

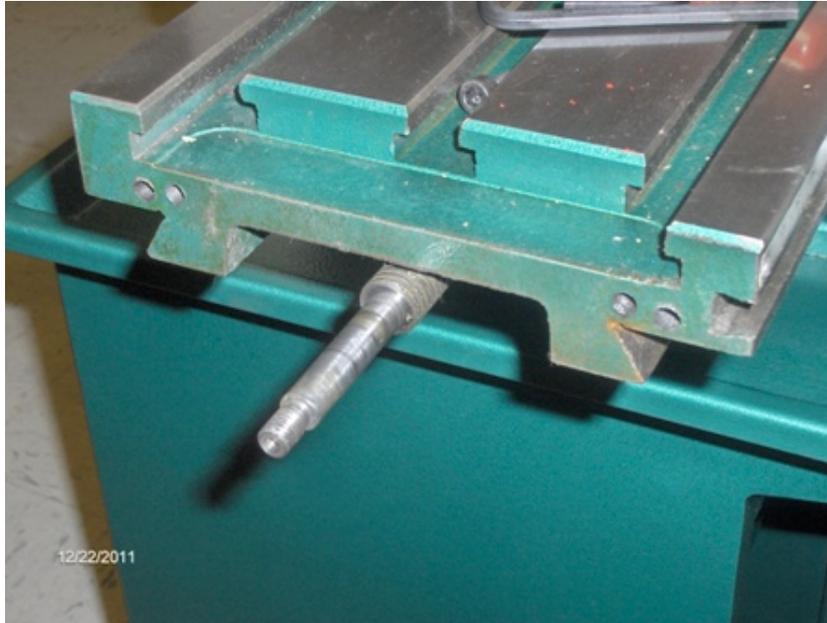
INSTALLING T23010 POWER FEED ON G0704



- 1. REMOVE BOTTOM COVER FROM POWER FEEDER.**



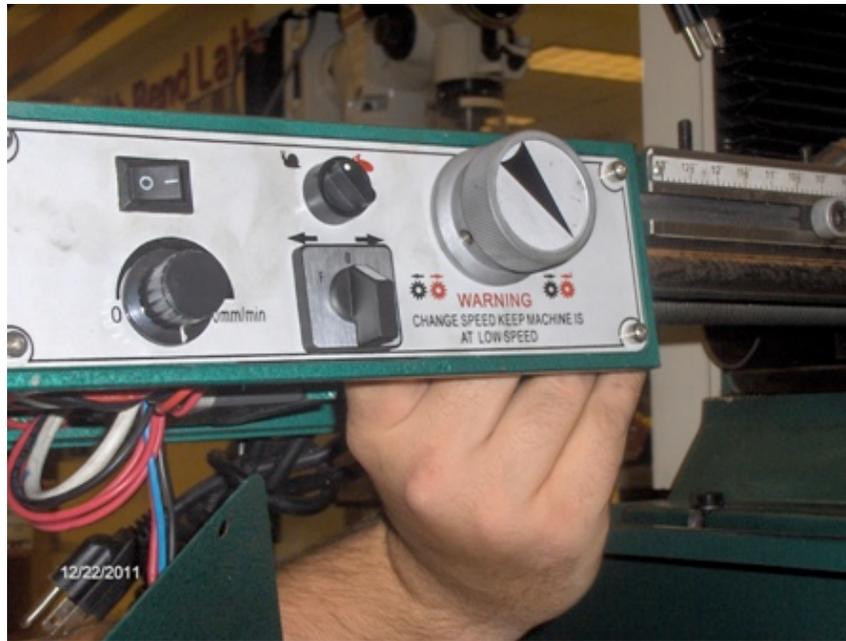
- 2. REMOVE HANDWHEEL FROM LEFT SIDE OF TABLE.**



- 3. REMOVE KEY, THRUST BEARING, AND LEFT TABLE ENDPLATE, THEN RE-INSERT KEY INTO LEADSCREW.**



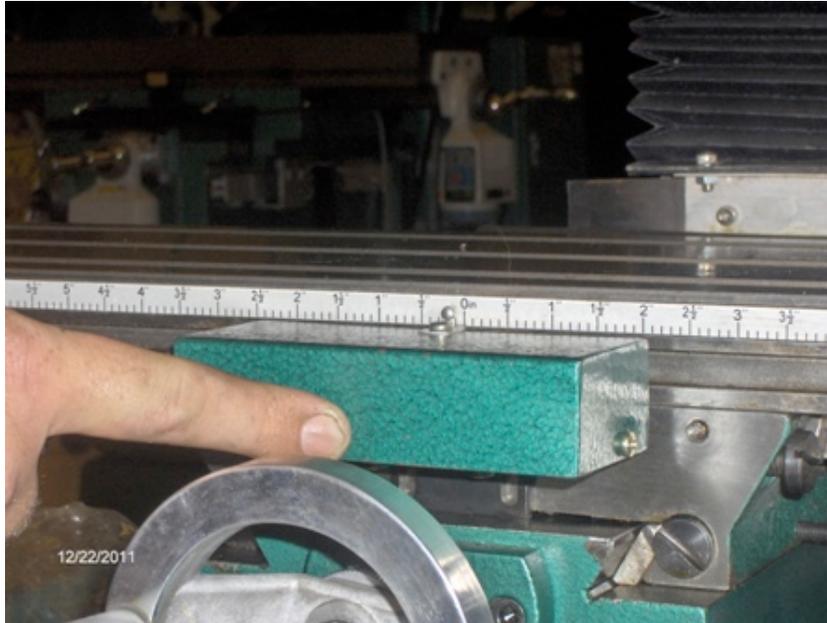
- 4. INSERT NUTS IN FRONT DOVETAIL OF TABLE.**



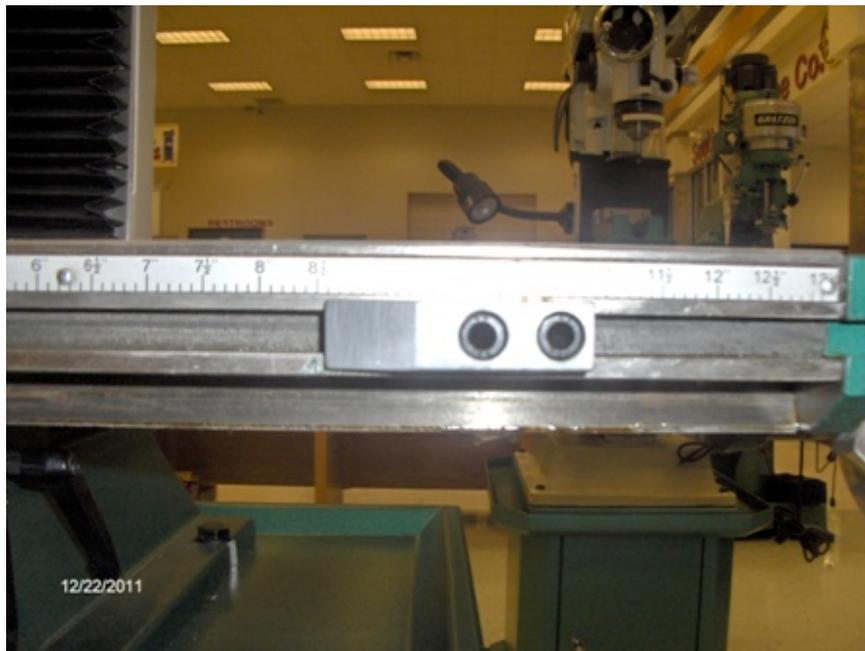
- 5. INSERT LEADSCREW INTO RIGHT SIDE OF POWERFEED. INSTALL FRONT MOUNTING CAP SCREW FROM UNDERSIDE OF POWER FEED.**



- 6. INSERT MOUNTING CAP SCREW AT BACK OF POWER FEED.**



7. REMOVE CENTER STOP BLOCK AND LOCK LEVERS. DRILL AND TAP TWO HOLES FOR THE MOUNTING BRACKET ON THE LIMIT SWITCH.



8. INSTALL BOTH ALUMINUM WEDGES IN FRONT DOVETAIL OF TABLE—ONE ON EACH SIDE. CONGRATULATIONS! YOUR NEW POWER FEED IS INSTALLED AND READY TO USE.