

		1236T/1340GT			threads and feed								
		1	2	3	4	5	6	7	8		0.748747864mm=0.0		
A齒數		16	18	19	20	22	24	26	28		1	2	
A*36/16		1	1.125	1.1875	1.25	1.375	1.5	1.625	1.75		1.000	1.125	
英制螺紋	A	4.00	4.50	4.75	5.00	5.50	6.00	6.50	7.00		0.05896	0.05241	
	B	8.00	9.00	9.50	10.00	11.00	12.00	13.00	14.00		0.02948	0.02620	
	C	16.00	18.00	19.00	20.00	22.00	24.00	26.00	28.00		0.01474	0.01310	
	D	32.00	36.00	38.00	40.00	44.00	48.00	52.00	56.00		0.00737	0.00655	
	E	64.00	72.00	76.00	80.00	88.00	96.00	104.00	112.00		0.00368	0.00328	
Metric	A	6.00	5.33	5.05	4.80	4.36	4.00	3.69	3.43				
40 x 40	B	3.00	2.67	2.53	2.40	2.18	2.00	1.85	1.71				
	C	1.50	1.33	1.26	1.20	1.09	1.00	0.92	0.86				
	D	0.75	0.67	0.63	0.60	0.55	0.50	0.46	0.43				
	E	0.38	0.33	0.32	0.30	0.27	0.25	0.23	0.21				
Metric	A	7.50	6.67	6.32	6.00	5.45	5.00	4.61	4.29				
40 x 32	B	3.75	3.33	3.16	3.00	2.73	2.50	2.31	2.14				
	C	1.87	1.67	1.58	1.50	1.36	1.25	1.15	1.07				
	D	0.94	0.83	0.79	0.75	0.68	0.62	0.58	0.54				
	E	0.47	0.42	0.39	0.37	0.34	0.31	0.29	0.27				
Metric	A	7.99	7.11	6.73	6.40	5.81	5.33	4.92	4.57				
40 x 30	B	4.00	3.55	3.37	3.20	2.91	2.66	2.46	2.28				
	C	2.00	1.78	1.68	1.60	1.45	1.33	1.23	1.14				
	D	1.00	0.89	0.84	0.80	0.73	0.67	0.61	0.57				
	E	0.50	0.44	0.42	0.40	0.36	0.33	0.31	0.29				
Metric	A	4.80	4.27	4.04	3.84	3.49	3.20	2.95	2.74				
32 x 40	B	2.40	2.13	2.02	1.92	1.75	1.60	1.48	1.37				
	C	1.20	1.07	1.01	0.96	0.87	0.80	0.74	0.69				
	D	0.60	0.53	0.51	0.48	0.44	0.40	0.37	0.34				
	E	0.30	0.27	0.25	0.24	0.22	0.20	0.18	0.17				
Metric	A	4.50	4.00	3.79	3.60	3.27	3.00	2.77	2.57				
30 x 40	B	2.25	2.00	1.89	1.80	1.64	1.50	1.38	1.29				
	C	1.13	1.00	0.95	0.90	0.82	0.75	0.69	0.64				
	D	0.56	0.50	0.47	0.45	0.41	0.38	0.35	0.32				
	E	0.28	0.25	0.24	0.23	0.20	0.19	0.17	0.16				

	Feed Rates (In Per Rev)				
3	4	5	6	7	8
1.188	1.250	1.375	1.500	1.625	1.750
0.04965	0.04716	0.04288	0.03930	0.03628	0.03369
0.02482	0.02358	0.02144	0.01965	0.01814	0.01684
0.01241	0.01179	0.01072	0.00983	0.00907	0.00842
0.00621	0.00590	0.00536	0.00491	0.00454	0.00421
0.00310	0.00295	0.00268	0.00246	0.00227	0.00211
Course	Fine				
0.25	0.2				
0.3	0.25				
0.35	0.35				
0.4	0.5				
0.45	0.75				
0.5	1.0				
0.6	1.25				
0.7	1.5				
0.75	2.0				
0.8					
1.0					
1.25					
1.5					
1.75					
2.0					
2.5					
3.0					
3.5					
4.0					
4.5					
5.0					
5.5					
6.0					
