

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED_TPI	One2Eight	NA	NA	NA	LS-Feed	A2E	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEErnsPmm-X	mmPTrns	
553	551	11.51575	0.08684	0.01664	0.00531	60.10047	Seven	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32	2.20568	0.45338	2.36616	1.18308	0.42263
DELETE FLAG = Total No. of Search Results																									
1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED_TPI	One2Eight	NA	NA	NA	LS-Feed	A2E	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEErnsPmm-X	mmPTrns	
67	65	2.83465	0.35278	0.04160	0.01327	24.04019	One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	8.96056	0.11160	0.94646	0.47323	1.05656
19	17	3.00000	0.33333	0.03930	0.01254	25.44253	One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	8.46667	0.11811	1.00167	0.50084	0.99833
91	89	3.00000	0.33333	0.03930	0.01254	25.44253	One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	8.46667	0.11811	1.00167	0.50084	0.99833
59	57	3.02362	0.33073	0.03900	0.01244	25.64287	One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	8.40052	0.11904	1.00956	0.50478	0.99053
43	41	3.17500	0.31496	0.03714	0.01184	26.92668	One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	8.00000	0.12500	1.06011	0.53005	0.94330
68	66	3.18898	0.31358	0.04160	0.01327	24.04019	Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	7.96494	0.12555	0.94646	0.47323	1.05656
11	9	3.20000	0.31250	0.03685	0.01175	27.13870	One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	7.93750	0.12598	1.06845	0.53423	0.93593
83	81	3.20000	0.31250	0.03685	0.01175	27.13870	One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	7.93750	0.12598	1.06845	0.53423	0.93593
69	67	3.36614	0.29708	0.04160	0.01327	24.04019	Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	7.54573	0.13253	0.94646	0.47323	1.05656
20	18	3.37500	0.29630	0.03930	0.01254	25.44253	Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	7.52593	0.13287	1.00167	0.50084	0.99833
92	90	3.37500	0.29630	0.03930	0.01254	25.44253	Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	7.52593	0.13287	1.00167	0.50084	0.99833
35	33	3.38667	0.29528	0.03482	0.01110	28.72179	One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	7.50000	0.13333	1.13078	0.56539	0.88435
60	58	3.40157	0.29398	0.03900	0.01244	25.64287	Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	7.46713	0.13392	1.00956	0.50478	0.99053
70	68	3.54331	0.28222	0.04160	0.01327	24.04019	Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	7.16844	0.13950	0.94646	0.47323	1.05656
259	257	3.54331	0.28222	0.03328	0.01061	30.05023	One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	7.16844	0.13950	1.18308	0.59154	0.84525
21	19	3.56250	0.28070	0.03930	0.01254	25.44253	Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	7.12982	0.14026	1.00167	0.50084	0.99833
93	91	3.56250	0.28070	0.03930	0.01254	25.44253	Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	7.12982	0.14026	1.00167	0.50084	0.99833
44	42	3.57188	0.27997	0.03714	0.01184	26.92668	Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	7.11111	0.14063	1.06011	0.53005	0.94330
61	59	3.59055	0.27851	0.03900	0.01244	25.64287	Three	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	7.07412	0.14136	1.00956	0.50478	0.99053
12	10	3.60000	0.27778	0.03685	0.01175	27.13870	Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	7.05556	0.14173	1.06845	0.53423	0.93593
84	82	3.60000	0.27778	0.03685	0.01175	27.13870	Two	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	7.05556	0.14173	1.06845	0.53423	0.93593
22	20	3.75000	0.26667	0.03930	0.01254	25.44253	Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	6.77333	0.14764	1.00167	0.50084	0.99833
94	92	3.75000	0.26667	0.03930	0.01254	25.44253	Four	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	6.77333	0.14764	1.00167	0.50084	0.99833
211	209	3.75000	0.26667	0.03144	0.01003	31.80316	One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	6.77333	0.14764	1.25209	0.62605	0.79866
283	281	3.75000	0.26667	0.03144	0.01003	31.80316	One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	6.77333	0.14764	1.25209	0.62605	0.79866
45	43	3.77031	0.26523	0.03714	0.01184	26.92668	Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	6.73684	0.14844	1.06011	0.53005	0.94330
51	49	3.77953	0.26458	0.03120	0.00995	32.05358	One	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	6.72042	0.14880	1.26195	0.63098	0.79242
62	60	3.77953	0.26458	0.03900	0.01244	25.64287	Four	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	6.72042	0.14880	1.00956	0.50478	0.99053
163	161	3.77953	0.26458	0.03120	0.00995	32.05358	One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	6.72042	0.14880	1.26195	0.63098	0.79242
251	249	3.77953	0.26458	0.03120	0.00995	32.05358	One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	6.72042	0.14880	1.26195	0.63098	0.79242
13	11	3.80000	0.26316	0.03685	0.01175	27.13870	Three	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	6.68421	0.14961	1.06845	0.53423	0.93593
85	83	3.80000	0.26316	0.03685	0.01175	27.13870	Three	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	6.68421	0.14961	1.06845	0.53423	0.93593
36	34	3.81000	0.26247	0.03482	0.01110	28.72179	Two	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	6.66667	0.15000	1.13078	0.56539	0.88435
71	69	3.89764	0.25657	0.04160	0.01327	24.04019	Five	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	6.51677	0.15345	0.94646	0.47323	1.05656
46	44	3.96875	0.25197	0.03714	0.01184	26.92668	Four	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	6.40000	0.15625	1.06011	0.53005	0.94330
235	233	3.96875	0.25197	0.02971	0.00948	33.65835	One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	6.40000	0.15625	1.32513	0.66257	0.75464
260	258	3.98622	0.25086	0.03328	0.01061	30.05023	Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	6.37195	0.15694	1.18308	0.59154	0.84525
3	1	4.00000	0.25000	0.02948	0.00940	33.92338	One	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	6.35000	0.15748	1.33557	0.66778	0.74875
14	12	4.00000	0.25000	0.03685	0.01175	27.13870	Four	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	6.35000	0.15748	1.06845	0.53423	0.93593
75	73	4.00000	0.25000	0.02948	0.00940	33.92338	One	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	6.35000				

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2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTht	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
212	210	4.21875	0.23704	0.03144	0.01003	31.80316		Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	6.02074	0.16609	1.25209	0.62605	0.79866
284	282	4.21875	0.23704	0.03144	0.01003	31.80316		Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	6.02074	0.16609	1.25209	0.62605	0.79866
27	25	4.23333	0.23622	0.02785	0.00888	35.90224		One	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	6.00000	0.16667	1.41347	0.70674	0.70748
38	36	4.23333	0.23622	0.03482	0.01110	28.72179		Four	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	6.00000	0.16667	1.13078	0.56539	0.88435
139	137	4.23333	0.23622	0.02785	0.00888	35.90224		One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	30	6.00000	0.16667	1.41347	0.70674	0.70748
227	225	4.23333	0.23622	0.02785	0.00888	35.90224		One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	6.00000	0.16667	1.41347	0.70674	0.70748
52	50	4.25197	0.23519	0.03120	0.00995	32.05358		Two	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	5.97370	0.16740	1.26195	0.63098	0.79242
72	70	4.25197	0.23519	0.04160	0.01327	24.04019		Six	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	5.97370	0.16740	0.94646	0.47323	1.05656
164	162	4.25197	0.23519	0.03120	0.00995	32.05358		Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	5.97370	0.16740	1.26195	0.63098	0.79242
252	250	4.25197	0.23519	0.03120	0.00995	32.05358		Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	5.97370	0.16740	1.26195	0.63098	0.79242
107	105	4.26667	0.23438	0.02764	0.00881	36.18493		One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	5.95313	0.16798	1.42460	0.71230	0.70195
179	177	4.26667	0.23438	0.02764	0.00881	36.18493		One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	30	5.95313	0.16798	1.42460	0.71230	0.70195
47	45	4.36563	0.22906	0.03714	0.01184	26.92668		Five	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	5.81818	0.17188	1.06011	0.53005	0.94330
15	13	4.40000	0.22727	0.03685	0.01175	27.13870		Five	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	5.77273	0.17323	1.06845	0.53423	0.93593
87	85	4.40000	0.22727	0.03685	0.01175	27.13870		Five	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	5.77273	0.17323	1.06845	0.53423	0.93593
262	260	4.42913	0.22578	0.03328	0.01061	30.05023		Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	5.73476	0.17438	1.18308	0.59154	0.84525
213	211	4.45313	0.22456	0.03144	0.01003	31.80316		Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	5.70386	0.17532	1.25209	0.62605	0.79866
285	283	4.45313	0.22456	0.03144	0.01003	31.80316		Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	5.70386	0.17532	1.25209	0.62605	0.79866
236	234	4.46484	0.22397	0.02971	0.00948	33.65835		Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	5.68889	0.17578	1.32513	0.66257	0.75464
53	51	4.48819	0.22281	0.03120	0.00995	32.05358		Three	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	5.65930	0.17670	1.26195	0.63098	0.79242
165	163	4.48819	0.22281	0.03120	0.00995	32.05358		Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	5.65930	0.17670	1.26195	0.63098	0.79242
253	251	4.48819	0.22281	0.03120	0.00995	32.05358		Three	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	5.65930	0.17670	1.26195	0.63098	0.79242
4	2	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	5.64444	0.17717	1.33557	0.66778	0.74875
24	22	4.50000	0.22222	0.03930	0.01254	25.44253		Six	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	5.64444	0.17717	1.00167	0.50084	0.99833
76	74	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	5.64444	0.17717	1.33557	0.66778	0.74875
96	94	4.50000	0.22222	0.03930	0.01254	25.44253		Six	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	5.64444	0.17717	1.00167	0.50084	0.99833
116	114	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	30	5.64444	0.17717	1.33557	0.66778	0.74875
188	186	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	30	5.64444	0.17717	1.33557	0.66778	0.74875
204	202	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	32	5.64444	0.17717	1.33557	0.66778	0.74875
276	274	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	32	5.64444	0.17717	1.33557	0.66778	0.74875
131	129	4.51556	0.22146	0.02611	0.00833	38.29572		One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	30	5.62500	0.17778	1.50771	0.75385	0.66326
64	62	4.53543	0.22049	0.03900	0.01244	25.64287		Six	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	5.60035	0.17856	1.00956	0.50478	0.99053
156	154	4.53543	0.22049	0.02925	0.00933	34.19049		Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	30	5.60035	0.17856	1.34608	0.67304	0.74290
73	71	4.60630	0.21709	0.04160	0.01327	24.04019		Seven	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	5.51419	0.18135	0.94646	0.47323	1.05656
39	37	4.65667	0.21475	0.03482	0.01110	28.72179		Five	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	5.45455	0.18333	1.13078	0.56539	0.88435
214	212	4.68750	0.21333	0.03144	0.01003	31.80316		Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	5.41867	0.18455	1.25209	0.62605	0.79866
286	284	4.68750	0.21333	0.03144	0.01003	31.80316		Four	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	5.41867	0.18455	1.25209	0.62605	0.79866
237	235	4.71289	0.21218	0.02971	0.00948	33.65835		Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	5.38947	0.18555	1.32513	0.66257	0.75464
54	52	4.72441	0.21167	0.03120	0.00995	32.05358		Four	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	5.37633	0.18600	1.26195	0.63098	0.79242
166	164	4.72441	0.21167	0.03120	0.00995	32.05358		Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	5.37633	0.18600	1.26195	0.63098	0.79242
243	241	4.72441	0.21167	0.02496	0.00796	40.06698		One	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	5.37633	0.18600	1.57744	0.78872	0.63394
254	252	4.72441	0.21167	0.03120	0.00995	32.05358		Four	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	5.37633	0.18600	1.26195	0.63098	0.79242
5	3	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	5.34737	0.18701	1.33557	0.66778	0.74875
77	75	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	5.34737	0.18701	1.33557	0.66778	0.74875
117	115	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	30	5.34737	0.18701	1.33557	0.66778	0.74875
189	187	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	30	5.34737	0.18701	1.33557	0.66778	0.74875
205	203	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	32	5.34737	0.18701	1.33557	0.66778	0.74875
277	275	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	32	5.34737	0.18701	1.33557	0.66778	0.74875
28	26	4.76250	0.20997	0.02785	0.00888	35.90224		Two	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	5.33333	0.18750	1.41347	0.70674	0.70748
48	46	4.76250	0.20997	0.03714	0.01184	26.92668		Six	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	5.33333	0.18750	1.06011	0.53005	0.94330
140	138	4.76250	0.20997	0.02785	0.00888	35.90224		Two	NA	NA	NA	Lscrew	A	30	120	1										

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
108	106	4.80000	0.20833	0.02764	0.00881	36.18493		Two	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	5.29167	0.18898	1.42460	0.71230	0.70195
180	178	4.80000	0.20833	0.02764	0.00881	36.18493		Two	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	30	5.29167	0.18898	1.42460	0.71230	0.70195
263	261	4.87205	0.20525	0.03328	0.01061	30.05023		Five	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	5.21341	0.19181	1.18308	0.59154	0.84525
25	23	4.87500	0.20513	0.03930	0.01254	25.44253		Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	5.21026	0.19193	1.00167	0.50084	0.99833
97	95	4.87500	0.20513	0.03930	0.01254	25.44253		Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	5.21026	0.19193	1.00167	0.50084	0.99833
65	63	4.91339	0.20353	0.03900	0.01244	25.64287		Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	5.16955	0.19344	1.00956	0.50478	0.99053
74	72	4.96063	0.20159	0.04160	0.01327	24.04019		Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	5.12032	0.19530	0.94646	0.47323	1.05656
238	236	4.96094	0.20157	0.02971	0.00948	33.65835		Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	5.12000	0.19531	1.32513	0.66257	0.75464
6	4	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	5.08000	0.19685	1.33557	0.66778	0.74875
78	76	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	5.08000	0.19685	1.33557	0.66778	0.74875
118	116	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	30	5.08000	0.19685	1.33557	0.66778	0.74875
190	188	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	30	5.08000	0.19685	1.33557	0.66778	0.74875
195	193	5.00000	0.20000	0.02358	0.00752	42.40422		One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	32	5.08000	0.19685	1.66946	0.83473	0.59900
206	204	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	32	5.08000	0.19685	1.33557	0.66778	0.74875
267	265	5.00000	0.20000	0.02358	0.00752	42.40422		One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	5.08000	0.19685	1.66946	0.83473	0.59900
278	276	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	32	5.08000	0.19685	1.33557	0.66778	0.74875
29	27	5.02708	0.19892	0.02785	0.00888	35.90224		Three	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	5.05263	0.19792	1.41347	0.70674	0.70748
141	139	5.02708	0.19892	0.02785	0.00888	35.90224		Three	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	30	5.05263	0.19792	1.41347	0.70674	0.70748
229	227	5.02708	0.19892	0.02785	0.00888	35.90224		Three	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	5.05263	0.19792	1.41347	0.70674	0.70748
147	145	5.03937	0.19844	0.02340	0.00746	42.73811		One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	30	5.04031	0.19840	1.68260	0.84130	0.59432
158	156	5.03937	0.19844	0.02925	0.00933	34.19049		Four	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	30	5.04031	0.19840	1.34608	0.67304	0.74290
109	107	5.06667	0.19737	0.02764	0.00881	36.18493		Three	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	5.01316	0.19948	1.42460	0.71230	0.70195
181	179	5.06667	0.19737	0.02764	0.00881	36.18493		Three	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	30	5.01316	0.19948	1.42460	0.71230	0.70195
40	38	5.08000	0.19685	0.03482	0.01110	28.72179		Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	5.00000	0.20000	1.13078	0.56539	0.88435
132	130	5.08000	0.19685	0.02611	0.00833	38.29572		Two	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	30	5.00000	0.20000	1.50771	0.75385	0.66326
215	213	5.15625	0.19394	0.03144	0.01003	31.80316		Five	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	4.92606	0.20300	1.25209	0.62605	0.79866
287	285	5.15625	0.19394	0.03144	0.01003	31.80316		Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	4.92606	0.20300	1.25209	0.62605	0.79866
49	47	5.15938	0.19382	0.03714	0.01184	26.92668		Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	4.92308	0.20313	1.06011	0.53005	0.94330
55	53	5.19685	0.19242	0.03120	0.00995	32.05358		Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	4.88758	0.20460	1.26195	0.63098	0.79242
167	165	5.19685	0.19242	0.03120	0.00995	32.05358		Five	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	4.88758	0.20460	1.26195	0.63098	0.79242
255	253	5.19685	0.19242	0.03120	0.00995	32.05358		Five	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	4.88758	0.20460	1.26195	0.63098	0.79242
17	15	5.20000	0.19231	0.03685	0.01175	27.13870		Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	4.88462	0.20472	1.06845	0.53423	0.93593
89	87	5.20000	0.19231	0.03685	0.01175	27.13870		Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	4.88462	0.20472	1.06845	0.53423	0.93593
26	24	5.25000	0.19048	0.03930	0.01254	25.44253		Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	4.83810	0.20669	1.00167	0.50084	0.99833
98	96	5.25000	0.19048	0.03930	0.01254	25.44253		Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	4.83810	0.20669	1.00167	0.50084	0.99833
66	64	5.29134	0.18899	0.03900	0.01244	25.64287		Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	4.80030	0.20832	1.00956	0.50478	0.99053
30	28	5.29167	0.18898	0.02785	0.00888	35.90224		Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	4.80000	0.20833	1.41347	0.70674	0.70748
142	140	5.29167	0.18898	0.02785	0.00888	35.90224		Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	30	4.80000	0.20833	1.41347	0.70674	0.70748
219	217	5.29167	0.18898	0.02228	0.00711	44.87780		One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	4.80000	0.20833	1.76684	0.88342	0.56598
230	228	5.29167	0.18898	0.02785	0.00888	35.90224		Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	4.80000	0.20833	1.41347	0.70674	0.70748
244	242	5.31496	0.18815	0.02496	0.00796	40.06698		Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	4.77896	0.20925	1.57744	0.78872	0.63394
264	262	5.31496	0.18815	0.03328	0.01061	30.05023		Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	4.77896	0.20925	1.18308	0.59154	0.84525
99	97	5.33333	0.18750	0.02211	0.00705	45.23117		One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	4.76250	0.20997	1.78075	0.89038	0.56156
110	108	5.33333	0.18750	0.02764	0.00881	36.18493		Four	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	4.76250	0.20997	1.42460	0.71230	0.70195
171	169	5.33333	0.18750	0.02211	0.00705	45.23117		One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	30	4.76250	0.20997	1.78075	0.89038	0.56156
182	180	5.33333	0.18750	0.02764	0.00881	36.18493		Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	30	4.76250	0.20997	1.42460	0.71230	0.70195
133	131	5.36222	0.18649	0.02611	0.00833	38.29572		Three	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	30	4.73684	0.21111	1.50771	0.75385	0.66326
239	237	5.45703	0.18325	0.02971	0.00948	33.65835		Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	4.65455	0.21484	1.32513	0.66257	0.75464
7	5	5.50000	0.18182	0.02948	0.00940	33.92338		Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	4.61818	0.21654	1.33557	0.66778	0.74875
79	77	5.50000	0.18182	0.02948	0.00940	33.92338</																					

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEE	rnPmm-X	mmPTrns
159	157	5.54331	0.18040	0.02925	0.00933	34.19049		Five	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	30	4.58210	0.21824	1.34608	0.67304	0.74290
50	48	5.55625	0.17998	0.03714	0.01184	26.92668		Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	4.57143	0.21875	1.06011	0.53005	0.94330
18	16	5.60000	0.17857	0.03685	0.01175	27.13870		Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	4.53571	0.22047	1.06845	0.53423	0.93593
90	88	5.60000	0.17857	0.03685	0.01175	27.13870		Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	4.53571	0.22047	1.06845	0.53423	0.93593
245	243	5.61024	0.17825	0.02496	0.00796	40.06698		Three	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	4.52744	0.22088	1.57744	0.78872	0.63394
196	194	5.62500	0.17778	0.02358	0.00752	42.40422		Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	32	4.51556	0.22146	1.66946	0.83473	0.59900
216	214	5.62500	0.17778	0.03144	0.01003	31.80316		Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	4.51556	0.22146	1.25209	0.62605	0.79866
268	266	5.62500	0.17778	0.02358	0.00752	42.40422		Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	4.51556	0.22146	1.66946	0.83473	0.59900
288	286	5.62500	0.17778	0.03144	0.01003	31.80316		Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	4.51556	0.22146	1.25209	0.62605	0.79866
123	121	5.64444	0.17717	0.02089	0.00666	47.86965		One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	30	4.50000	0.22222	1.88463	0.94232	0.53061
134	132	5.64444	0.17717	0.02611	0.00833	38.29572		Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	30	4.50000	0.22222	1.50771	0.75385	0.66326
56	54	5.66929	0.17639	0.03120	0.00995	32.05358		Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	4.48028	0.22320	1.26195	0.63098	0.79242
148	146	5.66929	0.17639	0.02340	0.00746	42.73811		Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	30	4.48028	0.22320	1.68260	0.84130	0.59432
168	166	5.66929	0.17639	0.03120	0.00995	32.05358		Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	4.48028	0.22320	1.26195	0.63098	0.79242
256	254	5.66929	0.17639	0.03120	0.00995	32.05358		Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	4.48028	0.22320	1.26195	0.63098	0.79242
355	353	5.66929	0.17639	0.02080	0.00663	48.08037		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	40	4.48028	0.22320	1.89293	0.94646	0.52828
265	263	5.75787	0.17368	0.03328	0.01061	30.05023		Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	4.41135	0.22669	1.18308	0.59154	0.84525
31	29	5.82083	0.17180	0.02785	0.00888	35.90224		Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	4.36364	0.22917	1.41347	0.70674	0.70748
143	141	5.82083	0.17180	0.02785	0.00888	35.90224		Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	30	4.36364	0.22917	1.41347	0.70674	0.70748
231	229	5.82083	0.17180	0.02785	0.00888	35.90224		Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	4.36364	0.22917	1.41347	0.70674	0.70748
111	109	5.86667	0.17045	0.02764	0.00881	36.18493		Five	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	4.32955	0.23097	1.42460	0.71230	0.70195
183	181	5.86667	0.17045	0.02764	0.00881	36.18493		Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	30	4.32955	0.23097	1.42460	0.71230	0.70195
246	244	5.90551	0.16933	0.02496	0.00796	40.06698		Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	4.30107	0.23250	1.57744	0.78872	0.63394
42	40	5.92667	0.16873	0.03482	0.01110	28.72179		Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	4.28571	0.23333	1.13078	0.56539	0.88435
197	195	5.93750	0.16842	0.02358	0.00752	42.40422		Three	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	32	4.27789	0.23376	1.66946	0.83473	0.59900
269	267	5.93750	0.16842	0.02358	0.00752	42.40422		Three	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	4.27789	0.23376	1.66946	0.83473	0.59900
220	218	5.95313	0.16798	0.02228	0.00711	44.87780		Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	4.26667	0.23438	1.76684	0.88342	0.56598
240	238	5.95313	0.16798	0.02971	0.00948	33.65835		Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	4.26667	0.23438	1.32513	0.66257	0.75464
149	147	5.98425	0.16711	0.02340	0.00746	42.73811		Three	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	30	4.24447	0.23560	1.68260	0.84130	0.59432
8	6	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	4.23333	0.23622	1.33557	0.66778	0.74875
80	78	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	4.23333	0.23622	1.33557	0.66778	0.74875
100	98	6.00000	0.16667	0.02211	0.00705	45.23117		Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	4.23333	0.23622	1.78075	0.89038	0.56156
120	118	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	30	4.23333	0.23622	1.33557	0.66778	0.74875
172	170	6.00000	0.16667	0.02211	0.00705	45.23117		Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	30	4.23333	0.23622	1.78075	0.89038	0.56156
192	190	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	30	4.23333	0.23622	1.33557	0.66778	0.74875
208	206	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	32	4.23333	0.23622	1.33557	0.66778	0.74875
280	278	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	32	4.23333	0.23622	1.33557	0.66778	0.74875
307	305	6.00000	0.16667	0.01965	0.00627	50.88506		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	40	4.23333	0.23622	2.00335	1.00167	0.49916
379	377	6.00000	0.16667	0.01965	0.00627	50.88506		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	40	4.23333	0.23622	2.00335	1.00167	0.49916
160	158	6.04724	0.16536	0.02925	0.00933	34.19049		Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	30	4.20026	0.23808	1.34608	0.67304	0.74290
347	345	6.04724	0.16536	0.01950	0.00622	51.28573		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	40	4.20026	0.23808	2.01912	1.00956	0.49526
217	215	6.09375	0.16410	0.03144	0.01003	31.80316		Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	32	4.16821	0.23991	1.25209	0.62605	0.79866
289	287	6.09375	0.16410	0.03144	0.01003	31.80316		Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	32	4.16821	0.23991	1.25209	0.62605	0.79866
57	55	6.14173	0.16282	0.03120	0.00995	32.05358		Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	4.13564	0.24180	1.26195	0.63098	0.79242
169	167	6.14173	0.16282	0.03120	0.00995	32.05358		Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	30	4.13564	0.24180	1.26195	0.63098	0.79242
257	255	6.14173	0.16282	0.03120	0.00995	32.05358		Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	4.13564	0.24180	1.26195	0.63098	0.79242
266	264	6.20079	0.16127	0.03328	0.01061	30.05023		Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	4.09625	0.24413	1.18308	0.59154	0.84525
135	133	6.20889	0.16106	0.02611	0.00833	38.29572		Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	30	4.09091	0.24444	1.50771	0.75385	0.66326
198	196	6.25000	0.16000	0.02358	0.00752	42.40422		Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	32	4.06400	0.24606	1.66946	0.83473	0.59900
270	268	6.25000	0.16000	0.02358																							

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEE	rnPmm-X	mmPTrns	
124	122	6.35000	0.15748	0.02089	0.00666	47.86965		Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	30	4.00000	0.25000	1.88463	0.94232	0.53061	
144	142	6.35000	0.15748	0.02785	0.00888	35.90224		Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	30	4.00000	0.25000	1.41347	0.70674	0.70748	
232	230	6.35000	0.15748	0.02785	0.00888	35.90224		Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	4.00000	0.25000	1.41347	0.70674	0.70748	
331	329	6.35000	0.15748	0.01857	0.00592	53.85336		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	40	4.00000	0.25000	2.12021	1.06011	0.47165	
356	354	6.37795	0.15679	0.02080	0.00663	48.08037		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	120	40	3.98247	0.25110	1.89293	0.94646	0.52828
112	110	6.40000	0.15625	0.02764	0.00881	36.18493		Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	30	3.96875	0.25197	1.42460	0.71230	0.70195
184	182	6.40000	0.15625	0.02764	0.00881	36.18493		Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	3.96875	0.25197	1.42460	0.71230	0.70195
299	297	6.40000	0.15625	0.01842	0.00588	54.27740		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.96875	0.25197	2.13691	1.06845	0.46797
371	369	6.40000	0.15625	0.01842	0.00588	54.27740		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	120	40	3.96875	0.25197	2.13691	1.06845	0.46797
241	239	6.44922	0.15506	0.02971	0.00948	33.65835		Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	32	3.93846	0.25391	1.32513	0.66257	0.75464
247	245	6.49606	0.15394	0.02496	0.00796	40.06698		Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	32	3.91006	0.25575	1.57744	0.78872	0.63394
9	7	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	40	3.90769	0.25591	1.33557	0.66778	0.74875
81	79	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	40	3.90769	0.25591	1.33557	0.66778	0.74875
121	119	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	3.90769	0.25591	1.33557	0.66778	0.74875
193	191	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	3.90769	0.25591	1.33557	0.66778	0.74875
209	207	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	3.90769	0.25591	1.33557	0.66778	0.74875
281	279	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	3.90769	0.25591	1.33557	0.66778	0.74875
161	159	6.55118	0.15264	0.02925	0.00933	34.19049		Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	3.87716	0.25792	1.34608	0.67304	0.74290
218	216	6.56250	0.15238	0.03144	0.01003	31.80316		Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	32	3.87048	0.25837	1.25209	0.62605	0.79866
290	288	6.56250	0.15238	0.03144	0.01003	31.80316		Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	3.87048	0.25837	1.25209	0.62605	0.79866
58	56	6.61417	0.15119	0.03120	0.00995	32.05358		Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	40	3.84024	0.26040	1.26195	0.63098	0.79242
170	168	6.61417	0.15119	0.03120	0.00995	32.05358		Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	120	30	3.84024	0.26040	1.26195	0.63098	0.79242
258	256	6.61417	0.15119	0.03120	0.00995	32.05358		Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	32	3.84024	0.26040	1.26195	0.63098	0.79242
222	220	6.61458	0.15118	0.02228	0.00711	44.87780		Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	32	3.84000	0.26042	1.76684	0.88342	0.56598
102	100	6.66667	0.15000	0.02211	0.00705	45.23117		Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	30	3.81000	0.26247	1.78075	0.89038	0.56156
174	172	6.66667	0.15000	0.02211	0.00705	45.23117		Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	3.81000	0.26247	1.78075	0.89038	0.56156
125	123	6.70278	0.14919	0.02089	0.00666	47.86965		Three	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	3.78947	0.26389	1.88463	0.94232	0.53061
357	355	6.73228	0.14854	0.02080	0.00663	48.08037		Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	120	40	3.77287	0.26505	1.89293	0.94646	0.52828
308	306	6.75000	0.14815	0.01965	0.00627	50.88506		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	3.76296	0.26575	2.00335	1.00167	0.49916
380	378	6.75000	0.14815	0.01965	0.00627	50.88506		Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	120	40	3.76296	0.26575	2.00335	1.00167	0.49916
136	134	6.77333	0.14764	0.02611	0.00833	38.29572		Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	3.75000	0.26667	1.50771	0.75385	0.66326
323	321	6.77333	0.14764	0.01741	0.00555	57.44358		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	40	3.75000	0.26667	2.26156	1.13078	0.44217
348	346	6.80315	0.14699	0.01950	0.00622	51.28573		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	40	3.73356	0.26784	2.01912	1.00956	0.49526
199	197	6.87500	0.14545	0.02358	0.00752	42.40422		Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	3.69455	0.27067	1.66946	0.83473	0.59900
271	269	6.87500	0.14545	0.02358	0.00752	42.40422		Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	32	3.69455	0.27067	1.66946	0.83473	0.59900
33	31	6.87917	0.14537	0.02785	0.00888	35.90224		Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	40	3.69231	0.27083	1.41347	0.70674	0.70748
145	143	6.87917	0.14537	0.02785	0.00888	35.90224		Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	3.69231	0.27083	1.41347	0.70674	0.70748
233	231	6.87917	0.14537	0.02785	0.00888	35.90224		Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	32	3.69231	0.27083	1.41347	0.70674	0.70748
151	149	6.92913	0.14432	0.02340	0.00746	42.73811		Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	3.66568	0.27280	1.68260	0.84130	0.59432
113	111	6.93333	0.14423	0.02764	0.00881	36.18493		Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	30	3.66346	0.27297	1.42460	0.71230	0.70195
185	183	6.93333	0.14423	0.02764	0.00881	36.18493		Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	3.66346	0.27297	1.42460	0.71230	0.70195
242	240	6.94531	0.14398	0.02971	0.00948	33.65835		Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	32	3.65714	0.27344	1.32513	0.66257	0.75464
10	8	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	40	3.62857	0.27559	1.33557	0.66778	0.74875
82	80	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	40	3.62857	0.27559	1.33557	0.66778	0.74875
122	120	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	3.62857	0.27559	1.33557	0.66778	0.74875
194	192	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	3.62857	0.27559	1.33557	0.66778	0.74875
210	208	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	3.62857	0.27559	1.33557	0.66778	0.74875
282	280	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	3.62857	0.27559	1.33557	0.66778	0.74875
162	160	7.0551																										

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:														METRIC: uwPM1340GT									
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns		
332	330	7.14375	0.13998	0.01857	0.00592	53.85336		Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	40	3.55556	0.28125	2.12021	1.06011	0.47165
349	347	7.18110	0.13925	0.01950	0.00622	51.28573		Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	40	3.53706	0.28272	2.01912	1.00956	0.49526
300	298	7.20000	0.13889	0.01842	0.00588	54.27740		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.52778	0.28346	2.13691	1.06845	0.46797
372	370	7.20000	0.13889	0.01842	0.00588	54.27740		Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	120	40	3.52778	0.28346	2.13691	1.06845	0.46797
223	221	7.27604	0.13744	0.02228	0.00711	44.87780		Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	32	3.49091	0.28646	1.76684	0.88342	0.56598
103	101	7.33333	0.13636	0.02211	0.00705	45.23117		Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	30	3.46364	0.28871	1.78075	0.89038	0.56156
175	173	7.33333	0.13636	0.02211	0.00705	45.23117		Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	3.46364	0.28871	1.78075	0.89038	0.56156
137	135	7.33778	0.13628	0.02611	0.00833	38.29572		Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	3.46154	0.28889	1.50771	0.75385	0.66326
34	32	7.40833	0.13498	0.02785	0.00888	35.90224		Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	40	3.42857	0.29167	1.41347	0.70674	0.70748
146	144	7.40833	0.13498	0.02785	0.00888	35.90224		Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	3.42857	0.29167	1.41347	0.70674	0.70748
234	232	7.40833	0.13498	0.02785	0.00888	35.90224		Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	32	3.42857	0.29167	1.41347	0.70674	0.70748
114	112	7.46667	0.13393	0.02764	0.00881	36.18493		Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	30	3.40179	0.29396	1.42460	0.71230	0.70195
186	184	7.46667	0.13393	0.02764	0.00881	36.18493		Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	3.40179	0.29396	1.42460	0.71230	0.70195
200	198	7.50000	0.13333	0.02358	0.00752	42.40422		Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	3.38667	0.29528	1.66946	0.83473	0.59900
272	270	7.50000	0.13333	0.02358	0.00752	42.40422		Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	32	3.38667	0.29528	1.66946	0.83473	0.59900
310	308	7.50000	0.13333	0.01965	0.00627	50.88506		Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	3.38667	0.29528	2.00335	1.00167	0.49916
382	380	7.50000	0.13333	0.01965	0.00627	50.88506		Four	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	120	40	3.38667	0.29528	2.00335	1.00167	0.49916
499	497	7.50000	0.13333	0.01572	0.00501	63.60633		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	3.38667	0.29528	2.50419	1.25209	0.39933
571	569	7.50000	0.13333	0.01572	0.00501	63.60633		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	120	32	3.38667	0.29528	2.50419	1.25209	0.39933
333	331	7.54063	0.13262	0.01857	0.00592	53.85336		Three	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	40	3.36842	0.29688	2.12021	1.06011	0.47165
152	150	7.55906	0.13229	0.02340	0.00746	42.73811		Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	3.36021	0.29760	1.68260	0.84130	0.59432
339	337	7.55906	0.13229	0.01560	0.00498	64.10717		One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	40	3.36021	0.29760	2.52390	1.26195	0.39621
350	348	7.55906	0.13229	0.01950	0.00622	51.28573		Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	40	3.36021	0.29760	2.01912	1.00956	0.49526
451	449	7.55906	0.13229	0.01560	0.00498	64.10717		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	120	30	3.36021	0.29760	2.52390	1.26195	0.39621
539	537	7.55906	0.13229	0.01560	0.00498	64.10717		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	3.36021	0.29760	2.52390	1.26195	0.39621
301	299	7.60000	0.13158	0.01842	0.00588	54.27740		Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.34211	0.29921	2.13691	1.06845	0.46797
373	371	7.60000	0.13158	0.01842	0.00588	54.27740		Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	120	40	3.34211	0.29921	2.13691	1.06845	0.46797
324	322	7.62000	0.13123	0.01741	0.00555	57.44358		Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	40	3.33333	0.30000	2.26156	1.13078	0.44217
249	247	7.67717	0.13026	0.02496	0.00796	40.06698		Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	32	3.30851	0.30225	1.57744	0.78872	0.63394
127	125	7.76111	0.12885	0.02089	0.00666	47.86965		Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	3.27273	0.30556	1.88463	0.94232	0.53061
359	357	7.79528	0.12828	0.02080	0.00663	48.08037		Five	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	120	40	3.25838	0.30690	1.89293	0.94646	0.52828
138	136	7.90222	0.12655	0.02611	0.00833	38.29572		Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	3.21429	0.31111	1.50771	0.75385	0.66326
224	222	7.93750	0.12598	0.02228	0.00711	44.87780		Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	32	3.20000	0.31250	1.76684	0.88342	0.56598
334	332	7.93750	0.12598	0.01857	0.00592	53.85336		Four	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	40	3.20000	0.31250	2.12021	1.06011	0.47165
523	521	7.93750	0.12598	0.01486	0.00474	67.31670		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	3.20000	0.31250	2.65026	1.32513	0.37732
548	546	7.97244	0.12543	0.01664	0.00531	60.10047		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	120	32	3.18598	0.31388	2.36616	1.18308	0.42263
104	102	8.00000	0.12500	0.02211	0.00705	45.23117		Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	30	3.17500	0.31496	1.78075	0.89038	0.56156
176	174	8.00000	0.12500	0.02211	0.00705	45.23117		Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	3.17500	0.31496	1.78075	0.89038	0.56156
291	289	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	3.17500	0.31496	2.67113	1.33557	0.37437
302	300	8.00000	0.12500	0.01842	0.00588	54.27740		Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.17500	0.31496	2.13691	1.06845	0.46797
363	361	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	120	40	3.17500	0.31496	2.67113	1.33557	0.37437
374	372	8.00000	0.12500	0.01842	0.00588	54.27740		Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	120	40	3.17500	0.31496	2.13691	1.06845	0.46797
403	401	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	30	3.17500	0.31496	2.67113	1.33557	0.37437
475	473	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	120	30	3.17500	0.31496	2.67113	1.33557	0.37437
491	489	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	32	3.17500	0.31496	2.67113	1.33557	0.37437
563	561	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	120	32	3.17500	0.31496	2.67113	1.33557	0.37437
325	323	8.04333	0.12433	0.01741	0.00555	57.44358		Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	40	3.15789	0.31667	2.26156	1.13078	0.44217
443	441	8.06299	0.12402	0.01462	0.00466	68.38098		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	30	3.15020	0.31744	2.69216	1.34608	0.37

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm-FF	ErnsPmm-X	mmPTrns	
549	547	8.41535	0.11883	0.01664	0.00531	60.10047		Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32	3.01829	0.33131	2.36616	1.18308	0.42263	
500	498	8.43750	0.11852	0.01572	0.00501	63.60633		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	32	3.01037	0.33219	2.50419	1.25209	0.39933	
572	570	8.43750	0.11852	0.01572	0.00501	63.60633		Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	3.01037	0.33219	2.50419	1.25209	0.39933	
128	126	8.46667	0.11811	0.02089	0.00666	47.86965		Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	30	3.00000	0.33333	1.88463	0.94232	0.53061	
315	313	8.46667	0.11811	0.01393	0.00444	71.80448		One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	3.00000	0.33333	2.82695	1.41347	0.35374	
326	324	8.46667	0.11811	0.01741	0.00555	57.44358		Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	40	3.00000	0.33333	2.26156	1.13078	0.44217	
427	425	8.46667	0.11811	0.01393	0.00444	71.80448		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	3.00000	0.33333	2.82695	1.41347	0.35374	
515	513	8.46667	0.11811	0.01393	0.00444	71.80448		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	32	3.00000	0.33333	2.82695	1.41347	0.35374	
340	338	8.50394	0.11759	0.01560	0.00498	64.10717		Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	40	2.98685	0.33480	2.52390	1.26195	0.39621	
360	358	8.50394	0.11759	0.02080	0.00663	48.08037		Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	40	2.98685	0.33480	1.89293	0.94646	0.52828	
452	450	8.50394	0.11759	0.01560	0.00498	64.10717		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.98685	0.33480	2.52390	1.26195	0.39621	
540	538	8.50394	0.11759	0.01560	0.00498	64.10717		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	32	2.98685	0.33480	2.52390	1.26195	0.39621	
395	393	8.53333	0.11719	0.01382	0.00441	72.36987		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.97656	0.33596	2.84921	1.42460	0.35097	
467	465	8.53333	0.11719	0.01382	0.00441	72.36987		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.97656	0.33596	2.84921	1.42460	0.35097	
225	223	8.59896	0.11629	0.02228	0.00711	44.87780		Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	2.95385	0.33854	1.76684	0.88342	0.56598	
105	103	8.66667	0.11538	0.02211	0.00705	45.23117		Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	2.93077	0.34121	1.78075	0.89038	0.56156	
177	175	8.66667	0.11538	0.02211	0.00705	45.23117		Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	30	2.93077	0.34121	1.78075	0.89038	0.56156	
335	333	8.73125	0.11453	0.01857	0.00592	53.85336		Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	40	2.90909	0.34375	2.12021	1.06011	0.47165	
202	200	8.75000	0.11429	0.02358	0.00752	42.40422		Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	32	2.90286	0.34449	1.66946	0.83473	0.59900	
274	272	8.75000	0.11429	0.02358	0.00752	42.40422		Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	2.90286	0.34449	1.66946	0.83473	0.59900	
303	301	8.80000	0.11364	0.01842	0.00588	54.27740		Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	40	2.88636	0.34646	2.13691	1.06845	0.46797	
375	373	8.80000	0.11364	0.01842	0.00588	54.27740		Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	40	2.88636	0.34646	2.13691	1.06845	0.46797	
154	152	8.81890	0.11339	0.02340	0.00746	42.73811		Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	30	2.88018	0.34720	1.68260	0.84130	0.59432	
550	548	8.85827	0.11289	0.01664	0.00531	60.10047		Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32	2.86738	0.34875	2.36616	1.18308	0.42263	
501	499	8.90625	0.11228	0.01572	0.00501	63.60633		Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	32	2.85193	0.35064	2.50419	1.25209	0.39933	
573	571	8.90625	0.11228	0.01572	0.00501	63.60633		Three	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	2.85193	0.35064	2.50419	1.25209	0.39933	
524	522	8.92969	0.11199	0.01486	0.00474	67.31670		Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	32	2.84444	0.35156	2.65026	1.32513	0.37732	
341	339	8.97638	0.11140	0.01560	0.00498	64.10717		Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	40	2.82965	0.35340	2.52390	1.26195	0.39621	
453	451	8.97638	0.11140	0.01560	0.00498	64.10717		Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.82965	0.35340	2.52390	1.26195	0.39621	
541	539	8.97638	0.11140	0.01560	0.00498	64.10717		Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	32	2.82965	0.35340	2.52390	1.26195	0.39621	
292	290	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	40	2.82222	0.35433	2.67113	1.33557	0.37437	
312	310	9.00000	0.11111	0.01965	0.00627	50.88506		Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	40	2.82222	0.35433	2.00335	1.00167	0.49916	
364	362	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	2.82222	0.35433	2.67113	1.33557	0.37437	
384	382	9.00000	0.11111	0.01965	0.00627	50.88506		Six	NA	NA	NA	NA	Lscrew	B	30	122	120	1	1	1	1	120	40	2.82222	0.35433	2.00335	1.00167	0.49916
404	402	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.82222	0.35433	2.67113	1.33557	0.37437	
476	474	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.82222	0.35433	2.67113	1.33557	0.37437	
492	490	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	2.82222	0.35433	2.67113	1.33557	0.37437	
564	562	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	2.82222	0.35433	2.67113	1.33557	0.37437	
419	417	9.03111	0.11073	0.01306	0.00416	76.59144		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.81250	0.35556	3.01541	1.50771	0.33163	
352	350	9.07087	0.11024	0.01950	0.00622	51.28573		Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	40	2.80017	0.35712	2.01912	1.00956	0.49526	
444	442	9.07087	0.11024	0.01462	0.00466	68.38098		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.80017	0.35712	2.69216	1.34608	0.37145	
129	127	9.17222	0.10902	0.02089	0.00666	47.86965		Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	30	2.76923	0.36111	1.88463	0.94232	0.53061	
361	359	9.21260	0.10855	0.02080	0.00663	48.08037		Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	40	2.75709	0.36270	1.89293	0.94646	0.52828	
226	224	9.26042	0.10799	0.02228	0.00711	44.87780		Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	2.74286	0.36458	1.76684	0.88342	0.56598	
327	325	9.31333	0.10737	0.01741	0.00555	57.44358		Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	40	2.72727	0.36667	2.26156	1.13078	0.44217	
106	104	9.33333	0.10714	0.02211	0.00705	45.23117		Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	2.72143	0.36745	1.78075	0.89038	0.56156	
178	176	9.33333	0.10714	0.02211	0.00705	45.23117		Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	30	2.72143	0.36745	1.78075	0.89038	0.56156	
502	500	9.37500	0.10667	0.01572	0.00501	63.60633		Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	32	2.70933	0.36909	2.50419	1.25209	0.39933	
574	572	9.37500	0.10667	0.01572	0.00501	63.60633		Four	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	2.70933	0.36909	2.			

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
365	363	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	2.67368	0.37402	2.67113	1.33557	0.37437
405	403	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.67368	0.37402	2.67113	1.33557	0.37437
477	475	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.67368	0.37402	2.67113	1.33557	0.37437
493	491	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	2.67368	0.37402	2.67113	1.33557	0.37437
565	563	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	2.67368	0.37402	2.67113	1.33557	0.37437
316	314	9.52500	0.10499	0.01393	0.00444	71.80448	Two	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	2.66667	0.37500	2.82695	1.41347	0.35374
336	334	9.52500	0.10499	0.01857	0.00592	53.85336	Six	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	40	2.66667	0.37500	2.12021	1.06011	0.47165
428	426	9.52500	0.10499	0.01393	0.00444	71.80448	Two	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.66667	0.37500	2.82695	1.41347	0.35374
516	514	9.52500	0.10499	0.01393	0.00444	71.80448	Two	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	32	2.66667	0.37500	2.82695	1.41347	0.35374
445	443	9.57480	0.10444	0.01462	0.00466	68.38098	Three	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.65280	0.37696	2.69216	1.34608	0.37145
304	302	9.60000	0.10417	0.01842	0.00588	54.27740	Six	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	40	2.64583	0.37795	2.13691	1.06845	0.46797
376	374	9.60000	0.10417	0.01842	0.00588	54.27740	Six	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	40	2.64583	0.37795	2.13691	1.06845	0.46797
396	394	9.60000	0.10417	0.01382	0.00441	72.36987	Two	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.64583	0.37795	2.84921	1.42460	0.35097
468	466	9.60000	0.10417	0.01382	0.00441	72.36987	Two	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.64583	0.37795	2.84921	1.42460	0.35097
551	549	9.74409	0.10263	0.01664	0.00531	60.10047	Five	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32	2.60671	0.38363	2.36616	1.18308	0.42263
313	311	9.75000	0.10256	0.01965	0.00627	50.88506	Seven	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	40	2.60513	0.38386	2.00335	1.00167	0.49916
385	383	9.75000	0.10256	0.01965	0.00627	50.88506	Seven	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	40	2.60513	0.38386	2.00335	1.00167	0.49916
353	351	9.82677	0.10176	0.01950	0.00622	51.28573	Seven	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	40	2.58478	0.38688	2.01912	1.00956	0.49526
130	128	9.87778	0.10124	0.02089	0.00666	47.86965	Eight	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	30	2.57143	0.38889	1.88463	0.94232	0.53061
362	360	9.92126	0.10079	0.02080	0.00663	48.08037	Eight	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	40	2.56016	0.39060	1.89293	0.94646	0.52828
526	524	9.92188	0.10079	0.01486	0.00474	67.31670	Four	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	32	2.56000	0.39063	2.65026	1.32513	0.37732
294	292	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	40	2.54000	0.39370	2.67113	1.33557	0.37437
366	364	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	2.54000	0.39370	2.67113	1.33557	0.37437
406	404	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.54000	0.39370	2.67113	1.33557	0.37437
478	476	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.54000	0.39370	2.67113	1.33557	0.37437
483	481	10.00000	0.10000	0.01179	0.00376	84.80844	One	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.54000	0.39370	3.33891	1.66946	0.29950
494	492	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	2.54000	0.39370	2.67113	1.33557	0.37437
555	553	10.00000	0.10000	0.01179	0.00376	84.80844	One	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	32	2.54000	0.39370	3.33891	1.66946	0.29950
566	564	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	2.54000	0.39370	2.67113	1.33557	0.37437
317	315	10.05417	0.09946	0.01393	0.00444	71.80448	Three	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	2.52632	0.39583	2.82695	1.41347	0.35374
429	427	10.05417	0.09946	0.01393	0.00444	71.80448	Three	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.52632	0.39583	2.82695	1.41347	0.35374
517	515	10.05417	0.09946	0.01393	0.00444	71.80448	Three	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	32	2.52632	0.39583	2.82695	1.41347	0.35374
435	433	10.07874	0.09922	0.01170	0.00373	85.47622	One	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.52016	0.39680	3.36521	1.68260	0.29716
446	444	10.07874	0.09922	0.01462	0.00466	68.38098	Four	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.52016	0.39680	2.69216	1.34608	0.37145
397	395	10.13333	0.09868	0.01382	0.00441	72.36987	Three	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.50658	0.39895	2.84921	1.42460	0.35097
469	467	10.13333	0.09868	0.01382	0.00441	72.36987	Three	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.50658	0.39895	2.84921	1.42460	0.35097
328	326	10.16000	0.09843	0.01741	0.00555	57.44358	Six	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	40	2.50000	0.40000	2.26156	1.13078	0.44217
420	418	10.16000	0.09843	0.01306	0.00416	76.59144	Two	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.50000	0.40000	3.01541	1.50771	0.33163
503	501	10.31250	0.09697	0.01572	0.00501	63.60633	Five	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	32	2.46303	0.40600	2.50419	1.25209	0.39933
575	573	10.31250	0.09697	0.01572	0.00501	63.60633	Five	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	2.46303	0.40600	2.50419	1.25209	0.39933
337	335	10.31875	0.09691	0.01857	0.00592	53.85336	Seven	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	40	2.46154	0.40625	2.12021	1.06011	0.47165
343	341	10.39370	0.09621	0.01560	0.00498	64.10717	Five	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	40	2.44379	0.40920	2.52390	1.26195	0.39621
455	453	10.39370	0.09621	0.01560	0.00498	64.10717	Five	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.44379	0.40920	2.52390	1.26195	0.39621
543	541	10.39370	0.09621	0.01560	0.00498	64.10717	Five	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	32	2.44379	0.40920	2.52390	1.26195	0.39621
305	303	10.40000	0.09615	0.01842	0.00588	54.27740	Seven	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	40	2.44231	0.40945	2.13691	1.06845	0.46797
377	375	10.40000	0.09615	0.01842	0.00588	54.27740	Seven	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	40	2.44231	0.40945	2.13691	1.06845	0.46797
314	312	10.50000	0.09524	0.01965	0.00627	50.88506	Eight	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	40	2.41905	0.41339	2.00335	1.00167	0.49916
386	384	10.50000	0.09524	0.01965	0.00627	50.88506	Eight	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	40	2.41905	0.41339	2.00335	1.00167	0.49916
354	352	10.58268	0.09449	0.01950	0.00622	51.28573	Eight	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	40	2.40015	0.41664	2.01912	1.00956	0.49526
318	316	10.58333	0.09449	0.01393	0.00444	71.80448	Four	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	2.40000	0.41667	2.82695	1.41347	0.35374
430	428	10.58333	0.09449	0.01393	0.00444	71.80448	Four	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.40000	0.41667	2.82695	1.41347	0.35374
507	505	10.58333	0.09449	0.0111																					

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
387	385	10.66667	0.09375	0.01105	0.00353	90.46233	One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	2.38125	0.41995	3.56151	1.78075	0.28078	
398	396	10.66667	0.09375	0.01382	0.00441	72.36987	Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.38125	0.41995	2.84921	1.42460	0.35097	
459	457	10.66667	0.09375	0.01105	0.00353	90.46233	One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	2.38125	0.41995	3.56151	1.78075	0.28078	
470	468	10.66667	0.09375	0.01382	0.00441	72.36987	Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.38125	0.41995	2.84921	1.42460	0.35097	
421	419	10.72444	0.09324	0.01306	0.00416	76.59144	Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.36842	0.42222	3.01541	1.50771	0.33163	
527	525	10.91406	0.09162	0.01486	0.00474	67.31670	Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	32	2.32727	0.42969	2.65026	1.32513	0.37732	
295	293	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	40	2.30909	0.43307	2.67113	1.33557	0.37437	
367	365	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	2.30909	0.43307	2.67113	1.33557	0.37437	
407	405	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.30909	0.43307	2.67113	1.33557	0.37437	
479	477	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.30909	0.43307	2.67113	1.33557	0.37437	
495	493	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	2.30909	0.43307	2.67113	1.33557	0.37437	
567	565	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	2.30909	0.43307	2.67113	1.33557	0.37437	
329	327	11.00667	0.09085	0.01741	0.00555	57.44358	Seven	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	40	2.30769	0.43333	2.26156	1.13078	0.44217	
447	445	11.08661	0.09020	0.01462	0.00466	68.38098	Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.29105	0.43648	2.69216	1.34608	0.37145	
338	336	11.11250	0.08999	0.01857	0.00592	53.85336	Eight	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	40	2.28571	0.43750	2.12021	1.06011	0.47165	
306	304	11.20000	0.08929	0.01842	0.00588	54.27740	Eight	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	40	2.26786	0.44094	2.13691	1.06845	0.46797	
378	376	11.20000	0.08929	0.01842	0.00588	54.27740	Eight	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	40	2.26786	0.44094	2.13691	1.06845	0.46797	
533	531	11.22047	0.08912	0.01248	0.00398	80.13396	Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	32	2.26372	0.44175	3.15488	1.57744	0.31697	
484	482	11.25000	0.08889	0.01179	0.00376	84.80844	Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.25778	0.44291	3.33891	1.66946	0.29950	
504	502	11.25000	0.08889	0.01572	0.00501	63.60633	Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	32	2.25778	0.44291	2.50419	1.25209	0.39933	
556	554	11.25000	0.08889	0.01179	0.00376	84.80844	Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	32	2.25778	0.44291	3.33891	1.66946	0.29950	
576	574	11.25000	0.08889	0.01572	0.00501	63.60633	Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	2.25778	0.44291	2.50419	1.25209	0.39933	
411	409	11.28889	0.08858	0.01045	0.00333	95.73930	One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	2.25000	0.44444	3.76926	1.88463	0.26530	
422	420	11.28889	0.08858	0.01306	0.00416	76.59144	Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.25000	0.44444	3.01541	1.50771	0.33163	
344	342	11.33858	0.08819	0.01560	0.00498	64.10717	Six	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	40	2.24014	0.44640	2.52390	1.26195	0.39621	
436	434	11.33858	0.08819	0.01170	0.00373	85.47622	Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.24014	0.44640	3.36521	1.68260	0.29716	
456	454	11.33858	0.08819	0.01560	0.00498	64.10717	Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.24014	0.44640	2.52390	1.26195	0.39621	
544	542	11.33858	0.08819	0.01560	0.00498	64.10717	Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	32	2.24014	0.44640	2.52390	1.26195	0.39621	
643	641	11.33858	0.08819	0.01040	0.00332	96.16075	One	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	2.24014	0.44640	3.78586	1.89293	0.26414	
553	551	11.51575	0.08684	0.01664	0.00531	60.10047	Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32	2.20568	0.45338	3.36616	1.18308	0.42263	
319	317	11.64167	0.08590	0.01393	0.00444	71.80448	Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	2.18182	0.45833	2.82695	1.41347	0.35374	
431	429	11.64167	0.08590	0.01393	0.00444	71.80448	Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.18182	0.45833	2.82695	1.41347	0.35374	
519	517	11.64167	0.08590	0.01393	0.00444	71.80448	Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	32	2.18182	0.45833	2.82695	1.41347	0.35374	
399	397	11.73333	0.08523	0.01382	0.00441	72.36987	Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.16477	0.46194	2.84921	1.42460	0.35097	
471	469	11.73333	0.08523	0.01382	0.00441	72.36987	Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.16477	0.46194	2.84921	1.42460	0.35097	
534	532	11.81102	0.08467	0.01248	0.00398	80.13396	Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	32	2.15053	0.46500	3.15488	1.57744	0.31697	
330	328	11.85333	0.08436	0.01741	0.00555	57.44358	Eight	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	40	2.14286	0.46667	2.26156	1.13078	0.44217	
485	483	11.87500	0.08421	0.01179	0.00376	84.80844	Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.13895	0.46752	3.33891	1.66946	0.29950	
557	555	11.87500	0.08421	0.01179	0.00376	84.80844	Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	32	2.13895	0.46752	3.33891	1.66946	0.29950	
508	506	11.90625	0.08399	0.01114	0.00355	89.75560	Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	32	2.13333	0.46875	3.53368	1.76684	0.28299	
528	526	11.90625	0.08399	0.01486	0.00474	67.31670	Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	32	2.13333	0.46875	2.65026	1.32513	0.37732	
437	435	11.96850	0.08355	0.01170	0.00373	85.47622	Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.12224	0.47120	3.36521	1.68260	0.29716	
296	294	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	40	2.11667	0.47244	2.67113	1.33557	0.37437	
368	366	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	2.11667	0.47244	2.67113	1.33557	0.37437	
388	386	12.00000	0.08333	0.01105	0.00353	90.46233	Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	2.11667	0.47244	3.56151	1.78075	0.28078	
408	406	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.11667	0.47244	2.67113	1.33557	0.37437	
460	458	12.00000	0.08333	0.01105	0.00353	90.46233	Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	2.11667	0.47244	3.56151	1.78075	0.28078	
480	478	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.11667	0.47244	2.67113	1.33557	0.37437	
496	494	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	2.11667	0.47244	2.67113	1.33557	0.37437	
568	566	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	2					

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEErns	Pmm-X	mmPTrns
577	575	12.18750	0.08205	0.01572	0.00501	63.60633	Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	2.08410	0.47982	2.50419	1.25209	0.39933
345	343	12.28346	0.08141	0.01560	0.00498	64.10717	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	40	2.06782	0.48360	2.52390	1.26195	0.39621
457	455	12.28346	0.08141	0.01560	0.00498	64.10717	Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.06782	0.48360	2.52390	1.26195	0.39621
545	543	12.28346	0.08141	0.01560	0.00498	64.10717	Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	32	2.06782	0.48360	2.52390	1.26195	0.39621
554	552	12.40157	0.08063	0.01664	0.00531	60.10047	Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	32	2.04813	0.48825	2.36616	1.18308	0.42263
423	421	12.41778	0.08053	0.01306	0.00416	76.59144	Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.04545	0.48889	3.01541	1.50771	0.33163
486	484	12.50000	0.08000	0.01179	0.00376	84.80844	Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.03200	0.49213	3.33891	1.66946	0.29950
558	556	12.50000	0.08000	0.01179	0.00376	84.80844	Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	32	2.03200	0.49213	3.33891	1.66946	0.29950
509	507	12.56771	0.07957	0.01114	0.00355	89.75560	Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	32	2.02105	0.49479	3.53368	1.76684	0.28299
438	436	12.59843	0.07938	0.01170	0.00373	85.47622	Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.01613	0.49600	3.36521	1.68260	0.29716
389	387	12.66667	0.07895	0.01105	0.00353	90.46233	Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	2.00526	0.49869	3.56151	1.78075	0.28078
461	459	12.66667	0.07895	0.01105	0.00353	90.46233	Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	2.00526	0.49869	3.56151	1.78075	0.28078
320	318	12.70000	0.07874	0.01393	0.00444	71.80448	Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	2.00000	0.50000	2.82695	1.41347	0.35374
412	410	12.70000	0.07874	0.01045	0.00333	95.73930	Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	2.00000	0.50000	3.76926	1.88463	0.26530
432	430	12.70000	0.07874	0.01393	0.00444	71.80448	Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.00000	0.50000	2.82695	1.41347	0.35374
520	518	12.70000	0.07874	0.01393	0.00444	71.80448	Six	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	32	2.00000	0.50000	2.82695	1.41347	0.35374
619	617	12.70000	0.07874	0.00928	0.00296	107.70672	One	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	2.00000	0.50000	4.24042	2.12021	0.23583
644	642	12.75591	0.07840	0.01040	0.00332	96.16075	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.99123	0.50220	3.78586	1.89293	0.26414
400	398	12.80000	0.07813	0.01382	0.00441	72.36987	Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	1.98438	0.50394	2.84921	1.42460	0.35097
472	470	12.80000	0.07813	0.01382	0.00441	72.36987	Six	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	1.98438	0.50394	2.84921	1.42460	0.35097
587	585	12.80000	0.07813	0.00921	0.00294	108.55480	One	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	40	1.98438	0.50394	4.27381	2.13691	0.23398
659	657	12.80000	0.07813	0.00921	0.00294	108.55480	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.98438	0.50394	4.27381	2.13691	0.23398
529	527	12.89844	0.07753	0.01486	0.00474	67.31670	Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	32	1.96923	0.50781	2.65026	1.32513	0.37732
535	533	12.99213	0.07697	0.01248	0.00398	80.13396	Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	32	1.95503	0.51150	3.15488	1.57744	0.31697
297	295	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	40	1.95385	0.51181	2.67113	1.33557	0.37437
369	367	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	1.95385	0.51181	2.67113	1.33557	0.37437
409	407	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	1.95385	0.51181	2.67113	1.33557	0.37437
481	479	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	1.95385	0.51181	2.67113	1.33557	0.37437
497	495	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	1.95385	0.51181	2.67113	1.33557	0.37437
569	567	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	1.95385	0.51181	2.67113	1.33557	0.37437
449	447	13.10236	0.07632	0.01462	0.00466	68.38098	Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	1.93858	0.51584	2.69216	1.34608	0.37145
506	504	13.12500	0.07619	0.01572	0.00501	63.60633	Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	32	1.93524	0.51673	2.50419	1.25209	0.39933
578	576	13.12500	0.07619	0.01572	0.00501	63.60633	Eight	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	32	1.93524	0.51673	2.50419	1.25209	0.39933
346	344	13.22835	0.07560	0.01560	0.00498	64.10717	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	40	1.92012	0.52080	2.52390	1.26195	0.39621
458	456	13.22835	0.07560	0.01560	0.00498	64.10717	Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	1.92012	0.52080	2.52390	1.26195	0.39621
546	544	13.22835	0.07560	0.01560	0.00498	64.10717	Eight	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	32	1.92012	0.52080	2.52390	1.26195	0.39621
510	508	13.22917	0.07559	0.01114	0.00355	89.75560	Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	32	1.92000	0.52083	3.53368	1.76684	0.28299
390	388	13.33333	0.07500	0.01105	0.00353	90.46233	Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.90500	0.52493	3.56151	1.78075	0.28078
462	460	13.33333	0.07500	0.01105	0.00353	90.46233	Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.90500	0.52493	3.56151	1.78075	0.28078
413	411	13.40556	0.07460	0.01045	0.00333	95.73930	Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.89474	0.52778	3.76926	1.88463	0.26530
645	643	13.46457	0.07427	0.01040	0.00332	96.16075	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.88643	0.53010	3.78586	1.89293	0.26414
596	594	13.50000	0.07407	0.00983	0.00313	101.77013	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	40	1.88148	0.53150	4.00670	2.00335	0.24958
668	666	13.50000	0.07407	0.00983	0.00313	101.77013	Two	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.88148	0.53150	4.00670	2.00335	0.24958
424	422	13.54667	0.07382	0.01306	0.00416	76.59144	Six	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	1.87500	0.53333	3.01541	1.50771	0.33163
611	609	13.54667	0.07382	0.00870	0.00278	114.88716	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.87500	0.53333	4.52312	2.26156	0.22109
636	634	13.60630	0.07350	0.00975	0.00311	102.57147	Two	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.86678	0.53568	4.03825	2.01912	0.24763
487	485	13.75000	0.07273	0.01179	0.00376	84.80844	Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	1.84727	0.54134	3.33891	1.66946	0.29950
559	557	13.75000	0.07273	0.01179	0.00376	84.80844	Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	32	1.84727	0.54134	3.33891	1.66946	0.29950
321	319	13.75833	0.07268	0.01393	0.00444	71.80448	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	1.84615	0.54167	2.82695	1.41347	0.35374
433	431	13.75833	0.07268	0.01393	0.00444	71.80448	Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30					

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
298	296	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	40	1.81429	0.55118	2.67113	1.33557	0.37437	
370	368	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	40	1.81429	0.55118	2.67113	1.33557	0.37437	
410	408	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	1.81429	0.55118	2.67113	1.33557	0.37437	
482	480	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	1.81429	0.55118	2.67113	1.33557	0.37437	
498	496	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	1.81429	0.55118	2.67113	1.33557	0.37437	
570	568	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	32	1.81429	0.55118	2.67113	1.33557	0.37437	
450	448	14.11024	0.07087	0.01462	0.00466	68.38098		Eight	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	1.80011	0.55552	2.69216	1.34608	0.37145	
414	412	14.11111	0.07087	0.01045	0.00333	95.73930		Four	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.80000	0.55556	3.76926	1.88463	0.26530	
536	534	14.17323	0.07056	0.01248	0.00398	80.13396		Six	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	32	1.79211	0.55800	3.15488	1.57744	0.31697	
646	644	14.17323	0.07056	0.01040	0.00332	96.16075		Four	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.79211	0.55800	3.78586	1.89293	0.26414	
835	833	14.17323	0.07056	0.00832	0.00265	120.20094		One	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	32	1.79211	0.55800	4.73232	2.36616	0.21131	
597	595	14.25000	0.07018	0.00983	0.00313	101.77013		Three	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	40	1.78246	0.56102	4.00670	2.00335	0.24958	
669	667	14.25000	0.07018	0.00983	0.00313	101.77013		Three	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.78246	0.56102	4.00670	2.00335	0.24958	
620	618	14.28750	0.06999	0.00928	0.00296	107.70672		Two	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.77778	0.56250	4.24042	2.12021	0.23583	
637	635	14.36220	0.06963	0.00975	0.00311	102.57147		Three	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.76853	0.56544	4.03825	2.01912	0.24763	
588	586	14.40000	0.06944	0.00921	0.00294	108.55480		Two	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	40	1.76389	0.56693	4.27381	2.13691	0.23398	
660	658	14.40000	0.06944	0.00921	0.00294	108.55480		Two	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.76389	0.56693	4.27381	2.13691	0.23398	
511	509	14.55208	0.06872	0.01114	0.00355	89.75560		Five	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	32	1.74545	0.57292	3.53368	1.76684	0.28299	
391	389	14.66667	0.06818	0.01105	0.00353	90.46233		Five	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.73182	0.57743	3.56151	1.78075	0.28078	
463	461	14.66667	0.06818	0.01105	0.00353	90.46233		Five	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.73182	0.57743	3.56151	1.78075	0.28078	
425	423	14.67556	0.06814	0.01306	0.00416	76.59144		Seven	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	1.73077	0.57778	3.01541	1.50771	0.33163	
322	320	14.81667	0.06749	0.01393	0.00444	71.80448		Eight	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	40	1.71429	0.58333	2.82695	1.41347	0.35374	
434	432	14.81667	0.06749	0.01393	0.00444	71.80448		Eight	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	1.71429	0.58333	2.82695	1.41347	0.35374	
522	520	14.81667	0.06749	0.01393	0.00444	71.80448		Eight	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	32	1.71429	0.58333	2.82695	1.41347	0.35374	
402	400	14.93333	0.06696	0.01382	0.00441	72.36987		Eight	NA	NA	NA	Lscrew	B41	32	127	1	1	1	1	127	30	1.70089	0.58793	2.84921	1.42460	0.35097	
474	472	14.93333	0.06696	0.01382	0.00441	72.36987		Eight	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	1.70089	0.58793	2.84921	1.42460	0.35097	
488	486	15.00000	0.06667	0.01179	0.00376	84.80844		Six	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	1.69333	0.59055	3.33891	1.66946	0.29950	
560	558	15.00000	0.06667	0.01179	0.00376	84.80844		Six	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	32	1.69333	0.59055	3.33891	1.66946	0.29950	
598	596	15.00000	0.06667	0.00983	0.00313	101.77013		Four	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	40	1.69333	0.59055	4.00670	2.00335	0.24958	
670	668	15.00000	0.06667	0.00983	0.00313	101.77013		Four	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.69333	0.59055	4.00670	2.00335	0.24958	
787	785	15.00000	0.06667	0.00786	0.00251	127.21266		One	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	32	1.69333	0.59055	5.00837	2.50419	0.19967	
859	857	15.00000	0.06667	0.00786	0.00251	127.21266		One	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	32	1.69333	0.59055	5.00837	2.50419	0.19967	
621	619	15.08125	0.06631	0.00928	0.00296	107.70672		Three	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.68421	0.59375	4.24042	2.12021	0.23583	
440	438	15.11811	0.06615	0.01170	0.00373	85.47622		Six	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	1.68010	0.59520	3.36521	1.68260	0.29716	
627	625	15.11811	0.06615	0.00780	0.00249	128.21433		One	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.68010	0.59520	5.04781	2.52390	0.19811	
638	636	15.11811	0.06615	0.00975	0.00311	102.57147		Four	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.68010	0.59520	4.03825	2.01912	0.24763	
739	737	15.11811	0.06615	0.00780	0.00249	128.21433		One	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	30	1.68010	0.59520	5.04781	2.52390	0.19811	
827	825	15.11811	0.06615	0.00780	0.00249	128.21433		One	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	32	1.68010	0.59520	5.04781	2.52390	0.19811	
589	587	15.20000	0.06579	0.00921	0.00294	108.55480		Three	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	40	1.67105	0.59843	4.27381	2.13691	0.23398	
661	659	15.20000	0.06579	0.00921	0.00294	108.55480		Three	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.67105	0.59843	4.27381	2.13691	0.23398	
612	610	15.24000	0.06562	0.00870	0.00278	114.88716		Two	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.66667	0.60000	4.52312	2.26156	0.22109	
537	535	15.35433	0.06513	0.01248	0.00398	80.13396		Seven	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	32	1.65426	0.60450	3.15488	1.57744	0.31697	
415	413	15.52222	0.06442	0.01045	0.00333	95.73930		Five	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.63636	0.61111	3.76926	1.88463	0.26530	
647	645	15.59055	0.06414	0.01040	0.00332	96.16075		Five	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.62919	0.61380	3.78586	1.89293	0.26414	
426	424	15.80444	0.06327	0.01306	0.00416	76.59144		Eight	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	1.60714	0.62222	3.01541	1.50771	0.33163	
512	510	15.87500	0.06299	0.01114	0.00355	89.75560		Six	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	32	1.60000	0.62500	3.53368	1.76684	0.28299	
622	620	15.87500	0.06299	0.00928	0.00296	107.70672		Four	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.60000	0.62500	4.24042	2.12021	0.23583	
811	809	15.87500	0.06299	0.00743	0.00237	134.63340		One	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	32	1.60000	0.62500	5.30053	2.65026	0.18866	
836	834	15.94488	0.06272	0.00832	0.00265	120.20094		Two	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	32	1.59299	0.62775	4.73232	2.36616	0.21131	
392	390	16.00000	0.06250	0.01105	0.00353	90.46233		Six	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.58750	0.62992	3.56151	1.78075	0.28078	
464	462																										

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEE	rnPmm-X	mmPTrns
691	689	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	30	1.58750	0.62992	5.34226	2.67113	0.18719
763	761	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	30	1.58750	0.62992	5.34226	2.67113	0.18719
779	777	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	32	1.58750	0.62992	5.34226	2.67113	0.18719
851	849	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.58750	0.62992	5.34226	2.67113	0.18719
613	611	16.08667	0.06216	0.00870	0.00278	114.88716	Three	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	127	40	1.57895	0.63333	4.52312	2.26156	0.22109
731	729	16.12598	0.06201	0.00731	0.00233	136.76195	One	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.57510	0.63488	5.38433	2.69216	0.18572
489	487	16.25000	0.06154	0.01179	0.00376	84.80844	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	32	1.56308	0.63976	3.33891	1.66946	0.29950
561	559	16.25000	0.06154	0.01179	0.00376	84.80844	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	120	32	1.56308	0.63976	3.33891	1.66946	0.29950
441	439	16.37795	0.06106	0.01170	0.00373	85.47622	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	30	1.55087	0.64480	3.36521	1.68260	0.29716
599	597	16.50000	0.06061	0.00983	0.00313	101.77013	Five	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	40	1.53939	0.64961	4.00670	2.00335	0.24958
671	669	16.50000	0.06061	0.00983	0.00313	101.77013	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	40	1.53939	0.64961	4.00670	2.00335	0.24958
538	536	16.53543	0.06048	0.01248	0.00398	80.13396	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	1.53610	0.65100	3.15488	1.57744	0.31697
639	637	16.62992	0.06013	0.00975	0.00311	102.57147	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	40	1.52737	0.65472	4.03825	2.01912	0.24763
837	835	16.83071	0.05942	0.00832	0.00265	120.20094	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.50915	0.66263	4.73232	2.36616	0.21131
788	786	16.87500	0.05926	0.00786	0.00251	127.21266	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	32	1.50519	0.66437	5.00837	2.50419	0.19967
860	858	16.87500	0.05926	0.00786	0.00251	127.21266	Two	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.50519	0.66437	5.00837	2.50419	0.19967
416	414	16.93333	0.05906	0.01045	0.00333	95.73930	Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	30	1.50000	0.66667	3.76926	1.88463	0.26530
603	601	16.93333	0.05906	0.00696	0.00222	143.60896	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	127	40	1.50000	0.66667	5.65390	2.82695	0.17687
614	612	16.93333	0.05906	0.00870	0.00278	114.88716	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	127	40	1.50000	0.66667	4.52312	2.26156	0.22109
715	713	16.93333	0.05906	0.00696	0.00222	143.60896	One	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	1.50000	0.66667	5.65390	2.82695	0.17687
803	801	16.93333	0.05906	0.00696	0.00222	143.60896	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	127	32	1.50000	0.66667	5.65390	2.82695	0.17687
628	626	17.00787	0.05880	0.00780	0.00249	128.21433	Two	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	40	1.49343	0.66960	5.04781	2.52390	0.19811
648	646	17.00787	0.05880	0.01040	0.00332	96.16075	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	40	1.49343	0.66960	3.78586	1.89293	0.26414
740	738	17.00787	0.05880	0.00780	0.00249	128.21433	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.49343	0.66960	5.04781	2.52390	0.19811
828	826	17.00787	0.05880	0.00780	0.00249	128.21433	Two	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.49343	0.66960	5.04781	2.52390	0.19811
683	681	17.06667	0.05859	0.00691	0.00220	144.73973	One	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	30	1.48828	0.67192	5.69841	2.84921	0.17549
755	753	17.06667	0.05859	0.00691	0.00220	144.73973	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.48828	0.67192	5.69841	2.84921	0.17549
513	511	17.19792	0.05815	0.01114	0.00355	89.75560	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.47692	0.67708	3.53368	1.76684	0.28299
393	391	17.33333	0.05769	0.01105	0.00353	90.46233	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	30	1.46538	0.68241	3.56151	1.78075	0.28078
465	463	17.33333	0.05769	0.01105	0.00353	90.46233	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	120	30	1.46538	0.68241	3.56151	1.78075	0.28078
623	621	17.46250	0.05727	0.00928	0.00296	107.70672	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	40	1.45455	0.68750	4.24042	2.12021	0.23583
490	488	17.50000	0.05714	0.01179	0.00376	84.80844	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	32	1.45143	0.68898	3.33891	1.66946	0.29950
562	560	17.50000	0.05714	0.01179	0.00376	84.80844	Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	120	32	1.45143	0.68898	3.33891	1.66946	0.29950
591	589	17.60000	0.05682	0.00921	0.00294	108.55480	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	40	1.44318	0.69291	4.27381	2.13691	0.23398
663	661	17.60000	0.05682	0.00921	0.00294	108.55480	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	40	1.44318	0.69291	4.27381	2.13691	0.23398
442	440	17.63780	0.05670	0.01170	0.00373	85.47622	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	30	1.44009	0.69440	3.36521	1.68260	0.29716
838	836	17.71654	0.05644	0.00832	0.00265	120.20094	Four	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.43369	0.69750	4.73232	2.36616	0.21131
789	787	17.81250	0.05614	0.00786	0.00251	127.21266	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	32	1.42596	0.70128	5.00837	2.50419	0.19967
861	859	17.81250	0.05614	0.00786	0.00251	127.21266	Three	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.42596	0.70128	5.00837	2.50419	0.19967
812	810	17.85938	0.05599	0.00743	0.00237	134.63340	Two	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	32	1.42222	0.70313	5.30053	2.65026	0.18866
629	627	17.95276	0.05570	0.00780	0.00249	128.21433	Three	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	40	1.41482	0.70680	5.04781	2.52390	0.19811
741	739	17.95276	0.05570	0.00780	0.00249	128.21433	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.41482	0.70680	5.04781	2.52390	0.19811
829	827	17.95276	0.05570	0.00780	0.00249	128.21433	Three	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.41482	0.70680	5.04781	2.52390	0.19811
580	578	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	40	1.41111	0.70866	5.34226	2.67113	0.18719
600	598	18.00000	0.05556	0.00983	0.00313	101.77013	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	40	1.41111	0.70866	4.00670	2.00335	0.24958
652	650	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	40	1.41111	0.70866	5.34226	2.67113	0.18719
672	670	18.00000	0.05556	0.00983	0.00313	101.77013	Six	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	40	1.41111	0.70866	4.00670	2.00335	0.24958
692	690	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	30	1.41111	0.70866	5.34226	2.67113	0.18719
764	762	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA																			

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT								
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED	TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEErns	Pmm-X	mmPTrns
649	647	18.42520	0.05427	0.01040	0.00332	96.16075	Seven	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	40	1.37855	0.72540	3.78586	1.89293	0.26414	
514	512	18.52083	0.05399	0.01114	0.00355	89.75560	Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.37143	0.72917	3.53368	1.76684	0.28299	
615	613	18.62667	0.05369	0.00870	0.00278	114.88716	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	127	40	1.36364	0.73333	4.52312	2.26156	0.22109	
394	392	18.66667	0.05357	0.01105	0.00353	90.46233	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	30	1.36071	0.73491	3.56151	1.78075	0.28078	
466	464	18.66667	0.05357	0.01105	0.00353	90.46233	Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	120	30	1.36071	0.73491	3.56151	1.78075	0.28078	
790	788	18.75000	0.05333	0.00786	0.00251	127.21266	Four	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	32	1.35467	0.73819	5.00837	2.50419	0.19967	
862	860	18.75000	0.05333	0.00786	0.00251	127.21266	Four	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.35467	0.73819	5.00837	2.50419	0.19967	
813	811	18.85156	0.05305	0.00743	0.00237	134.63340	Three	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	32	1.34737	0.74219	5.30053	2.65026	0.18866	
630	628	18.89764	0.05292	0.00780	0.00249	128.21433	Four	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	40	1.34408	0.74400	5.04781	2.52390	0.19811	
742	740	18.89764	0.05292	0.00780	0.00249	128.21433	Four	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.34408	0.74400	5.04781	2.52390	0.19811	
819	817	18.89764	0.05292	0.00624	0.00199	160.26791	One	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	32	1.34408	0.74400	6.30976	3.15488	0.15848	
830	828	18.89764	0.05292	0.00780	0.00249	128.21433	Four	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.34408	0.74400	5.04781	2.52390	0.19811	
581	579	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	40	1.33684	0.74803	5.34226	2.67113	0.18719	
653	651	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	40	1.33684	0.74803	5.34226	2.67113	0.18719	
693	691	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	30	1.33684	0.74803	5.34226	2.67113	0.18719	
765	763	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	30	1.33684	0.74803	5.34226	2.67113	0.18719	
781	779	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	32	1.33684	0.74803	5.34226	2.67113	0.18719	
853	851	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.33684	0.74803	5.34226	2.67113	0.18719	
604	602	19.05000	0.05249	0.00696	0.00222	143.60896	Two	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	127	40	1.33333	0.75000	5.65390	2.82695	0.17687	
624	622	19.05000	0.05249	0.00696	0.00296	107.70672	Six	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	40	1.33333	0.75000	4.24042	2.12021	0.23583	
716	714	19.05000	0.05249	0.00696	0.00222	143.60896	Two	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	1.33333	0.75000	5.65390	2.82695	0.17687	
804	802	19.05000	0.05249	0.00696	0.00222	143.60896	Two	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	127	32	1.33333	0.75000	5.65390	2.82695	0.17687	
733	731	19.14961	0.05222	0.00731	0.00233	136.76195	Three	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.32640	0.75392	5.38433	2.69216	0.18572	
592	590	19.20000	0.05208	0.00921	0.00294	108.55480	Six	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	40	1.32292	0.75591	4.27381	2.13691	0.23398	
664	662	19.20000	0.05208	0.00921	0.00294	108.55480	Six	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	40	1.32292	0.75591	4.27381	2.13691	0.23398	
684	682	19.20000	0.05208	0.00691	0.00220	144.73973	Two	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	30	1.32292	0.75591	5.69841	2.84921	0.17549	
756	754	19.20000	0.05208	0.00691	0.00220	144.73973	Two	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.32292	0.75591	5.69841	2.84921	0.17549	
839	837	19.48819	0.05131	0.00832	0.00265	120.20094	Five	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.30335	0.76725	4.73232	2.36616	0.21131	
601	599	19.50000	0.05128	0.00983	0.00313	101.77013	Seven	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	40	1.30256	0.76772	4.00670	2.00335	0.24958	
673	671	19.50000	0.05128	0.00983	0.00313	101.77013	Seven	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	40	1.30256	0.76772	4.00670	2.00335	0.24958	
641	639	19.65354	0.05088	0.00975	0.00311	102.57147	Seven	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	40	1.29239	0.77376	4.03825	2.01912	0.24763	
418	416	19.75556	0.05062	0.01045	0.00333	95.73930	Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	30	1.28571	0.77778	3.76926	1.88463	0.26530	
650	648	19.84252	0.05040	0.01040	0.00332	96.16075	Eight	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	40	1.28008	0.78120	3.78586	1.89293	0.26414	
814	812	19.84375	0.05039	0.00743	0.00237	134.63340	Four	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	32	1.28000	0.78125	5.30053	2.65026	0.18866	
582	580	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	40	1.27000	0.78740	5.34226	2.67113	0.18719	
654	652	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	40	1.27000	0.78740	5.34226	2.67113	0.18719	
694	692	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	127	30	1.27000	0.78740	5.34226	2.67113	0.18719	
766	764	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	30	1.27000	0.78740	5.34226	2.67113	0.18719	
771	769	20.00000	0.05000	0.00590	0.00188	169.61688	One	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	32	1.27000	0.78740	6.67783	3.33891	0.14975	
782	780	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	32	1.27000	0.78740	5.34226	2.67113	0.18719	
843	841	20.00000	0.05000	0.00590	0.00188	169.61688	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	1.27000	0.78740	6.67783	3.33891	0.14975	
854	852	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.27000	0.78740	5.34226	2.67113	0.18719	
605	603	20.10833	0.04973	0.00696	0.00222	143.60896	Three	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	127	40	1.26316	0.79167	5.65390	2.82695	0.17687	
717	715	20.10833	0.04973	0.00696	0.00222	143.60896	Three	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	1.26316	0.79167	5.65390	2.82695	0.17687	
805	803	20.10833	0.04973	0.00696	0.00222	143.60896	Three	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	127	32	1.26316	0.79167	5.65390	2.82695	0.17687	
723	721	20.15748	0.04961	0.00585	0.00187	170.95244	One	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	1.26008	0.79360	6.73041	3.36521	0.14858	
734	732	20.15748	0.04961	0.00731	0.00233	136.76195	Four	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.26008	0.79360	5.38433	2.69216	0.18572	
685	683	20.26667	0.04934	0.00691	0.00220	144.73973	Three	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	127	30	1.25329	0.79790	5.69841	2.84921	0.17549	
757	755	20.26667	0.04934	0.00691	0.00220	144.73973	Three	NA																				

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEE	rnPmm-X	mmPTrns
743	741	20.78740	0.04811	0.00780	0.00249	128.21433	Five	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	30	1.22189	0.81840	5.04781	2.52390	0.19811
831	829	20.78740	0.04811	0.00780	0.00249	128.21433	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	32	1.22189	0.81840	5.04781	2.52390	0.19811
593	591	20.80000	0.04808	0.00921	0.00294	108.55480	Seven	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	40	1.22115	0.81890	4.27381	2.13691	0.23398
665	663	20.80000	0.04808	0.00921	0.00294	108.55480	Seven	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.22115	0.81890	4.27381	2.13691	0.23398
602	600	21.00000	0.04762	0.00983	0.00313	101.77013	Eight	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	40	1.20952	0.82677	4.00670	2.00335	0.24958
674	672	21.00000	0.04762	0.00983	0.00313	101.77013	Eight	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.20952	0.82677	4.00670	2.00335	0.24958
642	640	21.16535	0.04725	0.00975	0.00311	102.57147	Eight	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.20007	0.83328	4.03825	2.01912	0.24763
606	604	21.16667	0.04724	0.00696	0.00222	143.60896	Four	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	1.20000	0.83333	5.65390	2.82695	0.17687
718	716	21.16667	0.04724	0.00696	0.00222	143.60896	Four	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	30	1.20000	0.83333	5.65390	2.82695	0.17687
795	793	21.16667	0.04724	0.00557	0.00178	179.51119	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	32	1.20000	0.83333	7.06737	3.53368	0.14150
806	804	21.16667	0.04724	0.00696	0.00222	143.60896	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	32	1.20000	0.83333	5.65390	2.82695	0.17687
820	818	21.25984	0.04704	0.00624	0.00199	160.26791	Two	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	1.19474	0.83700	6.30976	3.15488	0.15848
840	838	21.25984	0.04704	0.00832	0.00265	120.20094	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	32	1.19474	0.83700	4.73232	2.36616	0.21131
675	673	21.33333	0.04688	0.00553	0.00176	180.92467	One	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	1.19063	0.83990	7.12302	3.56151	0.14039
686	684	21.33333	0.04688	0.00691	0.00220	144.73973	Four	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.19063	0.83990	5.69841	2.84921	0.17549
747	745	21.33333	0.04688	0.00553	0.00176	180.92467	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	30	1.19063	0.83990	7.12302	3.56151	0.14039
758	756	21.33333	0.04688	0.00691	0.00220	144.73973	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	30	1.19063	0.83990	5.69841	2.84921	0.17549
709	707	21.44889	0.04662	0.00653	0.00208	153.18289	Three	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.18421	0.84444	6.03082	3.01541	0.16581
815	813	21.82813	0.04581	0.00743	0.00237	134.63340	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	32	1.16364	0.85938	5.30053	2.65026	0.18866
583	581	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	40	1.15455	0.86614	5.34226	2.67113	0.18719
655	653	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.15455	0.86614	5.34226	2.67113	0.18719
695	693	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.15455	0.86614	5.34226	2.67113	0.18719
767	765	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	30	1.15455	0.86614	5.34226	2.67113	0.18719
783	781	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	32	1.15455	0.86614	5.34226	2.67113	0.18719
855	853	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	32	1.15455	0.86614	5.34226	2.67113	0.18719
617	615	22.01333	0.04543	0.00870	0.00278	114.88716	Seven	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.15385	0.86667	4.52312	2.26156	0.22109
735	733	22.17323	0.04510	0.00731	0.00233	136.76195	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	30	1.14553	0.87296	5.38433	2.69216	0.18572
626	624	22.22500	0.04499	0.00928	0.00296	107.70672	Eight	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.14286	0.87500	4.24042	2.12021	0.23583
594	592	22.40000	0.04464	0.00921	0.00294	108.55480	Eight	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	40	1.13393	0.88189	4.27381	2.13691	0.23398
666	664	22.40000	0.04464	0.00921	0.00294	108.55480	Eight	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.13393	0.88189	4.27381	2.13691	0.23398
821	819	22.44094	0.04456	0.00624	0.00199	160.26791	Three	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	1.13186	0.88350	6.30976	3.15488	0.15848
772	770	22.50000	0.04444	0.00590	0.00188	169.61688	Two	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	32	1.12889	0.88583	6.67783	3.33891	0.14975
792	790	22.50000	0.04444	0.00786	0.00251	127.21266	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	32	1.12889	0.88583	5.00837	2.50419	0.19967
844	842	22.50000	0.04444	0.00590	0.00188	169.61688	Two	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	32	1.12889	0.88583	6.67783	3.33891	0.14975
864	862	22.50000	0.04444	0.00786	0.00251	127.21266	Six	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	32	1.12889	0.88583	5.00837	2.50419	0.19967
699	697	22.57778	0.04429	0.00522	0.00167	191.47861	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	1.12500	0.88889	7.53853	3.76926	0.13265
710	708	22.57778	0.04429	0.00653	0.00208	153.18289	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.12500	0.88889	6.03082	3.01541	0.16581
632	630	22.67717	0.04410	0.00780	0.00249	128.21433	Six	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.12007	0.89280	5.04781	2.52390	0.19811
724	722	22.67717	0.04410	0.00585	0.00187	170.95244	Two	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	30	1.12007	0.89280	6.73041	3.36521	0.14858
744	742	22.67717	0.04410	0.00780	0.00249	128.21433	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	30	1.12007	0.89280	5.04781	2.52390	0.19811
832	830	22.67717	0.04410	0.00780	0.00249	128.21433	Six	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	32	1.12007	0.89280	5.04781	2.52390	0.19811
931	929	22.67717	0.04410	0.00520	0.00166	192.32150	One	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	1.12007	0.89280	7.57171	3.78586	0.13207
841	839	23.03150	0.04342	0.00832	0.00265	120.20094	Seven	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	32	1.10284	0.90675	4.73232	2.36616	0.21131
607	605	23.28333	0.04295	0.00696	0.00222	143.60896	Five	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	1.09091	0.91667	5.65390	2.82695	0.17687
719	717	23.28333	0.04295	0.00696	0.00222	143.60896	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	30	1.09091	0.91667	5.65390	2.82695	0.17687
807	805	23.28333	0.04295	0.00696	0.00222	143.60896	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	32	1.09091	0.91667	5.65390	2.82695	0.17687
687	685	23.46667	0.04261	0.00691	0.00220	144.73973	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.08239	0.92388	5.69841	2.84921	0.17549
759	757	23.46667	0.04261	0.00691	0.00220	144.73973	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	30	1.08239	0.92388	5.69841	2.84921	0.17549
822	820	23.62205	0.04233	0.00624	0.00199	160.26791	Four	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	1.07527	0.93000	6.30976	3.15488	0.15848
618	616	23.70667	0.04218	0.00870	0.00278	114.88716	Eight	NA	NA	NA	NA	Lscrew	C	32	120	1	1									

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEErns	Pmm-X	mmPTrns
584	582	24.00000	0.04167	0.00737	0.00235	135.69350		Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	40	1.05833	0.94488	5.34226	2.67113	0.18719	
656	654	24.00000	0.04167	0.00737	0.00235	135.69350		Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.05833	0.94488	5.34226	2.67113	0.18719	
676	674	24.00000	0.04167	0.00553	0.00176	180.92467		Two	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	1.05833	0.94488	7.12302	3.56151	0.14039	
696	694	24.00000	0.04167	0.00737	0.00235	135.69350		Six	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.05833	0.94488	5.34226	2.67113	0.18719	
748	746	24.00000	0.04167	0.00553	0.00176	180.92467		Two	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	30	1.05833	0.94488	7.12302	3.56151	0.14039	
768	766	24.00000	0.04167	0.00737	0.00235	135.69350		Six	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	30	1.05833	0.94488	5.34226	2.67113	0.18719	
784	782	24.00000	0.04167	0.00737	0.00235	135.69350		Six	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	32	1.05833	0.94488	5.34226	2.67113	0.18719	
856	854	24.00000	0.04167	0.00737	0.00235	135.69350		Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	32	1.05833	0.94488	5.34226	2.67113	0.18719	
883	881	24.00000	0.04167	0.00491	0.00157	203.54025		One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	1.05833	0.94488	8.01340	4.00670	0.12479	
955	953	24.00000	0.04167	0.00491	0.00157	203.54025		One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	1.05833	0.94488	8.01340	4.00670	0.12479	
1451	1449	24.04019	0.04160	0.04160	0.01327	24.04019		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	120	40	1.05656	0.94646	0.94646	0.47323	1.05656	
736	734	24.18898	0.04134	0.00731	0.00233	136.76195		Six	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	30	1.05007	0.95232	5.38433	2.69216	0.18572	
923	921	24.18898	0.04134	0.00487	0.00155	205.14293		One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	40	1.05007	0.95232	8.07649	4.03825	0.12382	
793	791	24.37500	0.04103	0.00786	0.00251	127.21266		Seven	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	32	1.04205	0.95965	5.00837	2.50419	0.19967	
865	863	24.37500	0.04103	0.00786	0.00251	127.21266		Seven	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	32	1.04205	0.95965	5.00837	2.50419	0.19967	
633	631	24.56693	0.04071	0.00780	0.00249	128.21433		Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.03391	0.96720	5.04781	2.52390	0.19811	
745	743	24.56693	0.04071	0.00780	0.00249	128.21433		Seven	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	30	1.03391	0.96720	5.04781	2.52390	0.19811	
833	831	24.56693	0.04071	0.00780	0.00249	128.21433		Seven	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	32	1.03391	0.96720	5.04781	2.52390	0.19811	
842	840	24.80315	0.04032	0.00832	0.00265	120.20094		Eight	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	32	1.02406	0.97650	4.73232	2.36616	0.21131	
711	709	24.83556	0.04026	0.00653	0.00208	153.18289		Five	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.02273	0.97778	6.03082	3.01541	0.16581	
774	772	25.00000	0.04000	0.00590	0.00188	169.61688		Four	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	32	1.01600	0.98425	6.67783	3.33891	0.14975	
846	844	25.00000	0.04000	0.00590	0.00188	169.61688		Four	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	32	1.01600	0.98425	6.67783	3.33891	0.14975	
797	795	25.13542	0.03978	0.00557	0.00178	179.51119		Three	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	32	1.01053	0.98958	7.06737	3.53368	0.14150	
726	724	25.19685	0.03969	0.00585	0.00187	170.95244		Four	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	30	1.00806	0.99200	6.73041	3.36521	0.14858	
677	675	25.33333	0.03947	0.00553	0.00176	180.92467		Three	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	1.00263	0.99738	7.12302	3.56151	0.14039	
749	747	25.33333	0.03947	0.00553	0.00176	180.92467		Three	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	30	1.00263	0.99738	7.12302	3.56151	0.14039	
608	606	25.40000	0.03937	0.00696	0.00222	143.60896		Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	1.00000	1.00000	5.65390	2.82695	0.17687	
700	698	25.40000	0.03937	0.00522	0.00167	191.47861		Two	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	1.00000	1.00000	7.53853	3.76926	0.13265	
720	718	25.40000	0.03937	0.00696	0.00222	143.60896		Six	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	30	1.00000	1.00000	5.65390	2.82695	0.17687	
808	806	25.40000	0.03937	0.00696	0.00222	143.60896		Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	32	1.00000	1.00000	5.65390	2.82695	0.17687	
907	905	25.40000	0.03937	0.00464	0.00148	215.41343		One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	40	1.00000	1.00000	8.48084	4.24042	0.11791	
1445	1443	25.44253	0.03930	0.03930	0.01254	25.44253		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	127	40	0.99833	1.00167	1.00167	0.50084	0.99833	
1454	1452	25.44253	0.03930	0.03930	0.01254	25.44253		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	120	40	0.99833	1.00167	1.00167	0.50084	0.99833	
932	930	25.51181	0.03920	0.00520	0.00166	192.32150		Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	0.99562	1.00440	7.57171	3.78586	0.13207	
688	686	25.60000	0.03906	0.00691	0.00220	144.73973		Six	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	0.99219	1.00787	5.69841	2.84921	0.17549	
760	758	25.60000	0.03906	0.00691	0.00220	144.73973		Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	30	0.99219	1.00787	5.69841	2.84921	0.17549	
875	873	25.60000	0.03906	0.00461	0.00147	217.10960		One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.99219	1.00787	8.54762	4.27381	0.11699	
947	945	25.60000	0.03906	0.00461	0.00147	217.10960		One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.99219	1.00787	8.54762	4.27381	0.11699	
1450	1448	25.64287	0.03900	0.03900	0.01244	25.64287		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	120	40	0.99053	1.00956	1.00956	0.50478	0.99053	
817	815	25.79688	0.03876	0.00743	0.00237	134.63340		Seven	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	32	0.98462	1.01563	5.30053	2.65026	0.18866	
823	821	25.98425	0.03848	0.00624	0.00199	160.26791		Five	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	0.97752	1.02300	6.30976	3.15488	0.15848	
585	583	26.00000	0.03846	0.00737	0.00235	135.69350		Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	40	0.97692	1.02362	5.34226	2.67113	0.18719	
657	655	26.00000	0.03846	0.00737	0.00235	135.69350		Seven	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	0.97692	1.02362	5.34226	2.67113	0.18719	
697	695	26.00000	0.03846	0.00737	0.00235	135.69350		Seven	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	0.97692	1.02362	5.34226	2.67113	0.18719	
769	767	26.00000	0.03846	0.00737	0.00235	135.69350		Seven	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	30	0.97692	1.02362	5.34226	2.67113	0.18719	
785	783	26.00000	0.03846	0.00737	0.00235	135.69350		Seven	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	32	0.97692	1.02362	5.34226	2.67113	0.18719	
857	855	26.00000	0.03846	0.00737	0.00235	135.69350		Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	32	0.97692	1.02362	5.34226	2.67113	0.18719	
737	735	26.20472	0.03816	0.00731	0.00233	136.76195		Seven	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	30	0.96929	1.03168	5.38433	2.69216	0.18572	
794	792	26.25000	0.03810	0.00786	0.00251	127.21266		Eight	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	32	0.96762	1.03346	5.00837	2.50419	0.19967	
866	864	26.25000	0.03810	0.00786	0.00251	127.21266		Eight	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	32	0.9					

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEErns	Pmm-X	mmPTrns
750	748	26.66667	0.03750	0.00553	0.00176	180.92467	Four	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	30	0.95250	1.04987	7.12302	3.56151	0.14039	
701	699	26.81111	0.03730	0.00522	0.00167	191.47861	Three	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.94737	1.05556	7.53853	3.76926	0.13265	
1448	1446	26.92668	0.03714	0.03714	0.01184	26.92668	Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	127	40	0.94330	1.06011	1.06011	0.53005	0.94330	
933	931	26.92913	0.03713	0.00520	0.00166	192.32150	Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	0.94322	1.06020	7.57171	3.78586	0.13207	
884	882	27.00000	0.03704	0.00491	0.00157	203.54025	Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	0.94074	1.06299	8.01340	4.00670	0.12479	
956	954	27.00000	0.03704	0.00491	0.00157	203.54025	Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.94074	1.06299	8.01340	4.00670	0.12479	
712	710	27.09333	0.03691	0.00653	0.00208	153.18289	Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	0.93750	1.06667	6.03082	3.01541	0.16581	
899	897	27.09333	0.03691	0.00435	0.00139	229.77433	One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.93750	1.06667	9.04623	4.52312	0.11054	
1444	1442	27.13870	0.03685	0.03685	0.01175	27.13870	Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	127	40	0.93593	1.06845	1.06845	0.53423	0.93593	
1453	1451	27.13870	0.03685	0.03685	0.01175	27.13870	Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	120	40	0.93593	1.06845	1.06845	0.53423	0.93593	
924	922	27.21260	0.03675	0.00487	0.00155	205.14293	Two	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	40	0.93339	1.07136	8.07649	4.03825	0.12382	
775	773	27.50000	0.03636	0.00590	0.00188	169.61688	Five	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	32	0.92364	1.08268	6.67783	3.33891	0.14975	
847	845	27.50000	0.03636	0.00590	0.00188	169.61688	Five	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	32	0.92364	1.08268	6.67783	3.33891	0.14975	
609	607	27.51667	0.03634	0.00696	0.00222	143.60896	Seven	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	0.92308	1.08333	5.65390	2.82695	0.17687	
721	719	27.51667	0.03634	0.00696	0.00222	143.60896	Seven	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	30	0.92308	1.08333	5.65390	2.82695	0.17687	
809	807	27.51667	0.03634	0.00696	0.00222	143.60896	Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	32	0.92308	1.08333	5.65390	2.82695	0.17687	
727	725	27.71654	0.03608	0.00585	0.00187	170.95244	Five	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	30	0.91642	1.09120	6.73041	3.36521	0.14858	
689	687	27.73333	0.03606	0.00691	0.00220	144.73973	Seven	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	0.91587	1.09186	5.69841	2.84921	0.17549	
761	759	27.73333	0.03606	0.00691	0.00220	144.73973	Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	30	0.91587	1.09186	5.69841	2.84921	0.17549	
818	816	27.78125	0.03600	0.00743	0.00237	134.63340	Eight	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	32	0.91429	1.09375	5.30053	2.65026	0.18866	
586	584	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	40	0.90714	1.10236	5.34226	2.67113	0.18719	
658	656	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	0.90714	1.10236	5.34226	2.67113	0.18719	
698	696	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	0.90714	1.10236	5.34226	2.67113	0.18719	
770	768	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	30	0.90714	1.10236	5.34226	2.67113	0.18719	
786	784	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	32	0.90714	1.10236	5.34226	2.67113	0.18719	
858	856	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	32	0.90714	1.10236	5.34226	2.67113	0.18719	
738	736	28.22047	0.03544	0.00731	0.00233	136.76195	Eight	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	30	0.90006	1.11104	5.38433	2.69216	0.18572	
702	700	28.22222	0.03543	0.00522	0.00167	191.47861	Four	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.90000	1.11111	7.53853	3.76926	0.13265	
824	822	28.34646	0.03528	0.00624	0.00199	160.26791	Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	0.89606	1.11600	6.30976	3.15488	0.15848	
934	932	28.34646	0.03528	0.00520	0.00166	192.32150	Four	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	0.89606	1.11600	7.57171	3.78586	0.13207	
1123	1121	28.34646	0.03528	0.00416	0.00133	240.40187	One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.89606	1.11600	9.46464	4.73232	0.10566	
885	883	28.50000	0.03509	0.00491	0.00157	203.54025	Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	0.89123	1.12205	8.01340	4.00670	0.12479	
957	955	28.50000	0.03509	0.00491	0.00157	203.54025	Three	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.89123	1.12205	8.01340	4.00670	0.12479	
908	906	28.57500	0.03500	0.00464	0.00148	215.41343	Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	40	0.88889	1.12500	8.48084	4.24042	0.11791	
1447	1445	28.72179	0.03482	0.03482	0.01110	28.72179	Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	127	40	0.88435	1.13078	1.13078	0.56539	0.88435	
925	923	28.72441	0.03481	0.00487	0.00155	205.14293	Three	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	40	0.88427	1.13088	8.07649	4.03825	0.12382	
876	874	28.80000	0.03472	0.00461	0.00147	217.10960	Two	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.88194	1.13386	8.54762	4.27381	0.11699	
948	946	28.80000	0.03472	0.00461	0.00147	217.10960	Two	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.88194	1.13386	8.54762	4.27381	0.11699	
799	797	29.10417	0.03436	0.00557	0.00178	179.51119	Five	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	32	0.87273	1.14583	7.06737	3.53368	0.14150	
679	677	29.33333	0.03409	0.00553	0.00176	180.92467	Five	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.86591	1.15486	7.12302	3.56151	0.14039	
751	749	29.33333	0.03409	0.00553	0.00176	180.92467	Five	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	30	0.86591	1.15486	7.12302	3.56151	0.14039	
713	711	29.35111	0.03407	0.00653	0.00208	153.18289	Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	0.86538	1.15556	6.03082	3.01541	0.16581	
610	608	29.63333	0.03375	0.00696	0.00222	143.60896	Eight	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	0.85714	1.16667	5.65390	2.82695	0.17687	
722	720	29.63333	0.03375	0.00696	0.00222	143.60896	Eight	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	30	0.85714	1.16667	5.65390	2.82695	0.17687	
810	808	29.63333	0.03375	0.00696	0.00222	143.60896	Eight	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	32	0.85714	1.16667	5.65390	2.82695	0.17687	
690	688	29.86667	0.03348	0.00691	0.00220	144.73973	Eight	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	0.85045	1.17585	5.69841	2.84921	0.17549	
762	760	29.86667	0.03348	0.00691	0.00220	144.73973	Eight	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	30	0.85045	1.17585	5.69841	2.84921	0.17549	
776	774	30.00000	0.03333	0.00590	0.00188	169.61688	Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	32	0.84667	1.18110	6.67783	3.33891	0.14975	
848	846	30.00000	0.03333	0.00590	0.00188	169.61688	Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	32	0.84667	1.18110	6.67783	3.33891	0.14975	
886	884	30.00000	0.03333	0.00491	0.00157	203.54025	Four	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	0.84667	1.18110	8.01340	4.00670	0.12479	
958	956	30.00000	0.03333	0.00491	0.00157	203.54025	Four	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.84667	1.18110				

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
728	726	30.23622	0.03307	0.00585	0.00187	170.95244		Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	30	0.84005	1.19040	6.73041	3.36521	0.14858	
915	913	30.23622	0.03307	0.00390	0.00124	256.42866		One	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	40	0.84005	1.19040	10.09562	5.04781	0.09905	
926	924	30.23622	0.03307	0.00487	0.00155	205.14293		Four	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	40	0.84005	1.19040	8.07649	4.03825	0.12382	
1027	1025	30.23622	0.03307	0.00390	0.00124	256.42866		One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.84005	1.19040	10.09562	5.04781	0.09905	
1115	1113	30.23622	0.03307	0.00390	0.00124	256.42866		One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.84005	1.19040	10.09562	5.04781	0.09905	
877	875	30.40000	0.03289	0.00461	0.00147	217.10960		Three	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.83553	1.19685	8.54762	4.27381	0.11699	
949	947	30.40000	0.03289	0.00461	0.00147	217.10960		Three	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.83553	1.19685	8.54762	4.27381	0.11699	
900	898	30.48000	0.03281	0.00435	0.00139	229.77433		Two	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.83333	1.20000	9.04623	4.52312	0.11054	
825	823	30.70866	0.03256	0.00624	0.00199	160.26791		Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	0.82713	1.20900	6.30976	3.15488	0.15848	
703	701	31.04444	0.03221	0.00522	0.00167	191.47861		Five	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.81818	1.22222	7.53853	3.76926	0.13265	
935	933	31.18110	0.03207	0.00520	0.00166	192.32150		Five	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	0.81460	1.22760	7.57171	3.78586	0.13207	
714	712	31.60889	0.03164	0.00653	0.00208	153.18289		Eight	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	0.80357	1.24444	6.03082	3.01541	0.16581	
800	798	31.75000	0.03150	0.00557	0.00178	179.51119		Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	32	0.80000	1.25000	7.06737	3.53368	0.14150	
910	908	31.75000	0.03150	0.00464	0.00148	215.41343		Four	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	40	0.80000	1.25000	8.48084	4.24042	0.11791	
1099	1097	31.75000	0.03150	0.00371	0.00118	269.26679		One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.80000	1.25000	10.60105	5.30053	0.09433	
1469	1467	31.80316	0.03144	0.03144	0.01003	31.80316		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	127	32	0.79866	1.25209	1.25209	0.62605	0.79866	
1478	1476	31.80316	0.03144	0.03144	0.01003	31.80316		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	120	32	0.79866	1.25209	1.25209	0.62605	0.79866	
1124	1122	31.88976	0.03136	0.00416	0.00133	240.40187		Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.79649	1.25550	9.46464	4.73232	0.10566	
680	678	32.00000	0.03125	0.00553	0.00176	180.92467		Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.79375	1.25984	7.12302	3.56151	0.14039	
752	750	32.00000	0.03125	0.00553	0.00176	180.92467		Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	30	0.79375	1.25984	7.12302	3.56151	0.14039	
867	865	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	40	0.79375	1.25984	10.68453	5.34226	0.09359	
878	876	32.00000	0.03125	0.00461	0.00147	217.10960		Four	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.79375	1.25984	8.54762	4.27381	0.11699	
939	937	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.79375	1.25984	10.68453	5.34226	0.09359	
950	948	32.00000	0.03125	0.00461	0.00147	217.10960		Four	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.79375	1.25984	8.54762	4.27381	0.11699	
979	977	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.79375	1.25984	10.68453	5.34226	0.09359	
1051	1049	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.79375	1.25984	10.68453	5.34226	0.09359	
1067	1065	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.79375	1.25984	10.68453	5.34226	0.09359	
1139	1137	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.79375	1.25984	10.68453	5.34226	0.09359	
1449	1447	32.05358	0.03120	0.03120	0.00995	32.05358		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	120	40	0.79242	1.26195	1.26195	0.63098	0.79242	
1463	1461	32.05358	0.03120	0.03120	0.00995	32.05358		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	120	30	0.79242	1.26195	1.26195	0.63098	0.79242	
1474	1472	32.05358	0.03120	0.03120	0.00995	32.05358		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	120	32	0.79242	1.26195	1.26195	0.63098	0.79242	
901	899	32.17333	0.03108	0.00435	0.00139	229.77433		Three	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.78947	1.26667	9.04623	4.52312	0.11054	
1019	1017	32.25197	0.03101	0.00366	0.00117	273.52391		One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.78755	1.26976	10.76866	5.38433	0.09286	
777	775	32.50000	0.03077	0.00590	0.00188	169.61688		Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	32	0.78154	1.27953	6.67783	3.33891	0.14975	
849	847	32.50000	0.03077	0.00590	0.00188	169.61688		Seven	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	32	0.78154	1.27953	6.67783	3.33891	0.14975	
729	727	32.75591	0.03053	0.00585	0.00187	170.95244		Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	30	0.77543	1.28960	6.73041	3.36521	0.14858	
887	885	33.00000	0.03030	0.00491	0.00157	203.54025		Five	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	0.76970	1.29921	8.01340	4.00670	0.12479	
959	957	33.00000	0.03030	0.00491	0.00157	203.54025		Five	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.76970	1.29921	8.01340	4.00670	0.12479	
826	824	33.07087	0.03024	0.00624	0.00199	160.26791		Eight	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	32	0.76805	1.30200	6.30976	3.15488	0.15848	
927	925	33.25984	0.03007	0.00487	0.00155	205.14293		Five	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	40	0.76368	1.30944	8.07649	4.03825	0.12382	
1472	1470	33.65835	0.02971	0.02971	0.00948	33.65835		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	127	32	0.75464	1.32513	1.32513	0.66257	0.75464	
1125	1123	33.66142	0.02971	0.00416	0.00133	240.40187		Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.75457	1.32525	9.46464	4.73232	0.10566	
1076	1074	33.75000	0.02963	0.00393	0.00125	254.42531		Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.75259	1.32874	10.01674	5.00837	0.09983	
1148	1146	33.75000	0.02963	0.00393	0.00125	254.42531		Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.75259	1.32874	10.01674	5.00837	0.09983	
704	702	33.86667	0.02953	0.00522	0.00167	191.47861		Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.75000	1.33333	7.53853	3.76926	0.13265	
891	889	33.86667	0.02953	0.00348	0.00111	287.21791		One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	40	0.75000	1.33333	11.30779	5.65390	0.08843	
902	900	33.86667	0.02953	0.00435	0.00139	229.77433		Four	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.75000	1.33333	9.04623	4.52312	0.11054	
1003	1001	33.86667	0.02953	0.00348	0.00111	287.21791		One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.75000	1.33333	11.30779	5.65390	0.08843	
1091	1089	33.86667	0.02953	0.00348	0.00111	287.21791		One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.75000	1.33333	11.30779	5.65390	0.08843	
1443	1441	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	127	40	0.74875	1.33557				

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT								
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One	Two	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
916	914	34.01575	0.02940	0.00390	0.00124	256.42866		Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.74671	1.33920	10.09562	5.04781	0.09905	
936	934	34.01575	0.02940	0.00520	0.00166	192.32150		Six	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	120	40	0.74671	1.33920	7.57171	3.78586	0.13207	
1028	1026	34.01575	0.02940	0.00390	0.00124	256.42866		Two	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	120	30	0.74671	1.33920	10.09562	5.04781	0.09905	
1116	1114	34.01575	0.02940	0.00390	0.00124	256.42866		Two	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	32	0.74671	1.33920	10.09562	5.04781	0.09905	
971	969	34.13333	0.02930	0.00345	0.00110	289.47947		One	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	30	0.74414	1.34383	11.39683	5.69841	0.08774	
1043	1041	34.13333	0.02930	0.00345	0.00110	289.47947		One	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	120	30	0.74414	1.34383	11.39683	5.69841	0.08774	
1462	1460	34.19049	0.02925	0.00933	0.00933	34.19049		Any	NA	NA	NA	NA	Feed	A	32	127	1	1	1	1	1	120	30	0.74290	1.34608	1.34608	0.67304	0.74290	
801	799	34.39583	0.02907	0.00557	0.00178	179.51119		Seven	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	127	32	0.73846	1.35417	7.06737	3.53368	0.14150	
681	679	34.66667	0.02885	0.00553	0.00176	180.92467		Seven	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	30	0.73269	1.36483	7.12302	3.56151	0.14039	
753	751	34.66667	0.02885	0.00553	0.00176	180.92467		Seven	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.73269	1.36483	7.12302	3.56151	0.14039	
911	909	34.92500	0.02863	0.00464	0.00148	215.41343		Five	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.72727	1.37500	8.48084	4.24042	0.11791	
778	776	35.00000	0.02857	0.00590	0.00188	169.61688		Eight	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	32	0.72571	1.37795	6.67783	3.33891	0.14975	
850	848	35.00000	0.02857	0.00590	0.00188	169.61688		Eight	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	0.72571	1.37795	6.67783	3.33891	0.14975	
879	877	35.20000	0.02841	0.00461	0.00147	217.10960		Five	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	40	0.72159	1.38583	8.54762	4.27381	0.11699	
951	949	35.20000	0.02841	0.00461	0.00147	217.10960		Five	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	120	40	0.72159	1.38583	8.54762	4.27381	0.11699	
730	728	35.27559	0.02835	0.00585	0.00187	170.95244		Eight	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	0.72004	1.38880	6.73041	3.36521	0.14858	
1126	1124	35.43307	0.02822	0.00416	0.00133	240.40187		Four	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	120	32	0.71684	1.39500	9.46464	4.73232	0.10566	
1077	1075	35.62500	0.02807	0.00393	0.00125	254.42533		Three	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	32	0.71298	1.40256	10.01674	5.00837	0.09983	
1149	1147	35.62500	0.02807	0.00393	0.00125	254.42533		Three	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	120	32	0.71298	1.40256	10.01674	5.00837	0.09983	
1100	1098	35.71875	0.02800	0.00371	0.00118	269.26679		Two	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	32	0.71111	1.40625	10.60105	5.30053	0.09433	
1446	1444	35.90224	0.02785	0.02785	0.00888	35.90224		Any	NA	NA	NA	NA	Feed	A	40	120	1	1	1	1	1	127	40	0.70748	1.41347	1.41347	0.70674	0.70748	
1460	1458	35.90224	0.02785	0.02785	0.00888	35.90224		Any	NA	NA	NA	NA	Feed	A	30	120	1	1	1	1	1	127	30	0.70748	1.41347	1.41347	0.70674	0.70748	
1471	1469	35.90224	0.02785	0.02785	0.00888	35.90224		Any	NA	NA	NA	NA	Feed	A	32	120	1	1	1	1	1	127	32	0.70748	1.41347	1.41347	0.70674	0.70748	
917	915	35.90551	0.02785	0.00390	0.00124	256.42866		Three	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.70741	1.41360	10.09562	5.04781	0.09905	
1029	1027	35.90551	0.02785	0.00390	0.00124	256.42866		Three	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	120	30	0.70741	1.41360	10.09562	5.04781	0.09905	
1117	1115	35.90551	0.02785	0.00390	0.00124	256.42866		Three	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	32	0.70741	1.41360	10.09562	5.04781	0.09905	
868	866	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.70556	1.41732	10.68453	5.34226	0.09359	
888	886	36.00000	0.02778	0.00491	0.00157	203.54025		Six	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.70556	1.41732	8.01340	4.00670	0.12479	
940	938	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	40	0.70556	1.41732	10.68453	5.34226	0.09359	
960	958	36.00000	0.02778	0.00491	0.00157	203.54025		Six	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	120	40	0.70556	1.41732	8.01340	4.00670	0.12479	
980	978	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	30	0.70556	1.41732	10.68453	5.34226	0.09359	
1052	1050	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	120	30	0.70556	1.41732	10.68453	5.34226	0.09359	
1068	1066	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	32	0.70556	1.41732	10.68453	5.34226	0.09359	
1140	1138	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	120	32	0.70556	1.41732	10.68453	5.34226	0.09359	
995	993	36.12444	0.02768	0.00326	0.00104	306.36577		One	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	30	0.70313	1.42222	12.06164	6.03082	0.08291	
1456	1454	36.18493	0.02764	0.02764	0.00881	36.18493		Any	NA	NA	NA	NA	Feed	A	32	127	1	1	1	1	1	127	30	0.70195	1.42460	1.42460	0.71230	0.70195	
1465	1463	36.18493	0.02764	0.02764	0.00881	36.18493		Any	NA	NA	NA	NA	Feed	A	32	120	1	1	1	1	1	120	30	0.70195	1.42460	1.42460	0.71230	0.70195	
928	926	36.28346	0.02756	0.00487	0.00155	205.14293		Six	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.70004	1.42848	8.07649	4.03825	0.12382	
1020	1018	36.28346	0.02756	0.00366	0.00117	273.52391		Two	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	30	0.70004	1.42848	10.76866	5.38433	0.09286	
705	703	36.68889	0.02726	0.00522	0.00167	191.47861		Seven	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	127	30	0.69231	1.44444	7.53853	3.76926	0.13265	
937	935	36.85039	0.02714	0.00520	0.00166	192.32150		Seven	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	120	40	0.68927	1.45080	7.57171	3.78586	0.13207	
802	800	37.04167	0.02700	0.00557	0.00178	179.51119		Eight	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	127	32	0.68571	1.45833	7.06737	3.53368	0.14150	
903	901	37.25333	0.02684	0.00435	0.00139	229.77433		Five	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.68182	1.46667	9.04623	4.52312	0.11054	
682	680	37.33333	0.02679	0.00553	0.00176	180.92467		Eight	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	127	30	0.68036	1.46982	7.12302	3.56151	0.14039	
754	752	37.33333	0.02679	0.00553	0.00176	180.92467		Eight	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.68036	1.46982	7.12302	3.56151	0.14039	
1078	1076	37.50000	0.02667	0.00393	0.00125	254.42533		Four	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	32	0.67733	1.47638	10.01674	5.00837	0.09983	
1150	1148	37.50000	0.02667	0.00393	0.00125	254.42533		Four	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	120	32	0.67733	1.47638	10.01674	5.00837	0.09983	
1101	1099	37.70313	0.02652	0.00371	0.00118	269.26679</																							

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTht	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1053	1051	38.00000	0.02632	0.00368	0.00118	271.38700		Three	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.66842	1.49606	10.68453	5.34226	0.09359
1069	1067	38.00000	0.02632	0.00368	0.00118	271.38700		Three	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.66842	1.49606	10.68453	5.34226	0.09359
1141	1139	38.00000	0.02632	0.00368	0.00118	271.38700		Three	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.66842	1.49606	10.68453	5.34226	0.09359
892	890	38.10000	0.02625	0.00348	0.00111	287.21791		Two	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	40	0.66667	1.50000	11.30779	5.65390	0.08843
912	910	38.10000	0.02625	0.00464	0.00148	215.41343		Six	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	40	0.66667	1.50000	8.48084	4.24042	0.11791
1004	1002	38.10000	0.02625	0.00348	0.00111	287.21791		Two	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.66667	1.50000	11.30779	5.65390	0.08843
1092	1090	38.10000	0.02625	0.00348	0.00111	287.21791		Two	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.66667	1.50000	11.30779	5.65390	0.08843
1459	1457	38.29572	0.02611	0.02611	0.00833	38.29572		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	1	127	30	0.66326	1.50771	1.50771	0.75385	0.66326
1021	1019	38.29921	0.02611	0.00366	0.00117	273.52391		Three	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.66320	1.50784	10.76866	5.38433	0.09286
880	878	38.40000	0.02604	0.00461	0.00147	217.10960		Six	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.66146	1.51181	8.54762	4.27381	0.11699
952	950	38.40000	0.02604	0.00461	0.00147	217.10960		Six	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.66146	1.51181	8.54762	4.27381	0.11699
972	970	38.40000	0.02604	0.00345	0.00110	289.47947		Two	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.66146	1.51181	11.39683	5.69841	0.08774
1044	1042	38.40000	0.02604	0.00345	0.00110	289.47947		Two	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.66146	1.51181	11.39683	5.69841	0.08774
1127	1125	38.97638	0.02566	0.00416	0.00133	240.40187		Five	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.65168	1.53450	9.46464	4.73232	0.10566
889	887	39.00000	0.02564	0.00491	0.00157	203.54025		Seven	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	0.65128	1.53543	8.01340	4.00670	0.12479
961	959	39.00000	0.02564	0.00491	0.00157	203.54025		Seven	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.65128	1.53543	8.01340	4.00670	0.12479
929	927	39.30709	0.02544	0.00487	0.00155	205.14293		Seven	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	40	0.64619	1.54752	8.07649	4.03825	0.12382
706	704	39.51111	0.02531	0.00522	0.00167	191.47861		Eight	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.64286	1.55556	7.53853	3.76926	0.13265
938	936	39.68504	0.02520	0.00520	0.00166	192.32150		Eight	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	0.64004	1.56240	7.57171	3.78586	0.13207
1102	1100	39.68750	0.02520	0.00371	0.00118	269.26679		Four	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.64000	1.56250	10.60105	5.30053	0.09433
870	868	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	40	0.63500	1.57480	10.68453	5.34226	0.09359
942	940	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.63500	1.57480	10.68453	5.34226	0.09359
982	980	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.63500	1.57480	10.68453	5.34226	0.09359
1054	1052	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.63500	1.57480	10.68453	5.34226	0.09359
1059	1057	40.00000	0.02500	0.00295	0.00094	339.23375		One	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.63500	1.57480	13.35566	6.67783	0.07487
1070	1068	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.63500	1.57480	10.68453	5.34226	0.09359
1131	1129	40.00000	0.02500	0.00295	0.00094	339.23375		One	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.63500	1.57480	13.35566	6.67783	0.07487
1142	1140	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.63500	1.57480	10.68453	5.34226	0.09359
1473	1471	40.06698	0.02496	0.00296	0.00796	40.06698		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	1	120	32	0.63394	1.57744	1.57744	0.78872	0.63394
893	891	40.21667	0.02487	0.00348	0.00111	287.21791		Three	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	40	0.63158	1.58333	11.30779	5.65390	0.08843
1005	1003	40.21667	0.02487	0.00348	0.00111	287.21791		Three	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.63158	1.58333	11.30779	5.65390	0.08843
1093	1091	40.21667	0.02487	0.00348	0.00111	287.21791		Three	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.63158	1.58333	11.30779	5.65390	0.08843
1011	1009	40.31496	0.02480	0.00292	0.00093	341.90488		One	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.63004	1.58720	13.46082	6.73041	0.07429
1022	1020	40.31496	0.02480	0.00366	0.00117	273.52391		Four	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.63004	1.58720	10.76866	5.38433	0.09286
973	971	40.53333	0.02467	0.00345	0.00110	289.47947		Three	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.62664	1.59580	11.39683	5.69841	0.08774
1045	1043	40.53333	0.02467	0.00345	0.00110	289.47947		Three	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.62664	1.59580	11.39683	5.69841	0.08774
904	902	40.64000	0.02461	0.00435	0.00139	229.77433		Six	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.62500	1.60000	9.04623	4.52312	0.11054
996	994	40.64000	0.02461	0.00326	0.00104	306.36577		Two	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.62500	1.60000	12.06164	6.03082	0.08291
1079	1077	41.25000	0.02424	0.00393	0.00125	254.42531		Five	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.61576	1.62402	10.01674	5.00837	0.09983
1151	1149	41.25000	0.02424	0.00393	0.00125	254.42531		Five	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.61576	1.62402	10.01674	5.00837	0.09983
913	911	41.27500	0.02423	0.00464	0.00148	215.41343		Seven	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	40	0.61538	1.62500	8.48084	4.24042	0.11791
919	917	41.57480	0.02405	0.00390	0.00124	256.42866		Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	40	0.61095	1.63680	10.09562	5.04781	0.09905
1031	1029	41.57480	0.02405	0.00390	0.00124	256.42866		Five	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.61095	1.63680	10.09562	5.04781	0.09905
1119	1117	41.57480	0.02405	0.00390	0.00124	256.42866		Five	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.61095	1.63680	10.09562	5.04781	0.09905
881	879	41.60000	0.02404	0.00461	0.00147	217.10960		Seven	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.61058	1.63780	8.54762	4.27381	0.11699
953	951	41.60000	0.02404	0.00461	0.00147	217.10960		Seven	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.61058	1.63780	8.54762	4.27381	0.11699
890	888	42.00000	0.02381	0.00491	0.00157	203.54025		Eight	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	40	0.60476	1.65354	8.01340	4.00670	0.12479
962	960	42.00000	0.02381	0.00491	0.00157	203.54025		Eight	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.60476	1.65354	8.01340	4.00670	0.12479
930	928	42.33071	0.02362	0.00487	0.00155	205.14293		Eight	NA	NA																	

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEE	ErnsPmm-X	mmPTrns
1108	1106	42.51969	0.02352	0.00312	0.00100	320.53583		Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.59737	1.67400	12.61952	6.30976	0.07924
1128	1126	42.51969	0.02352	0.00416	0.00133	240.40187		Six	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.59737	1.67400	9.46464	4.73232	0.10566
963	961	42.66667	0.02344	0.00276	0.00088	361.84934		One	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.59531	1.67979	14.24604	7.12302	0.07019
974	972	42.66667	0.02344	0.00345	0.00110	289.47947		Four	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.59531	1.67979	11.39683	5.69841	0.08774
1035	1033	42.66667	0.02344	0.00276	0.00088	361.84934		One	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.59531	1.67979	14.24604	7.12302	0.07019
1046	1044	42.66667	0.02344	0.00345	0.00110	289.47947		Four	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.59531	1.67979	11.39683	5.69841	0.08774
1461	1459	42.73811	0.02340	0.02340	0.00746	42.73811		Any	NA	NA	NA	NA	Feed	A	40	127	1	1	1	1	120	30	0.59432	1.68260	1.68260	0.84130	0.59432
997	995	42.89778	0.02331	0.00326	0.00104	306.36577		Three	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.59211	1.68889	12.06164	6.03082	0.08291
1103	1101	43.65625	0.02291	0.00371	0.00118	269.26679		Five	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.58182	1.71875	10.60105	5.30053	0.09433
871	869	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	40	0.57727	1.73228	10.68453	5.34226	0.09359
943	941	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.57727	1.73228	10.68453	5.34226	0.09359
983	981	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.57727	1.73228	10.68453	5.34226	0.09359
1055	1053	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.57727	1.73228	10.68453	5.34226	0.09359
1071	1069	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.57727	1.73228	10.68453	5.34226	0.09359
1143	1141	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.57727	1.73228	10.68453	5.34226	0.09359
905	903	44.02667	0.02271	0.00435	0.00139	229.77433		Seven	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.57692	1.73333	9.04623	4.52312	0.11054
1023	1021	44.34646	0.02255	0.00366	0.00117	273.52391		Five	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.57276	1.74592	10.76866	5.38433	0.09286
914	912	44.45000	0.02250	0.00464	0.00148	215.41343		Eight	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	40	0.57143	1.75000	8.48084	4.24042	0.11791
882	880	44.80000	0.02232	0.00461	0.00147	217.10960		Eight	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	40	0.56696	1.76378	8.54762	4.27381	0.11699
954	952	44.80000	0.02232	0.00461	0.00147	217.10960		Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.56696	1.76378	8.54762	4.27381	0.11699
1470	1468	44.87780	0.02228	0.02228	0.00711	44.87780		Any	NA	NA	NA	NA	Feed	A	40	120	1	1	1	1	127	32	0.56598	1.76684	1.76684	0.88342	0.56598
1109	1107	44.88189	0.02228	0.00312	0.00100	320.53583		Three	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.56593	1.76700	12.61952	6.30976	0.07924
1060	1058	45.00000	0.02222	0.00295	0.00094	339.23375		Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.56444	1.77165	13.35566	6.67783	0.07487
1080	1078	45.00000	0.02222	0.00393	0.00125	254.42531		Six	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.56444	1.77165	10.01674	5.00837	0.09983
1132	1130	45.00000	0.02222	0.00295	0.00094	339.23375		Two	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.56444	1.77165	13.35566	6.67783	0.07487
1152	1150	45.00000	0.02222	0.00393	0.00125	254.42531		Six	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.56444	1.77165	10.01674	5.00837	0.09983
987	985	45.15556	0.02215	0.00261	0.00083	382.95721		One	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.56250	1.77778	15.07706	7.53853	0.06633
998	996	45.15556	0.02215	0.00326	0.00104	306.36577		Four	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.56250	1.77778	12.06164	6.03082	0.08291
1455	1453	45.23117	0.02211	0.02211	0.00705	45.23117		Any	NA	NA	NA	NA	Feed	A	40	127	1	1	1	1	127	30	0.56156	1.78075	1.78075	0.89038	0.56156
1464	1462	45.23117	0.02211	0.02211	0.00705	45.23117		Any	NA	NA	NA	NA	Feed	A	40	120	1	1	1	1	120	30	0.56156	1.78075	1.78075	0.89038	0.56156
920	918	45.35433	0.02205	0.00390	0.00124	256.42866		Six	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	40	0.56003	1.78560	10.09562	5.04781	0.09905
1012	1010	45.35433	0.02205	0.00292	0.00093	341.90488		Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.56003	1.78560	13.46082	6.73041	0.07429
1032	1030	45.35433	0.02205	0.00390	0.00124	256.42866		Six	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.56003	1.78560	10.09562	5.04781	0.09905
1120	1118	45.35433	0.02205	0.00390	0.00124	256.42866		Six	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.56003	1.78560	10.09562	5.04781	0.09905
1219	1217	45.35433	0.02205	0.00260	0.00083	384.64300		One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	40	0.56003	1.78560	15.14343	7.57171	0.06604
1129	1127	46.06299	0.02171	0.00416	0.00133	240.40187		Seven	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.55142	1.81350	9.46464	4.73232	0.10566
895	893	46.56667	0.02147	0.00348	0.00111	287.21791		Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	40	0.54545	1.83333	11.30779	5.65390	0.08843
1007	1005	46.56667	0.02147	0.00348	0.00111	287.21791		Five	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.54545	1.83333	11.30779	5.65390	0.08843
1095	1093	46.56667	0.02147	0.00348	0.00111	287.21791		Five	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.54545	1.83333	11.30779	5.65390	0.08843
975	973	46.93333	0.02131	0.00345	0.00110	289.47947		Five	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.54119	1.84777	11.39683	5.69841	0.08774
1047	1045	46.93333	0.02131	0.00345	0.00110	289.47947		Five	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.54119	1.84777	11.39683	5.69841	0.08774
1110	1108	47.24409	0.02117	0.00312	0.00100	320.53583		Four	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.53763	1.86000	12.61952	6.30976	0.07924
906	904	47.41333	0.02109	0.00435	0.00139	229.77433		Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	40	0.53571	1.86667	9.04623	4.52312	0.11054
1061	1059	47.50000	0.02105	0.00295	0.00094	339.23375		Three	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.53474	1.87008	13.35566	6.67783	0.07487
1133	1131	47.50000	0.02105	0.00295	0.00094	339.23375		Three	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.53474	1.87008	13.35566	6.67783	0.07487
1084	1082	47.62500	0.02100	0.00279	0.00089	359.02239		Two	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.53333	1.87500	14.13474	7.06737	0.07075
1104	1102	47.62500	0.02100	0.00371	0.00118	269.26679		Six	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.53333	1.87500	10.60105	5.30053	0.09433
1458	1456	47.86965	0.02089	0.02089	0.00666	47.86965		Any	NA	NA	NA	NA	Feed	A	40	120	1	1	1	1	127	30	0.53061	1.88463	1.88463	0.94232	0.53061
1013	1011	47.87402	0.02089	0.00292	0.00093	341.90488																					

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1072	1070	48.00000	0.02083	0.00368	0.00118	271.38700	Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.52917	1.88976	10.68453	5.34226	0.09359
1144	1142	48.00000	0.02083	0.00368	0.00118	271.38700	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.52917	1.88976	10.68453	5.34226	0.09359
1171	1169	48.00000	0.02083	0.00246	0.00078	407.08050	One	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.52917	1.88976	16.02679	8.01340	0.06240
1243	1241	48.00000	0.02083	0.00246	0.00078	407.08050	One	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	40	0.52917	1.88976	16.02679	8.01340	0.06240
1487	1485	48.08037	0.02080	0.02080	0.00663	48.08037	Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	120	40	0.52828	1.89293	1.89293	0.94646	0.52828
1024	1022	48.37795	0.02067	0.00366	0.00117	273.52391	Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.52503	1.90464	10.76866	5.38433	0.09286
1211	1209	48.37795	0.02067	0.00244	0.00078	410.28586	One	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	40	0.52503	1.90464	16.15299	8.07649	0.06191
1081	1079	48.75000	0.02051	0.00393	0.00125	254.42531	Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.52103	1.91929	10.01674	5.00837	0.09983
1153	1151	48.75000	0.02051	0.00393	0.00125	254.42531	Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.52103	1.91929	10.01674	5.00837	0.09983
921	919	49.13386	0.02035	0.00390	0.00124	256.42866	Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	40	0.51696	1.93440	10.09562	5.04781	0.09905
1033	1031	49.13386	0.02035	0.00390	0.00124	256.42866	Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.51696	1.93440	10.09562	5.04781	0.09905
1121	1119	49.13386	0.02035	0.00390	0.00124	256.42866	Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.51696	1.93440	10.09562	5.04781	0.09905
1130	1128	49.60630	0.02016	0.00416	0.00133	240.40187	Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.51203	1.95300	9.46464	4.73232	0.10566
999	997	49.67111	0.02013	0.00326	0.00104	306.36577	Five	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.51136	1.95556	12.06164	6.03082	0.08291
1062	1060	50.00000	0.02000	0.00295	0.00094	339.23375	Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.50800	1.96850	13.35566	6.67783	0.07487
1134	1132	50.00000	0.02000	0.00295	0.00094	339.23375	Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.50800	1.96850	13.35566	6.67783	0.07487
1085	1083	50.27083	0.01989	0.00279	0.00089	359.02239	Three	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.50526	1.97917	14.13474	7.06737	0.07075
1014	1012	50.39370	0.01984	0.00292	0.00093	341.90488	Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.50403	1.98400	13.46082	6.73041	0.07429
965	963	50.66667	0.01974	0.00276	0.00088	361.84934	Three	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.50132	1.99475	14.24604	7.12302	0.07019
1037	1035	50.66667	0.01974	0.00276	0.00088	361.84934	Three	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.50132	1.99475	14.24604	7.12302	0.07019
896	894	50.80000	0.01969	0.00348	0.00111	287.21791	Six	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	40	0.50000	2.00000	11.30779	5.65390	0.08843
988	986	50.80000	0.01969	0.00261	0.00083	382.95721	Two	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.50000	2.00000	15.07706	7.53853	0.06633
1008	1006	50.80000	0.01969	0.00348	0.00111	287.21791	Six	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.50000	2.00000	11.30779	5.65390	0.08843
1096	1094	50.80000	0.01969	0.00348	0.00111	287.21791	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.50000	2.00000	11.30779	5.65390	0.08843
1195	1193	50.80000	0.01969	0.00232	0.00074	430.82687	One	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.50000	2.00000	16.96169	8.48084	0.05896
1481	1479	50.88506	0.01965	0.01965	0.00627	50.88506	Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	127	40	0.49916	2.00335	2.00335	1.00167	0.49916
1490	1488	50.88506	0.01965	0.01965	0.00627	50.88506	Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	120	40	0.49916	2.00335	2.00335	1.00167	0.49916
1220	1218	51.02362	0.01960	0.00260	0.00083	384.64300	Two	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	40	0.49781	2.00880	15.14343	7.57171	0.06604
976	974	51.20000	0.01953	0.00345	0.00110	289.47947	Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.49609	2.01575	11.39683	5.69841	0.08774
1048	1046	51.20000	0.01953	0.00345	0.00110	289.47947	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.49609	2.01575	11.39683	5.69841	0.08774
1163	1161	51.20000	0.01953	0.00230	0.00073	434.21920	One	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.49609	2.01575	17.09524	8.54762	0.05850
1235	1233	51.20000	0.01953	0.00230	0.00073	434.21920	One	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	40	0.49609	2.01575	17.09524	8.54762	0.05850
1486	1484	51.28573	0.01950	0.01950	0.00622	51.28573	Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	120	40	0.49526	2.01912	2.01912	1.00956	0.49526
1105	1103	51.59375	0.01938	0.00371	0.00118	269.26679	Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.49231	2.03125	10.60105	5.30053	0.09433
1111	1109	51.96850	0.01924	0.00312	0.00100	320.53583	Five	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.48876	2.04600	12.61952	6.30976	0.07924
873	871	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	40	0.48846	2.04724	10.68453	5.34226	0.09359
945	943	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.48846	2.04724	10.68453	5.34226	0.09359
985	983	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.48846	2.04724	10.68453	5.34226	0.09359
1057	1055	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.48846	2.04724	10.68453	5.34226	0.09359
1073	1071	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.48846	2.04724	10.68453	5.34226	0.09359
1145	1143	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.48846	2.04724	10.68453	5.34226	0.09359
1025	1023	52.40945	0.01908	0.00366	0.00117	273.52391	Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.48465	2.06336	10.76866	5.38433	0.09286
1082	1080	52.50000	0.01905	0.00393	0.00125	254.42531	Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.48381	2.06693	10.01674	5.00837	0.09983
1154	1152	52.50000	0.01905	0.00393	0.00125	254.42531	Eight	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.48381	2.06693	10.01674	5.00837	0.09983
922	920	52.91339	0.01890	0.00390	0.00124	256.42866	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	40	0.48003	2.08320	10.09562	5.04781	0.09905
1034	1032	52.91339	0.01890	0.00390	0.00124	256.42866	Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.48003	2.08320	10.09562	5.04781	0.09905
1122	1120	52.91339	0.01890	0.00390	0.00124	256.42866	Eight	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.48003	2.08320	10.09562	5.04781	0.09905
1086	1084	52.91667	0.01890	0.00279	0.00089	359.02239	Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.48000	2.08333	14.13474	7.06737	0.07075
966	964	53.33333	0.01875	0.00276	0.00088	361.84934	Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.47625	2.09974	14.24604	7.12302	0.07019
1038	1036	53.33333	0.01875	0.00276	0.00088	361.84934	Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.47625	2.09974	14.24604	7.12302	0.07019
989	987	53.62222	0.01865	0.00261	0.00083	382.95721	Three	NA																	

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:														METRIC: uwPM1340GT									
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTns
1000	998	54.18667	0.01845	0.00326	0.00104	306.36577		Six	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	30	0.46875	2.13333	12.06164	6.03082	0.08291
1187	1185	54.18667	0.01845	0.00218	0.00069	459.54866		One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	40	0.46875	2.13333	18.09247	9.04623	0.05527
1480	1478	54.27740	0.01842	0.01842	0.00588	54.27740		Any	NA	NA	NA	NA	Feed	B	32	127	1	1	1	1	1	127	40	0.46797	2.13691	2.13691	1.06845	0.46797
1489	1487	54.27740	0.01842	0.01842	0.00588	54.27740		Any	NA	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	120	40	0.46797	2.13691	2.13691	1.06845	0.46797
1212	1210	54.42520	0.01837	0.00244	0.00078	410.28586		Two	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	40	0.46670	2.14272	16.15299	8.07649	0.06191
1063	1061	55.00000	0.01818	0.00295	0.00094	339.23375		Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	32	0.46182	2.16535	13.35566	6.67783	0.07487
1135	1133	55.00000	0.01818	0.00295	0.00094	339.23375		Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	32	0.46182	2.16535	13.35566	6.67783	0.07487
897	895	55.03333	0.01817	0.00348	0.00111	287.21791		Seven	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.46154	2.16667	11.30779	5.65390	0.08843
1009	1007	55.03333	0.01817	0.00348	0.00111	287.21791		Seven	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	30	0.46154	2.16667	11.30779	5.65390	0.08843
1097	1095	55.03333	0.01817	0.00348	0.00111	287.21791		Seven	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	32	0.46154	2.16667	11.30779	5.65390	0.08843
1015	1013	55.43307	0.01804	0.00292	0.00093	341.90488		Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	30	0.45821	2.18240	13.46082	6.73041	0.07429
977	975	55.46667	0.01803	0.00345	0.00110	289.47947		Seven	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	30	0.45793	2.18373	11.39683	5.69841	0.08774
1049	1047	55.46667	0.01803	0.00345	0.00110	289.47947		Seven	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	120	30	0.45793	2.18373	11.39683	5.69841	0.08774
1106	1104	55.56250	0.01800	0.00371	0.00118	269.26679		Eight	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	32	0.45714	2.18750	10.60105	5.30053	0.09433
874	872	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.45357	2.20472	10.68453	5.34226	0.09359
946	944	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	40	0.45357	2.20472	10.68453	5.34226	0.09359
986	984	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	30	0.45357	2.20472	10.68453	5.34226	0.09359
1058	1056	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	120	30	0.45357	2.20472	10.68453	5.34226	0.09359
1074	1072	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	32	0.45357	2.20472	10.68453	5.34226	0.09359
1146	1144	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	120	32	0.45357	2.20472	10.68453	5.34226	0.09359
1026	1024	56.44094	0.01772	0.00366	0.00117	273.52391		Eight	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	30	0.45003	2.22208	10.76866	5.38433	0.09286
990	988	56.44444	0.01772	0.00261	0.00083	382.95721		Four	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	30	0.45000	2.22222	15.07706	7.53853	0.06633
1112	1110	56.69291	0.01764	0.00312	0.00100	320.53583		Six	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	32	0.44803	2.23200	12.61952	6.30976	0.07924
1222	1220	56.69291	0.01764	0.00260	0.00083	384.64300		Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	40	0.44803	2.23200	15.14343	7.57171	0.06604
1411	1409	56.69291	0.01764	0.00208	0.00066	480.80374		One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.44803	2.23200	18.92928	9.46464	0.05283
1173	1171	57.00000	0.01754	0.00246	0.00078	407.08050		Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	40	0.44561	2.24409	16.02679	8.01340	0.06240
1245	1243	57.00000	0.01754	0.00246	0.00078	407.08050		Three	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	40	0.44561	2.24409	16.02679	8.01340	0.06240
1196	1194	57.15000	0.01750	0.00232	0.00074	430.82687		Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	40	0.44444	2.25000	16.96169	8.48084	0.05896
1483	1481	57.44358	0.01741	0.01741	0.00555	57.44358		Any	NA	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	127	40	0.44217	2.26156	2.26156	1.13078	0.44217
1213	1211	57.44882	0.01741	0.00244	0.00078	410.28586		Three	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	40	0.44213	2.26176	16.15299	8.07649	0.06191
1164	1162	57.60000	0.01736	0.00230	0.00073	434.21920		Two	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	40	0.44097	2.26772	17.09524	8.54762	0.05850
1236	1234	57.60000	0.01736	0.00230	0.00073	434.21920		Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	40	0.44097	2.26772	17.09524	8.54762	0.05850
1087	1085	58.20833	0.01718	0.00279	0.00089	359.02239		Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	32	0.43636	2.29167	14.13474	7.06737	0.07075
967	965	58.66667	0.01705	0.00276	0.00088	361.84934		Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	30	0.43295	2.30971	14.24604	7.12302	0.07019
1039	1037	58.66667	0.01705	0.00276	0.00088	361.84934		Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	30	0.43295	2.30971	14.24604	7.12302	0.07019
1001	999	58.70222	0.01704	0.00326	0.00104	306.36577		Seven	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	30	0.43269	2.31111	12.06164	6.03082	0.08291
898	896	59.26667	0.01687	0.00348	0.00111	287.21791		Eight	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.42857	2.33333	11.30779	5.65390	0.08843
1010	1008	59.26667	0.01687	0.00348	0.00111	287.21791		Eight	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	30	0.42857	2.33333	11.30779	5.65390	0.08843
1098	1096	59.26667	0.01687	0.00348	0.00111	287.21791		Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	32	0.42857	2.33333	11.30779	5.65390	0.08843
978	976	59.73333	0.01674	0.00345	0.00110	289.47947		Eight	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	30	0.42522	2.35171	11.39683	5.69841	0.08774
1050	1048	59.73333	0.01674	0.00345	0.00110	289.47947		Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	120	30	0.42522	2.35171	11.39683	5.69841	0.08774
1064	1062	60.00000	0.01667	0.00295	0.00094	339.23375		Six	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	32	0.42333	2.36220	13.35566	6.67783	0.07487
1136	1134	60.00000	0.01667	0.00295	0.00094	339.23375		Six	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	32	0.42333	2.36220	13.35566	6.67783	0.07487
1174	1172	60.00000	0.01667	0.00246	0.00078	407.08050		Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	40	0.42333	2.36220	16.02679	8.01340	0.06240
1246	1244	60.00000	0.01667	0.00246	0.00078	407.08050		Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	40	0.42333	2.36220	16.02679	8.01340	0.06240
1363	1361	60.00000	0.01667	0.00197	0.00063	508.85063		One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.42333	2.36220	20.03349	10.01674	0.04992
1435	1433	60.00000	0.01667	0.00197	0.00063	508.85063		One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	32	0.42333	2.36220	20.03349	10.01674	0.04992
1511	1509	60.10047																										

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1237	1235	60.80000	0.01645	0.00230	0.00073	434.21920	Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	40	0.41776	2.39370	17.09524	8.54762	0.05850
1188	1186	60.96000	0.01640	0.00218	0.00069	459.54866	Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	40	0.41667	2.40000	18.09247	9.04623	0.05527
1113	1111	61.41732	0.01628	0.00312	0.00100	320.53583	Seven	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	32	0.41356	2.41800	12.61952	6.30976	0.07924
991	989	62.08889	0.01611	0.00261	0.00083	382.95721	Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	30	0.40909	2.44444	15.07706	7.53853	0.06633
1223	1221	62.36220	0.01604	0.00260	0.00083	384.64300	Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	40	0.40730	2.45520	15.14343	7.57171	0.06604
1002	1000	63.21778	0.01582	0.00326	0.00104	306.36577	Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	30	0.40179	2.48889	12.06164	6.03082	0.08291
1088	1086	63.50000	0.01575	0.00279	0.00089	359.02239	Six	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	32	0.40000	2.50000	14.13474	7.06737	0.07075
1198	1196	63.50000	0.01575	0.00232	0.00074	430.82687	Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	40	0.40000	2.50000	16.96169	8.48084	0.05896
1387	1385	63.50000	0.01575	0.00186	0.00059	538.53358	One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.40000	2.50000	21.20211	10.60105	0.04717
1505	1503	63.60633	0.01572	0.01572	0.00501	63.60633	Any	NA	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	127	32	0.39933	2.50419	2.50419	1.25209	0.39933
1514	1512	63.60633	0.01572	0.01572	0.00501	63.60633	Any	NA	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	120	32	0.39933	2.50419	2.50419	1.25209	0.39933
1412	1410	63.77953	0.01568	0.00208	0.00066	480.80374	Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.39825	2.51101	18.92928	9.46464	0.05283
968	966	64.00000	0.01563	0.00276	0.00088	361.84934	Six	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	30	0.39688	2.51969	14.24604	7.12302	0.07019
1040	1038	64.00000	0.01563	0.00276	0.00088	361.84934	Six	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	30	0.39688	2.51969	14.24604	7.12302	0.07019
1155	1153	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	40	0.39688	2.51969	21.36906	10.68453	0.04680
1166	1164	64.00000	0.01563	0.00230	0.00073	434.21920	Four	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	40	0.39688	2.51969	17.09524	8.54762	0.05850
1227	1225	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	40	0.39688	2.51969	21.36906	10.68453	0.04680
1238	1236	64.00000	0.01563	0.00230	0.00073	434.21920	Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	40	0.39688	2.51969	17.09524	8.54762	0.05850
1267	1265	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.39688	2.51969	21.36906	10.68453	0.04680
1339	1337	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.39688	2.51969	21.36906	10.68453	0.04680
1355	1353	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.39688	2.51969	21.36906	10.68453	0.04680
1427	1425	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	32	0.39688	2.51969	21.36906	10.68453	0.04680
1485	1483	64.10717	0.01560	0.01560	0.00498	64.10717	Any	NA	NA	NA	NA	Feed	B	40	127	1	1	1	1	1	120	40	0.39621	2.52390	2.52390	1.26195	0.39621
1499	1497	64.10717	0.01560	0.01560	0.00498	64.10717	Any	NA	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	120	30	0.39621	2.52390	2.52390	1.26195	0.39621
1510	1508	64.10717	0.01560	0.01560	0.00498	64.10717	Any	NA	NA	NA	NA	Feed	B	32	127	1	1	1	1	1	120	32	0.39621	2.52390	2.52390	1.26195	0.39621
1189	1187	64.34667	0.01554	0.00218	0.00069	459.54866	Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	40	0.39474	2.53333	18.09247	9.04623	0.05527
1307	1305	64.50394	0.01550	0.00183	0.00058	547.04782	One	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.39377	2.53953	21.53732	10.76866	0.04643
1065	1063	65.00000	0.01538	0.00295	0.00094	339.23375	Seven	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	32	0.39077	2.55906	13.35566	6.67783	0.07487
1137	1135	65.00000	0.01538	0.00295	0.00094	339.23375	Seven	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	120	32	0.39077	2.55906	13.35566	6.67783	0.07487
1017	1015	65.51181	0.01526	0.00292	0.00093	341.90488	Seven	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	30	0.38772	2.57921	13.46082	6.73041	0.07429
1175	1173	66.00000	0.01515	0.00246	0.00078	407.08050	Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	40	0.38485	2.59843	16.02679	8.01340	0.06240
1247	1245	66.00000	0.01515	0.00246	0.00078	407.08050	Five	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	40	0.38485	2.59843	16.02679	8.01340	0.06240
1114	1112	66.14173	0.01512	0.00312	0.00100	320.53583	Eight	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	32	0.38402	2.60401	12.61952	6.30976	0.07924
1215	1213	66.51969	0.01503	0.00244	0.00078	410.28586	Five	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	40	0.38184	2.61889	16.15299	8.07649	0.06191
1508	1506	67.31670	0.01486	0.01486	0.00474	67.31670	Any	NA	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	127	32	0.37732	2.65026	2.65026	1.32513	0.37732
1413	1411	67.32283	0.01485	0.00208	0.00066	480.80374	Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.37729	2.65051	18.92928	9.46464	0.05283
1364	1362	67.50000	0.01481	0.00197	0.00063	508.85063	Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.37630	2.65748	20.03349	10.01674	0.04992
1436	1434	67.50000	0.01481	0.00197	0.00063	508.85063	Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	32	0.37630	2.65748	20.03349	10.01674	0.04992
992	990	67.73333	0.01476	0.00261	0.00083	382.95721	Six	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	30	0.37500	2.66667	15.07706	7.53853	0.06633
1179	1177	67.73333	0.01476	0.00174	0.00056	574.43582	One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	40	0.37500	2.66667	22.61558	11.30779	0.04422
1190	1188	67.73333	0.01476	0.00218	0.00069	459.54866	Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	40	0.37500	2.66667	18.09247	9.04623	0.05527
1291	1289	67.73333	0.01476	0.00174	0.00056	574.43582	One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.37500	2.66667	22.61558	11.30779	0.04422
1379	1377	67.73333	0.01476	0.00174	0.00056	574.43582	One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.37500	2.66667	22.61558	11.30779	0.04422
1479	1477	67.84675	0.01474	0.01474	0.00470	67.84675	Any	NA	NA	NA	NA	Feed	B	40	127	1	1	1	1	1	127	40	0.37437	2.67113	2.67113	1.33557	0.37437
1488	1486	67.84675	0.01474	0.01474	0.00470	67.84675	Any	NA	NA	NA	NA	Feed	B	40	120	1	1	1	1	1	120	40	0.37437	2.67113	2.67113	1.33557	0.37437
1493	1491	67.84675	0.01474	0.01474	0.00470	67.84675	Any	NA	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	127	30	0.37437	2.67113	2.67113	1.33557	0.37437
1502	1500	67.84675	0.01474	0.01474	0.00470	67.84675	Any	NA	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	120	30	0.37437	2.67113	2.67113	1.33557	0.37437
1504	1502	67.84675	0.01474	0.01474	0.00470	67.84675	Any	NA	NA	NA	NA	Feed	B	32	127	1	1	1	1	1							

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1498	1496	68.38098	0.01462	0.01462	0.00466	68.38098	Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	120	30	0.37145	2.69216	2.69216	1.34608	0.37145
1089	1087	68.79167	0.01454	0.00279	0.00089	359.02239	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.36923	2.70833	14.13474	7.06737	0.07075
969	967	69.33333	0.01442	0.00276	0.00088	361.84934	Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.36635	2.72966	14.24604	7.12302	0.07019
1041	1039	69.33333	0.01442	0.00276	0.00088	361.84934	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.36635	2.72966	14.24604	7.12302	0.07019
1199	1197	69.85000	0.01432	0.00232	0.00074	430.82687	Five	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.36364	2.75000	16.96169	8.48084	0.05896
1066	1064	70.00000	0.01429	0.00295	0.00094	339.23375	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.36286	2.75591	13.35566	6.67783	0.07487
1138	1136	70.00000	0.01429	0.00295	0.00094	339.23375	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.36286	2.75591	13.35566	6.67783	0.07487
1167	1165	70.40000	0.01420	0.00230	0.00073	434.21920	Five	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.36080	2.77165	17.09524	8.54762	0.05850
1239	1237	70.40000	0.01420	0.00230	0.00073	434.21920	Five	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	40	0.36080	2.77165	17.09524	8.54762	0.05850
1018	1016	70.55118	0.01417	0.00292	0.00093	341.90488	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.36002	2.77761	13.46082	6.73041	0.07429
1414	1412	70.86614	0.01411	0.00208	0.00066	480.80374	Four	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	32	0.35842	2.79001	18.92928	9.46464	0.05283
1365	1363	71.25000	0.01404	0.00197	0.00063	508.85063	Three	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	32	0.35649	2.80512	20.03349	10.01674	0.04992
1437	1435	71.25000	0.01404	0.00197	0.00063	508.85063	Three	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.35649	2.80512	20.03349	10.01674	0.04992
1388	1386	71.43750	0.01400	0.00186	0.00059	538.53358	Two	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.35556	2.81250	21.20211	10.60105	0.04717
1482	1480	71.80448	0.01393	0.01393	0.00444	71.80448	Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	127	40	0.35374	2.82695	2.82695	1.41347	0.35374
1496	1494	71.80448	0.01393	0.01393	0.00444	71.80448	Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	127	30	0.35374	2.82695	2.82695	1.41347	0.35374
1507	1505	71.80448	0.01393	0.01393	0.00444	71.80448	Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	127	32	0.35374	2.82695	2.82695	1.41347	0.35374
1205	1203	71.81102	0.01393	0.00195	0.00062	512.85733	Three	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.35371	2.82721	20.19123	10.09562	0.04953
1317	1315	71.81102	0.01393	0.00195	0.00062	512.85733	Three	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	30	0.35371	2.82721	20.19123	10.09562	0.04953
1405	1403	71.81102	0.01393	0.00195	0.00062	512.85733	Three	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	32	0.35371	2.82721	20.19123	10.09562	0.04953
1156	1154	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.35278	2.83465	21.36906	10.68453	0.04680
1176	1174	72.00000	0.01389	0.00246	0.00078	407.08050	Six	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.35278	2.83465	16.02679	8.01340	0.06240
1228	1226	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	40	0.35278	2.83465	21.36906	10.68453	0.04680
1248	1246	72.00000	0.01389	0.00246	0.00078	407.08050	Six	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	40	0.35278	2.83465	16.02679	8.01340	0.06240
1268	1266	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	30	0.35278	2.83465	21.36906	10.68453	0.04680
1340	1338	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	30	0.35278	2.83465	21.36906	10.68453	0.04680
1356	1354	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	32	0.35278	2.83465	21.36906	10.68453	0.04680
1428	1426	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.35278	2.83465	21.36906	10.68453	0.04680
1283	1281	72.24889	0.01384	0.00163	0.00052	612.73154	One	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.35156	2.84444	24.12329	12.06164	0.04145
1492	1490	72.36987	0.01382	0.01382	0.00441	72.36987	Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	127	30	0.35097	2.84921	2.84921	1.42460	0.35097
1501	1499	72.36987	0.01382	0.01382	0.00441	72.36987	Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	120	30	0.35097	2.84921	2.84921	1.42460	0.35097
1216	1214	72.56693	0.01378	0.00244	0.00078	410.28586	Six	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	40	0.35002	2.85697	16.15299	8.07649	0.06191
1308	1306	72.56693	0.01378	0.00183	0.00058	547.04782	Two	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	30	0.35002	2.85697	21.53732	10.76866	0.04643
993	991	73.37778	0.01363	0.00261	0.00083	382.95721	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.34615	2.88889	15.07706	7.53853	0.06633
1225	1223	73.70079	0.01357	0.00260	0.00083	384.64300	Seven	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	40	0.34464	2.90161	15.14343	7.57171	0.06604
1090	1088	74.08333	0.01350	0.00279	0.00089	359.02239	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.34286	2.91667	14.13474	7.06737	0.07075
1191	1189	74.50667	0.01342	0.00218	0.00069	459.54866	Five	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.34091	2.93333	18.09247	9.04623	0.05527
970	968	74.66667	0.01339	0.00276	0.00088	361.84934	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.34018	2.93963	14.24604	7.12302	0.07019
1042	1040	74.66667	0.01339	0.00276	0.00088	361.84934	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.34018	2.93963	14.24604	7.12302	0.07019
1366	1364	75.00000	0.01333	0.00197	0.00063	508.85063	Four	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	32	0.33867	2.95276	20.03349	10.01674	0.04992
1438	1436	75.00000	0.01333	0.00197	0.00063	508.85063	Four	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.33867	2.95276	20.03349	10.01674	0.04992
1389	1387	75.40625	0.01326	0.00186	0.00059	538.53358	Three	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.33684	2.96875	21.20211	10.60105	0.04717
1206	1204	75.59055	0.01323	0.00195	0.00062	512.85733	Four	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.33602	2.97601	20.19123	10.09562	0.04953
1318	1316	75.59055	0.01323	0.00195	0.00062	512.85733	Four	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	30	0.33602	2.97601	20.19123	10.09562	0.04953
1395	1393	75.59055	0.01323	0.00156	0.00050	641.07166	One	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.33602	2.97601	25.23904	12.61952	0.03962
1406	1404	75.59055	0.01323	0.00195	0.00062	512.85733	Four	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	32	0.33602	2.97601	20.19123	10.09562	0.04953
1157	1155	76.00000	0.01316	0.00184	0.00059	542.77400	Three	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.33421	2.99213	21.36906	10.68453	0.04680
1229	1227	76.00000	0.01316	0.00184	0.00059	542.77400	Three	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	40	0.33421	2.99213	21.36906	10.68453	0.04680
1269	1267	76.00000	0.01316	0.00184	0.00059	542.77400	Three	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	30	0.33421	2.99213	21.36906	10.68453	0.04680
1341	1339	76.00000	0.01316	0.00184	0.00059	542.77400	Three	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	30	0.33421	2.99213	21.36906	10.68453	0.04680

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1380	1378	76.20000	0.01312	0.00174	0.00056	574.43582	Two	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.33333	3.00000	22.61558	11.30779	0.04422
1495	1493	76.59144	0.01306	0.001306	0.00416	76.59144	Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	127	30	0.33163	3.01541	3.01541	1.50771	0.33163
1309	1307	76.59843	0.01306	0.00183	0.00058	547.04782	Three	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	30	0.33160	3.01569	21.53732	10.76866	0.04643
1168	1166	76.80000	0.01302	0.00230	0.00073	434.21920	Six	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.33073	3.02362	17.09524	8.54762	0.05850
1240	1238	76.80000	0.01302	0.00230	0.00073	434.21920	Six	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	40	0.33073	3.02362	17.09524	8.54762	0.05850
1260	1258	76.80000	0.01302	0.00173	0.00055	578.95894	Two	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	30	0.33073	3.02362	22.79366	11.39683	0.04387
1332	1330	76.80000	0.01302	0.00173	0.00055	578.95894	Two	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	30	0.33073	3.02362	22.79366	11.39683	0.04387
1415	1413	77.95276	0.01283	0.00208	0.00066	480.80374	Five	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	32	0.32584	3.06901	18.92928	9.46464	0.05283
1177	1175	78.00000	0.01282	0.00246	0.00078	407.08050	Seven	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.32564	3.07087	16.02679	8.01340	0.06240
1249	1247	78.00000	0.01282	0.00246	0.00078	407.08050	Seven	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	40	0.32564	3.07087	16.02679	8.01340	0.06240
1217	1215	78.61417	0.01272	0.00244	0.00078	410.28586	Seven	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	40	0.32310	3.09505	16.15299	8.07649	0.06191
994	992	79.02222	0.01265	0.00261	0.00083	382.95722	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.32143	3.11111	15.07706	7.53853	0.06633
1226	1224	79.37008	0.01260	0.00260	0.00083	384.64300	Eight	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	40	0.32002	3.12481	15.14343	7.57171	0.06604
1390	1388	79.37500	0.01260	0.00186	0.00059	538.53358	Four	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.32000	3.12500	21.20211	10.60105	0.04717
1158	1156	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.31750	3.14961	21.36906	10.68453	0.04680
1230	1228	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	40	0.31750	3.14961	21.36906	10.68453	0.04680
1270	1268	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	30	0.31750	3.14961	21.36906	10.68453	0.04680
1342	1340	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	30	0.31750	3.14961	21.36906	10.68453	0.04680
1347	1345	80.00000	0.01250	0.00147	0.00047	678.46751	One	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.31750	3.14961	26.71132	13.35566	0.03744
1358	1356	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	32	0.31750	3.14961	21.36906	10.68453	0.04680
1419	1417	80.00000	0.01250	0.00147	0.00047	678.46751	One	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.31750	3.14961	26.71132	13.35566	0.03744
1430	1428	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.31750	3.14961	21.36906	10.68453	0.04680
1509	1507	80.13396	0.01248	0.01248	0.00398	80.13396	Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	120	32	0.31697	3.15488	3.15488	1.57744	0.31697
1181	1179	80.43333	0.01243	0.00174	0.00056	574.43582	Three	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.31579	3.16667	22.61558	11.30779	0.04422
1293	1291	80.43333	0.01243	0.00174	0.00056	574.43582	Three	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	30	0.31579	3.16667	22.61558	11.30779	0.04422
1381	1379	80.43333	0.01243	0.00174	0.00056	574.43582	Three	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.31579	3.16667	22.61558	11.30779	0.04422
1299	1297	80.62992	0.01240	0.00146	0.00047	683.80977	One	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.31502	3.17441	26.92164	13.46082	0.03714
1310	1308	80.62992	0.01240	0.00183	0.00058	547.04782	Four	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	30	0.31502	3.17441	21.53732	10.76866	0.04643
1261	1259	81.06667	0.01234	0.00173	0.00055	578.95894	Three	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	30	0.31332	3.19160	22.79366	11.39683	0.04387
1333	1331	81.06667	0.01234	0.00173	0.00055	578.95894	Three	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	30	0.31332	3.19160	22.79366	11.39683	0.04387
1192	1190	81.28000	0.01230	0.00218	0.00069	459.54866	Six	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.31250	3.20000	18.09247	9.04623	0.05527
1284	1282	81.28000	0.01230	0.00163	0.00052	612.73154	Two	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.31250	3.20000	24.12329	12.06164	0.04145
1367	1365	82.50000	0.01212	0.00197	0.00063	508.85063	Five	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	32	0.30788	3.24803	20.03349	10.01674	0.04992
1439	1437	82.50000	0.01212	0.00197	0.00063	508.85063	Five	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.30788	3.24803	20.03349	10.01674	0.04992
1201	1199	82.55000	0.01211	0.00232	0.00074	430.82687	Seven	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.30769	3.25000	16.96169	8.48084	0.05896
1207	1205	83.14961	0.01203	0.00195	0.00062	512.85733	Five	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.30547	3.27361	20.19123	10.09562	0.04953
1319	1317	83.14961	0.01203	0.00195	0.00062	512.85733	Five	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	30	0.30547	3.27361	20.19123	10.09562	0.04953
1407	1405	83.14961	0.01203	0.00195	0.00062	512.85733	Five	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	32	0.30547	3.27361	20.19123	10.09562	0.04953
1169	1167	83.20000	0.01202	0.00230	0.00073	434.21920	Seven	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.30529	3.27559	17.09524	8.54762	0.05850
1241	1239	83.20000	0.01202	0.00230	0.00073	434.21920	Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	40	0.30529	3.27559	17.09524	8.54762	0.05850
1178	1176	84.00000	0.01190	0.00246	0.00078	407.08050	Eight	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.30238	3.30709	16.02679	8.01340	0.06240
1250	1248	84.00000	0.01190	0.00246	0.00078	407.08050	Eight	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	40	0.30238	3.30709	16.02679	8.01340	0.06240
1218	1216	84.66142	0.01181	0.00244	0.00078	410.28586	Eight	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	40	0.30002	3.33333	16.15299	8.07649	0.06191
1182	1180	84.66667	0.01181	0.00174	0.00056	574.43582	Four	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.30000	3.33333	22.61558	11.30779	0.04422
1294	1292	84.66667	0.01181	0.00174	0.00056	574.43582	Four	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	30	0.30000	3.33333	22.61558	11.30779	0.04422
1371	1369	84.66667	0.01181	0.00139	0.00044	718.04478	One	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.30000	3.33333	28.26948	14.13474	0.03537
1382	1380	84.66667	0.01181	0.00174	0.00056	574.43582	Four	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.30000	3.33333	22.61558	11.30779	0.04422
1503	1501	84.80844	0.01179	0.01179	0.00376	84.80844	Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	127	32	0.29950	3.33891	3.33891	1.66946	0.29950
1512	1510	84.80844	0.01179	0.01179	0.00376	84.80844	Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	120	32	0.29950	3.33891	3.33891	1.66946	0.29950
1396	1394	85.03937	0.01176	0.00156	0.00050	641.07166	Two	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.29869	3.34801	25.23904	12.61952	0.03962
1416	1414	85.03937	0.																						

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1497	1495	85.47622	0.01170	0.01170	0.00373	85.47622	Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	120	30	0.29716	3.36521	3.36521	1.68260	0.29716
1285	1283	85.79556	0.01166	0.00163	0.00052	612.73154	Three	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.29605	3.37778	24.12329	12.06164	0.04145
1391	1389	87.31250	0.01145	0.00186	0.00059	538.53358	Five	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.29091	3.43750	21.20211	10.60105	0.04717
1159	1157	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.28864	3.46457	21.36906	10.68453	0.04680
1231	1229	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	40	0.28864	3.46457	21.36906	10.68453	0.04680
1271	1269	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	30	0.28864	3.46457	21.36906	10.68453	0.04680
1343	1341	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	30	0.28864	3.46457	21.36906	10.68453	0.04680
1359	1357	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	32	0.28864	3.46457	21.36906	10.68453	0.04680
1431	1429	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.28864	3.46457	21.36906	10.68453	0.04680
1193	1191	88.05333	0.01136	0.00218	0.00069	459.54866	Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.28846	3.46667	18.09247	9.04623	0.05527
1311	1309	88.69291	0.01127	0.00183	0.00058	547.04782	Five	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	30	0.28638	3.49185	21.53732	10.76866	0.04643
1202	1200	88.90000	0.01125	0.00232	0.00074	430.82687	Eight	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.28571	3.50000	16.96169	8.48084	0.05896
1170	1168	89.60000	0.01116	0.00230	0.00073	434.21920	Eight	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.28348	3.52756	17.09524	8.54762	0.05850
1242	1240	89.60000	0.01116	0.00230	0.00073	434.21920	Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	40	0.28348	3.52756	17.09524	8.54762	0.05850
1506	1504	89.75560	0.01114	0.01114	0.00355	89.75560	Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	127	32	0.28299	3.53368	3.53368	1.76684	0.28299
1397	1395	89.76378	0.01114	0.00156	0.00050	641.07166	Three	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.28296	3.53401	25.23904	12.61952	0.03962
1348	1346	90.00000	0.01111	0.00147	0.00047	678.46751	Two	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.28222	3.54331	26.71132	13.35566	0.03744
1368	1366	90.00000	0.01111	0.00197	0.00063	508.85063	Six	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	32	0.28222	3.54331	20.03349	10.01674	0.04992
1420	1418	90.00000	0.01111	0.00147	0.00047	678.46751	Two	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.28222	3.54331	26.71132	13.35566	0.03744
1440	1438	90.00000	0.01111	0.00197	0.00063	508.85063	Six	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.28222	3.54331	20.03349	10.01674	0.04992
1275	1273	90.31111	0.01107	0.00131	0.00042	765.91443	One	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.28125	3.55556	30.15411	15.07706	0.03316
1286	1284	90.31111	0.01107	0.00163	0.00052	612.73154	Four	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.28125	3.55556	24.12329	12.06164	0.04145
1491	1489	90.46233	0.01105	0.01105	0.00353	90.46233	Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	127	30	0.28078	3.56151	3.56151	1.78075	0.28078
1500	1498	90.46233	0.01105	0.01105	0.00353	90.46233	Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	120	30	0.28078	3.56151	3.56151	1.78075	0.28078
1208	1206	90.70866	0.01102	0.00195	0.00062	512.85733	Six	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.28002	3.57121	20.19123	10.09562	0.04953
1300	1298	90.70866	0.01102	0.00146	0.00047	683.80977	Two	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.28002	3.57121	26.92164	13.46082	0.03714
1320	1318	90.70866	0.01102	0.00195	0.00062	512.85733	Six	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	30	0.28002	3.57121	20.19123	10.09562	0.04953
1408	1406	90.70866	0.01102	0.00195	0.00062	512.85733	Six	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	32	0.28002	3.57121	20.19123	10.09562	0.04953
1417	1415	92.12598	0.01085	0.00208	0.00066	480.80374	Seven	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	32	0.27571	3.62701	18.92928	9.46464	0.05283
1183	1181	93.13333	0.01074	0.00174	0.00056	574.43582	Five	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.27273	3.66667	22.61558	11.30779	0.04422
1295	1293	93.13333	0.01074	0.00174	0.00056	574.43582	Five	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	30	0.27273	3.66667	22.61558	11.30779	0.04422
1383	1381	93.13333	0.01074	0.00174	0.00056	574.43582	Five	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.27273	3.66667	22.61558	11.30779	0.04422
1263	1261	93.86667	0.01065	0.00173	0.00055	578.95894	Five	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	30	0.27060	3.69554	22.79366	11.39683	0.04387
1335	1333	93.86667	0.01065	0.00173	0.00055	578.95894	Five	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	30	0.27060	3.69554	22.79366	11.39683	0.04387
1398	1396	94.48819	0.01058	0.00156	0.00050	641.07166	Four	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.26882	3.72001	25.23904	12.61952	0.03962
1194	1192	94.82667	0.01055	0.00218	0.00069	459.54866	Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.26786	3.73333	18.09247	9.04623	0.05527
1349	1347	95.00000	0.01053	0.00147	0.00047	678.46751	Three	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.26737	3.74016	26.71132	13.35566	0.03744
1421	1419	95.00000	0.01053	0.00147	0.00047	678.46751	Three	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.26737	3.74016	26.71132	13.35566	0.03744
1372	1370	95.25000	0.01050	0.00139	0.00044	718.04478	Two	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.26667	3.75000	28.26948	14.13474	0.03537
1392	1390	95.25000	0.01050	0.00186	0.00059	538.53358	Six	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.26667	3.75000	21.20211	10.60105	0.04717
1494	1492	95.73930	0.01045	0.01045	0.00333	95.73930	Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	127	30	0.26530	3.76926	3.76926	1.88463	0.26530
1301	1299	95.74803	0.01044	0.00146	0.00047	683.80977	Three	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.26528	3.76961	26.92164	13.46082	0.03714
1160	1158	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.26458	3.77953	21.36906	10.68453	0.04680
1232	1230	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	40	0.26458	3.77953	21.36906	10.68453	0.04680
1252	1250	96.00000	0.01042	0.00138	0.00044	723.69867	Two	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.26458	3.77953	28.49207	14.24604	0.03510
1272	1270	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	30	0.26458	3.77953	21.36906	10.68453	0.04680
1324	1322	96.00000	0.01042	0.00138	0.00044	723.69867	Two	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.26458	3.77953	28.49207	14.24604	0.03510
1344	1342	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	30	0.26458	3.77953	21.36906	10.68453	0.04680
1360	1358	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	32	0.26458	3.77953	21.36906	10.68453	0.04680
1432	1430	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.26458	3.77953	21.36906	10.68453	0.04680
1523	1521	96.16075</																							

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1321	1319	98.26772	0.01018	0.00195	0.00062	512.85733	Seven	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	30	0.25848	3.86881	20.19123	10.09562	0.04953
1409	1407	98.26772	0.01018	0.00195	0.00062	512.85733	Seven	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	32	0.25848	3.86881	20.19123	10.09562	0.04953
1418	1416	99.21260	0.01008	0.00208	0.00066	480.80374	Eight	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	32	0.25602	3.90601	18.92928	9.46464	0.05283
1287	1285	99.34222	0.01007	0.00163	0.00052	612.73154	Five	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.25568	3.91111	24.12329	12.06164	0.04145
1350	1348	100.00000	0.01000	0.00147	0.00047	678.46751	Four	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.25400	3.93701	26.71132	13.35566	0.03744
1422	1420	100.00000	0.01000	0.00147	0.00047	678.46751	Four	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.25400	3.93701	26.71132	13.35566	0.03744
1373	1371	100.54167	0.00995	0.00139	0.00044	718.04478	Three	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.25263	3.95833	28.26948	14.13474	0.03537
1302	1300	100.78740	0.00992	0.00146	0.00047	683.80977	Four	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.25202	3.96801	26.92164	13.46082	0.03714
1253	1251	101.33333	0.00987	0.00138	0.00044	723.69867	Three	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.25066	3.98950	28.49207	14.24604	0.03510
1325	1323	101.33333	0.00987	0.00138	0.00044	723.69867	Three	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.25066	3.98950	28.49207	14.24604	0.03510
1184	1182	101.60000	0.00984	0.00174	0.00056	574.43582	Six	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.25000	4.00000	22.61558	11.30779	0.04422
1276	1274	101.60000	0.00984	0.00131	0.00042	765.91443	Two	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.25000	4.00000	30.15411	15.07706	0.03316
1296	1294	101.60000	0.00984	0.00174	0.00056	574.43582	Six	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	30	0.25000	4.00000	22.61558	11.30779	0.04422
1384	1382	101.60000	0.00984	0.00174	0.00056	574.43582	Six	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.25000	4.00000	22.61558	11.30779	0.04422
1517	1515	101.77013	0.00983	0.00983	0.00313	101.77013	Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	127	40	0.24958	4.00670	4.00670	2.00335	0.24958
1526	1524	101.77013	0.00983	0.00983	0.00313	101.77013	Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	120	40	0.24958	4.00670	4.00670	2.00335	0.24958
1264	1262	102.40000	0.00977	0.00173	0.00055	578.95894	Six	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	30	0.24805	4.03150	22.79366	11.39683	0.04387
1336	1334	102.40000	0.00977	0.00173	0.00055	578.95894	Six	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	30	0.24805	4.03150	22.79366	11.39683	0.04387
1522	1520	102.57147	0.00975	0.00975	0.00311	102.57147	Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	120	40	0.24763	4.03825	4.03825	2.01912	0.24763
1393	1391	103.18750	0.00969	0.00186	0.00059	538.53358	Seven	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.24615	4.06250	21.20211	10.60105	0.04717
1399	1397	103.93701	0.00962	0.00156	0.00050	641.07166	Five	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.24438	4.09201	25.23904	12.61952	0.03962
1161	1159	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.24423	4.09449	21.36906	10.68453	0.04680
1233	1231	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	40	0.24423	4.09449	21.36906	10.68453	0.04680
1273	1271	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	30	0.24423	4.09449	21.36906	10.68453	0.04680
1345	1343	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	30	0.24423	4.09449	21.36906	10.68453	0.04680
1361	1359	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	32	0.24423	4.09449	21.36906	10.68453	0.04680
1433	1431	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.24423	4.09449	21.36906	10.68453	0.04680
1313	1311	104.81890	0.00954	0.00183	0.00058	547.04782	Seven	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	30	0.24232	4.12673	21.53732	10.76866	0.04643
1370	1368	105.00000	0.00952	0.00197	0.00063	508.85063	Eight	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	32	0.24190	4.13386	20.03349	10.01674	0.04992
1442	1440	105.00000	0.00952	0.00197	0.00063	508.85063	Eight	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.24190	4.13386	20.03349	10.01674	0.04992
1210	1208	105.82677	0.00945	0.00195	0.00062	512.85733	Eight	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.24001	4.16641	20.19123	10.09562	0.04953
1322	1320	105.82677	0.00945	0.00195	0.00062	512.85733	Eight	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	120	30	0.24001	4.16641	20.19123	10.09562	0.04953
1410	1408	105.82677	0.00945	0.00195	0.00062	512.85733	Eight	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	32	0.24001	4.16641	20.19123	10.09562	0.04953
1374	1372	105.83333	0.00945	0.00139	0.00044	718.04478	Four	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.24000	4.16667	28.26948	14.13474	0.03537
1254	1252	106.66667	0.00938	0.00138	0.00044	723.69867	Four	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.23813	4.19948	28.49207	14.24604	0.03510
1326	1324	106.66667	0.00938	0.00138	0.00044	723.69867	Four	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.23813	4.19948	28.49207	14.24604	0.03510
1277	1275	107.24444	0.00932	0.00131	0.00042	765.91443	Three	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.23684	4.22222	30.15411	15.07706	0.03316
1520	1518	107.70672	0.00928	0.00928	0.00296	107.70672	Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	127	40	0.23583	4.24042	4.24042	2.12021	0.23583
1288	1286	108.37333	0.00923	0.00163	0.00052	612.73154	Six	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.23438	4.26667	24.12329	12.06164	0.04145
1516	1514	108.55480	0.00921	0.00921	0.00294	108.55480	Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	127	40	0.23398	4.27381	4.27381	2.13691	0.23398
1525	1523	108.55480	0.00921	0.00921	0.00294	108.55480	Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	120	40	0.23398	4.27381	4.27381	2.13691	0.23398
1351	1349	110.00000	0.00909	0.00147	0.00047	678.46751	Five	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.23091	4.33071	26.71132	13.35566	0.03744
1423	1421	110.00000	0.00909	0.00147	0.00047	678.46751	Five	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.23091	4.33071	26.71132	13.35566	0.03744
1185	1183	110.06667	0.00909	0.00174	0.00056	574.43582	Seven	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.23077	4.33333	22.61558	11.30779	0.04422
1297	1295	110.06667	0.00909	0.00174	0.00056	574.43582	Seven	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	30	0.23077	4.33333	22.61558	11.30779	0.04422
1385	1383	110.06667	0.00909	0.00174	0.00056	574.43582	Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.23077	4.33333	22.61558	11.30779	0.04422
1303	1301	110.86614	0.00902	0.00146	0.00047	683.80977	Five	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.22911	4.36481	26.92164	13.46082	0.03714
1265	1263	110.93333	0.00901	0.00173	0.00055	578.95894	Seven	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	30	0.22897	4.36745	22.79366	11.39683	0.04387
1337	1335	110.93333	0.00901	0.00173	0.00055	578.95894	Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	30	0.22897	4.36745	22.79366	11.39683	0.04387
1394	1392	111.12500	0.00900	0.00186	0.00059	538.53358	Eight	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	32	0.22857	4.37500	21.20211	10.6	

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
1434	1432	112.00000	0.00893	0.00184	0.00059	542.77400		Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.22679	4.40945	21.36906	10.68453	0.04680	
1314	1312	112.88189	0.00886	0.00183	0.00058	547.04782		Eight	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	120	30	0.22501	4.44417	21.53732	10.76866	0.04643	
1278	1276	112.88889	0.00886	0.00131	0.00042	765.91443		Four	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.22500	4.44444	30.15411	15.07706	0.03316	
1400	1398	113.38583	0.00882	0.00156	0.00050	641.07166		Six	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.22401	4.46401	25.23904	12.61952	0.03962	
1519	1517	114.88716	0.00870	0.00070	0.00278	114.88716		Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	127	40	0.22109	4.52312	4.52312	2.26156	0.22109	
1375	1373	116.41667	0.00859	0.00139	0.00044	718.04478		Five	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.21818	4.58333	28.26948	14.13474	0.03537	
1255	1253	117.33333	0.00852	0.00138	0.00044	723.69867		Five	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.21648	4.61942	28.49207	14.24604	0.03510	
1327	1325	117.33333	0.00852	0.00138	0.00044	723.69867		Five	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.21648	4.61942	28.49207	14.24604	0.03510	
1289	1287	117.40444	0.00852	0.00163	0.00052	612.73154		Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.21635	4.62222	24.12329	12.06164	0.04145	
1186	1184	118.53333	0.00844	0.00174	0.00056	574.43582		Eight	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.21429	4.66667	22.61558	11.30779	0.04422	
1298	1296	118.53333	0.00844	0.00174	0.00056	574.43582		Eight	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	30	0.21429	4.66667	22.61558	11.30779	0.04422	
1386	1384	118.53333	0.00844	0.00174	0.00056	574.43582		Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	32	0.21429	4.66667	22.61558	11.30779	0.04422	
1266	1264	119.46667	0.00837	0.00173	0.00055	578.95894		Eight	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	30	0.21261	4.70341	22.79366	11.39683	0.04387	
1338	1336	119.46667	0.00837	0.00173	0.00055	578.95894		Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	30	0.21261	4.70341	22.79366	11.39683	0.04387	
1352	1350	120.00000	0.00833	0.00147	0.00047	678.46751		Six	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.21167	4.72441	26.71132	13.35566	0.03744	
1424	1422	120.00000	0.00833	0.00147	0.00047	678.46751		Six	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.21167	4.72441	26.71132	13.35566	0.03744	
1547	1545	120.20094	0.00832	0.00832	0.00265	120.20094		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	120	32	0.21131	4.73232	4.73232	2.36616	0.21131	
1304	1302	120.94488	0.00827	0.00146	0.00047	683.80977		Six	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.21001	4.76161	26.92164	13.46082	0.03714	
1401	1399	122.83465	0.00814	0.00156	0.00050	641.07166		Seven	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.20678	4.83601	25.23904	12.61952	0.03962	
1279	1277	124.17778	0.00805	0.00131	0.00042	765.91443		Five	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.20455	4.88889	30.15411	15.07706	0.03316	
1290	1288	126.43556	0.00791	0.00163	0.00052	612.73154		Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	30	0.20089	4.97778	24.12329	12.06164	0.04145	
1376	1374	127.00000	0.00787	0.00139	0.00044	718.04478		Six	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.20000	5.00000	28.26948	14.13474	0.03537	
1541	1539	127.21266	0.00786	0.00786	0.00251	127.21266		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	127	32	0.19967	5.00837	5.00837	2.50419	0.19967	
1550	1548	127.21266	0.00786	0.00786	0.00251	127.21266		Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	120	32	0.19967	5.00837	5.00837	2.50419	0.19967	
1256	1254	128.00000	0.00781	0.00138	0.00044	723.69867		Six	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.19844	5.03937	28.49207	14.24604	0.03510	
1328	1326	128.00000	0.00781	0.00138	0.00044	723.69867		Six	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.19844	5.03937	28.49207	14.24604	0.03510	
1521	1519	128.21433	0.00780	0.00780	0.00249	128.21433		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	120	40	0.19811	5.04781	5.04781	2.52390	0.19811	
1535	1533	128.21433	0.00780	0.00780	0.00249	128.21433		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	120	30	0.19811	5.04781	5.04781	2.52390	0.19811	
1546	1544	128.21433	0.00780	0.00780	0.00249	128.21433		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	120	32	0.19811	5.04781	5.04781	2.52390	0.19811	
1353	1351	130.00000	0.00769	0.00147	0.00047	678.46751		Seven	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.19538	5.11811	26.71132	13.35566	0.03744	
1425	1423	130.00000	0.00769	0.00147	0.00047	678.46751		Seven	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.19538	5.11811	26.71132	13.35566	0.03744	
1305	1303	131.02362	0.00763	0.00146	0.00047	683.80977		Seven	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.19386	5.15841	26.92164	13.46082	0.03714	
1402	1400	132.28346	0.00756	0.00156	0.00050	641.07166		Eight	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	32	0.19201	5.20801	25.23904	12.61952	0.03962	
1544	1542	134.63340	0.00743	0.00743	0.00237	134.63340		Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	127	32	0.18866	5.30053	5.30053	2.65026	0.18866	
1280	1278	135.46667	0.00738	0.00131	0.00042	765.91443		Six	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.18750	5.33333	30.15411	15.07706	0.03316	
1515	1513	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	127	40	0.18719	5.34226	5.34226	2.67113	0.18719	
1524	1522	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	120	40	0.18719	5.34226	5.34226	2.67113	0.18719	
1529	1527	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	127	30	0.18719	5.34226	5.34226	2.67113	0.18719	
1538	1536	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	120	30	0.18719	5.34226	5.34226	2.67113	0.18719	
1540	1538	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	127	32	0.18719	5.34226	5.34226	2.67113	0.18719	
1549	1547	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	120	32	0.18719	5.34226	5.34226	2.67113	0.18719	
1534	1532	136.76195	0.00731	0.00731	0.00233	136.76195		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	120	30	0.18572	5.38433	5.38433	2.69216	0.18572	
1377	1375	137.58333	0.00727	0.00139	0.00044	718.04478		Seven	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	32	0.18462	5.41667	28.26948	14.13474	0.03537	
1257	1255	138.66667	0.00721	0.00138	0.00044	723.69867		Seven	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.18317	5.45932	28.49207	14.24604	0.03510	
1329	1327	138.66667	0.00721	0.00138	0.00044	723.69867		Seven	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.18317	5.45932	28.49207	14.24604	0.03510	
1354	1352	140.00000	0.00714	0.00147	0.00047	678.46751		Eight	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	32	0.18143	5.51181	26.71132	13.35566	0.03744	
1426	1424	140.00000	0.00714	0.00147	0.00047	678.46751		Eight	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	32	0.18143	5.51181	26.71132	13.35566	0.03744	
1306	1304	141.10236	0.00709	0.00146	0.00047	683.80977		Eight	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	30	0.18001	5.55521	26.92164	13.46082	0.03714	
1518	1516	143.60896	0.00696	0.00696	0.00222	143.60896		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	127	40	0.17687	5.65390	5.65390	2.82695	0.17687	
1532	1530	143.60896																									

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1258	1256	149.33333	0.00670	0.00138	0.00044	723.69867		Eight	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	30	0.17009	5.87927	28.49207	14.24604	0.03510
1330	1328	149.33333	0.00670	0.00138	0.00044	723.69867		Eight	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	120	30	0.17009	5.87927	28.49207	14.24604	0.03510
1531	1529	153.18289	0.00653	0.00653	0.00208	153.18289		Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	127	30	0.16581	6.03082	6.03082	3.01541	0.16581
1282	1280	158.04444	0.00633	0.00131	0.00042	765.91443		Eight	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	30	0.16071	6.22222	30.15411	15.07706	0.03316
1545	1543	160.26791	0.00624	0.00624	0.00199	160.26791		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	120	32	0.15848	6.30976	6.30976	3.15488	0.15848
1539	1537	169.61688	0.00590	0.00590	0.00188	169.61688		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	127	32	0.14975	6.67783	6.67783	3.33891	0.14975
1548	1546	169.61688	0.00590	0.00590	0.00188	169.61688		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	120	32	0.14975	6.67783	6.67783	3.33891	0.14975
1533	1531	170.95244	0.00585	0.00585	0.00187	170.95244		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	120	30	0.14858	6.73041	6.73041	3.36521	0.14858
1542	1540	179.51119	0.00557	0.00557	0.00178	179.51119		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	127	32	0.14150	7.06737	7.06737	3.53368	0.14150
1527	1525	180.92467	0.00553	0.00553	0.00176	180.92467		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	127	30	0.14039	7.12302	7.12302	3.56151	0.14039
1536	1534	180.92467	0.00553	0.00553	0.00176	180.92467		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	120	30	0.14039	7.12302	7.12302	3.56151	0.14039
1530	1528	191.47861	0.00522	0.00522	0.00167	191.47861		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	127	30	0.13265	7.53853	7.53853	3.76926	0.13265
1559	1557	192.32150	0.00520	0.00520	0.00166	192.32150		Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	120	40	0.13207	7.57171	7.57171	3.78586	0.13207
1553	1551	203.54025	0.00491	0.00491	0.00157	203.54025		Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	127	40	0.12479	8.01340	8.01340	4.00670	0.12479
1562	1560	203.54025	0.00491	0.00491	0.00157	203.54025		Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	120	40	0.12479	8.01340	8.01340	4.00670	0.12479
1558	1556	205.14293	0.00487	0.00487	0.00155	205.14293		Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	120	40	0.12382	8.07649	8.07649	4.03825	0.12382
1556	1554	215.41343	0.00464	0.00464	0.00148	215.41343		Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	127	40	0.11791	8.48084	8.48084	4.24042	0.11791
1552	1550	217.10960	0.00461	0.00461	0.00147	217.10960		Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	127	40	0.11699	8.54762	8.54762	4.27381	0.11699
1561	1559	217.10960	0.00461	0.00461	0.00147	217.10960		Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	120	40	0.11699	8.54762	8.54762	4.27381	0.11699
1555	1553	229.77433	0.00435	0.00435	0.00139	229.77433		Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	127	40	0.11054	9.04623	9.04623	4.52312	0.11054
1583	1581	240.40187	0.00416	0.00416	0.00133	240.40187		Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	120	32	0.10566	9.46464	9.46464	4.73232	0.10566
1577	1575	254.42531	0.00393	0.00393	0.00125	254.42531		Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	127	32	0.09983	10.01674	10.01674	5.00837	0.09983
1586	1584	254.42531	0.00393	0.00393	0.00125	254.42531		Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	120	32	0.09983	10.01674	10.01674	5.00837	0.09983
1557	1555	256.42866	0.00390	0.00390	0.00124	256.42866		Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	120	40	0.09905	10.09562	10.09562	5.04781	0.09905
1571	1569	256.42866	0.00390	0.00390	0.00124	256.42866		Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	120	30	0.09905	10.09562	10.09562	5.04781	0.09905
1582	1580	256.42866	0.00390	0.00390	0.00124	256.42866		Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	120	32	0.09905	10.09562	10.09562	5.04781	0.09905
1580	1578	269.26679	0.00371	0.00371	0.00118	269.26679		Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	127	32	0.09433	10.60105	10.60105	5.30053	0.09433
1551	1549	271.38700	0.00368	0.00368	0.00118	271.38700		Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	127	40	0.09359	10.68453	10.68453	5.34226	0.09359
1560	1558	271.38700	0.00368	0.00368	0.00118	271.38700		Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	120	40	0.09359	10.68453	10.68453	5.34226	0.09359
1565	1563	271.38700	0.00368	0.00368	0.00118	271.38700		Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	127	30	0.09359	10.68453	10.68453	5.34226	0.09359
1574	1572	271.38700	0.00368	0.00368	0.00118	271.38700		Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	120	30	0.09359	10.68453	10.68453	5.34226	0.09359
1576	1574	271.38700	0.00368	0.00368	0.00118	271.38700		Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	127	32	0.09359	10.68453	10.68453	5.34226	0.09359
1585	1583	271.38700	0.00368	0.00368	0.00118	271.38700		Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	120	32	0.09359	10.68453	10.68453	5.34226	0.09359
1570	1568	273.52391	0.00366	0.00366	0.00117	273.52391		Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	120	30	0.09286	10.76866	10.76866	5.38433	0.09286
1554	1552	287.21791	0.00348	0.00348	0.00111	287.21791		Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	127	40	0.08843	11.30779	11.30779	5.65390	0.08843
1568	1566	287.21791	0.00348	0.00348	0.00111	287.21791		Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	127	30	0.08843	11.30779	11.30779	5.65390	0.08843
1579	1577	287.21791	0.00348	0.00348	0.00111	287.21791		Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	127	32	0.08843	11.30779	11.30779	5.65390	0.08843
1564	1562	289.47947	0.00345	0.00345	0.00110	289.47947		Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	127	30	0.08774	11.39683	11.39683	5.69841	0.08774
1573	1571	289.47947	0.00345	0.00345	0.00110	289.47947		Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	120	30	0.08774	11.39683	11.39683	5.69841	0.08774
1567	1565	306.36577	0.00326	0.00326	0.00104	306.36577		Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	127	30	0.08291	12.06164	12.06164	6.03082	0.08291
1581	1579	320.53583	0.00312	0.00312	0.00100	320.53583		Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	120	32	0.07924	12.61952	12.61952	6.30976	0.07924
1575	1573	339.23375	0.00295	0.00295	0.00094	339.23375		Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	127	32	0.07487	13.35566	13.35566	6.67783	0.07487
1584	1582	339.23375	0.00295	0.00295	0.00094	339.23375		Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	120	32	0.07487	13.35566	13.35566	6.67783	0.07487
1569	1567	341.90488	0.00292	0.00292	0.00093	341.90488		Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	120	30	0.07429	13.46082	13.46082	6.73041	0.07429
1578	1576	359.02239	0.00279	0.00279	0.00089	359.02239		Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	127	32	0.07075	14.13474	14.13474	7.06737	0.07075
1563	1561	361.84934	0.00276	0.00276	0.00088	361.84934		Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	127	30	0.07019	14.24604	14.24604	7.12302	0.07019
1572	1570	361.84934	0.00276	0.00276	0.00088	361.84934		Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	120	30	0.07019	14.24604	14.24604	7.12302	0.07019
1566	1564	382.95721	0.00261	0.00261	0.00083	382.95721		Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	127	30	0.06633	15.07706	15.07706	7.53853	0.06633
1595	1593	384.64300	0.00260	0.00260	0.00083	384.64300		Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	120	40	0.06604	15.14343	15.14343	7.57171	0.06604
1589	1587	407.08050	0.00246	0.00246	0.00078	407.08050																				

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	A2E	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmm	hPmm	FEERnsPmm-X	mmPTrns
1591	1589	459.54866	0.00218	0.00218	0.00069	459.54866	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	127	40	0.05527	18.0924	18.09247	9.04623	0.05527
1619	1617	480.80374	0.00208	0.00208	0.00066	480.80374	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	120	32	0.05283	18.9292	18.92928	9.46464	0.05283
1613	1611	508.85063	0.00197	0.00197	0.00063	508.85063	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	127	32	0.04992	20.0334	20.03349	10.01674	0.04992
1622	1620	508.85063	0.00197	0.00197	0.00063	508.85063	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	120	32	0.04992	20.0334	20.03349	10.01674	0.04992
1593	1591	512.85733	0.00195	0.00195	0.00062	512.85733	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	120	40	0.04953	20.1912	20.19123	10.09562	0.04953
1607	1605	512.85733	0.00195	0.00195	0.00062	512.85733	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	120	30	0.04953	20.1912	20.19123	10.09562	0.04953
1618	1616	512.85733	0.00195	0.00195	0.00062	512.85733	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	120	32	0.04953	20.1912	20.19123	10.09562	0.04953
1616	1614	538.53358	0.00186	0.00186	0.00059	538.53358	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	127	32	0.04717	21.2021	21.20211	10.60105	0.04717
1587	1585	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	127	40	0.04680	21.3690	21.36906	10.68453	0.04680
1596	1594	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	120	40	0.04680	21.3690	21.36906	10.68453	0.04680
1601	1599	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	127	30	0.04680	21.3690	21.36906	10.68453	0.04680
1610	1608	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	120	30	0.04680	21.3690	21.36906	10.68453	0.04680
1612	1610	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	127	32	0.04680	21.3690	21.36906	10.68453	0.04680
1621	1619	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	120	32	0.04680	21.3690	21.36906	10.68453	0.04680
1606	1604	547.04782	0.00183	0.00183	0.00058	547.04782	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	120	30	0.04643	21.5373	21.53732	10.76866	0.04643
1590	1588	574.43582	0.00174	0.00174	0.00056	574.43582	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	127	40	0.04422	22.6155	22.61558	11.30779	0.04422
1604	1602	574.43582	0.00174	0.00174	0.00056	574.43582	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	127	30	0.04422	22.6155	22.61558	11.30779	0.04422
1615	1613	574.43582	0.00174	0.00174	0.00056	574.43582	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	127	32	0.04422	22.6155	22.61558	11.30779	0.04422
1600	1598	578.95894	0.00173	0.00173	0.00055	578.95894	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	127	30	0.04387	22.7936	22.79366	11.39683	0.04387
1609	1607	578.95894	0.00173	0.00173	0.00055	578.95894	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	120	30	0.04387	22.7936	22.79366	11.39683	0.04387
1603	1601	612.73154	0.00163	0.00163	0.00052	612.73154	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	127	30	0.04145	24.1232	24.12329	12.06164	0.04145
1617	1615	641.07166	0.00156	0.00156	0.00050	641.07166	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	120	32	0.03962	25.2390	25.23904	12.61952	0.03962
1611	1609	678.46751	0.00147	0.00147	0.00047	678.46751	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	127	32	0.03744	26.7113	26.71132	13.35566	0.03744
1620	1618	678.46751	0.00147	0.00147	0.00047	678.46751	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	120	32	0.03744	26.7113	26.71132	13.35566	0.03744
1605	1603	683.80977	0.00146	0.00146	0.00047	683.80977	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	120	30	0.03714	26.9216	26.92164	13.46082	0.03714
1614	1612	718.04478	0.00139	0.00139	0.00044	718.04478	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	127	32	0.03537	28.2694	28.26948	14.13474	0.03537
1599	1597	723.69867	0.00138	0.00138	0.00044	723.69867	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	127	30	0.03510	28.4920	28.49207	14.24604	0.03510
1608	1606	723.69867	0.00138	0.00138	0.00044	723.69867	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	120	30	0.03510	28.4920	28.49207	14.24604	0.03510
1602	1600	765.91443	0.00131	0.00131	0.00042	765.91443	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	127	30	0.03316	30.1541	30.15411	15.07706	0.03316