



Notes:

1. Four required - made of 360 Free Machining Brass
2. Turn $\frac{3}{4}$ " diameter stock to best OD for knurl finish based on knurler pitch
3. Jam nut bore threaded to match workpiece set screws - $\frac{3}{8}$ "-24 thread
4. Chamfer edges as desired for finish

		PROJECT PM1340GT Upgrades			
		TITLE Spider Jam Nuts			
		BSS1 concept			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B		10 -15 - 17 - II	
DRAWN	Alan H	10/15/2017	SCALE 4:1	WEIGHT	SHEET 1/1