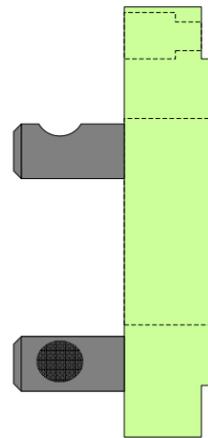
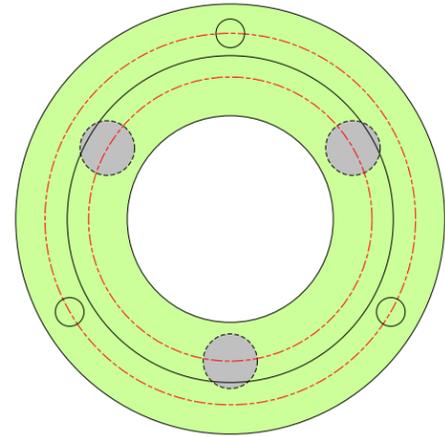
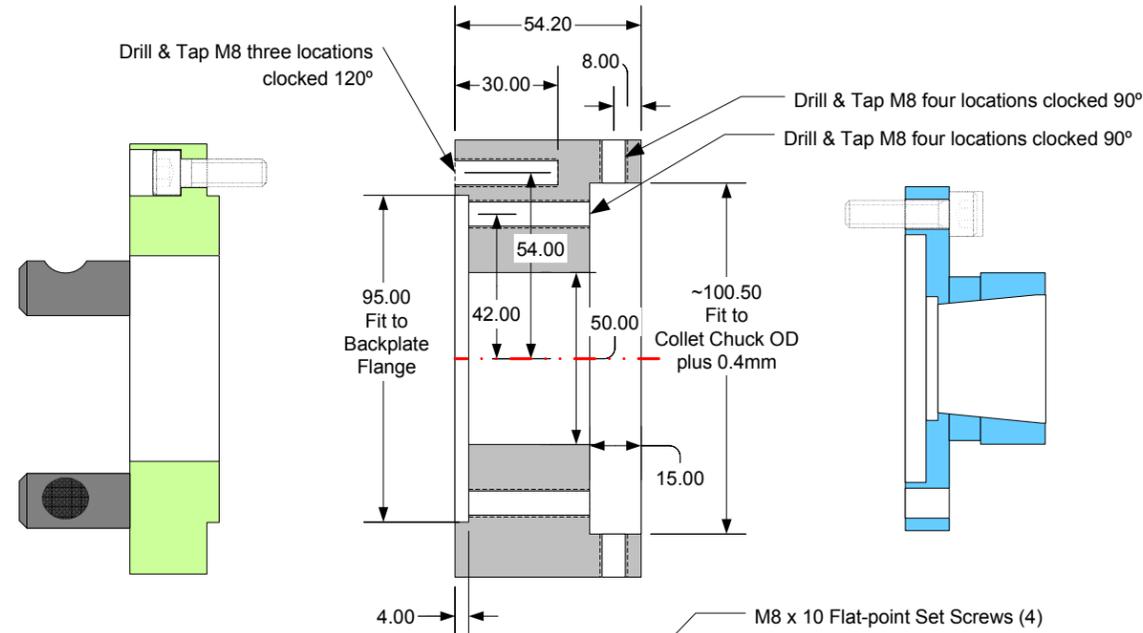
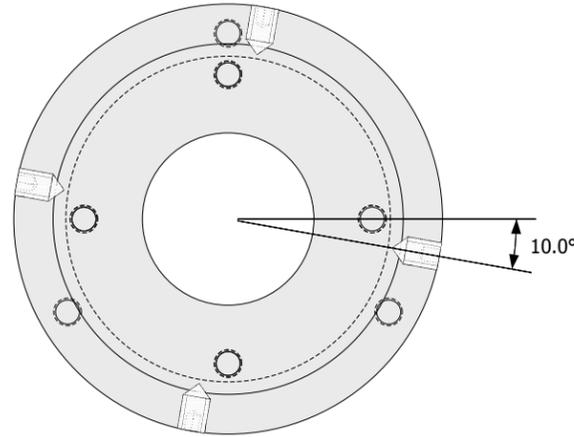


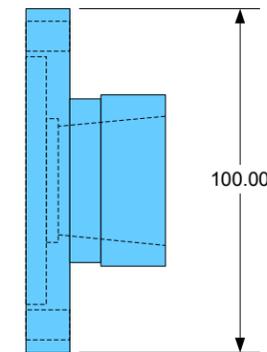
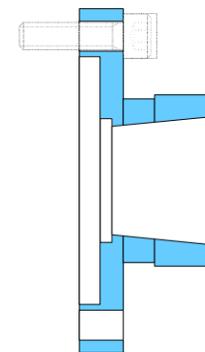
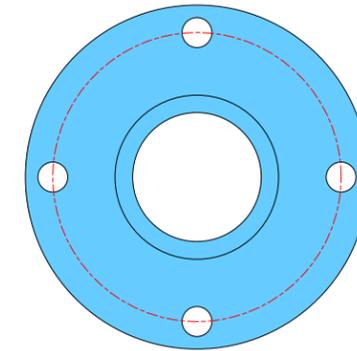
Bison 7-878-054F - BackPlate, 5-inch, D1-4  
MSC #54987250



Shop-fabricated Adapter  
5" diameter x 3" long 1045 Steel McMaster #8924K523

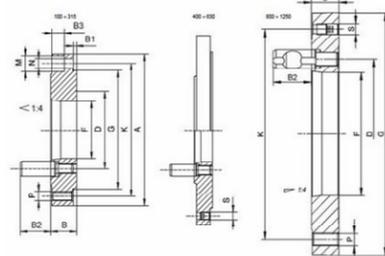


100mm ER-40 Collet Chuck  
eBay Seller partsretailing



**TECHNICAL DATA**

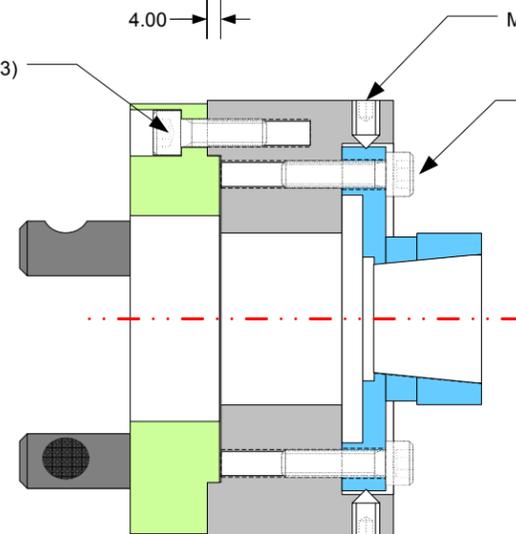
Chuck Size		5
Size	in	4.9213
Taper		D1-4
A	in	4.9213
B	in	1.0236
B1	in	0.1378
B2	in	1.2677
D	in	3.252
F	in	2.3622
G (h4)	in	3.7402
K	in	4.252
M	in	3x13.5
N		3x8.4
P		6xM8
S		-
Wt		4.0



M8 x 35 Socket Head Cap Screws (3)

M8 x 10 Flat-point Set Screws (4)

M8 x 40 Socket Head Cap Screws (4)



**ER-40 Collet Chuck for D1-4 Camlock  
Mounting with Set-Tru Adjustability.**

NOTE: All Dimensions in millimeters unless otherwise noted.

Manufacturer Model Number	8240-X
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PM1340 Metal Lathe The Best & Jacobs Full Custom Edition	
Best Services - Bespoke Wood & Metal David P. Best, designer	June 2017 Rev 1