

		ENGLISH C+	uwPM1228VF-LB									METRIC: 1228VF-LB			
2		TPI	FEED Rate	XFEED	One2Five	LS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTh	hPmm	FEEI	TrnsPmm-XF
1512	1510	4.00000	0.02880	0.01440	Five	LScrew	B	30	S & T	S & T	50	6.35000	1.36702	0.68351	
1686	1684	4.00000	0.02880	0.01440	Four	LScrew	B	30	S & T	S & T	60	6.35000	1.36702	0.68351	
1861	1859	4.00000	0.02880	0.01440	Four	LScrew	C	N & U	S & T	S & T	N & U	6.35000	1.36702	0.68351	
2070	2068	4.00000	0.02880	0.01440	Three	LScrew	C	30	S & T	S & T	35	6.35000	1.36702	0.68351	
2527	2525	4.00000	0.02880	0.01440	Five	LScrew	C	60	S & T	S & T	50	6.35000	1.36702	0.68351	
DELETE FLAG			= Total No. of Search Results												
1377	1375	4.50026	0.02560	0.01280	Five	LScrew	B	35	91	86	49	5.64412	1.53798	0.76899	
2147	2145	4.50026	0.02560	0.01280	Five	LScrew	C	50	91	86	35	5.64412	1.53798	0.76899	
2320	2318	4.50026	0.02560	0.01280	Three	LScrew	C	50	91	86	49	5.64412	1.53798	0.76899	
DELETE FLAG			= Total No. of Search Results												
2562	2560	5.00000	0.02304	0.01152	Five	LScrew	C	90	S & T	S & T	60	5.08000	1.70877	0.85439	
2698	2696	5.00000	0.02304	0.01152	One	LScrew	C	50	S & T	S & T	60	5.08000	1.70877	0.85439	
DELETE FLAG			= Total No. of Search Results												
1683	1681	6.00000	0.01920	0.00960	One	LScrew	B	30	S & T	S & T	60	4.23333	2.05052	1.02526	
1858	1856	6.00000	0.01920	0.00960	One	LScrew	C	N & U	S & T	S & T	N & U	4.23333	2.05052	1.02526	
2387	2385	6.00000	0.01920	0.00960	Five	LScrew	C	90	S & T	S & T	50	4.23333	2.05052	1.02526	
2561	2559	6.00000	0.01920	0.00960	Four	LScrew	C	90	S & T	S & T	60	4.23333	2.05052	1.02526	
DELETE FLAG			= Total No. of Search Results												
1718	1716	7.00000	0.01646	0.00823	One	LScrew	B	35	S & T	S & T	60	3.62857	2.39228	1.19614	
1893	1891	7.00000	0.01646	0.00823	One	LScrew	C	35	S & T	S & T	30	3.62857	2.39228	1.19614	
2560	2558	7.00000	0.01646	0.00823	Three	LScrew	C	90	S & T	S & T	60	3.62857	2.39228	1.19614	
DELETE FLAG			= Total No. of Search Results												
602	600	8.00000	0.01440	0.00720	Five	LScrew	A	30	S & T	S & T	50	3.17500	2.73403	1.36702	
776	774	8.00000	0.01440	0.00720	Four	LScrew	A	30	S & T	S & T	60	3.17500	2.73403	1.36702	
951	949	8.00000	0.01440	0.00720	Four	LScrew	B	N & U	S & T	S & T	N & U	3.17500	2.73403	1.36702	
1160	1158	8.00000	0.01440	0.00720	Three	LScrew	B	30	S & T	S & T	35	3.17500	2.73403	1.36702	
1617	1615	8.00000	0.01440	0.00720	Five	LScrew	B	60	S & T	S & T	50	3.17500	2.73403	1.36702	
2001	1999	8.00000	0.01440	0.00720	Four	LScrew	C	60	S & T	S & T	30	3.17500	2.73403	1.36702	
2175	2173	8.00000	0.01440	0.00720	Three	LScrew	C	60	S & T	S & T	35	3.17500	2.73403	1.36702	
2559	2557	8.00000	0.01440	0.00720	Two	LScrew	C	90	S & T	S & T	60	3.17500	2.73403	1.36702	
DELETE FLAG			= Total No. of Search Results												
2558	2556	9.00000	0.01280	0.00640	One	LScrew	C	90	S & T	S & T	60	2.82222	3.07579	1.53789	
DELETE FLAG			= Total No. of Search Results												
1652	1650	10.00000	0.01152	0.00576	Five	LScrew	B	90	S & T	S & T	60	2.54000	3.41754	1.70877	
1788	1786	10.00000	0.01152	0.00576	One	LScrew	B	50	S & T	S & T	60	2.54000	3.41754	1.70877	
1827	1825	10.00000	0.01152	0.00576	Five	LScrew	C	90	S & T	S & T	30	2.54000	3.41754	1.70877	
1963	1961	10.00000	0.01152	0.00576	One	LScrew	C	50	S & T	S & T	30	2.54000	3.41754	1.70877	
DELETE FLAG			= Total No. of Search Results												
2208	2206	11.02041	0.01045	0.00523	One	LScrew	C	90	S & T	S & T	49	2.30481	3.76627	1.88314	
1427	1425	11.05442	0.01042	0.00521	Five	LScrew	B	50	56	91	49	2.29772	3.77789	1.88895	
1518	1516	11.05714	0.01042	0.00521	One	LScrew	B	30	56	86	50	2.29716	3.77882	1.88941	
2396	2394	11.05714	0.01042	0.00521	Four	LScrew	C	90	56	86	50	2.29716	3.77882	1.88941	
2533	2531	11.05714	0.01042	0.00521	One	LScrew	C	60	56	86	50	2.29716	3.77882	1.88941	
1594	1592	11.06109	0.01041	0.00521	Two	LScrew	B	49	86	91	50	2.29634	3.78017	1.89009	
1678	1676	11.07692	0.01040	0.00520	One	LScrew	B	90	91	56	60	2.29306	3.78558	1.89279	
1853	1851	11.07692	0.01040	0.00520	One	LScrew	C	90	91	56	30	2.29306	3.78558	1.89279	
DELETE FLAG			= Total No. of Search Results												
5007	5005	10.90180	0.09173	0.04586	Five	Feed	C	30	91	56	49	2.32989	0.42920	0.21460	
658	656	10.93953	0.01053	0.00527	One	LScrew	A	35	86	56	50	2.32185	3.73863	1.86932	
1218	1216	10.93953	0.01053	0.00527	One	LScrew	B	49	86	56	35	2.32185	3.73863	1.86932	
1500	1498	10.93953	0.01053	0.00527	Three	LScrew	B	90	86	56	50	2.32185	3.73863	1.86932	
909	907	10.94017	0.01053	0.00527	Two	LScrew	A	50	91	56	60	2.32172	3.73885	1.86942	
1084	1082	10.94017	0.01053	0.00527	Two	LScrew	B	50	91	56	30	2.32172	3.73885	1.86942	
5387	5385	10.99088	0.09098	0.04549	Five	Feed	C	35	86	56	60	2.31101	0.43271	0.21636	
DELETE FLAG			= Total No. of Search Results												
1419	1417	11.51717	0.01000	0.00500	Two	LScrew	B	50	86	91	49	2.20540	3.93604	1.96802	

1	5460	ENGLISH C+	uwPM1228VF-LB								METRIC: 1228VF-LB			
2		TPI	FEED Rate	XFEED	One2Five	LS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTH	hPmm_FEEI	TrnsPmm-XF
825	823	11.52196	0.01000	0.00500	Three	LScrew	A	35	86	91	60	2.20449	3.93768	1.96884
862	860	11.52196	0.01000	0.00500	Five	LScrew	A	49	86	91	60	2.20449	3.93768	1.96884
1000	998	11.52196	0.01000	0.00500	Three	LScrew	B	35	86	91	30	2.20449	3.93768	1.96884
1037	1035	11.52196	0.01000	0.00500	Five	LScrew	B	49	86	91	30	2.20449	3.93768	1.96884
5002	5000	11.53562	0.08669	0.04334	Five	Feed	C	30	86	56	49	2.20188	0.45416	0.22708
1307	1305	11.57210	0.00995	0.00498	Five	LScrew	B	90	91	86	49	2.19493	3.95481	1.97741
1408	1406	11.57210	0.00995	0.00498	One	LScrew	B	50	91	86	49	2.19493	3.95481	1.97741
904	902	11.57623	0.00995	0.00498	Two	LScrew	A	50	86	56	60	2.19415	3.95622	1.97811
1079	1077	11.57623	0.00995	0.00498	Two	LScrew	B	50	86	56	30	2.19415	3.95622	1.97811
DELETE FLAG = Total No. of Search Results														
2398	2396	11.42791	0.01008	0.00504	One	LScrew	C	90	86	91	50	2.22263	3.90553	1.95277
252	250	11.42857	0.01008	0.00504	Five	LScrew	A	30	S & T	S & T	35	2.22250	3.90576	1.95288
425	423	11.42857	0.01008	0.00504	Three	LScrew	A	30	S & T	S & T	49	2.22250	3.90576	1.95288
461	459	11.42857	0.01008	0.00504	Four	LScrew	A	35	S & T	S & T	49	2.22250	3.90576	1.95288
1231	1229	11.42857	0.01008	0.00504	Four	LScrew	B	50	S & T	S & T	35	2.22250	3.90576	1.95288
1267	1265	11.42857	0.01008	0.00504	Five	LScrew	B	60	S & T	S & T	35	2.22250	3.90576	1.95288
1440	1438	11.42857	0.01008	0.00504	Three	LScrew	B	60	S & T	S & T	49	2.22250	3.90576	1.95288
1554	1552	11.46667	0.01005	0.00502	Two	LScrew	B	35	56	86	50	2.21512	3.91878	1.95939
2114	2112	11.46667	0.01005	0.00502	Two	LScrew	C	49	56	86	35	2.21512	3.91878	1.95939
70	68	11.48718	0.01003	0.00501	Three	LScrew	A	N & U	91	56	N & U	2.21116	3.92579	1.96290
106	104	11.48718	0.01003	0.00501	Four	LScrew	A	35	91	56	30	2.21116	3.92579	1.96290
317	315	11.48718	0.01003	0.00501	Five	LScrew	A	49	91	56	35	2.21116	3.92579	1.96290
1120	1118	11.48718	0.01003	0.00501	Three	LScrew	B	60	91	56	30	2.21116	3.92579	1.96290
DELETE FLAG = Total No. of Search Results														
773	771	12.00000	0.00960	0.00480	One	LScrew	A	30	S & T	S & T	60	2.11667	4.10105	2.05052
948	946	12.00000	0.00960	0.00480	One	LScrew	B	N & U	S & T	S & T	N & U	2.11667	4.10105	2.05052
1477	1475	12.00000	0.00960	0.00480	Five	LScrew	B	90	S & T	S & T	50	2.11667	4.10105	2.05052
1651	1649	12.00000	0.00960	0.00480	Four	LScrew	B	90	S & T	S & T	60	2.11667	4.10105	2.05052
1826	1824	12.00000	0.00960	0.00480	Four	LScrew	C	90	S & T	S & T	30	2.11667	4.10105	2.05052
1998	1996	12.00000	0.00960	0.00480	One	LScrew	C	60	S & T	S & T	30	2.11667	4.10105	2.05052
2035	2033	12.00000	0.00960	0.00480	Three	LScrew	C	90	S & T	S & T	35	2.11667	4.10105	2.05052
DELETE FLAG = Total No. of Search Results														
622	620	13.00000	0.00886	0.00443	Five	LScrew	A	30	56	91	50	1.95385	4.44280	2.22140
796	794	13.00000	0.00886	0.00443	Four	LScrew	A	30	56	91	60	1.95385	4.44280	2.22140
971	969	13.00000	0.00886	0.00443	Four	LScrew	B	N & U	56	91	N & U	1.95385	4.44280	2.22140
1180	1178	13.00000	0.00886	0.00443	Three	LScrew	B	30	56	91	35	1.95385	4.44280	2.22140
1637	1635	13.00000	0.00886	0.00443	Five	LScrew	B	60	56	91	50	1.95385	4.44280	2.22140
2021	2019	13.00000	0.00886	0.00443	Four	LScrew	C	60	56	91	30	1.95385	4.44280	2.22140
2195	2193	13.00000	0.00886	0.00443	Three	LScrew	C	60	56	91	35	1.95385	4.44280	2.22140
2579	2577	13.00000	0.00886	0.00443	Two	LScrew	C	90	56	91	60	1.95385	4.44280	2.22140
DELETE FLAG = Total No. of Search Results														
808	806	14.00000	0.00823	0.00411	One	LScrew	A	35	S & T	S & T	60	1.81429	4.78456	2.39228
983	981	14.00000	0.00823	0.00411	One	LScrew	B	35	S & T	S & T	30	1.81429	4.78456	2.39228
1650	1648	14.00000	0.00823	0.00411	Three	LScrew	B	90	S & T	S & T	60	1.81429	4.78456	2.39228
1825	1823	14.00000	0.00823	0.00411	Three	LScrew	C	90	S & T	S & T	30	1.81429	4.78456	2.39228
DELETE FLAG = Total No. of Search Results														
41	39	16.00000	0.00720	0.00360	Four	LScrew	A	N & U	S & T	S & T	N & U	1.58750	5.46807	2.73403
250	248	16.00000	0.00720	0.00360	Three	LScrew	A	30	S & T	S & T	35	1.58750	5.46807	2.73403
707	705	16.00000	0.00720	0.00360	Five	LScrew	A	60	S & T	S & T	50	1.58750	5.46807	2.73403
1091	1089	16.00000	0.00720	0.00360	Four	LScrew	B	60	S & T	S & T	30	1.58750	5.46807	2.73403
1265	1263	16.00000	0.00720	0.00360	Three	LScrew	B	60	S & T	S & T	35	1.58750	5.46807	2.73403
1649	1647	16.00000	0.00720	0.00360	Two	LScrew	B	90	S & T	S & T	60	1.58750	5.46807	2.73403
1824	1822	16.00000	0.00720	0.00360	Two	LScrew	C	90	S & T	S & T	30	1.58750	5.46807	2.73403
DELETE FLAG = Total No. of Search Results														
1648	1646	18.00000	0.00640	0.00320	One	LScrew	B	90	S & T	S & T	60	1.41111	6.15157	3.07579
1823	1821	18.00000	0.00640	0.00320	One	LScrew	C	90	S & T	S & T	30	1.41111	6.15157	3.07579

1	5460	ENGLISH C+	uWPM1228VF-LB							METRIC: 1228VF-LB				
2		TPI	FEED Rate	XFEED	One2Five	LS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTH	hPmm_FEEI	TrnsPmm-XF
DELETE FLAG		= Total No. of Search Results												
742	740	20.00000	0.00576	0.00288	Five	LScrew	A	90	S & T	S & T	60	1.27000	6.83508	3.41754
878	876	20.00000	0.00576	0.00288	One	LScrew	A	50	S & T	S & T	60	1.27000	6.83508	3.41754
917	915	20.00000	0.00576	0.00288	Five	LScrew	B	90	S & T	S & T	30	1.27000	6.83508	3.41754
1053	1051	20.00000	0.00576	0.00288	One	LScrew	B	50	S & T	S & T	30	1.27000	6.83508	3.41754
DELETE FLAG		= Total No. of Search Results												
38	36	24.00000	0.00480	0.00240	One	LScrew	A	N & U	S & T	S & T	N & U	1.05833	8.20210	4.10105
567	565	24.00000	0.00480	0.00240	Five	LScrew	A	90	S & T	S & T	50	1.05833	8.20210	4.10105
741	739	24.00000	0.00480	0.00240	Four	LScrew	A	90	S & T	S & T	60	1.05833	8.20210	4.10105
916	914	24.00000	0.00480	0.00240	Four	LScrew	B	90	S & T	S & T	30	1.05833	8.20210	4.10105
1088	1086	24.00000	0.00480	0.00240	One	LScrew	B	60	S & T	S & T	30	1.05833	8.20210	4.10105
1125	1123	24.00000	0.00480	0.00240	Three	LScrew	B	90	S & T	S & T	35	1.05833	8.20210	4.10105
DELETE FLAG		= Total No. of Search Results												
73	71	28.00000	0.00411	0.00206	One	LScrew	A	35	S & T	S & T	30	0.90714	9.56912	4.78456
740	738	28.00000	0.00411	0.00206	Three	LScrew	A	90	S & T	S & T	60	0.90714	9.56912	4.78456
915	913	28.00000	0.00411	0.00206	Three	LScrew	B	90	S & T	S & T	30	0.90714	9.56912	4.78456
DELETE FLAG		= Total No. of Search Results												
181	179	32.00000	0.00360	0.00180	Four	LScrew	A	60	S & T	S & T	30	0.79375	10.93613	5.46807
355	353	32.00000	0.00360	0.00180	Three	LScrew	A	60	S & T	S & T	35	0.79375	10.93613	5.46807
739	737	32.00000	0.00360	0.00180	Two	LScrew	A	90	S & T	S & T	60	0.79375	10.93613	5.46807
914	912	32.00000	0.00360	0.00180	Two	LScrew	B	90	S & T	S & T	30	0.79375	10.93613	5.46807
DELETE FLAG		= Total No. of Search Results												
738	736	36.00000	0.00320	0.00160	One	LScrew	A	90	S & T	S & T	60	0.70556	12.30315	6.15157
913	911	36.00000	0.00320	0.00160	One	LScrew	B	90	S & T	S & T	30	0.70556	12.30315	6.15157
DELETE FLAG		= Total No. of Search Results												
7	5	40.00000	0.00288	0.00144	Five	LScrew	A	90	S & T	S & T	30	0.63500	13.67017	6.83508
143	141	40.00000	0.00288	0.00144	One	LScrew	A	50	S & T	S & T	30	0.63500	13.67017	6.83508
DELETE FLAG		= Total No. of Search Results												
388	386	44.08163	0.00261	0.00131	One	LScrew	A	90	S & T	S & T	49	0.57620	15.06508	7.53254
4256	4254	44.08915	0.02268	0.01134	Four	Feed	B	30	86	91	50	0.57611	1.73579	0.86790
5271	5269	44.08915	0.02268	0.01134	Four	Feed	C	60	86	91	50	0.57611	1.73579	0.86790
DELETE FLAG		= Total No. of Search Results												
3567	3565	43.96354	0.02275	0.01137	Five	Feed	A	35	86	56	60	0.57775	1.73085	0.86542
3742	3740	43.96354	0.02275	0.01137	Five	Feed	B	35	86	56	30	0.57775	1.73085	0.86542
4545	4543	43.96354	0.02275	0.01137	Three	Feed	B	50	86	56	60	0.57775	1.73085	0.86542
4720	4718	43.96354	0.02275	0.01137	Three	Feed	C	50	86	56	30	0.57775	1.73085	0.86542
DELETE FLAG		= Total No. of Search Results												
6	4	48.00000	0.00240	0.00120	Four	LScrew	A	90	S & T	S & T	30	0.52917	16.40420	8.20210
178	176	48.00000	0.00240	0.00120	One	LScrew	A	60	S & T	S & T	30	0.52917	16.40420	8.20210
215	213	48.00000	0.00240	0.00120	Three	LScrew	A	90	S & T	S & T	35	0.52917	16.40420	8.20210
DELETE FLAG		= Total No. of Search Results												
5	3	56.00000	0.00206	0.00103	Three	LScrew	A	90	S & T	S & T	30	0.45357	19.13823	9.56912
DELETE FLAG		= Total No. of Search Results												
4	2	64.00000	0.00180	0.00090	Two	LScrew	A	90	S & T	S & T	30	0.39688	21.87227	10.93613
DELETE FLAG		= Total No. of Search Results												
3	1	72.00000	0.00160	0.00080	One	LScrew	A	90	S & T	S & T	30	0.35278	24.60630	12.30315
DELETE FLAG		= Total No. of Search Results												
4499	4497	80.01364	0.01250	0.00625	Two	Feed	B	49	86	91	60	0.31745	3.15014	1.57507
4674	4672	80.01364	0.01250	0.00625	Two	Feed	C	49	86	91	30	0.31745	3.15014	1.57507
DELETE FLAG		= Total No. of Search Results												
4423	4421	79.98512	0.01250	0.00625	One	Feed	B	30	56	86	60	0.31756	3.14902	1.57451
4598	4596	79.98512	0.01250	0.00625	One	Feed	C	N & U	56	86	N & U	0.31756	3.14902	1.57451
5127	5125	79.98512	0.01250	0.00625	Five	Feed	C	90	56	86	50	0.31756	3.14902	1.57451
5301	5299	79.98512	0.01250	0.00625	Four	Feed	C	90	56	86	60	0.31756	3.14902	1.57451
DELETE FLAG		= Total No. of Search Results												

1	5460	ENGLISH C+	uWPM1228VF-LB										METRIC: 1228VF-LB		
2		TPI	FEED Rate	XFEED	One2FiveLS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTh	hPmm_FEEI	TrnsPmm-XF		
4768	4766	126.56986	0.00790	0.00395	One	Feed	C	90	91	86	35	0.20068	4.98307	2.49153	
3041	3039	126.61499	0.00790	0.00395	Four	Feed	A	49	86	56	35	0.20061	4.98484	2.49242	
3460	3458	126.61499	0.00790	0.00395	Three	Feed	A	60	86	56	50	0.20061	4.98484	2.49242	
5308	5306	126.95313	0.00788	0.00394	One	Feed	C	90	56	91	60	0.20007	4.99815	2.49908	
3202	3200	126.96051	0.00788	0.00394	Five	Feed	A	35	56	86	49	0.20006	4.99845	2.49922	
3972	3970	126.96051	0.00788	0.00394	Five	Feed	B	50	56	86	35	0.20006	4.99845	2.49922	
4145	4143	126.96051	0.00788	0.00394	Three	Feed	B	50	56	86	49	0.20006	4.99845	2.49922	
DELETE FLAG = Total No. of Search Results															
3153	3151	127.55102	0.00784	0.00392	One	Feed	A	30	S & T	S & T	49	0.19914	5.02169	2.51085	
4031	4029	127.55102	0.00784	0.00392	Four	Feed	B	90	S & T	S & T	49	0.19914	5.02169	2.51085	
4168	4166	127.55102	0.00784	0.00392	One	Feed	B	60	S & T	S & T	49	0.19914	5.02169	2.51085	
2812	2810	127.61159	0.00784	0.00392	Five	Feed	A	35	91	86	30	0.19904	5.02408	2.51204	
3615	3613	127.61159	0.00784	0.00392	Three	Feed	A	50	91	86	60	0.19904	5.02408	2.51204	
3790	3788	127.61159	0.00784	0.00392	Three	Feed	B	50	91	86	30	0.19904	5.02408	2.51204	
DELETE FLAG = Total No. of Search Results															
4953	4951	101.22508	0.00988	0.00494	One	Feed	C	90	86	91	49	0.25093	3.98524	1.99262	
4258	4256	101.56250	0.00985	0.00492	One	Feed	B	30	56	91	50	0.25009	3.99852	1.99926	
5136	5134	101.56250	0.00985	0.00492	Four	Feed	C	90	56	91	50	0.25009	3.99852	1.99926	
5273	5271	101.56250	0.00985	0.00492	One	Feed	C	60	56	91	50	0.25009	3.99852	1.99926	
4109	4107	101.56841	0.00985	0.00492	Two	Feed	B	35	56	86	49	0.25008	3.99876	1.99938	
4879	4877	101.56841	0.00985	0.00492	Two	Feed	C	50	56	86	35	0.25008	3.99876	1.99938	
DELETE FLAG = Total No. of Search Results															
4495	4493	101.61073	0.00984	0.00492	Three	Feed	B	49	56	86	60	0.24997	4.00042	2.00021	
4670	4668	101.61073	0.00984	0.00492	Three	Feed	C	49	56	86	30	0.24997	4.00042	2.00021	
4403	4401	101.74419	0.00983	0.00491	One	Feed	B	90	86	56	60	0.24965	4.00568	2.00284	
4578	4576	101.74419	0.00983	0.00491	One	Feed	C	90	86	56	30	0.24965	4.00568	2.00284	
3082	3080	101.75010	0.00983	0.00491	Five	Feed	A	50	91	56	35	0.24963	4.00591	2.00295	
3255	3253	101.75010	0.00983	0.00491	Three	Feed	A	50	91	56	49	0.24963	4.00591	2.00295	
DELETE FLAG = Total No. of Search Results															
4818	4816	72.54464	0.01378	0.00689	One	Feed	C	30	56	91	35	0.35013	2.85609	1.42804	
5054	5052	72.54886	0.01378	0.00689	Two	Feed	C	50	56	86	49	0.35011	2.85625	1.42813	
DELETE FLAG = Total No. of Search Results															
4460	4458	72.57909	0.01378	0.00689	Three	Feed	B	35	56	86	60	0.34996	2.85744	1.42872	
4497	4495	72.57909	0.01378	0.00689	Five	Feed	B	49	56	86	60	0.34996	2.85744	1.42872	
4635	4633	72.57909	0.01378	0.00689	Three	Feed	C	35	56	86	30	0.34996	2.85744	1.42872	
4672	4670	72.57909	0.01378	0.00689	Five	Feed	C	49	56	86	30	0.34996	2.85744	1.42872	
3257	3255	72.67864	0.01376	0.00688	Five	Feed	A	50	91	56	49	0.34948	2.86136	1.43068	
DELETE FLAG = Total No. of Search Results															
4112	4110	63.48025	0.01575	0.00788	Five	Feed	B	35	56	86	49	0.40012	2.49922	1.24961	
4882	4880	63.48025	0.01575	0.00788	Five	Feed	C	50	56	86	35	0.40012	2.49922	1.24961	
5055	5053	63.48025	0.01575	0.00788	Three	Feed	C	50	56	86	49	0.40012	2.49922	1.24961	
DELETE FLAG = Total No. of Search Results															
4262	4260	56.42361	0.01772	0.00886	Five	Feed	B	30	56	91	50	0.45017	2.22140	1.11070	
4436	4434	56.42361	0.01772	0.00886	Four	Feed	B	30	56	91	60	0.45017	2.22140	1.11070	
4611	4609	56.42361	0.01772	0.00886	Four	Feed	C	N & U	56	91	N & U	0.45017	2.22140	1.11070	
4820	4818	56.42361	0.01772	0.00886	Three	Feed	C	30	56	91	35	0.45017	2.22140	1.11070	
5277	5275	56.42361	0.01772	0.00886	Five	Feed	C	60	56	91	50	0.45017	2.22140	1.11070	
DELETE FLAG = Total No. of Search Results															
4407	4405	56.52455	0.01769	0.00885	Five	Feed	B	90	86	56	60	0.44936	2.22538	1.11269	
4543	4541	56.52455	0.01769	0.00885	One	Feed	B	50	86	56	60	0.44936	2.22538	1.11269	
4582	4580	56.52455	0.01769	0.00885	Five	Feed	C	90	86	56	30	0.44936	2.22538	1.11269	
4718	4716	56.52455	0.01769	0.00885	One	Feed	C	50	86	56	30	0.44936	2.22538	1.11269	
DELETE FLAG = Total No. of Search Results															
5168	5166	50.78125	0.01969	0.00985	One	Feed	C	30	56	91	50	0.50018	1.99926	0.99963	
5019	5017	50.78420	0.01969	0.00985	Two	Feed	C	35	56	86	49	0.50016	1.99938	0.99969	
21	19	50.79070	0.00227	0.00113	Four	LScrew	A	90	86	91	30	0.50009	17.35793	8.67897	

1	5460	ENGLISH	C+	uwPM1228VF-LB								METRIC: 1228VF-LB			
2		TPI	FEED Rate	XFEED	One2Five	LS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTh	hPmm_FEEI	TrnsPmm-XF	
193	191	50.79070	0.00227	0.00113	One	LScrew	A	60	86	91	30	0.50009	17.35793	8.67897	
230	228	50.79070	0.00227	0.00113	Three	LScrew	A	90	86	91	35	0.50009	17.35793	8.67897	
DELETE FLAG		= Total No. of Search Results													
5405	5403	50.80536	0.01968	0.00984	Three	Feed	C	49	56	86	60	0.49995	2.00021	1.00011	
5313	5311	50.87209	0.01966	0.00983	One	Feed	C	90	86	56	60	0.49929	2.00284	1.00142	
3222	3220	50.87505	0.01966	0.00983	Five	Feed	A	35	91	56	49	0.49926	2.00295	1.00148	
3992	3990	50.87505	0.01966	0.00983	Five	Feed	B	50	91	56	35	0.49926	2.00295	1.00148	
4165	4163	50.87505	0.01966	0.00983	Three	Feed	B	50	91	56	49	0.49926	2.00295	1.00148	
DELETE FLAG		= Total No. of Search Results													
5343	5341	42.31771	0.02363	0.01182	One	Feed	C	30	56	91	60	0.60022	1.66605	0.83303	
22	20	42.32558	0.00272	0.00136	Five	LScrew	A	90	86	91	30	0.60011	14.46494	7.23247	
158	156	42.32558	0.00272	0.00136	One	LScrew	A	50	86	91	30	0.60011	14.46494	7.23247	
DELETE FLAG		= Total No. of Search Results													
232	230	36.27907	0.00318	0.00159	Five	LScrew	A	90	86	91	35	0.70013	12.39852	6.19926	
333	331	36.27907	0.00318	0.00159	One	LScrew	A	50	86	91	35	0.70013	12.39852	6.19926	
405	403	36.27907	0.00318	0.00159	Three	LScrew	A	90	86	91	49	0.70013	12.39852	6.19926	
DELETE FLAG		= Total No. of Search Results													
5370	5368	36.28954	0.02756	0.01378	Three	Feed	C	35	56	86	60	0.69993	1.42872	0.71436	
5407	5405	36.28954	0.02756	0.01378	Five	Feed	C	49	56	86	60	0.69993	1.42872	0.71436	
569	567	36.29011	0.00317	0.00159	Two	LScrew	A	90	91	86	50	0.69992	12.40230	6.20115	
DELETE FLAG		= Total No. of Search Results													
1308	1306	33.84840	0.00340	0.00170	One	LScrew	B	90	56	86	49	0.75040	11.56783	5.78392	
5171	5169	33.85417	0.02954	0.01477	Four	Feed	C	30	56	91	50	0.75028	1.33284	0.66642	
196	194	33.86047	0.00340	0.00170	Four	LScrew	A	60	86	91	30	0.75014	11.57195	5.78598	
370	368	33.86047	0.00340	0.00170	Three	LScrew	A	60	86	91	35	0.75014	11.57195	5.78598	
754	752	33.86047	0.00340	0.00170	Two	LScrew	A	90	86	91	60	0.75014	11.57195	5.78598	
929	927	33.86047	0.00340	0.00170	Two	LScrew	B	90	86	91	30	0.75014	11.57195	5.78598	
DELETE FLAG		= Total No. of Search Results													
5022	5020	31.74013	0.03151	0.01575	Five	Feed	C	35	56	86	49	0.80025	1.24961	0.62481	
DELETE FLAG		= Total No. of Search Results													
288	286	31.75385	0.00363	0.00181	One	LScrew	A	49	91	86	35	0.79990	10.85201	5.42600	
570	568	31.75385	0.00363	0.00181	Three	LScrew	A	90	91	86	50	0.79990	10.85201	5.42600	
DELETE FLAG		= Total No. of Search Results													
53	51	25.39535	0.00454	0.00227	One	LScrew	A	N & U	86	91	N & U	1.00018	8.67897	4.33948	
582	580	25.39535	0.00454	0.00227	Five	LScrew	A	90	86	91	50	1.00018	8.67897	4.33948	
756	754	25.39535	0.00454	0.00227	Four	LScrew	A	90	86	91	60	1.00018	8.67897	4.33948	
931	929	25.39535	0.00454	0.00227	Four	LScrew	B	90	86	91	30	1.00018	8.67897	4.33948	
1103	1101	25.39535	0.00454	0.00227	One	LScrew	B	60	86	91	30	1.00018	8.67897	4.33948	
1140	1138	25.39535	0.00454	0.00227	Three	LScrew	B	90	86	91	35	1.00018	8.67897	4.33948	
DELETE FLAG		= Total No. of Search Results													
721	719	20.31628	0.00567	0.00284	Four	LScrew	A	60	86	91	50	1.25023	6.94317	3.47159	
1489	1487	20.31628	0.00567	0.00284	Two	LScrew	B	90	86	91	50	1.25023	6.94317	3.47159	
DELETE FLAG		= Total No. of Search Results													
2218	2216	16.92420	0.00681	0.00340	One	LScrew	C	90	56	86	49	1.50081	5.78392	2.89196	
56	54	16.93023	0.00680	0.00340	Four	LScrew	A	N & U	86	91	N & U	1.50027	5.78598	2.89299	
265	263	16.93023	0.00680	0.00340	Three	LScrew	A	30	86	91	35	1.50027	5.78598	2.89299	
722	720	16.93023	0.00680	0.00340	Five	LScrew	A	60	86	91	50	1.50027	5.78598	2.89299	
1106	1104	16.93023	0.00680	0.00340	Four	LScrew	B	60	86	91	30	1.50027	5.78598	2.89299	
1280	1278	16.93023	0.00680	0.00340	Three	LScrew	B	60	86	91	35	1.50027	5.78598	2.89299	
1664	1662	16.93023	0.00680	0.00340	Two	LScrew	B	90	86	91	60	1.50027	5.78598	2.89299	
1839	1837	16.93023	0.00680	0.00340	Two	LScrew	C	90	86	91	30	1.50027	5.78598	2.89299	
DELETE FLAG		= Total No. of Search Results													
266	264	14.51163	0.00794	0.00397	Four	LScrew	A	30	86	91	35	1.75032	4.95941	2.47970	
1281	1279	14.51163	0.00794	0.00397	Four	LScrew	B	60	86	91	35	1.75032	4.95941	2.47970	
2049	2047	14.51163	0.00794	0.00397	Two	LScrew	C	90	86	91	35	1.75032	4.95941	2.47970	

1	5460	ENGLISH	C+	uwPM1228VF-LB								METRIC: 1228VF-LB			
2		TPI	FEED Rate	XFEED	One2Five	LS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTH	hPmm_FEEI	TrnsPmm-XF	
DELETE FLAG		= Total No. of Search Results													
788	786	12.69767	0.00907	0.00454	One	LScrew	A	30	86	91	60	2.00037	4.33948	2.16974	
963	961	12.69767	0.00907	0.00454	One	LScrew	B	N & U	86	91	N & U	2.00037	4.33948	2.16974	
1492	1490	12.69767	0.00907	0.00454	Five	LScrew	B	90	86	91	50	2.00037	4.33948	2.16974	
1666	1664	12.69767	0.00907	0.00454	Four	LScrew	B	90	86	91	60	2.00037	4.33948	2.16974	
1841	1839	12.69767	0.00907	0.00454	Four	LScrew	C	90	86	91	30	2.00037	4.33948	2.16974	
2013	2011	12.69767	0.00907	0.00454	One	LScrew	C	60	86	91	30	2.00037	4.33948	2.16974	
2050	2048	12.69767	0.00907	0.00454	Three	LScrew	C	90	86	91	35	2.00037	4.33948	2.16974	
DELETE FLAG		= Total No. of Search Results													
616	614	10.15814	0.01134	0.00567	Four	LScrew	A	30	86	91	50	2.50046	3.47159	1.73579	
1631	1629	10.15814	0.01134	0.00567	Four	LScrew	B	60	86	91	50	2.50046	3.47159	1.73579	
2399	2397	10.15814	0.01134	0.00567	Two	LScrew	C	90	86	91	50	2.50046	3.47159	1.73579	
DELETE FLAG		= Total No. of Search Results													
617	615	8.46512	0.01361	0.00680	Five	LScrew	A	30	86	91	50	3.00055	2.89299	1.44649	
791	789	8.46512	0.01361	0.00680	Four	LScrew	A	30	86	91	60	3.00055	2.89299	1.44649	
966	964	8.46512	0.01361	0.00680	Four	LScrew	B	N & U	86	91	N & U	3.00055	2.89299	1.44649	
1175	1173	8.46512	0.01361	0.00680	Three	LScrew	B	30	86	91	35	3.00055	2.89299	1.44649	
1632	1630	8.46512	0.01361	0.00680	Five	LScrew	B	60	86	91	50	3.00055	2.89299	1.44649	
2016	2014	8.46512	0.01361	0.00680	Four	LScrew	C	60	86	91	30	3.00055	2.89299	1.44649	
2190	2188	8.46512	0.01361	0.00680	Three	LScrew	C	60	86	91	35	3.00055	2.89299	1.44649	
2574	2572	8.46512	0.01361	0.00680	Two	LScrew	C	90	86	91	60	3.00055	2.89299	1.44649	
DELETE FLAG		= Total No. of Search Results													
1176	1174	7.25581	0.01588	0.00794	Four	LScrew	B	30	86	91	35	3.50064	2.47970	1.23985	
2191	2189	7.25581	0.01588	0.00794	Four	LScrew	C	60	86	91	35	3.50064	2.47970	1.23985	
DELETE FLAG		= Total No. of Search Results													
1698	1696	6.34884	0.01815	0.00907	One	LScrew	B	30	86	91	60	4.00073	2.16974	1.08487	
1873	1871	6.34884	0.01815	0.00907	One	LScrew	C	N & U	86	91	N & U	4.00073	2.16974	1.08487	
2402	2400	6.34884	0.01815	0.00907	Five	LScrew	C	90	86	91	50	4.00073	2.16974	1.08487	
2576	2574	6.34884	0.01815	0.00907	Four	LScrew	C	90	86	91	60	4.00073	2.16974	1.08487	
DELETE FLAG		= Total No. of Search Results													
1699	1697	5.64341	0.02041	0.01021	Two	LScrew	B	30	86	91	60	4.50082	1.92866	0.96433	
1874	1872	5.64341	0.02041	0.01021	Two	LScrew	C	N & U	86	91	N & U	4.50082	1.92866	0.96433	
DELETE FLAG		= Total No. of Search Results													
1526	1524	5.07907	0.02268	0.01134	Four	LScrew	B	30	86	91	50	5.00092	1.73579	0.86790	
2541	2539	5.07907	0.02268	0.01134	Four	LScrew	C	60	86	91	50	5.00092	1.73579	0.86790	
DELETE FLAG		= Total No. of Search Results													
1516	1514	4.53626	0.02540	0.01270	Four	LScrew	B	30	91	86	50	5.59932	1.55029	0.77514	
2531	2529	4.53626	0.02540	0.01270	Four	LScrew	C	60	91	86	50	5.59932	1.55029	0.77514	
2440	2438	4.55000	0.02532	0.01266	Three	LScrew	C	30	56	91	50	5.58242	1.55498	0.77749	
2476	2474	4.55000	0.02532	0.01266	Four	LScrew	C	35	56	91	50	5.58242	1.55498	0.77749	
1743	1741	4.55814	0.02527	0.01264	One	LScrew	B	35	86	56	60	5.57245	1.55776	0.77888	
1918	1916	4.55814	0.02527	0.01264	One	LScrew	C	35	86	56	30	5.57245	1.55776	0.77888	
2585	2583	4.55814	0.02527	0.01264	Three	LScrew	C	90	86	56	60	5.57245	1.55776	0.77888	
2069	2067	4.57143	0.02520	0.01260	Two	LScrew	C	30	S & T	S & T	35	5.55625	1.56230	0.78115	
2490	2488	4.57333	0.02519	0.01259	Three	LScrew	C	49	S & T	S & T	50	5.55394	1.56296	0.78148	
1574	1572	4.59487	0.02507	0.01254	Two	LScrew	B	35	91	56	50	5.52790	1.57032	0.78516	
2134	2132	4.59487	0.02507	0.01254	Two	LScrew	C	49	91	56	35	5.52790	1.57032	0.78516	
2603	2601	4.60714	0.02500	0.01250	One	LScrew	C	30	56	86	60	5.51318	1.57451	0.78726	
2679	2677	4.60879	0.02500	0.01250	Two	LScrew	C	49	86	91	60	5.51121	1.57507	0.78754	
DELETE FLAG		= Total No. of Search Results													
1341	1339	4.62884	0.02489	0.01244	Four	LScrew	B	30	91	86	49	5.48734	1.58193	0.79096	
2356	2354	4.62884	0.02489	0.01244	Four	LScrew	C	60	91	86	49	5.48734	1.58193	0.79096	
2668	2666	4.63077	0.02488	0.01244	One	LScrew	C	49	91	86	60	5.48505	1.58258	0.79129	
2092	2090	4.64286	0.02481	0.01241	Five	LScrew	C	30	56	91	35	5.47077	1.58672	0.79336	
2265	2263	4.64286	0.02481	0.01241	Three	LScrew	C	30	56	91	49	5.47077	1.58672	0.79336	
2301	2299	4.64286	0.02481	0.01241	Four	LScrew	C	35	56	91	49	5.47077	1.58672	0.79336	

1	5460	ENGLISH	C+	uWPM1228VF-LB								METRIC: 1228VF-LB			
2		TPI	FEED Rate	XFEED	One2Five	LS-Feed	A-C	Screw2C	A-A	A2Spin	Spindle	mmPTh	hPmm_FEEI	TrnsPmm-XF	
1547	1545	4.66667	0.02469	0.01234	Five	LScrew	B	35	<u>S & T</u>	<u>S & T</u>	50	5.44286	1.59485	0.79743	
1685	1683	4.66667	0.02469	0.01234	Three	LScrew	B	30	<u>S & T</u>	<u>S & T</u>	60	5.44286	1.59485	0.79743	
1721	1719	4.66667	0.02469	0.01234	Four	LScrew	B	35	<u>S & T</u>	<u>S & T</u>	60	5.44286	1.59485	0.79743	
1860	1858	4.66667	0.02469	0.01234	Three	LScrew	C	<u>N & U</u>	<u>S & T</u>	<u>S & T</u>	<u>N & U</u>	5.44286	1.59485	0.79743	
1896	1894	4.66667	0.02469	0.01234	Four	LScrew	C	35	<u>S & T</u>	<u>S & T</u>	30	5.44286	1.59485	0.79743	
2107	2105	4.66667	0.02469	0.01234	Five	LScrew	C	49	<u>S & T</u>	<u>S & T</u>	35	5.44286	1.59485	0.79743	
1533	1531	4.68837	0.02457	0.01229	One	LScrew	B	30	86	56	50	5.41766	1.60227	0.80114	
2411	2409	4.68837	0.02457	0.01229	Four	LScrew	C	90	86	56	50	5.41766	1.60227	0.80114	
2548	2546	4.68837	0.02457	0.01229	One	LScrew	C	60	86	56	50	5.41766	1.60227	0.80114	
1399	1397	4.68864	0.02457	0.01229	Two	LScrew	B	35	91	56	49	5.41734	1.60236	0.80118	
2169	2167	4.68864	0.02457	0.01229	Two	LScrew	C	50	91	56	35	5.41734	1.60236	0.80118	
1785	1783	4.69060	0.02456	0.01228	Three	LScrew	B	49	91	56	60	5.41509	1.60303	0.80152	
1960	1958	4.69060	0.02456	0.01228	Three	LScrew	C	49	91	56	30	5.41509	1.60303	0.80152	
2714	2712	4.70284	0.02450	0.01225	Two	LScrew	C	50	86	91	60	5.40099	1.60722	0.80361	
DELETE FLAG		= Total No. of Search Results													
1527	1525	4.23256	0.02722	0.01361	Five	LScrew	B	30	86	91	50	6.00110	1.44649	0.72325	
1701	1699	4.23256	0.02722	0.01361	Four	LScrew	B	30	86	91	60	6.00110	1.44649	0.72325	
1876	1874	4.23256	0.02722	0.01361	Four	LScrew	C	<u>N & U</u>	86	91	<u>N & U</u>	6.00110	1.44649	0.72325	
2085	2083	4.23256	0.02722	0.01361	Three	LScrew	C	30	86	91	35	6.00110	1.44649	0.72325	
2542	2540	4.23256	0.02722	0.01361	Five	LScrew	C	60	86	91	50	6.00110	1.44649	0.72325	
DELETE FLAG		= Total No. of Search Results													