch Mounting	4	4																		
Gap Bed Casting																				
Headstock Plackard Faceplates							5													
Headstock Spindle-end/Gear-Shaft Ends				1						2		8	6	3						
Headstock to Bedway Castings																				
Headstock Top-Plate			1										4							
Motor Belt Tension Adjustment Bracket																				
Motor Bracket to Bedways																				
Motor Mount Base																				
Motor Mount Base to Motor Bracket																				
Norton Gear Lever Panel													2	1						
On/Off/Direction Lever										2										
Panel Cover Screws							12													
Proximity Stop							1	1									2			
Tailstock									2				3				2			
Thread Dial														1	2					
<b>Total</b>	<b>4</b>	<b>4</b>		<b>1</b>			<b>0</b>	<b>10</b>	<b>13</b>	<b>1</b>	<b>2</b>	<b>4</b>	<b>4</b>	<b>14</b>	<b>20</b>	<b>9</b>	<b>5</b>	<b>6</b>	<b>6</b>	<b>4</b>
Ordered from McMaster in SS	25	100		2	1		1	100	25	100	10	100	10	25	25	25	10	10		50

= Stub-end  
 = Shortened to fit  
 = Required?

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	M8-1.25										M10-1.5					
	12	18	20 Setscrew Ext. Point	20	25	30 Set	30	40	50	Flanged Locknut	Washer		16 Shoulder	40	Flanged Loxknut	
Aprion				3												14
Banjo Gear Bracket									1							1
Carriage Rack on Bedway Sides																
Carriage to Apron Mounting								2								2
Carriage to Way Lock Blocks				4												4
Chip/Coolant Shield				1												7
Crossslide to Compound		2														4
Electrical/Relay Box																4
Feed Selector																6
Feed/ Threading/Direction Shaft Left End																4
Feed/ Threading/Direction Shaft Right End									2							2
Fwd/Rev Lever Switch Mounting																8
Gap Bed Casting													4			4
Headstock Plackard Faceplates																5
Headstock Spindle-end/Gear-Shaft Ends	3				3											26
Headstock to Bedway Castings													4			4
Headstock Top-Plate																5
Motor Belt Tension Adjustment Bracket									1			1		1		4
Motor Bracket to Bedways									3							3
Motor Mount Base									4		4					8
Motor Mount Base to Motor Bracket													2	2		4
Norton Gear Lever Panel																3
On/Off/Direction Lever	1				1											4
Panel Cover Screws																12
Proximity Stop																4
Tailstock				2			2									11
Thread Dial																3
																0
																0
<b>Total</b>	<b>4</b>	<b>2</b>	<b>2</b>	<b>9</b>	<b>3</b>	<b>2</b>	<b>8</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>1</b>	<b>1</b>	<b>10</b>	<b>3</b>		<b>161</b>
Ordered from McMaster in SS	10	10	10	10	10	10	10	5	10	10	10	1	15	10		750

 SS  
 Msc  
 McMaster

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Length (mm unless noted  
otherwise) / Type

Aprion
Banjo Gear Bracket
Carriage Rack on Bedway Sides
Carriage to Apron Mounting
Carriage to Way Lock Blocks
Chip/Coolant Shield
Crossslide to Compound
Electrical/Relay Box
Feed Selector
Feed/ Threading/Direction Shaft Left End
Feed/ Threading/Direction Shaft Right End
Fwd/Rev Lever Switch Mounting
Gap Bed Casting
Headstock Plackard Faceplates
Headstock Spindle-end/Gear-Shaft Ends
Headstock to Bedway Castings
Headstock Top-Plate
Motor Belt Tension Adjustment Bracket
Motor Bracket to Bedways
Motor Mount Base
Motor Mount Base to Motor Bracket
Norton Gear Lever Panel
On/Off/Direction Lever
Panel Cover Screws
Proximity Stop
Tailstock
Thread Dial

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**Total**

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Ordered from McMaster in SS