

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
3	1	4.00000	0.25000	0.02948	0.00940	33.92338	One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	6.35000	0.15748	1.33557	0.66778	0.74875	
4	2	4.50000	0.22222	0.02948	0.00940	33.92338	Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	5.64444	0.17717	1.33557	0.66778	0.74875	
5	3	4.75000	0.21053	0.02948	0.00940	33.92338	Three	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	5.34737	0.18701	1.33557	0.66778	0.74875	
6	4	5.00000	0.20000	0.02948	0.00940	33.92338	Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	5.08000	0.19685	1.33557	0.66778	0.74875	
7	5	5.50000	0.18182	0.02948	0.00940	33.92338	Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	4.61818	0.21654	1.33557	0.66778	0.74875	
8	6	6.00000	0.16667	0.02948	0.00940	33.92338	Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	4.23333	0.23622	1.33557	0.66778	0.74875	
9	7	6.50000	0.15385	0.02948	0.00940	33.92338	Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	3.90769	0.25591	1.33557	0.66778	0.74875	
10	8	7.00000	0.14286	0.02948	0.00940	33.92338	Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	40	3.62857	0.27559	1.33557	0.66778	0.74875	
11	9	3.20000	0.31250	0.03685	0.01175	27.13870	One	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	7.93750	0.12598	1.06845	0.53423	0.93593	
12	10	3.60000	0.27778	0.03685	0.01175	27.13870	Two	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	7.05556	0.14173	1.06845	0.53423	0.93593	
13	11	3.80000	0.26316	0.03685	0.01175	27.13870	Three	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	6.68421	0.14961	1.06845	0.53423	0.93593	
14	12	4.00000	0.25000	0.03685	0.01175	27.13870	Four	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	6.35000	0.15748	1.06845	0.53423	0.93593	
15	13	4.40000	0.22727	0.03685	0.01175	27.13870	Five	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	5.77273	0.17323	1.06845	0.53423	0.93593	
16	14	4.80000	0.20833	0.03685	0.01175	27.13870	Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	5.29167	0.18898	1.06845	0.53423	0.93593	
17	15	5.20000	0.19231	0.03685	0.01175	27.13870	Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	4.88462	0.20472	1.06845	0.53423	0.93593	
18	16	5.60000	0.17857	0.03685	0.01175	27.13870	Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	40	4.53571	0.22047	1.06845	0.53423	0.93593	
19	17	3.00000	0.33333	0.03930	0.01254	25.44253	One	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	8.46667	0.11811	1.00167	0.50084	0.99833	
20	18	3.37500	0.29630	0.03930	0.01254	25.44253	Two	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	7.52593	0.13287	1.00167	0.50084	0.99833	
21	19	3.56250	0.28070	0.03930	0.01254	25.44253	Three	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	7.12982	0.14026	1.00167	0.50084	0.99833	
22	20	3.75000	0.26667	0.03930	0.01254	25.44253	Four	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	6.77333	0.14764	1.00167	0.50084	0.99833	
23	21	4.12500	0.24242	0.03930	0.01254	25.44253	Five	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	6.15758	0.16240	1.00167	0.50084	0.99833	
24	22	4.50000	0.22222	0.03930	0.01254	25.44253	Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	5.64444	0.17717	1.00167	0.50084	0.99833	
25	23	4.87500	0.20513	0.03930	0.01254	25.44253	Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	5.21026	0.19193	1.00167	0.50084	0.99833	
26	24	5.25000	0.19048	0.03930	0.01254	25.44253	Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	127	40	4.83810	0.20669	1.00167	0.50084	0.99833	
27	25	4.23333	0.23622	0.02785	0.00888	35.90224	One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	6.00000	0.16667	1.41347	0.70674	0.70748	
28	26	4.76250	0.20997	0.02785	0.00888	35.90224	Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	5.33333	0.18750	1.41347	0.70674	0.70748	
29	27	5.02708	0.19892	0.02785	0.00888	35.90224	Three	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	5.05263	0.19792	1.41347	0.70674	0.70748	
30	28	5.29167	0.18898	0.02785	0.00888	35.90224	Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	4.80000	0.20833	1.41347	0.70674	0.70748	
31	29	5.82083	0.17180	0.02785	0.00888	35.90224	Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	4.36364	0.22917	1.41347	0.70674	0.70748	
32	30	6.35000	0.15748	0.02785	0.00888	35.90224	Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	4.00000	0.25000	1.41347	0.70674	0.70748	
33	31	6.87917	0.14537	0.02785	0.00888	35.90224	Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	3.69231	0.27083	1.41347	0.70674	0.70748	
34	32	7.40833	0.13498	0.02785	0.00888	35.90224	Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	40	3.42857	0.29167	1.41347	0.70674	0.70748	
35	33	3.86667	0.29528	0.03482	0.01110	28.72179	One	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	7.50000	0.13333	1.13078	0.56539	0.88435	
36	34	3.81000	0.26247	0.03482	0.01110	28.72179	Two	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	6.66667	0.15000	1.13078	0.56539	0.88435	
37	35	4.02167	0.24865	0.03482	0.01110	28.72179	Three	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	6.31579	0.15833	1.13078	0.56539	0.88435	
38	36	4.23333	0.23622	0.03482	0.01110	28.72179	Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	6.00000	0.16667	1.13078	0.56539	0.88435	
39	37	4.65667	0.21475	0.03482	0.01110	28.72179	Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	5.45455	0.18333	1.13078	0.56539	0.88435	
40	38	5.08000	0.19685	0.03482	0.01110	28.72179	Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	5.00000	0.20000	1.13078	0.56539	0.88435	
41	39	5.50333	0.18171	0.03482	0.01110	28.72179	Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	4.61538	0.21667	1.13078	0.56539	0.88435	
42	40	5.92667	0.16873	0.03482	0.01110	28.72179	Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	40	4.28571	0.23333	1.13078	0.56539	0.88435	
43	41	3.17500	0.31496	0.03714	0.01184	26.92668	One	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	8.00000	0.12500	1.06011	0.53005	0.94330	
44	42	3.57188	0.27997	0.03714	0.01184	26.92668	Two	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	7.11111	0.14063	1.06011	0.53005	0.94330	
45	43	3.77031	0.26523	0.03714	0.01184	26.92668	Three	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	6.73684	0.14844	1.06011	0.53005	0.94330	
46	44	3.96875	0.25197	0.03714	0.01184	26.92668	Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	6.40000	0.15625	1.06011	0.53005	0.94330	
47	45	4.36563	0.22906	0.03714	0.01184	26.92668	Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	5.81818	0.17188	1.06011	0.53005	0.94330	
48	46	4.76250	0.20997	0.03714	0.01184	26.92668	Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	5.33333	0.18750	1.06011	0.53005	0.94330	
49	47	5.15938	0.19382	0.03714	0.01184	26.92668	Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	4.92308	0.20313	1.06011	0.53005	0.94330	
50	48	5.55625	0.17998	0.03714	0.01184	26.92668	Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	40	4.57143	0.21875	1.06011	0.53005	0.94330	
51	49	3.77953	0.26458	0.03120	0.00995	32.05358	One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	6.72042	0.14880	1.26195	0.63098	0.79242	
52	50	4.25197	0.23519	0.03120	0.00995	32.05358	Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	5.97370	0.16740	1.26195	0.63098	0.79242	
53	51	4.48819	0.22281	0.03120	0.00995	32.05358	Three	NA	NA	NA	NA																

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:														METRIC: uwPM1340GT								
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
58	56	6.61417	0.15119	0.03120	0.00995	32.05358		Eight	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	40	3.84024	0.26040	1.26195	0.63098	0.79242	
59	57	3.02362	0.33073	0.03900	0.01244	25.64287		One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	8.40052	0.11904	1.00956	0.50478	0.99053	
60	58	3.40157	0.29398	0.03900	0.01244	25.64287		Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	7.46713	0.13392	1.00956	0.50478	0.99053	
61	59	3.59055	0.27851	0.03900	0.01244	25.64287		Three	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	7.07412	0.14136	1.00956	0.50478	0.99053	
62	60	3.77953	0.26458	0.03900	0.01244	25.64287		Four	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	6.72042	0.14880	1.00956	0.50478	0.99053	
63	61	4.15748	0.24053	0.03900	0.01244	25.64287		Five	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	6.10947	0.16368	1.00956	0.50478	0.99053	
64	62	4.53543	0.22049	0.03900	0.01244	25.64287		Six	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	5.60035	0.17856	1.00956	0.50478	0.99053	
65	63	4.91339	0.20353	0.03900	0.01244	25.64287		Seven	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	5.16955	0.19344	1.00956	0.50478	0.99053	
66	64	5.29134	0.18899	0.03900	0.01244	25.64287		Eight	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	40	4.80030	0.20832	1.00956	0.50478	0.99053	
67	65	2.83465	0.35278	0.04160	0.01327	24.04019		One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	8.96056	0.11160	0.94646	0.47323	1.05656	
68	66	3.18898	0.31358	0.04160	0.01327	24.04019		Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	7.96494	0.12555	0.94646	0.47323	1.05656	
69	67	3.36614	0.29708	0.04160	0.01327	24.04019		Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	7.54573	0.13253	0.94646	0.47323	1.05656	
70	68	3.54331	0.28222	0.04160	0.01327	24.04019		Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	7.16844	0.13950	0.94646	0.47323	1.05656	
71	69	3.89764	0.25657	0.04160	0.01327	24.04019		Five	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	6.51677	0.15345	0.94646	0.47323	1.05656	
72	70	4.25197	0.23519	0.04160	0.01327	24.04019		Six	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	5.97370	0.16740	0.94646	0.47323	1.05656	
73	71	4.60630	0.21709	0.04160	0.01327	24.04019		Seven	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	5.51419	0.18135	0.94646	0.47323	1.05656	
74	72	4.96063	0.20159	0.04160	0.01327	24.04019		Eight	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	40	5.12032	0.19530	0.94646	0.47323	1.05656	
75	73	4.00000	0.25000	0.02948	0.00940	33.92338		One	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	6.35000	0.15748	1.33557	0.66778	0.74875	
76	74	4.50000	0.22222	0.02948	0.00940	33.92338		Two	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	5.64444	0.17717	1.33557	0.66778	0.74875	
77	75	4.75000	0.21053	0.02948	0.00940	33.92338		Three	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	5.34737	0.18701	1.33557	0.66778	0.74875	
78	76	5.00000	0.20000	0.02948	0.00940	33.92338		Four	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	5.08000	0.19685	1.33557	0.66778	0.74875	
79	77	5.50000	0.18182	0.02948	0.00940	33.92338		Five	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	4.61818	0.21654	1.33557	0.66778	0.74875	
80	78	6.00000	0.16667	0.02948	0.00940	33.92338		Six	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	4.23333	0.23622	1.33557	0.66778	0.74875	
81	79	6.50000	0.15385	0.02948	0.00940	33.92338		Seven	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	3.90769	0.25591	1.33557	0.66778	0.74875	
82	80	7.00000	0.14286	0.02948	0.00940	33.92338		Eight	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	40	3.62857	0.27559	1.33557	0.66778	0.74875	
83	81	3.20000	0.31250	0.03685	0.01175	27.13870		One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	7.93750	0.12598	1.06845	0.53423	0.93593	
84	82	3.60000	0.27778	0.03685	0.01175	27.13870		Two	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	7.05556	0.14173	1.06845	0.53423	0.93593	
85	83	3.80000	0.26316	0.03685	0.01175	27.13870		Three	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	6.68421	0.14961	1.06845	0.53423	0.93593	
86	84	4.00000	0.25000	0.03685	0.01175	27.13870		Four	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	6.35000	0.15748	1.06845	0.53423	0.93593	
87	85	4.40000	0.22727	0.03685	0.01175	27.13870		Five	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	5.77273	0.17323	1.06845	0.53423	0.93593	
88	86	4.80000	0.20833	0.03685	0.01175	27.13870		Six	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	5.29167	0.18898	1.06845	0.53423	0.93593	
89	87	5.20000	0.19231	0.03685	0.01175	27.13870		Seven	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	4.88462	0.20472	1.06845	0.53423	0.93593	
90	88	5.60000	0.17857	0.03685	0.01175	27.13870		Eight	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	120	40	4.53571	0.22047	1.06845	0.53423	0.93593	
91	89	3.00000	0.33333	0.03930	0.01254	25.44253		One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	8.46667	0.11811	1.00167	0.50084	0.99833	
92	90	3.37500	0.29630	0.03930	0.01254	25.44253		Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	7.52593	0.13287	1.00167	0.50084	0.99833	
93	91	3.56250	0.28070	0.03930	0.01254	25.44253		Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	7.12982	0.14026	1.00167	0.50084	0.99833	
94	92	3.75000	0.26667	0.03930	0.01254	25.44253		Four	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	6.77333	0.14764	1.00167	0.50084	0.99833	
95	93	4.12500	0.24242	0.03930	0.01254	25.44253		Five	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	6.15758	0.16240	1.00167	0.50084	0.99833	
96	94	4.50000	0.22222	0.03930	0.01254	25.44253		Six	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	5.64444	0.17717	1.00167	0.50084	0.99833	
97	95	4.87500	0.20513	0.03930	0.01254	25.44253		Seven	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	5.21026	0.19193	1.00167	0.50084	0.99833	
98	96	5.25000	0.19048	0.03930	0.01254	25.44253		Eight	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	120	40	4.83810	0.20669	1.00167	0.50084	0.99833	
99	97	5.33333	0.18750	0.02211	0.00705	45.23117		One	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	4.76250	0.20997	1.78075	0.89038	0.56156	
100	98	6.00000	0.16667	0.02211	0.00705	45.23117		Two	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	4.23333	0.23622	1.78075	0.89038	0.56156	
101	99	6.33333	0.15789	0.02211	0.00705	45.23117		Three	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	4.01053	0.24934	1.78075	0.89038	0.56156	
102	100	6.66667	0.15000	0.02211	0.00705	45.23117		Four	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	3.81000	0.26247	1.78075	0.89038	0.56156	
103	101	7.33333	0.13636	0.02211	0.00705	45.23117		Five	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	3.46364	0.28871	1.78075	0.89038	0.56156	
104	102	8.00000	0.12500	0.02211	0.00705	45.23117		Six	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	3.17500	0.31496	1.78075	0.89038	0.56156	
105	103	8.66667	0.11538	0.02211	0.00705	45.23117		Seven	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	2.93077	0.34121	1.78075	0.89038	0.56156	
106	104	9.33333	0.10714	0.02211	0.00705	45.23117		Eight	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	127	30	2.72143	0.36745	1.78075	0.89038	0.56156	
107	105	4.26667	0.23438	0.02764	0.00881	36.18493		One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	5.95313	0.16798	1.42460	0.71230	0.70195	
108	106	4.80000	0.20833	0.02764	0.00881	36.18493		Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	127	30	5.29167					

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEErns	Pmm-X	mmPTrns
113	111	6.93333	0.14423	0.02764	0.00881	36.18493	Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	30	3.66346	0.27297	1.42460	0.71230	0.70195	
114	112	7.46667	0.13393	0.02764	0.00881	36.18493	Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	30	3.40179	0.29396	1.42460	0.71230	0.70195	
115	113	4.00000	0.25000	0.02948	0.00940	33.92338	One	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	6.35000	0.15748	1.33557	0.66778	0.74875	
116	114	4.50000	0.22222	0.02948	0.00940	33.92338	Two	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	5.64444	0.17717	1.33557	0.66778	0.74875	
117	115	4.75000	0.21053	0.02948	0.00940	33.92338	Three	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	5.34737	0.18701	1.33557	0.66778	0.74875	
118	116	5.00000	0.20000	0.02948	0.00940	33.92338	Four	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	5.08000	0.19685	1.33557	0.66778	0.74875	
119	117	5.50000	0.18182	0.02948	0.00940	33.92338	Five	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	4.61818	0.21654	1.33557	0.66778	0.74875	
120	118	6.00000	0.16667	0.02948	0.00940	33.92338	Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	4.23333	0.23622	1.33557	0.66778	0.74875	
121	119	6.50000	0.15385	0.02948	0.00940	33.92338	Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	3.90769	0.25591	1.33557	0.66778	0.74875	
122	120	7.00000	0.14286	0.02948	0.00940	33.92338	Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	30	3.62857	0.27559	1.33557	0.66778	0.74875	
123	121	5.64444	0.17717	0.02089	0.00666	47.86965	One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	4.50000	0.22222	1.88463	0.94232	0.53061	
124	122	6.35000	0.15748	0.02089	0.00666	47.86965	Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	4.00000	0.25000	1.88463	0.94232	0.53061	
125	123	6.70278	0.14919	0.02089	0.00666	47.86965	Three	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	3.78947	0.26389	1.88463	0.94232	0.53061	
126	124	7.05556	0.14173	0.02089	0.00666	47.86965	Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	3.60000	0.27778	1.88463	0.94232	0.53061	
127	125	7.76111	0.12885	0.02089	0.00666	47.86965	Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	3.27273	0.30556	1.88463	0.94232	0.53061	
128	126	8.46667	0.11811	0.02089	0.00666	47.86965	Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	3.00000	0.33333	1.88463	0.94232	0.53061	
129	127	9.17222	0.10902	0.02089	0.00666	47.86965	Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	2.76923	0.36111	1.88463	0.94232	0.53061	
130	128	9.87778	0.10124	0.02089	0.00666	47.86965	Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	127	30	2.57143	0.38889	1.88463	0.94232	0.53061	
131	129	4.51556	0.22146	0.02611	0.00833	38.29572	One	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	5.62500	0.17778	1.50771	0.75385	0.66326	
132	130	5.08000	0.19685	0.02611	0.00833	38.29572	Two	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	5.00000	0.20000	1.50771	0.75385	0.66326	
133	131	5.36222	0.18649	0.02611	0.00833	38.29572	Three	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	4.73684	0.21111	1.50771	0.75385	0.66326	
134	132	5.64444	0.17717	0.02611	0.00833	38.29572	Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	4.50000	0.22222	1.50771	0.75385	0.66326	
135	133	6.20889	0.16106	0.02611	0.00833	38.29572	Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	4.09091	0.24444	1.50771	0.75385	0.66326	
136	134	6.77333	0.14764	0.02611	0.00833	38.29572	Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	3.75000	0.26667	1.50771	0.75385	0.66326	
137	135	7.33778	0.13628	0.02611	0.00833	38.29572	Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	3.46154	0.28889	1.50771	0.75385	0.66326	
138	136	7.90222	0.12655	0.02611	0.00833	38.29572	Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	127	30	3.21429	0.31111	1.50771	0.75385	0.66326	
139	137	4.23333	0.23622	0.02785	0.00888	35.90224	One	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	6.00000	0.16667	1.41347	0.70674	0.70748	
140	138	4.76250	0.20997	0.02785	0.00888	35.90224	Two	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	5.33333	0.18750	1.41347	0.70674	0.70748	
141	139	5.02708	0.19892	0.02785	0.00888	35.90224	Three	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	5.05263	0.19792	1.41347	0.70674	0.70748	
142	140	5.29167	0.18898	0.02785	0.00888	35.90224	Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	4.80000	0.20833	1.41347	0.70674	0.70748	
143	141	5.82083	0.17180	0.02785	0.00888	35.90224	Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	4.36364	0.22917	1.41347	0.70674	0.70748	
144	142	6.35000	0.15748	0.02785	0.00888	35.90224	Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	4.00000	0.25000	1.41347	0.70674	0.70748	
145	143	6.87917	0.14537	0.02785	0.00888	35.90224	Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	3.69231	0.27083	1.41347	0.70674	0.70748	
146	144	7.40833	0.13498	0.02785	0.00888	35.90224	Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	127	30	3.42857	0.29167	1.41347	0.70674	0.70748	
147	145	5.03937	0.19844	0.02340	0.00746	42.73811	One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	5.04031	0.19840	1.68260	0.84130	0.59432	
148	146	5.66929	0.17639	0.02340	0.00746	42.73811	Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	4.48028	0.22320	1.68260	0.84130	0.59432	
149	147	5.98425	0.16711	0.02340	0.00746	42.73811	Three	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	4.24447	0.23560	1.68260	0.84130	0.59432	
150	148	6.29921	0.15875	0.02340	0.00746	42.73811	Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	4.03225	0.24800	1.68260	0.84130	0.59432	
151	149	6.92913	0.14432	0.02340	0.00746	42.73811	Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	3.66568	0.27280	1.68260	0.84130	0.59432	
152	150	7.55906	0.13229	0.02340	0.00746	42.73811	Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	3.36021	0.29760	1.68260	0.84130	0.59432	
153	151	8.18898	0.12212	0.02340	0.00746	42.73811	Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	3.10173	0.32240	1.68260	0.84130	0.59432	
154	152	8.81890	0.11339	0.02340	0.00746	42.73811	Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	120	30	2.88018	0.34720	1.68260	0.84130	0.59432	
155	153	4.03150	0.24805	0.02925	0.00933	34.19049	One	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	6.30039	0.15872	1.34608	0.67304	0.74290	
156	154	4.53543	0.22049	0.02925	0.00933	34.19049	Two	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	5.60035	0.17856	1.34608	0.67304	0.74290	
157	155	4.78740	0.20888	0.02925	0.00933	34.19049	Three	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	5.30559	0.18848	1.34608	0.67304	0.74290	
158	156	5.03937	0.19844	0.02925	0.00933	34.19049	Four	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	5.04031	0.19840	1.34608	0.67304	0.74290	
159	157	5.54331	0.18040	0.02925	0.00933	34.19049	Five	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	4.58210	0.21824	1.34608	0.67304	0.74290	
160	158	6.04724	0.16536	0.02925	0.00933	34.19049	Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	120	30	4.20026	0.23808	1.34608	0.67304		

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT									
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED	TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEErns	Pmm-X	mmPTrns
168	166	5.66929	0.17639	0.03120	0.00995	32.05358			Six	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	120	30	4.48028	0.22320	1.26195	0.63098	0.79242
169	167	6.14173	0.16282	0.03120	0.00995	32.05358			Seven	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	120	30	4.13564	0.24180	1.26195	0.63098	0.79242
170	168	6.61417	0.15119	0.03120	0.00995	32.05358			Eight	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	120	30	3.84024	0.26040	1.26195	0.63098	0.79242
171	169	5.33333	0.18750	0.02211	0.00705	45.23117			One	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	4.76250	0.20997	1.78075	0.89038	0.56156
172	170	6.00000	0.16667	0.02211	0.00705	45.23117			Two	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	4.23333	0.23622	1.78075	0.89038	0.56156
173	171	6.33333	0.15789	0.02211	0.00705	45.23117			Three	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	4.01053	0.24934	1.78075	0.89038	0.56156
174	172	6.66667	0.15000	0.02211	0.00705	45.23117			Four	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	3.81000	0.26247	1.78075	0.89038	0.56156
175	173	7.33333	0.13636	0.02211	0.00705	45.23117			Five	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	3.46364	0.28871	1.78075	0.89038	0.56156
176	174	8.00000	0.12500	0.02211	0.00705	45.23117			Six	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	3.17500	0.31496	1.78075	0.89038	0.56156
177	175	8.66667	0.11538	0.02211	0.00705	45.23117			Seven	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	2.93077	0.34121	1.78075	0.89038	0.56156
178	176	9.33333	0.10714	0.02211	0.00705	45.23117			Eight	NA	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	1	120	30	2.72143	0.36745	1.78075	0.89038	0.56156
179	177	4.26667	0.23438	0.02764	0.00881	36.18493			One	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	5.95313	0.16798	1.42460	0.71230	0.70195
180	178	4.80000	0.20833	0.02764	0.00881	36.18493			Two	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	5.29167	0.18898	1.42460	0.71230	0.70195
181	179	5.06667	0.19737	0.02764	0.00881	36.18493			Three	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	5.01316	0.19948	1.42460	0.71230	0.70195
182	180	5.33333	0.18750	0.02764	0.00881	36.18493			Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	4.76250	0.20997	1.42460	0.71230	0.70195
183	181	5.66667	0.17045	0.02764	0.00881	36.18493			Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	4.32955	0.23097	1.42460	0.71230	0.70195
184	182	6.40000	0.15625	0.02764	0.00881	36.18493			Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	3.96875	0.25197	1.42460	0.71230	0.70195
185	183	6.93333	0.14423	0.02764	0.00881	36.18493			Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	3.66346	0.27297	1.42460	0.71230	0.70195
186	184	7.46667	0.13393	0.02764	0.00881	36.18493			Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	30	3.40179	0.29396	1.42460	0.71230	0.70195
187	185	4.00000	0.25000	0.02948	0.00940	33.92338			One	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	6.35000	0.15748	1.33557	0.66778	0.74875
188	186	4.50000	0.22222	0.02948	0.00940	33.92338			Two	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	5.64444	0.17717	1.33557	0.66778	0.74875
189	187	4.75000	0.21053	0.02948	0.00940	33.92338			Three	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	5.34737	0.18701	1.33557	0.66778	0.74875
190	188	5.00000	0.20000	0.02948	0.00940	33.92338			Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	5.08000	0.19685	1.33557	0.66778	0.74875
191	189	5.00000	0.18182	0.02948	0.00940	33.92338			Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	4.61818	0.21654	1.33557	0.66778	0.74875
192	190	6.00000	0.16667	0.02948	0.00940	33.92338			Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	4.23333	0.23622	1.33557	0.66778	0.74875
193	191	6.50000	0.15385	0.02948	0.00940	33.92338			Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	3.90769	0.25591	1.33557	0.66778	0.74875
194	192	7.00000	0.14286	0.02948	0.00940	33.92338			Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	30	3.62857	0.27559	1.33557	0.66778	0.74875
195	193	5.00000	0.20000	0.02358	0.00752	42.40422			One	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	5.08000	0.19685	1.66946	0.83473	0.59900
196	194	5.62500	0.17778	0.02358	0.00752	42.40422			Two	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	4.51556	0.22146	1.66946	0.83473	0.59900
197	195	5.93750	0.16842	0.02358	0.00752	42.40422			Three	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	4.27789	0.23376	1.66946	0.83473	0.59900
198	196	6.25000	0.16000	0.02358	0.00752	42.40422			Four	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	4.06400	0.24606	1.66946	0.83473	0.59900
199	197	6.87500	0.14545	0.02358	0.00752	42.40422			Five	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	3.69455	0.27067	1.66946	0.83473	0.59900
200	198	7.50000	0.13333	0.02358	0.00752	42.40422			Six	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	3.38667	0.29528	1.66946	0.83473	0.59900
201	199	8.12500	0.12308	0.02358	0.00752	42.40422			Seven	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	3.12615	0.31988	1.66946	0.83473	0.59900
202	200	8.75000	0.11429	0.02358	0.00752	42.40422			Eight	NA	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	1	127	32	2.90286	0.34449	1.66946	0.83473	0.59900
203	201	4.00000	0.25000	0.02948	0.00940	33.92338			One	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	6.35000	0.15748	1.33557	0.66778	0.74875
204	202	4.50000	0.22222	0.02948	0.00940	33.92338			Two	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	5.64444	0.17717	1.33557	0.66778	0.74875
205	203	4.75000	0.21053	0.02948	0.00940	33.92338			Three	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	5.34737	0.18701	1.33557	0.66778	0.74875
206	204	5.00000	0.20000	0.02948	0.00940	33.92338			Four	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	5.08000	0.19685	1.33557	0.66778	0.74875
207	205	5.50000	0.18182	0.02948	0.00940	33.92338			Five	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	4.61818	0.21654	1.33557	0.66778	0.74875
208	206	6.00000	0.16667	0.02948	0.00940	33.92338			Six	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	4.23333	0.23622	1.33557	0.66778	0.74875
209	207	6.50000	0.15385	0.02948	0.00940	33.92338			Seven	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	3.90769	0.25591	1.33557	0.66778	0.74875
210	208	7.00000	0.14286	0.02948	0.00940	33.92338			Eight	NA	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	1	127	32	3.62857	0.27559	1.33557	0.66778	0.74875
211	209	3.75000	0.26667	0.03144	0.01003	31.80316			One	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	32	6.77333	0.14764	1.25209	0.62605	0.79866
212	210	4.21875	0.23704	0.03144	0.01003	31.80316			Two	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	32	6.02074	0.16609	1.25209	0.62605	0.79866
213	211	4.45313	0.22456	0.03144	0.01003	31.80316			Three	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	32	5.70386	0.17532	1.25209	0.62605	0.79866
214	212	4.68750	0.21333	0.03144	0.01003	31.80316			Four	NA	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	1	127	32	5.41867	0.18455	1.25209	0.62605	0.7

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEErnsPmm-X	mmPTrns	
223	221	7.27604	0.13744	0.02228	0.00711	44.87780		Five	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	3.49091	0.28646	1.76684	0.88342	0.56598
224	222	7.93750	0.12598	0.02228	0.00711	44.87780		Six	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	3.20000	0.31250	1.76684	0.88342	0.56598
225	223	8.59896	0.11629	0.02228	0.00711	44.87780		Seven	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	2.95385	0.33854	1.76684	0.88342	0.56598
226	224	9.26042	0.10799	0.02228	0.00711	44.87780		Eight	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	127	32	2.74286	0.36458	1.76684	0.88342	0.56598
227	225	4.23333	0.23622	0.02785	0.00888	35.90224		One	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	6.00000	0.16667	1.41347	0.70674	0.70748
228	226	4.76250	0.20997	0.02785	0.00888	35.90224		Two	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	5.33333	0.18750	1.41347	0.70674	0.70748
229	227	5.02708	0.19892	0.02785	0.00888	35.90224		Three	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	5.05263	0.19792	1.41347	0.70674	0.70748
230	228	5.29167	0.18898	0.02785	0.00888	35.90224		Four	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	4.80000	0.20833	1.41347	0.70674	0.70748
231	229	5.82083	0.17180	0.02785	0.00888	35.90224		Five	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	4.36364	0.22917	1.41347	0.70674	0.70748
232	230	6.35000	0.15748	0.02785	0.00888	35.90224		Six	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	4.00000	0.25000	1.41347	0.70674	0.70748
233	231	6.87917	0.14537	0.02785	0.00888	35.90224		Seven	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	3.69231	0.27083	1.41347	0.70674	0.70748
234	232	7.40833	0.13498	0.02785	0.00888	35.90224		Eight	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	127	32	3.42857	0.29167	1.41347	0.70674	0.70748
235	233	3.96875	0.25197	0.02971	0.00948	33.65835		One	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	6.40000	0.15625	1.32513	0.66257	0.75464
236	234	4.46484	0.22397	0.02971	0.00948	33.65835		Two	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	5.68889	0.17578	1.32513	0.66257	0.75464
237	235	4.71289	0.21218	0.02971	0.00948	33.65835		Three	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	5.38947	0.18555	1.32513	0.66257	0.75464
238	236	4.96094	0.20157	0.02971	0.00948	33.65835		Four	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	5.12000	0.19531	1.32513	0.66257	0.75464
239	237	5.45703	0.18325	0.02971	0.00948	33.65835		Five	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	4.65455	0.21484	1.32513	0.66257	0.75464
240	238	5.95313	0.16798	0.02971	0.00948	33.65835		Six	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	4.26667	0.23438	1.32513	0.66257	0.75464
241	239	6.44922	0.15506	0.02971	0.00948	33.65835		Seven	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	3.93846	0.25391	1.32513	0.66257	0.75464
242	240	6.94531	0.14398	0.02971	0.00948	33.65835		Eight	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	127	32	3.65714	0.27344	1.32513	0.66257	0.75464
243	241	4.72441	0.21167	0.02496	0.00796	40.06698		One	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	5.37633	0.18600	1.57744	0.78872	0.63394
244	242	5.31496	0.18815	0.02496	0.00796	40.06698		Two	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	4.77896	0.20925	1.57744	0.78872	0.63394
245	243	5.61024	0.17825	0.02496	0.00796	40.06698		Three	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	4.52744	0.22088	1.57744	0.78872	0.63394
246	244	5.90551	0.16933	0.02496	0.00796	40.06698		Four	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	4.30107	0.23250	1.57744	0.78872	0.63394
247	245	6.49606	0.15394	0.02496	0.00796	40.06698		Five	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	3.91006	0.25575	1.57744	0.78872	0.63394
248	246	7.08661	0.14111	0.02496	0.00796	40.06698		Six	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	3.58422	0.27900	1.57744	0.78872	0.63394
249	247	7.67717	0.13026	0.02496	0.00796	40.06698		Seven	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	3.30851	0.30225	1.57744	0.78872	0.63394
250	248	8.26772	0.12095	0.02496	0.00796	40.06698		Eight	NA	NA	NA	Lscrew	A	40	127	1	1	1	1	120	32	3.07219	0.32550	1.57744	0.78872	0.63394
251	249	3.77953	0.26458	0.03120	0.00995	32.05358		One	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	6.72042	0.14880	1.26195	0.63098	0.79242
252	250	4.25197	0.23519	0.03120	0.00995	32.05358		Two	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	5.97370	0.16740	1.26195	0.63098	0.79242
253	251	4.48819	0.22281	0.03120	0.00995	32.05358		Three	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	5.65930	0.17670	1.26195	0.63098	0.79242
254	252	4.72441	0.21167	0.03120	0.00995	32.05358		Four	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	5.37633	0.18600	1.26195	0.63098	0.79242
255	253	5.19685	0.19242	0.03120	0.00995	32.05358		Five	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	4.88758	0.20460	1.26195	0.63098	0.79242
256	254	5.66929	0.17639	0.03120	0.00995	32.05358		Six	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	4.48028	0.22320	1.26195	0.63098	0.79242
257	255	6.14173	0.16282	0.03120	0.00995	32.05358		Seven	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	4.13564	0.24180	1.26195	0.63098	0.79242
258	256	6.61417	0.15119	0.03120	0.00995	32.05358		Eight	NA	NA	NA	Lscrew	A	32	127	1	1	1	1	120	32	3.84024	0.26040	1.26195	0.63098	0.79242
259	257	3.54331	0.28222	0.03328	0.01061	30.05023		One	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	7.16844	0.13950	1.18308	0.59154	0.84525
260	258	3.98622	0.25086	0.03328	0.01061	30.05023		Two	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	6.37195	0.15694	1.18308	0.59154	0.84525
261	259	4.20768	0.23766	0.03328	0.01061	30.05023		Three	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	6.03658	0.16566	1.18308	0.59154	0.84525
262	260	4.42913	0.22578	0.03328	0.01061	30.05023		Four	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	5.73476	0.17438	1.18308	0.59154	0.84525
263	261	4.87205	0.20525	0.03328	0.01061	30.05023		Five	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	5.21341	0.19181	1.18308	0.59154	0.84525
264	262	5.31496	0.18815	0.03328	0.01061	30.05023		Six	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	4.77896	0.20925	1.18308	0.59154	0.84525
265	263	5.75787	0.17368	0.03328	0.01061	30.05023		Seven	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	4.41135	0.22669	1.18308	0.59154	0.84525
266	264	6.20079	0.16127	0.03328	0.01061	30.05023		Eight	NA	NA	NA	Lscrew	A	30	127	1	1	1	1	120	32	4.09625	0.24413	1.18308	0.59154	0.84525
267	265	5.00000	0.20000	0.02358	0.00752	42.40422		One	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	5.08000	0.19685	1.66946	0.83473	0.59900
268	266	5.62500	0.17778	0.02358	0.00752	42.40422		Two	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	4.51556	0.22146	1.66946	0.83473	0.59900
269	267	5.93750	0.16842	0.02358	0.00752	42.40422		Three	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	4.27789	0.23376	1.66946	0.83473	0.59900
270	268	6.25000	0.16000	0.02358	0.00752	42.40422		Four	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	4.06400	0.24606	1.66946	0.83473	0.59900
271	269	6.87500	0.14545	0.02358	0.00752	42.40422		Five	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	3.69455	0.27067	1.66946	0.83473	0.59900
272	270	7.50000	0.13333	0.02358	0.00752	42.40422		Six	NA	NA	NA	Lscrew	A	40	120	1	1	1	1	120	32	3.38667	0.29528	1.66946	0.83473	0.59900
273	271	8.12500	0.12308	0.02358	0.00752	42.40422		Seven	NA	NA																

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTht	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
278	276	5.00000	0.20000	0.02948	0.00940	33.92338	Four	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	5.08000	0.19685	1.33557	0.66778	0.74875
279	277	5.50000	0.18182	0.02948	0.00940	33.92338	Five	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	4.61818	0.21654	1.33557	0.66778	0.74875
280	278	6.00000	0.16667	0.02948	0.00940	33.92338	Six	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	4.23333	0.23622	1.33557	0.66778	0.74875
281	279	6.50000	0.15385	0.02948	0.00940	33.92338	Seven	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	3.90769	0.25591	1.33557	0.66778	0.74875
282	280	7.00000	0.14286	0.02948	0.00940	33.92338	Eight	NA	NA	NA	NA	Lscrew	A	32	120	1	1	1	1	1	120	32	3.62857	0.27559	1.33557	0.66778	0.74875
283	281	3.75000	0.26667	0.03144	0.01003	31.80316	One	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	6.77333	0.14764	1.25209	0.62605	0.79866
284	282	4.21875	0.23704	0.03144	0.01003	31.80316	Two	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	6.02074	0.16609	1.25209	0.62605	0.79866
285	283	4.45313	0.22456	0.03144	0.01003	31.80316	Three	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	5.70386	0.17532	1.25209	0.62605	0.79866
286	284	4.68750	0.21333	0.03144	0.01003	31.80316	Four	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	5.41867	0.18455	1.25209	0.62605	0.79866
287	285	5.15625	0.19394	0.03144	0.01003	31.80316	Five	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	4.92606	0.20300	1.25209	0.62605	0.79866
288	286	5.62500	0.17778	0.03144	0.01003	31.80316	Six	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	4.51556	0.22146	1.25209	0.62605	0.79866
289	287	6.09375	0.16410	0.03144	0.01003	31.80316	Seven	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	4.16821	0.23991	1.25209	0.62605	0.79866
290	288	6.56250	0.15238	0.03144	0.01003	31.80316	Eight	NA	NA	NA	NA	Lscrew	A	30	120	1	1	1	1	1	120	32	3.87048	0.25837	1.25209	0.62605	0.79866
291	289	8.00000	0.12500	0.01474	0.00470	67.84675	One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	3.17500	0.31496	2.67113	1.33557	0.37437
292	290	9.00000	0.11111	0.01474	0.00470	67.84675	Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	2.82222	0.35433	2.67113	1.33557	0.37437
293	291	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	2.67368	0.37402	2.67113	1.33557	0.37437
294	292	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	2.54000	0.39370	2.67113	1.33557	0.37437
295	293	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	2.30909	0.43307	2.67113	1.33557	0.37437
296	294	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	2.11667	0.47244	2.67113	1.33557	0.37437
297	295	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	1.95385	0.51181	2.67113	1.33557	0.37437
298	296	14.00000	0.07143	0.01474	0.00470	67.84675	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	127	40	1.81429	0.55118	2.67113	1.33557	0.37437
299	297	6.40000	0.15625	0.01842	0.00588	54.27740	One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.96875	0.25197	2.13691	1.06845	0.46797
300	298	7.20000	0.13889	0.01842	0.00588	54.27740	Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.52778	0.28346	2.13691	1.06845	0.46797
301	299	7.60000	0.13158	0.01842	0.00588	54.27740	Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.34211	0.29921	2.13691	1.06845	0.46797
302	300	8.00000	0.12500	0.01842	0.00588	54.27740	Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	3.17500	0.31496	2.13691	1.06845	0.46797
303	301	8.80000	0.11364	0.01842	0.00588	54.27740	Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	2.88636	0.34646	2.13691	1.06845	0.46797
304	302	9.60000	0.10417	0.01842	0.00588	54.27740	Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	2.64583	0.37795	2.13691	1.06845	0.46797
305	303	10.40000	0.09615	0.01842	0.00588	54.27740	Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	2.44231	0.40945	2.13691	1.06845	0.46797
306	304	11.20000	0.08929	0.01842	0.00588	54.27740	Eight	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	40	2.26786	0.44094	2.13691	1.06845	0.46797
307	305	6.00000	0.16667	0.01965	0.00627	50.88506	One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	4.23333	0.23622	2.00335	1.00167	0.49916
308	306	6.75000	0.14815	0.01965	0.00627	50.88506	Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	3.76296	0.26575	2.00335	1.00167	0.49916
309	307	7.12500	0.14035	0.01965	0.00627	50.88506	Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	3.56491	0.28051	2.00335	1.00167	0.49916
310	308	7.50000	0.13333	0.01965	0.00627	50.88506	Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	3.38667	0.29528	2.00335	1.00167	0.49916
311	309	8.25000	0.12121	0.01965	0.00627	50.88506	Five	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	3.07879	0.32480	2.00335	1.00167	0.49916
312	310	9.00000	0.11111	0.01965	0.00627	50.88506	Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	2.82222	0.35433	2.00335	1.00167	0.49916
313	311	9.75000	0.10256	0.01965	0.00627	50.88506	Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	2.60513	0.38386	2.00335	1.00167	0.49916
314	312	10.50000	0.09524	0.01965	0.00627	50.88506	Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	40	2.41905	0.41339	2.00335	1.00167	0.49916
315	313	8.46667	0.11811	0.01393	0.00444	71.80448	One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	3.00000	0.33333	2.82695	1.41347	0.35374
316	314	9.52500	0.10499	0.01393	0.00444	71.80448	Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	2.66667	0.37500	2.82695	1.41347	0.35374
317	315	10.05417	0.09946	0.01393	0.00444	71.80448	Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	2.52632	0.39583	2.82695	1.41347	0.35374
318	316	10.58333	0.09449	0.01393	0.00444	71.80448	Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	2.40000	0.41667	2.82695	1.41347	0.35374
319	317	11.64167	0.08590	0.01393	0.00444	71.80448	Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	2.18182	0.45833	2.82695	1.41347	0.35374
320	318	12.70000	0.07874	0.01393	0.00444	71.80448	Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	2.00000	0.50000	2.82695	1.41347	0.35374
321	319	13.75833	0.07268	0.01393	0.00444	71.80448	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	1.84615	0.54167	2.82695	1.41347	0.35374
322	320	14.81667	0.06749	0.01393	0.00444	71.80448	Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	40	1.71429	0.58333	2.82695	1.41347	0.35374
323	321	6.77333	0.14764	0.01741	0.00555	57.44358	One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	40	3.75000	0.26667	2.26156	1.13078	0.44217
324	322	7.62000	0.13123	0.01741	0.00555	57.44358	Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	40	3.33333	0.30000	2.26156	1.13078	0.44217
325	323	8.04333	0.12433	0.01741	0.00555	57.44358	Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	40	3.15789	0.31667	2.26156	1.13078	0.44217
326	324	8.46667	0.11811	0.01741	0.00555	57.44358	Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1							

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT														
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One	Two	Three	Four	Five	Six	Seven	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
333	331	7.54063	0.13262	0.01857	0.00592	53.85336		Three	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	1	1	1	1	127	40	3.36842	0.29688	2.12021	1.06011	0.47165		
334	332	7.93750	0.12598	0.01857	0.00592	53.85336		Four	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	1	1	1	1	1	127	40	3.20000	0.31250	2.12021	1.06011	0.47165	
335	333	8.73125	0.11453	0.01857	0.00592	53.85336		Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	1	1	1	1	1	127	40	2.90909	0.34375	2.12021	1.06011	0.47165	
336	334	9.52500	0.10499	0.01857	0.00592	53.85336		Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	1	1	1	1	1	127	40	2.66667	0.37500	2.12021	1.06011	0.47165	
337	335	10.31875	0.09691	0.01857	0.00592	53.85336		Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	1	1	1	1	1	127	40	2.46154	0.40625	2.12021	1.06011	0.47165	
338	336	11.11250	0.08999	0.01857	0.00592	53.85336		Eight	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	1	1	1	1	1	127	40	2.28571	0.43750	2.12021	1.06011	0.47165	
339	337	7.55906	0.13229	0.01560	0.00498	64.10717		One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	3.36021	0.29760	2.52390	1.26195	0.39621	
340	338	8.50394	0.11759	0.01560	0.00498	64.10717		Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	2.98685	0.33480	2.52390	1.26195	0.39621	
341	339	8.97638	0.11140	0.01560	0.00498	64.10717		Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	2.82965	0.35340	2.52390	1.26195	0.39621	
342	340	9.44882	0.10583	0.01560	0.00498	64.10717		Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	2.68817	0.37200	2.52390	1.26195	0.39621	
343	341	10.39370	0.09621	0.01560	0.00498	64.10717		Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	2.44379	0.40920	2.52390	1.26195	0.39621	
344	342	11.33858	0.08819	0.01560	0.00498	64.10717		Six	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	2.24014	0.44640	2.52390	1.26195	0.39621	
345	343	12.28346	0.08141	0.01560	0.00498	64.10717		Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	2.06782	0.48360	2.52390	1.26195	0.39621	
346	344	13.22835	0.07560	0.01560	0.00498	64.10717		Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	1	1	1	1	1	120	40	1.92012	0.52080	2.52390	1.26195	0.39621	
347	345	6.04724	0.16536	0.01950	0.00622	51.28573		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	4.20026	0.23808	2.01912	1.00956	0.49526	
348	346	6.80315	0.14699	0.01950	0.00622	51.28573		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	3.73356	0.26784	2.01912	1.00956	0.49526	
349	347	7.18110	0.13925	0.01950	0.00622	51.28573		Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	3.53706	0.28272	2.01912	1.00956	0.49526	
350	348	7.55906	0.13229	0.01950	0.00622	51.28573		Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	3.36021	0.29760	2.01912	1.00956	0.49526	
351	349	8.31496	0.12027	0.01950	0.00622	51.28573		Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	3.05473	0.32736	2.01912	1.00956	0.49526	
352	350	9.07087	0.11024	0.01950	0.00622	51.28573		Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	2.80017	0.35712	2.01912	1.00956	0.49526	
353	351	9.82677	0.10176	0.01950	0.00622	51.28573		Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	2.58478	0.38688	2.01912	1.00956	0.49526	
354	352	10.58268	0.09449	0.01950	0.00622	51.28573		Eight	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	1	1	1	1	1	120	40	2.40015	0.41664	2.01912	1.00956	0.49526	
355	353	5.66929	0.17639	0.02080	0.00663	48.08037		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	4.48028	0.22320	1.89293	0.94646	0.52828	
356	354	6.37795	0.15679	0.02080	0.00663	48.08037		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	3.98247	0.25110	1.89293	0.94646	0.52828	
357	355	6.73228	0.14854	0.02080	0.00663	48.08037		Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	3.77287	0.26505	1.89293	0.94646	0.52828	
358	356	7.08661	0.14111	0.02080	0.00663	48.08037		Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	3.58422	0.27900	1.89293	0.94646	0.52828	
359	357	7.79528	0.12828	0.02080	0.00663	48.08037		Five	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	3.25838	0.30690	1.89293	0.94646	0.52828	
360	358	8.50394	0.11759	0.02080	0.00663	48.08037		Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	2.98685	0.33480	1.89293	0.94646	0.52828	
361	359	9.21260	0.10855	0.02080	0.00663	48.08037		Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	2.75709	0.36270	1.89293	0.94646	0.52828	
362	360	9.92126	0.10079	0.02080	0.00663	48.08037		Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	1	1	1	1	1	120	40	2.56016	0.39060	1.89293	0.94646	0.52828	
363	361	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	3.17500	0.31496	2.67113	1.33557	0.37437	
364	362	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	2.82222	0.35433	2.67113	1.33557	0.37437	
365	363	9.50000	0.10526	0.01474	0.00470	67.84675		Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	2.67368	0.37402	2.67113	1.33557	0.37437	
366	364	10.00000	0.10000	0.01474	0.00470	67.84675		Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	2.54000	0.39370	2.67113	1.33557	0.37437	
367	365	11.00000	0.09091	0.01474	0.00470	67.84675		Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	2.30909	0.43307	2.67113	1.33557	0.37437	
368	366	12.00000	0.08333	0.01474	0.00470	67.84675		Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	2.11667	0.47244	2.67113	1.33557	0.37437	
369	367	13.00000	0.07692	0.01474	0.00470	67.84675		Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	1.95385	0.51181	2.67113	1.33557	0.37437	
370	368	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	1	1	1	1	1	120	40	1.81429	0.55118	2.67113	1.33557	0.37437	
371	369	6.40000	0.15625	0.01842	0.00588	54.27740		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	1	1	1	1	1	120	40	3.96875	0.25197	2.13691	1.06845	0.46797	
372	370	7.20000	0.13889	0.01842	0.00588	54.27740		Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	1	1	1	1	1	120	40	3.52778	0.28346	2.13691	1.06845	0.46797	
373	371	7.60000	0.13158	0.01842	0.00588	54.27740		Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	1	1	1	1	1	120	40	3.34211	0.29921	2.13691	1.06845	0.46797	
374	372	8.00000	0.12500	0.01842	0.00588	54.27740		Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	1	1	1	1	1	120	40	3.17500	0.31496	2.13691	1.06845	0.46797	
375	373	8.80000	0.11364	0.01842	0.00588	54.27740		Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1</													

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTht	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
388	386	12.00000	0.08333	0.01105	0.00353	90.46233		Two	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	2.11667	0.47244	3.56151	1.78075	0.28078
389	387	12.66667	0.07895	0.01105	0.00353	90.46233		Three	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	2.00526	0.49869	3.56151	1.78075	0.28078
390	388	13.33333	0.07500	0.01105	0.00353	90.46233		Four	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.90500	0.52493	3.56151	1.78075	0.28078
391	389	14.66667	0.06818	0.01105	0.00353	90.46233		Five	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.73182	0.57743	3.56151	1.78075	0.28078
392	390	16.00000	0.06250	0.01105	0.00353	90.46233		Six	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.58750	0.62992	3.56151	1.78075	0.28078
393	391	17.33333	0.05769	0.01105	0.00353	90.46233		Seven	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.46538	0.68241	3.56151	1.78075	0.28078
394	392	18.66667	0.05357	0.01105	0.00353	90.46233		Eight	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	30	1.36071	0.73491	3.56151	1.78075	0.28078
395	393	8.53333	0.11719	0.01382	0.00441	72.36987		One	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.97656	0.33596	2.84921	1.42460	0.35097
396	394	9.60000	0.10417	0.01382	0.00441	72.36987		Two	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.64583	0.37795	2.84921	1.42460	0.35097
397	395	10.13333	0.09868	0.01382	0.00441	72.36987		Three	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.50658	0.39895	2.84921	1.42460	0.35097
398	396	10.66667	0.09375	0.01382	0.00441	72.36987		Four	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.38125	0.41995	2.84921	1.42460	0.35097
399	397	11.73333	0.08523	0.01382	0.00441	72.36987		Five	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	2.16477	0.46194	2.84921	1.42460	0.35097
400	398	12.80000	0.07813	0.01382	0.00441	72.36987		Six	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	1.98438	0.50394	2.84921	1.42460	0.35097
401	399	13.86667	0.07212	0.01382	0.00441	72.36987		Seven	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	1.83173	0.54593	2.84921	1.42460	0.35097
402	400	14.93333	0.06696	0.01382	0.00441	72.36987		Eight	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	30	1.70089	0.58793	2.84921	1.42460	0.35097
403	401	8.00000	0.12500	0.01474	0.00470	67.84675		One	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	3.17500	0.31496	2.67113	1.33557	0.37437
404	402	9.00000	0.11111	0.01474	0.00470	67.84675		Two	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.82222	0.35433	2.67113	1.33557	0.37437
405	403	9.50000	0.10526	0.01474	0.00470	67.84675		Three	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.67368	0.37402	2.67113	1.33557	0.37437
406	404	10.00000	0.10000	0.01474	0.00470	67.84675		Four	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.54000	0.39370	2.67113	1.33557	0.37437
407	405	11.00000	0.09091	0.01474	0.00470	67.84675		Five	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.30909	0.43307	2.67113	1.33557	0.37437
408	406	12.00000	0.08333	0.01474	0.00470	67.84675		Six	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	2.11667	0.47244	2.67113	1.33557	0.37437
409	407	13.00000	0.07692	0.01474	0.00470	67.84675		Seven	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	1.95385	0.51181	2.67113	1.33557	0.37437
410	408	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	127	30	1.81429	0.55118	2.67113	1.33557	0.37437
411	409	11.28889	0.08858	0.01045	0.00333	95.73930		One	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	2.25000	0.44444	3.76926	1.88463	0.26530
412	410	12.70000	0.07874	0.01045	0.00333	95.73930		Two	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	2.00000	0.50000	3.76926	1.88463	0.26530
413	411	13.40556	0.07460	0.01045	0.00333	95.73930		Three	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.89474	0.52778	3.76926	1.88463	0.26530
414	412	14.11111	0.07087	0.01045	0.00333	95.73930		Four	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.80000	0.55556	3.76926	1.88463	0.26530
415	413	15.52222	0.06442	0.01045	0.00333	95.73930		Five	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.63636	0.61111	3.76926	1.88463	0.26530
416	414	16.93333	0.05906	0.01045	0.00333	95.73930		Six	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.50000	0.66667	3.76926	1.88463	0.26530
417	415	18.34444	0.05451	0.01045	0.00333	95.73930		Seven	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.38462	0.72222	3.76926	1.88463	0.26530
418	416	19.75556	0.05062	0.01045	0.00333	95.73930		Eight	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	127	30	1.28571	0.77778	3.76926	1.88463	0.26530
419	417	9.03111	0.11073	0.01306	0.00416	76.59144		One	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.81250	0.35556	3.01541	1.50771	0.33163
420	418	10.16000	0.09843	0.01306	0.00416	76.59144		Two	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.50000	0.40000	3.01541	1.50771	0.33163
421	419	10.72444	0.09324	0.01306	0.00416	76.59144		Three	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.36842	0.42222	3.01541	1.50771	0.33163
422	420	11.28889	0.08858	0.01306	0.00416	76.59144		Four	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.25000	0.44444	3.01541	1.50771	0.33163
423	421	12.41778	0.08053	0.01306	0.00416	76.59144		Five	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	2.04545	0.48889	3.01541	1.50771	0.33163
424	422	13.54667	0.07382	0.01306	0.00416	76.59144		Six	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	1.87500	0.53333	3.01541	1.50771	0.33163
425	423	14.67556	0.06814	0.01306	0.00416	76.59144		Seven	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	1.73077	0.57778	3.01541	1.50771	0.33163
426	424	15.80444	0.06327	0.01306	0.00416	76.59144		Eight	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	127	30	1.60714	0.62222	3.01541	1.50771	0.33163
427	425	8.46667	0.11811	0.01393	0.00444	71.80448		One	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	3.00000	0.33333	2.82695	1.41347	0.35374
428	426	9.52500	0.10499	0.01393	0.00444	71.80448		Two	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.66667	0.37500	2.82695	1.41347	0.35374
429	427	10.05417	0.09946	0.01393	0.00444	71.80448		Three	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.52632	0.39583	2.82695	1.41347	0.35374
430	428	10.58333	0.09449	0.01393	0.00444	71.80448		Four	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.40000	0.41667	2.82695	1.41347	0.35374
431	429	11.64167	0.08590	0.01393	0.00444	71.80448		Five	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.18182	0.45833	2.82695	1.41347	0.35374
432	430	12.70000	0.07874	0.01393	0.00444	71.80448		Six	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	2.00000	0.50000	2.82695	1.41347	0.35374
433	431	13.75833	0.07268	0.01393	0.00444	71.80448		Seven	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	1.84615	0.54167	2.82695	1.41347	0.35374
434	432	14.81667	0.06749	0.01393	0.00444	71.80448		Eight	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	127	30	1.71429	0.58333	2.82695	1.41347	0.35374
435	433	10.07874	0.09922	0.01170	0.00373	85.47622		One	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.52016	0.39680	3.36521	1.68260	0.29716
436	434	11.33858	0.08819	0.01170	0.00373	85.47622		Two	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.24014	0.44640	3.36521	1.68260	0.29716
437	435	11.96850	0.08355	0.01170	0.00373	85.47622		Three	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	120	30	2.12224	0.47120	3.36521	1.68260	0.29716
438	436	12.59843	0.07938	0.01170																						

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
443	441	8.06299	0.12402	0.01462	0.00466	68.38098	One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	3.15020	0.31744	2.69216	1.34608	0.37145	
444	442	9.07087	0.11024	0.01462	0.00466	68.38098	Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.80017	0.35712	2.69216	1.34608	0.37145	
445	443	9.57480	0.10444	0.01462	0.00466	68.38098	Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.65280	0.37696	2.69216	1.34608	0.37145	
446	444	10.07874	0.09922	0.01462	0.00466	68.38098	Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.52016	0.39680	2.69216	1.34608	0.37145	
447	445	11.08661	0.09020	0.01462	0.00466	68.38098	Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.29105	0.43648	2.69216	1.34608	0.37145	
448	446	12.09449	0.08268	0.01462	0.00466	68.38098	Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	2.10013	0.47616	2.69216	1.34608	0.37145	
449	447	13.10236	0.07632	0.01462	0.00466	68.38098	Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	1.93858	0.51584	2.69216	1.34608	0.37145	
450	448	14.11024	0.07087	0.01462	0.00466	68.38098	Eight	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	120	30	1.80011	0.55552	2.69216	1.34608	0.37145	
451	449	7.55906	0.13229	0.01560	0.00498	64.10717	One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	3.36021	0.29760	2.52390	1.26195	0.39621	
452	450	8.50394	0.11759	0.01560	0.00498	64.10717	Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.98685	0.33480	2.52390	1.26195	0.39621	
453	451	8.97638	0.11140	0.01560	0.00498	64.10717	Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.82965	0.35340	2.52390	1.26195	0.39621	
454	452	9.44882	0.10583	0.01560	0.00498	64.10717	Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.68817	0.37200	2.52390	1.26195	0.39621	
455	453	10.39370	0.09621	0.01560	0.00498	64.10717	Five	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.44379	0.40920	2.52390	1.26195	0.39621	
456	454	11.33858	0.08819	0.01560	0.00498	64.10717	Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.24014	0.44640	2.52390	1.26195	0.39621	
457	455	12.28346	0.08141	0.01560	0.00498	64.10717	Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	2.06782	0.48360	2.52390	1.26195	0.39621	
458	456	13.22835	0.07560	0.01560	0.00498	64.10717	Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	120	30	1.92012	0.52080	2.52390	1.26195	0.39621	
459	457	10.66667	0.09375	0.01105	0.00353	90.46233	One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	2.38125	0.41995	3.56151	1.78075	0.28078	
460	458	12.00000	0.08333	0.01105	0.00353	90.46233	Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	2.11667	0.47244	3.56151	1.78075	0.28078	
461	459	12.66667	0.07895	0.01105	0.00353	90.46233	Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	2.00526	0.49869	3.56151	1.78075	0.28078	
462	460	13.33333	0.07500	0.01105	0.00353	90.46233	Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.90500	0.52493	3.56151	1.78075	0.28078	
463	461	14.66667	0.06818	0.01105	0.00353	90.46233	Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.73182	0.57743	3.56151	1.78075	0.28078	
464	462	16.00000	0.06250	0.01105	0.00353	90.46233	Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.58750	0.62992	3.56151	1.78075	0.28078	
465	463	17.33333	0.05769	0.01105	0.00353	90.46233	Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.46538	0.68241	3.56151	1.78075	0.28078	
466	464	18.66667	0.05357	0.01105	0.00353	90.46233	Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	120	30	1.36071	0.73491	3.56151	1.78075	0.28078	
467	465	8.53333	0.11719	0.01382	0.00441	72.36987	One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.97656	0.33596	2.84921	1.42460	0.35097	
468	466	9.60000	0.10417	0.01382	0.00441	72.36987	Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.64583	0.37795	2.84921	1.42460	0.35097	
469	467	10.13333	0.09868	0.01382	0.00441	72.36987	Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.50658	0.39895	2.84921	1.42460	0.35097	
470	468	10.66667	0.09375	0.01382	0.00441	72.36987	Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.38125	0.41995	2.84921	1.42460	0.35097	
471	469	11.73333	0.08523	0.01382	0.00441	72.36987	Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	2.16477	0.46194	2.84921	1.42460	0.35097	
472	470	12.80000	0.07813	0.01382	0.00441	72.36987	Six	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	1.98438	0.50394	2.84921	1.42460	0.35097	
473	471	13.86667	0.07212	0.01382	0.00441	72.36987	Seven	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	1.83173	0.54593	2.84921	1.42460	0.35097	
474	472	14.93333	0.06696	0.01382	0.00441	72.36987	Eight	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	120	30	1.70089	0.58793	2.84921	1.42460	0.35097	
475	473	8.00000	0.12500	0.01474	0.00470	67.84675	One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	3.17500	0.31496	2.67113	1.33557	0.37437	
476	474	9.00000	0.11111	0.01474	0.00470	67.84675	Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.82222	0.35433	2.67113	1.33557	0.37437	
477	475	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.67368	0.37402	2.67113	1.33557	0.37437	
478	476	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.54000	0.39370	2.67113	1.33557	0.37437	
479	477	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.30909	0.43307	2.67113	1.33557	0.37437	
480	478	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	2.11667	0.47244	2.67113	1.33557	0.37437	
481	479	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	1.95385	0.51181	2.67113	1.33557	0.37437	
482	480	14.00000	0.07143	0.01474	0.00470	67.84675	Eight	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	120	30	1.81429	0.55118	2.67113	1.33557	0.37437	
483	481	10.00000	0.10000	0.01179	0.00376	84.80844	One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.54000	0.39370	3.33891	1.66946	0.29950	
484	482	11.25000	0.08889	0.01179	0.00376	84.80844	Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.25778	0.44291	3.33891	1.66946	0.29950	
485	483	11.87500	0.08421	0.01179	0.00376	84.80844	Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.13895	0.46752	3.33891	1.66946	0.29950	
486	484	12.50000	0.08000	0.01179	0.00376	84.80844	Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	2.03200	0.49213	3.33891	1.66946	0.29950	
487	485	13.75000	0.07273	0.01179	0.00376	84.80844	Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	1.84727	0.54134	3.33891	1.66946	0.29950	
488	486	15.00000	0.06667	0.01179	0.00376	84.80844	Six	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	1.69333	0.59055	3.33891	1.66946	0.29950	
489	487	16.25000	0.06154	0.01179	0.00376	84.80844	Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	1.56308	0.63976	3.33891	1.66946	0.29950	
490	488	17.50000	0.05714	0.01179	0.00376	84.80844	Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	127	32	1.45143	0.68898	3.33891	1.66946	0.29950	
491	489	8.00000	0.12500	0.01474	0.00470	67.84675	One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	3.17500	0.31496	2.67113	1.33557	0.37437	
492	490	9.00000	0.11111	0.01474	0.00470	67.84675	Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	127	32	2.82222	0.354				

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:														METRIC: uwPM1340GT									
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED_TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTns
498	496	14.00000	0.07143	0.01474	0.00470	67.84675		Eight	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	127	32	1.81429	0.55118	2.67113	1.33557	0.37437
499	497	7.50000	0.13333	0.01572	0.00501	63.60633		One	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	3.38667	0.29528	2.50419	1.25209	0.39933
500	498	8.43750	0.11852	0.01572	0.00501	63.60633		Two	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	3.01037	0.33219	2.50419	1.25209	0.39933
501	499	8.90625	0.11228	0.01572	0.00501	63.60633		Three	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	2.85193	0.35064	2.50419	1.25209	0.39933
502	500	9.37500	0.10667	0.01572	0.00501	63.60633		Four	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	2.70933	0.36909	2.50419	1.25209	0.39933
503	501	10.31250	0.09697	0.01572	0.00501	63.60633		Five	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	2.46303	0.40600	2.50419	1.25209	0.39933
504	502	11.25000	0.08889	0.01572	0.00501	63.60633		Six	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	2.25778	0.44291	2.50419	1.25209	0.39933
505	503	12.18750	0.08205	0.01572	0.00501	63.60633		Seven	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	2.08410	0.47982	2.50419	1.25209	0.39933
506	504	13.12500	0.07619	0.01572	0.00501	63.60633		Eight	NA	NA	NA	NA	Lscrew	B	30	127	1	1	1	1	1	127	32	1.93524	0.51673	2.50419	1.25209	0.39933
507	505	10.58333	0.09449	0.01114	0.00355	89.75560		One	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	2.40000	0.41667	3.53368	1.76684	0.28299
508	506	11.90625	0.08399	0.01114	0.00355	89.75560		Two	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	2.13333	0.46875	3.53368	1.76684	0.28299
509	507	12.56771	0.07957	0.01114	0.00355	89.75560		Three	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	2.02105	0.49479	3.53368	1.76684	0.28299
510	508	13.22917	0.07559	0.01114	0.00355	89.75560		Four	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.92000	0.52083	3.53368	1.76684	0.28299
511	509	14.55208	0.06872	0.01114	0.00355	89.75560		Five	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.74545	0.57292	3.53368	1.76684	0.28299
512	510	15.87500	0.06299	0.01114	0.00355	89.75560		Six	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.60000	0.62500	3.53368	1.76684	0.28299
513	511	17.19792	0.05815	0.01114	0.00355	89.75560		Seven	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.47692	0.67708	3.53368	1.76684	0.28299
514	512	18.52083	0.05399	0.01114	0.00355	89.75560		Eight	NA	NA	NA	NA	Lscrew	B	40	120	1	1	1	1	1	127	32	1.37143	0.72917	3.53368	1.76684	0.28299
515	513	8.46667	0.11811	0.01393	0.00444	71.80448		One	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	3.00000	0.33333	2.82695	1.41347	0.35374
516	514	9.52500	0.10499	0.01393	0.00444	71.80448		Two	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	2.66667	0.37500	2.82695	1.41347	0.35374
517	515	10.05417	0.09946	0.01393	0.00444	71.80448		Three	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	2.52632	0.39583	2.82695	1.41347	0.35374
518	516	10.58333	0.09449	0.01393	0.00444	71.80448		Four	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	2.40000	0.41667	2.82695	1.41347	0.35374
519	517	11.64167	0.08590	0.01393	0.00444	71.80448		Five	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	2.18182	0.45833	2.82695	1.41347	0.35374
520	518	12.70000	0.07874	0.01393	0.00444	71.80448		Six	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	2.00000	0.50000	2.82695	1.41347	0.35374
521	519	13.75833	0.07268	0.01393	0.00444	71.80448		Seven	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	1.84615	0.54167	2.82695	1.41347	0.35374
522	520	14.81667	0.06749	0.01393	0.00444	71.80448		Eight	NA	NA	NA	NA	Lscrew	B	32	120	1	1	1	1	1	127	32	1.71429	0.58333	2.82695	1.41347	0.35374
523	521	7.93750	0.12598	0.01486	0.00474	67.31670		One	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	3.20000	0.31250	2.65026	1.32513	0.37732
524	522	8.92969	0.11199	0.01486	0.00474	67.31670		Two	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	2.84444	0.35156	2.65026	1.32513	0.37732
525	523	9.42578	0.10609	0.01486	0.00474	67.31670		Three	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	2.69474	0.37109	2.65026	1.32513	0.37732
526	524	9.92188	0.10079	0.01486	0.00474	67.31670		Four	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	2.56000	0.39063	2.65026	1.32513	0.37732
527	525	10.91406	0.09162	0.01486	0.00474	67.31670		Five	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	2.32727	0.42969	2.65026	1.32513	0.37732
528	526	11.90625	0.08399	0.01486	0.00474	67.31670		Six	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	2.13333	0.46875	2.65026	1.32513	0.37732
529	527	12.89844	0.07753	0.01486	0.00474	67.31670		Seven	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	1.96923	0.50781	2.65026	1.32513	0.37732
530	528	13.89063	0.07199	0.01486	0.00474	67.31670		Eight	NA	NA	NA	NA	Lscrew	B	30	120	1	1	1	1	1	127	32	1.82857	0.54688	2.65026	1.32513	0.37732
531	529	9.44882	0.10583	0.01248	0.00398	80.13396		One	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	2.68817	0.37200	3.15488	1.57744	0.31697
532	530	10.62992	0.09407	0.01248	0.00398	80.13396		Two	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	2.38948	0.41850	3.15488	1.57744	0.31697
533	531	11.22047	0.08912	0.01248	0.00398	80.13396		Three	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	2.26372	0.44175	3.15488	1.57744	0.31697
534	532	11.81102	0.08467	0.01248	0.00398	80.13396		Four	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	2.15053	0.46500	3.15488	1.57744	0.31697
535	533	12.99213	0.07697	0.01248	0.00398	80.13396		Five	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	1.95503	0.51150	3.15488	1.57744	0.31697
536	534	14.17323	0.07056	0.01248	0.00398	80.13396		Six	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	1.79211	0.55800	3.15488	1.57744	0.31697
537	535	15.35433	0.06513	0.01248	0.00398	80.13396		Seven	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	1.65426	0.60450	3.15488	1.57744	0.31697
538	536	16.53543	0.06048	0.01248	0.00398	80.13396		Eight	NA	NA	NA	NA	Lscrew	B	40	127	1	1	1	1	1	120	32	1.53610	0.65100	3.15488	1.57744	0.31697
539	537	7.55906	0.13229	0.01560	0.00498	64.10717		One	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	3.36021	0.29760	2.52390	1.26195	0.39621
540	538	8.50394	0.11759	0.01560	0.00498	64.10717		Two	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	2.98685	0.33480	2.52390	1.26195	0.39621
541	539	8.97638	0.11140	0.01560	0.00498	64.10717		Three	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	2.82965	0.35340	2.52390	1.26195	0.39621
542	540	9.44882	0.10583	0.01560	0.00498	64.10717		Four	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	2.68817	0.37200	2.52390	1.26195	0.39621
543	541	10.39370	0.09621	0.01560	0.00498	64.10717		Five	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	2.44379	0.40920	2.52390	1.26195	0.39621
544	542	11.33858	0.08819	0.01560	0.00498	64.10717		Six	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	2.24014	0.44640	2.52390	1.26195	0.39621
545	543	12.28346	0.08141	0.01560	0.00498	64.10717		Seven	NA	NA	NA	NA	Lscrew	B	32	127	1	1	1	1	1	120	32	2.06782	0.4836			

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT								
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED	TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
553	551	11.51575	0.08684	0.01664	0.00531	60.10047	Seven	NA	NA	NA	NA	LScrew	B	30	127	1	1	1	1	1	1	120	32	2.20568	0.45338	2.36616	1.18308	0.42263	
554	552	12.40157	0.08063	0.01664	0.00531	60.10047	Eight	NA	NA	NA	NA	LScrew	B	30	127	1	1	1	1	1	1	120	32	2.04813	0.48825	2.36616	1.18308	0.42263	
555	553	10.00000	0.10000	0.01179	0.00376	84.80844	One	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	2.54000	0.39370	3.33891	1.66946	0.29950	
556	554	11.25000	0.08889	0.01179	0.00376	84.80844	Two	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	2.25778	0.44291	3.33891	1.66946	0.29950	
557	555	11.87500	0.08421	0.01179	0.00376	84.80844	Three	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	2.13895	0.46752	3.33891	1.66946	0.29950	
558	556	12.50000	0.08000	0.01179	0.00376	84.80844	Four	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	2.03200	0.49213	3.33891	1.66946	0.29950	
559	557	13.75000	0.07273	0.01179	0.00376	84.80844	Five	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	1.84727	0.54134	3.33891	1.66946	0.29950	
560	558	15.00000	0.06667	0.01179	0.00376	84.80844	Six	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	1.69333	0.59055	3.33891	1.66946	0.29950	
561	559	16.25000	0.06154	0.01179	0.00376	84.80844	Seven	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	1.56308	0.63976	3.33891	1.66946	0.29950	
562	560	17.50000	0.05714	0.01179	0.00376	84.80844	Eight	NA	NA	NA	NA	LScrew	B	40	120	1	1	1	1	1	1	120	32	1.45143	0.68898	3.33891	1.66946	0.29950	
563	561	8.00000	0.12500	0.01474	0.00470	67.84675	One	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	3.17500	0.31496	2.67113	1.33557	0.37437	
564	562	9.00000	0.11111	0.01474	0.00470	67.84675	Two	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	2.82222	0.35433	2.67113	1.33557	0.37437	
565	563	9.50000	0.10526	0.01474	0.00470	67.84675	Three	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	2.67368	0.37402	2.67113	1.33557	0.37437	
566	564	10.00000	0.10000	0.01474	0.00470	67.84675	Four	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	2.54000	0.39370	2.67113	1.33557	0.37437	
567	565	11.00000	0.09091	0.01474	0.00470	67.84675	Five	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	2.30909	0.43307	2.67113	1.33557	0.37437	
568	566	12.00000	0.08333	0.01474	0.00470	67.84675	Six	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	2.11667	0.47244	2.67113	1.33557	0.37437	
569	567	13.00000	0.07692	0.01474	0.00470	67.84675	Seven	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	1.95385	0.51181	2.67113	1.33557	0.37437	
570	568	14.00000	0.07143	0.01474	0.00470	67.84675	Eight	NA	NA	NA	NA	LScrew	B	32	120	1	1	1	1	1	1	120	32	1.81429	0.55118	2.67113	1.33557	0.37437	
571	569	7.50000	0.13333	0.01572	0.00501	63.60633	One	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	3.38667	0.29528	2.50419	1.25209	0.39933	
572	570	8.43750	0.11852	0.01572	0.00501	63.60633	Two	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	3.01037	0.33219	2.50419	1.25209	0.39933	
573	571	8.90625	0.11228	0.01572	0.00501	63.60633	Three	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	2.85193	0.35064	2.50419	1.25209	0.39933	
574	572	9.37500	0.10667	0.01572	0.00501	63.60633	Four	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	2.70933	0.36909	2.50419	1.25209	0.39933	
575	573	10.31250	0.09697	0.01572	0.00501	63.60633	Five	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	2.46303	0.40600	2.50419	1.25209	0.39933	
576	574	11.25000	0.08889	0.01572	0.00501	63.60633	Six	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	2.25778	0.44291	2.50419	1.25209	0.39933	
577	575	12.18750	0.08205	0.01572	0.00501	63.60633	Seven	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	2.08410	0.47982	2.50419	1.25209	0.39933	
578	576	13.12500	0.07619	0.01572	0.00501	63.60633	Eight	NA	NA	NA	NA	LScrew	B	30	120	1	1	1	1	1	1	120	32	1.93524	0.51673	2.50419	1.25209	0.39933	
579	577	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	1.58750	0.62992	5.34226	2.67113	0.18719	
580	578	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	1.41111	0.70866	5.34226	2.67113	0.18719	
581	579	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	1.33684	0.74803	5.34226	2.67113	0.18719	
582	580	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	1.27000	0.78740	5.34226	2.67113	0.18719	
583	581	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	1.15455	0.86614	5.34226	2.67113	0.18719	
584	582	24.00000	0.04167	0.00737	0.00235	135.69350	Six	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	1.05833	0.94488	5.34226	2.67113	0.18719	
585	583	26.00000	0.03846	0.00737	0.00235	135.69350	Seven	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	0.97692	1.02362	5.34226	2.67113	0.18719	
586	584	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	NA	LScrew	C	40	127	1	1	1	1	1	1	127	40	0.90714	1.10236	5.34226	2.67113	0.18719	
587	585	12.80000	0.07813	0.00921	0.00294	108.55480	One	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.98438	0.50394	4.27381	2.13691	0.23398	
588	586	14.40000	0.06944	0.00921	0.00294	108.55480	Two	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.76389	0.56693	4.27381	2.13691	0.23398	
589	587	15.20000	0.06579	0.00921	0.00294	108.55480	Three	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.67105	0.59843	4.27381	2.13691	0.23398	
590	588	16.00000	0.06250	0.00921	0.00294	108.55480	Four	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.58750	0.62992	4.27381	2.13691	0.23398	
591	589	17.60000	0.05682	0.00921	0.00294	108.55480	Five	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.44318	0.69291	4.27381	2.13691	0.23398	
592	590	19.20000	0.05208	0.00921	0.00294	108.55480	Six	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.32292	0.75591	4.27381	2.13691	0.23398	
593	591	20.80000	0.04808	0.00921	0.00294	108.55480	Seven	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.22115	0.81890	4.27381	2.13691	0.23398	
594	592	22.40000	0.04464	0.00921	0.00294	108.55480	Eight	NA	NA	NA	NA	LScrew	C	32	127	1	1	1	1	1	1	127	40	1.13393	0.88189	4.27381	2.13691	0.23398	
595	593	12.00000	0.08333	0.00983	0.00313	101.77013	One	NA	NA	NA	NA	LScrew	C	30	127	1	1	1	1	1	1	127	40	2.11667	0.47244	4.00670	2.00335	0.24958	
596	594	13.50000	0.07407	0.00983	0.00313	101.77013	Two	NA	NA	NA	NA	LScrew	C	30	127	1	1	1	1	1	1	127	40	1.88148	0.53150	4.00670	2.00335	0.24958	
597	595	14.25000	0.07018	0.00983	0.00313	101.77013	Three	NA	NA	NA	NA	LScrew	C	30	127	1	1	1	1	1	1	127	40	1.78246	0.56102	4.00670	2.00335	0.24958	
598	596	15.00000	0.06667	0.00983	0.00313	101.77013	Four	NA	NA	NA	NA	LScrew	C	30	127	1	1	1	1	1	1	127	40	1.69333	0.59055	4.00670	2.00335	0.24958	
599	597	16.50000	0.06061	0.00983	0.00313	101.77013	Five	NA	NA	NA	NA	LScrew	C	30	127	1	1	1	1	1	1	127	40	1.53939	0.64961	4.00670	2.00335	0.24958	
600	598	18.0																											

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
608	606	25.40000	0.03937	0.00696	0.00222	143.60896	Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	1.00000	1.00000	5.65390	2.82695	0.17687
609	607	27.51667	0.03634	0.00696	0.00222	143.60896	Seven	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	0.92308	1.08333	5.65390	2.82695	0.17687
610	608	29.63333	0.03375	0.00696	0.00222	143.60896	Eight	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	40	0.85714	1.16667	5.65390	2.82695	0.17687
611	609	13.54667	0.07382	0.00870	0.00278	114.88716	One	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.87500	0.53333	4.52312	2.26156	0.22109
612	610	15.24000	0.06562	0.00870	0.00278	114.88716	Two	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.66667	0.60000	4.52312	2.26156	0.22109
613	611	16.08667	0.06216	0.00870	0.00278	114.88716	Three	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.57895	0.63333	4.52312	2.26156	0.22109
614	612	16.93333	0.05906	0.00870	0.00278	114.88716	Four	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.50000	0.66667	4.52312	2.26156	0.22109
615	613	18.62667	0.05369	0.00870	0.00278	114.88716	Five	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.36364	0.73333	4.52312	2.26156	0.22109
616	614	20.32000	0.04921	0.00870	0.00278	114.88716	Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.25000	0.80000	4.52312	2.26156	0.22109
617	615	22.01333	0.04543	0.00870	0.00278	114.88716	Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.15385	0.86667	4.52312	2.26156	0.22109
618	616	23.70667	0.04218	0.00870	0.00278	114.88716	Eight	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	40	1.07143	0.93333	4.52312	2.26156	0.22109
619	617	12.70000	0.07874	0.00928	0.00296	107.70672	One	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	2.00000	0.50000	4.24042	2.12021	0.23583
620	618	14.28750	0.06999	0.00928	0.00296	107.70672	Two	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.77778	0.56250	4.24042	2.12021	0.23583
621	619	15.08125	0.06631	0.00928	0.00296	107.70672	Three	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.68421	0.59375	4.24042	2.12021	0.23583
622	620	15.87500	0.06299	0.00928	0.00296	107.70672	Four	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.60000	0.62500	4.24042	2.12021	0.23583
623	621	17.46250	0.05727	0.00928	0.00296	107.70672	Five	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.45455	0.68750	4.24042	2.12021	0.23583
624	622	19.05000	0.05249	0.00928	0.00296	107.70672	Six	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.33333	0.75000	4.24042	2.12021	0.23583
625	623	20.63750	0.04846	0.00928	0.00296	107.70672	Seven	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.23077	0.81250	4.24042	2.12021	0.23583
626	624	22.22500	0.04499	0.00928	0.00296	107.70672	Eight	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	127	40	1.14286	0.87500	4.24042	2.12021	0.23583
627	625	15.11811	0.06615	0.00780	0.00249	128.21433	One	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.68010	0.59520	5.04781	2.52390	0.19811
628	626	17.00787	0.05880	0.00780	0.00249	128.21433	Two	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.49343	0.66960	5.04781	2.52390	0.19811
629	627	17.95276	0.05570	0.00780	0.00249	128.21433	Three	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.41482	0.70680	5.04781	2.52390	0.19811
630	628	18.89764	0.05292	0.00780	0.00249	128.21433	Four	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.34408	0.74400	5.04781	2.52390	0.19811
631	629	20.78740	0.04811	0.00780	0.00249	128.21433	Five	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.22189	0.81840	5.04781	2.52390	0.19811
632	630	22.67717	0.04410	0.00780	0.00249	128.21433	Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.12007	0.89280	5.04781	2.52390	0.19811
633	631	24.56693	0.04071	0.00780	0.00249	128.21433	Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	1.03391	0.96720	5.04781	2.52390	0.19811
634	632	26.45669	0.03780	0.00780	0.00249	128.21433	Eight	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	120	40	0.96006	1.04160	5.04781	2.52390	0.19811
635	633	12.09449	0.08268	0.00975	0.00311	102.57147	One	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	2.10013	0.47616	4.03825	2.01912	0.24763
636	634	13.60630	0.07350	0.00975	0.00311	102.57147	Two	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.86678	0.53568	4.03825	2.01912	0.24763
637	635	14.36220	0.06963	0.00975	0.00311	102.57147	Three	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.76853	0.56544	4.03825	2.01912	0.24763
638	636	15.11811	0.06615	0.00975	0.00311	102.57147	Four	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.68010	0.59520	4.03825	2.01912	0.24763
639	637	16.62992	0.06013	0.00975	0.00311	102.57147	Five	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.52737	0.65472	4.03825	2.01912	0.24763
640	638	18.14173	0.05512	0.00975	0.00311	102.57147	Six	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.40009	0.71424	4.03825	2.01912	0.24763
641	639	19.65354	0.05088	0.00975	0.00311	102.57147	Seven	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.29239	0.77376	4.03825	2.01912	0.24763
642	640	21.16535	0.04725	0.00975	0.00311	102.57147	Eight	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	120	40	1.20007	0.83328	4.03825	2.01912	0.24763
643	641	11.33858	0.08819	0.01040	0.00332	96.16075	One	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	2.24014	0.44640	3.78586	1.89293	0.26414
644	642	12.75591	0.07840	0.01040	0.00332	96.16075	Two	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.99123	0.50220	3.78586	1.89293	0.26414
645	643	13.46457	0.07427	0.01040	0.00332	96.16075	Three	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.88643	0.53010	3.78586	1.89293	0.26414
646	644	14.17323	0.07056	0.01040	0.00332	96.16075	Four	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.79211	0.55800	3.78586	1.89293	0.26414
647	645	15.59055	0.06414	0.01040	0.00332	96.16075	Five	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.62919	0.61380	3.78586	1.89293	0.26414
648	646	17.00787	0.05880	0.01040	0.00332	96.16075	Six	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.49343	0.66960	3.78586	1.89293	0.26414
649	647	18.42520	0.05427	0.01040	0.00332	96.16075	Seven	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.37855	0.72540	3.78586	1.89293	0.26414
650	648	19.84252	0.05040	0.01040	0.00332	96.16075	Eight	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	120	40	1.28008	0.78120	3.78586	1.89293	0.26414
651	649	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.58750	0.62992	5.34226	2.67113	0.18719
652	650	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.41111	0.70866	5.34226	2.67113	0.18719
653	651	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.33684	0.74803	5.34226	2.67113	0.18719
654	652	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.27000	0.78740	5.34226	2.67113	0.18719
655	653	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.15455	0.86614	5.34226	2.67113	0.18719
656	654	24.00000	0.04167	0.00737	0.00235	135.69350	Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	1.05833	0.94488	5.34226	2.67113	0.18719
657	655	26.00000	0.03846	0.00737	0.00235	135.69350	Seven	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	0.97692	1.02362	5.34226	2.67113	0.18719
658	656	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	120	40	0.90714	1.10236	5.34226	2.67113	

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
663	661	17.60000	0.05682	0.00921	0.00294	108.55480	Five	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.44318	0.69291	4.27381	2.13691	0.23398
664	662	19.20000	0.05208	0.00921	0.00294	108.55480	Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.32292	0.75591	4.27381	2.13691	0.23398
665	663	20.80000	0.04808	0.00921	0.00294	108.55480	Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.22115	0.81890	4.27381	2.13691	0.23398
666	664	22.40000	0.04464	0.00921	0.00294	108.55480	Eight	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	120	40	1.13393	0.88189	4.27381	2.13691	0.23398
667	665	12.00000	0.08333	0.00983	0.00313	101.77013	One	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	2.11667	0.47244	4.00670	2.00335	0.24958
668	666	13.50000	0.07407	0.00983	0.00313	101.77013	Two	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.88148	0.53150	4.00670	2.00335	0.24958
669	667	14.25000	0.07018	0.00983	0.00313	101.77013	Three	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.78246	0.56102	4.00670	2.00335	0.24958
670	668	15.00000	0.06667	0.00983	0.00313	101.77013	Four	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.69333	0.59055	4.00670	2.00335	0.24958
671	669	16.50000	0.06061	0.00983	0.00313	101.77013	Five	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.53939	0.64961	4.00670	2.00335	0.24958
672	670	18.00000	0.05556	0.00983	0.00313	101.77013	Six	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.41111	0.70866	4.00670	2.00335	0.24958
673	671	19.50000	0.05128	0.00983	0.00313	101.77013	Seven	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.30256	0.76772	4.00670	2.00335	0.24958
674	672	21.00000	0.04762	0.00983	0.00313	101.77013	Eight	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	120	40	1.20952	0.82677	4.00670	2.00335	0.24958
675	673	21.33333	0.04688	0.00553	0.00176	180.92467	One	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	1.19063	0.83990	7.12302	3.56151	0.14039
676	674	24.00000	0.04167	0.00553	0.00176	180.92467	Two	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	1.05833	0.94488	7.12302	3.56151	0.14039
677	675	25.33333	0.03947	0.00553	0.00176	180.92467	Three	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	1.00263	0.99738	7.12302	3.56151	0.14039
678	676	26.66667	0.03750	0.00553	0.00176	180.92467	Four	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.95250	1.04987	7.12302	3.56151	0.14039
679	677	29.33333	0.03409	0.00553	0.00176	180.92467	Five	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.86591	1.15486	7.12302	3.56151	0.14039
680	678	32.00000	0.03125	0.00553	0.00176	180.92467	Six	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.79375	1.25984	7.12302	3.56151	0.14039
681	679	34.66667	0.02885	0.00553	0.00176	180.92467	Seven	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.73269	1.36483	7.12302	3.56151	0.14039
682	680	37.33333	0.02679	0.00553	0.00176	180.92467	Eight	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	127	30	0.68036	1.46982	7.12302	3.56151	0.14039
683	681	17.06667	0.05859	0.00691	0.00220	144.73973	One	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.48828	0.67192	5.69841	2.84921	0.17549
684	682	19.20000	0.05208	0.00691	0.00220	144.73973	Two	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.32292	0.75591	5.69841	2.84921	0.17549
685	683	20.26667	0.04934	0.00691	0.00220	144.73973	Three	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.25329	0.79790	5.69841	2.84921	0.17549
686	684	21.33333	0.04688	0.00691	0.00220	144.73973	Four	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.19063	0.83990	5.69841	2.84921	0.17549
687	685	23.46667	0.04261	0.00691	0.00220	144.73973	Five	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	1.08239	0.92388	5.69841	2.84921	0.17549
688	686	25.60000	0.03906	0.00691	0.00220	144.73973	Six	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	0.99219	1.00787	5.69841	2.84921	0.17549
689	687	27.73333	0.03606	0.00691	0.00220	144.73973	Seven	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	0.91587	1.09186	5.69841	2.84921	0.17549
690	688	29.86667	0.03348	0.00691	0.00220	144.73973	Eight	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	127	30	0.85045	1.17585	5.69841	2.84921	0.17549
691	689	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.58750	0.62992	5.34226	2.67113	0.18719
692	690	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.41111	0.70866	5.34226	2.67113	0.18719
693	691	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.33684	0.74803	5.34226	2.67113	0.18719
694	692	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.27000	0.78740	5.34226	2.67113	0.18719
695	693	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.15455	0.86614	5.34226	2.67113	0.18719
696	694	24.00000	0.04167	0.00737	0.00235	135.69350	Six	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	1.05833	0.94488	5.34226	2.67113	0.18719
697	695	26.00000	0.03846	0.00737	0.00235	135.69350	Seven	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	0.97692	1.02362	5.34226	2.67113	0.18719
698	696	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	127	30	0.90714	1.10236	5.34226	2.67113	0.18719
699	697	22.57778	0.04429	0.00522	0.00167	191.47861	One	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	1.12500	0.88889	7.53853	3.76926	0.13265
700	698	25.40000	0.03937	0.00522	0.00167	191.47861	Two	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	1.00000	1.00000	7.53853	3.76926	0.13265
701	699	26.81111	0.03730	0.00522	0.00167	191.47861	Three	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.94737	1.05556	7.53853	3.76926	0.13265
702	700	28.22222	0.03543	0.00522	0.00167	191.47861	Four	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.90000	1.11111	7.53853	3.76926	0.13265
703	701	31.04444	0.03221	0.00522	0.00167	191.47861	Five	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.81818	1.22222	7.53853	3.76926	0.13265
704	702	33.86667	0.02953	0.00522	0.00167	191.47861	Six	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.75000	1.33333	7.53853	3.76926	0.13265
705	703	36.68889	0.02726	0.00522	0.00167	191.47861	Seven	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.69231	1.44444	7.53853	3.76926	0.13265
706	704	39.51111	0.02531	0.00522	0.00167	191.47861	Eight	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	127	30	0.64286	1.55556	7.53853	3.76926	0.13265
707	705	18.06222	0.05536	0.00653	0.00208	153.18289	One	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.40625	0.71111	6.03082	3.01541	0.16581
708	706	20.32000	0.04921	0.00653	0.00208	153.18289	Two	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.25000	0.80000	6.03082	3.01541	0.16581
709	707	21.44889	0.04662	0.00653	0.00208	153.18289	Three	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.18421	0.84444	6.03082	3.01541	0.16581
710	708	22.57778	0.04429	0.00653	0.00208	153.18289	Four	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.12500	0.88889	6.03082	3.01541	0.16581
711	709	24.83556	0.04026	0.00653	0.00208	153.18289	Five	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	1.02273	0.97778	6.03082	3.01541	0.16581
712	710	27.09333	0.03691	0.00653	0.00208	153.18289	Six	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	0.93750	1.06667	6.03082	3.01541	0.16581
713	711	29.35111	0.03407	0.00653	0.00208	153.18289	Seven	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	127	30	0.86538	1.15556	6.03082	3.01	

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT								
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED	TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
718	716	21.16667	0.04724	0.00696	0.00222	143.60896	Four	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	1.20000	0.83333	5.65390	2.82695	0.17687	
719	717	23.28333	0.04295	0.00696	0.00222	143.60896	Five	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	1.09091	0.91667	5.65390	2.82695	0.17687	
720	718	25.40000	0.03937	0.00696	0.00222	143.60896	Six	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	1.00000	1.00000	5.65390	2.82695	0.17687	
721	719	27.51667	0.03634	0.00696	0.00222	143.60896	Seven	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	0.92308	1.08333	5.65390	2.82695	0.17687	
722	720	29.63333	0.03375	0.00696	0.00222	143.60896	Eight	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	127	30	0.85714	1.16667	5.65390	2.82695	0.17687	
723	721	20.15748	0.04961	0.00585	0.00187	170.95244	One	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	1.26008	0.79360	6.73041	3.36521	0.14858	
724	722	22.67717	0.04410	0.00585	0.00187	170.95244	Two	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	1.12007	0.89280	6.73041	3.36521	0.14858	
725	723	23.93701	0.04178	0.00585	0.00187	170.95244	Three	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	1.06112	0.94240	6.73041	3.36521	0.14858	
726	724	25.19685	0.03969	0.00585	0.00187	170.95244	Four	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	1.00806	0.99200	6.73041	3.36521	0.14858	
727	725	27.71654	0.03608	0.00585	0.00187	170.95244	Five	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	0.91642	1.09120	6.73041	3.36521	0.14858	
728	726	30.23622	0.03307	0.00585	0.00187	170.95244	Six	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	0.84005	1.19040	6.73041	3.36521	0.14858	
729	727	32.75591	0.03053	0.00585	0.00187	170.95244	Seven	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	0.77543	1.28960	6.73041	3.36521	0.14858	
730	728	35.27559	0.02835	0.00585	0.00187	170.95244	Eight	NA	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	120	30	0.72004	1.38880	6.73041	3.36521	0.14858	
731	729	16.12598	0.06201	0.00731	0.00233	136.76195	One	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.57510	0.63488	5.38433	2.69216	0.18572	
732	730	18.14173	0.05512	0.00731	0.00233	136.76195	Two	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.40009	0.71424	5.38433	2.69216	0.18572	
733	731	19.14961	0.05222	0.00731	0.00233	136.76195	Three	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.32640	0.75392	5.38433	2.69216	0.18572	
734	732	20.15748	0.04961	0.00731	0.00233	136.76195	Four	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.26008	0.79360	5.38433	2.69216	0.18572	
735	733	22.17323	0.04510	0.00731	0.00233	136.76195	Five	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.14553	0.87296	5.38433	2.69216	0.18572	
736	734	24.18898	0.04134	0.00731	0.00233	136.76195	Six	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	1.05007	0.95232	5.38433	2.69216	0.18572	
737	735	26.20472	0.03816	0.00731	0.00233	136.76195	Seven	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	0.96929	1.03168	5.38433	2.69216	0.18572	
738	736	28.22047	0.03544	0.00731	0.00233	136.76195	Eight	NA	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	30	0.90006	1.11104	5.38433	2.69216	0.18572	
739	737	15.11811	0.06615	0.00780	0.00249	128.21433	One	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.68010	0.59520	5.04781	2.52390	0.19811	
740	738	17.00787	0.05880	0.00780	0.00249	128.21433	Two	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.49343	0.66960	5.04781	2.52390	0.19811	
741	739	17.95276	0.05570	0.00780	0.00249	128.21433	Three	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.41482	0.70680	5.04781	2.52390	0.19811	
742	740	18.89764	0.05292	0.00780	0.00249	128.21433	Four	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.34408	0.74400	5.04781	2.52390	0.19811	
743	741	20.78740	0.04811	0.00780	0.00249	128.21433	Five	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.22189	0.81840	5.04781	2.52390	0.19811	
744	742	22.67717	0.04410	0.00780	0.00249	128.21433	Six	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.12007	0.89280	5.04781	2.52390	0.19811	
745	743	24.56693	0.04071	0.00780	0.00249	128.21433	Seven	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	1.03391	0.96720	5.04781	2.52390	0.19811	
746	744	26.45669	0.03780	0.00780	0.00249	128.21433	Eight	NA	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	30	0.96006	1.04160	5.04781	2.52390	0.19811	
747	745	21.33333	0.04688	0.00553	0.00176	180.92467	One	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	1.19063	0.83990	7.12302	3.56151	0.14039	
748	746	24.00000	0.04167	0.00553	0.00176	180.92467	Two	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	1.05833	0.94488	7.12302	3.56151	0.14039	
749	747	25.33333	0.03947	0.00553	0.00176	180.92467	Three	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	1.00263	0.99738	7.12302	3.56151	0.14039	
750	748	26.66667	0.03750	0.00553	0.00176	180.92467	Four	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.95250	1.04987	7.12302	3.56151	0.14039	
751	749	29.33333	0.03409	0.00553	0.00176	180.92467	Five	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.86591	1.15486	7.12302	3.56151	0.14039	
752	750	32.00000	0.03125	0.00553	0.00176	180.92467	Six	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.79375	1.25984	7.12302	3.56151	0.14039	
753	751	34.66667	0.02885	0.00553	0.00176	180.92467	Seven	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.73269	1.36483	7.12302	3.56151	0.14039	
754	752	37.33333	0.02679	0.00553	0.00176	180.92467	Eight	NA	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	30	0.68036	1.46982	7.12302	3.56151	0.14039	
755	753	17.06667	0.05859	0.00691	0.00220	144.73973	One	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.48828	0.67192	5.69841	2.84921	0.17549	
756	754	19.20000	0.05208	0.00691	0.00220	144.73973	Two	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.32292	0.75591	5.69841	2.84921	0.17549	
757	755	20.26667	0.04934	0.00691	0.00220	144.73973	Three	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.25329	0.79790	5.69841	2.84921	0.17549	
758	756	21.33333	0.04688	0.00691	0.00220	144.73973	Four	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.19063	0.83990	5.69841	2.84921	0.17549	
759	757	23.46667	0.04261	0.00691	0.00220	144.73973	Five	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	1.08239	0.92388	5.69841	2.84921	0.17549	
760	758	25.60000	0.03906	0.00691	0.00220	144.73973	Six	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	0.99219	1.00787	5.69841	2.84921	0.17549	
761	759	27.73333	0.03606	0.00691	0.00220	144.73973	Seven	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	0.91587	1.09186	5.69841	2.84921	0.17549	
762	760	29.86667	0.03348	0.00691	0.00220	144.73973	Eight	NA	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	30	0.85045	1.17585	5.69841	2.84921	0.17549	
763	761	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	30	1.58750	0.62992	5.34226	2.67113	0.18719	
764	762	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	30	1.41111	0.70866	5.34226	2.67113	0.18719	
765	763	19.00000	0.0526																										

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT														
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED	TPI	One	Two	Three	Four	Five	Six	Seven	Eight	NA	NA	NA	LS-Feed	AZE	Screw	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
773	771	23.75000	0.04211	0.00590	0.00188	169.61688	Three	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	127	32	1.06947	0.93504	6.67783	3.33891	0.14975							
774	772	25.00000	0.04000	0.00590	0.00188	169.61688	Four	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	127	32	1.01600	0.98425	6.67783	3.33891	0.14975							
775	773	27.50000	0.03636	0.00590	0.00188	169.61688	Five	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	127	32	0.92364	1.08268	6.67783	3.33891	0.14975							
776	774	30.00000	0.03333	0.00590	0.00188	169.61688	Six	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	127	32	0.84667	1.18110	6.67783	3.33891	0.14975							
777	775	32.50000	0.03077	0.00590	0.00188	169.61688	Seven	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	127	32	0.78154	1.27953	6.67783	3.33891	0.14975							
778	776	35.00000	0.02857	0.00590	0.00188	169.61688	Eight	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	127	32	0.72571	1.37795	6.67783	3.33891	0.14975							
779	777	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	1.58750	0.62992	5.34226	2.67113	0.18719							
780	778	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	1.41111	0.70866	5.34226	2.67113	0.18719							
781	779	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	1.33684	0.74803	5.34226	2.67113	0.18719							
782	780	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	1.27000	0.78740	5.34226	2.67113	0.18719							
783	781	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	1.15455	0.86614	5.34226	2.67113	0.18719							
784	782	24.00000	0.04167	0.00737	0.00235	135.69350	Six	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	1.05833	0.94488	5.34226	2.67113	0.18719							
785	783	26.00000	0.03846	0.00737	0.00235	135.69350	Seven	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	0.97692	1.02362	5.34226	2.67113	0.18719							
786	784	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	1	127	32	0.90714	1.10236	5.34226	2.67113	0.18719							
787	785	15.00000	0.06667	0.00786	0.00251	127.21266	One	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.69333	0.59055	5.00837	2.50419	0.19967							
788	786	16.87500	0.05926	0.00786	0.00251	127.21266	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.50519	0.66437	5.00837	2.50419	0.19967							
789	787	17.81250	0.05614	0.00786	0.00251	127.21266	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.42596	0.70128	5.00837	2.50419	0.19967							
790	788	18.75000	0.05333	0.00786	0.00251	127.21266	Four	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.35467	0.73819	5.00837	2.50419	0.19967							
791	789	20.62500	0.04848	0.00786	0.00251	127.21266	Five	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.23152	0.81201	5.00837	2.50419	0.19967							
792	790	22.50000	0.04444	0.00786	0.00251	127.21266	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.12889	0.88583	5.00837	2.50419	0.19967							
793	791	24.37500	0.04103	0.00786	0.00251	127.21266	Seven	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	1.04205	0.95965	5.00837	2.50419	0.19967							
794	792	26.25000	0.03810	0.00786	0.00251	127.21266	Eight	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	1	127	32	0.96762	1.03346	5.00837	2.50419	0.19967							
795	793	21.16667	0.04724	0.00557	0.00178	179.51119	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	1.20000	0.83333	7.06737	3.53368	0.14150							
796	794	23.81250	0.04199	0.00557	0.00178	179.51119	Two	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	1.06667	0.93750	7.06737	3.53368	0.14150							
797	795	25.13542	0.03978	0.00557	0.00178	179.51119	Three	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	1.01053	0.98958	7.06737	3.53368	0.14150							
798	796	26.45833	0.03780	0.00557	0.00178	179.51119	Four	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	0.96000	1.04167	7.06737	3.53368	0.14150							
799	797	29.10417	0.03436	0.00557	0.00178	179.51119	Five	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	0.87273	1.14583	7.06737	3.53368	0.14150							
800	798	31.75000	0.03150	0.00557	0.00178	179.51119	Six	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	0.80000	1.25000	7.06737	3.53368	0.14150							
801	799	34.39583	0.02907	0.00557	0.00178	179.51119	Seven	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	0.73846	1.35417	7.06737	3.53368	0.14150							
802	800	37.04167	0.02700	0.00557	0.00178	179.51119	Eight	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	1	127	32	0.68571	1.45833	7.06737	3.53368	0.14150							
803	801	16.93333	0.05906	0.00696	0.00222	143.60896	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	1.50000	0.66667	5.65390	2.82695	0.17687							
804	802	19.05000	0.05249	0.00696	0.00222	143.60896	Two	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	1.33333	0.75000	5.65390	2.82695	0.17687							
805	803	20.10833	0.04973	0.00696	0.00222	143.60896	Three	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	1.26316	0.79167	5.65390	2.82695	0.17687							
806	804	21.16667	0.04724	0.00696	0.00222	143.60896	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	1.20000	0.83333	5.65390	2.82695	0.17687							
807	805	23.28333	0.04295	0.00696	0.00222	143.60896	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	1.09091	0.91667	5.65390	2.82695	0.17687							
808	806	25.40000	0.03937	0.00696	0.00222	143.60896	Six	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	1.00000	1.00000	5.65390	2.82695	0.17687							
809	807	27.51667	0.03634	0.00696	0.00222	143.60896	Seven	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	0.92308	1.08333	5.65390	2.82695	0.17687							
810	808	29.63333	0.03375	0.00696	0.00222	143.60896	Eight	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	1	127	32	0.85714	1.16667	5.65390	2.82695	0.17687							
811	809	15.87500	0.06299	0.00743	0.00237	134.63340	One	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	1.60000	0.62500	5.30053	2.65026	0.18866							
812	810	17.85938	0.05599	0.00743	0.00237	134.63340	Two	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	1.42222	0.70313	5.30053	2.65026	0.18866							
813	811	18.85156	0.05305	0.00743	0.00237	134.63340	Three	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	1.34737	0.74219	5.30053	2.65026	0.18866							
814	812	19.84375	0.05039	0.00743	0.00237	134.63340	Four	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	1.28000	0.78125	5.30053	2.65026	0.18866							
815	813	21.82813	0.04581	0.00743	0.00237	134.63340	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	1.16364	0.85938	5.30053	2.65026	0.18866							
816	814	23.81250	0.04199	0.00743	0.00237	134.63340	Six	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	1.06667	0.93750	5.30053	2.65026	0.18866							
817	815	25.79688	0.03876	0.00743	0.00237	134.63340	Seven	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	0.98462	1.01563	5.30053	2.65026	0.18866							
818	816	27.78125	0.03600	0.00743	0.00237	134.63340	Eight	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	1	127	32	0.91429	1.09375	5.30053	2.65026	0.18866							
819	817	18.89764	0.05292	0.00624	0.00199	160.26793	One	NA	NA	NA	NA	Lscrew	C	40	127	1	1	1	1	1	1	120	32	1.34408	0.74400	6.30976	3.15488	0.15848							
82																																			

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm_FEE	rnPmm-X	mmPTns
828	826	17.00787	0.05880	0.00780	0.00249	128.21433	Two	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.49343	0.66960	5.04781	2.52390	0.19811
829	827	17.95276	0.05570	0.00780	0.00249	128.21433	Three	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.41482	0.70680	5.04781	2.52390	0.19811
830	828	18.89764	0.05292	0.00780	0.00249	128.21433	Four	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.34408	0.74400	5.04781	2.52390	0.19811
831	829	20.78740	0.04811	0.00780	0.00249	128.21433	Five	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.22189	0.81840	5.04781	2.52390	0.19811
832	830	22.67717	0.04410	0.00780	0.00249	128.21433	Six	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.12007	0.89280	5.04781	2.52390	0.19811
833	831	24.56693	0.04071	0.00780	0.00249	128.21433	Seven	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	1.03391	0.96720	5.04781	2.52390	0.19811
834	832	26.45669	0.03780	0.00780	0.00249	128.21433	Eight	NA	NA	NA	NA	Lscrew	C	32	127	1	1	1	1	1	120	32	0.96006	1.04160	5.04781	2.52390	0.19811
835	833	14.17323	0.07056	0.00832	0.00265	120.20094	One	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.79211	0.55800	4.73232	2.36616	0.21131
836	834	15.94488	0.06272	0.00832	0.00265	120.20094	Two	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.59299	0.62775	4.73232	2.36616	0.21131
837	835	16.83071	0.05942	0.00832	0.00265	120.20094	Three	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.50915	0.66263	4.73232	2.36616	0.21131
838	836	17.71654	0.05644	0.00832	0.00265	120.20094	Four	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.43369	0.69750	4.73232	2.36616	0.21131
839	837	19.48819	0.05131	0.00832	0.00265	120.20094	Five	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.30335	0.76725	4.73232	2.36616	0.21131
840	838	21.25984	0.04704	0.00832	0.00265	120.20094	Six	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.19474	0.83700	4.73232	2.36616	0.21131
841	839	23.03150	0.04342	0.00832	0.00265	120.20094	Seven	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.10284	0.90675	4.73232	2.36616	0.21131
842	840	24.80315	0.04032	0.00832	0.00265	120.20094	Eight	NA	NA	NA	NA	Lscrew	C	30	127	1	1	1	1	1	120	32	1.02406	0.97650	4.73232	2.36616	0.21131
843	841	20.00000	0.05000	0.00590	0.00188	169.61688	One	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	1.27000	0.78740	6.67783	3.33891	0.14975
844	842	22.50000	0.04444	0.00590	0.00188	169.61688	Two	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	1.12889	0.88583	6.67783	3.33891	0.14975
845	843	23.75000	0.04211	0.00590	0.00188	169.61688	Three	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	1.06947	0.93504	6.67783	3.33891	0.14975
846	844	25.00000	0.04000	0.00590	0.00188	169.61688	Four	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	1.01600	0.98425	6.67783	3.33891	0.14975
847	845	27.50000	0.03636	0.00590	0.00188	169.61688	Five	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	0.92364	1.08268	6.67783	3.33891	0.14975
848	846	30.00000	0.03333	0.00590	0.00188	169.61688	Six	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	0.84667	1.18110	6.67783	3.33891	0.14975
849	847	32.50000	0.03077	0.00590	0.00188	169.61688	Seven	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	0.78154	1.27953	6.67783	3.33891	0.14975
850	848	35.00000	0.02857	0.00590	0.00188	169.61688	Eight	NA	NA	NA	NA	Lscrew	C	40	120	1	1	1	1	1	120	32	0.72571	1.37795	6.67783	3.33891	0.14975
851	849	16.00000	0.06250	0.00737	0.00235	135.69350	One	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.58750	0.62992	5.34226	2.67113	0.18719
852	850	18.00000	0.05556	0.00737	0.00235	135.69350	Two	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.41111	0.70866	5.34226	2.67113	0.18719
853	851	19.00000	0.05263	0.00737	0.00235	135.69350	Three	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.33684	0.74803	5.34226	2.67113	0.18719
854	852	20.00000	0.05000	0.00737	0.00235	135.69350	Four	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.27000	0.78740	5.34226	2.67113	0.18719
855	853	22.00000	0.04545	0.00737	0.00235	135.69350	Five	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.15455	0.86614	5.34226	2.67113	0.18719
856	854	24.00000	0.04167	0.00737	0.00235	135.69350	Six	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	1.05833	0.94488	5.34226	2.67113	0.18719
857	855	26.00000	0.03846	0.00737	0.00235	135.69350	Seven	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	0.97692	1.02362	5.34226	2.67113	0.18719
858	856	28.00000	0.03571	0.00737	0.00235	135.69350	Eight	NA	NA	NA	NA	Lscrew	C	32	120	1	1	1	1	1	120	32	0.90714	1.10236	5.34226	2.67113	0.18719
859	857	15.00000	0.06667	0.00786	0.00251	127.21266	One	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.69333	0.59055	5.00837	2.50419	0.19967
860	858	16.87500	0.05926	0.00786	0.00251	127.21266	Two	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.50519	0.66437	5.00837	2.50419	0.19967
861	859	17.81250	0.05614	0.00786	0.00251	127.21266	Three	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.42596	0.70128	5.00837	2.50419	0.19967
862	860	18.75000	0.05333	0.00786	0.00251	127.21266	Four	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.35467	0.73819	5.00837	2.50419	0.19967
863	861	20.62500	0.04848	0.00786	0.00251	127.21266	Five	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.23152	0.81201	5.00837	2.50419	0.19967
864	862	22.50000	0.04444	0.00786	0.00251	127.21266	Six	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.12889	0.88583	5.00837	2.50419	0.19967
865	863	24.37500	0.04103	0.00786	0.00251	127.21266	Seven	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	1.04205	0.95965	5.00837	2.50419	0.19967
866	864	26.25000	0.03810	0.00786	0.00251	127.21266	Eight	NA	NA	NA	NA	Lscrew	C	30	120	1	1	1	1	1	120	32	0.96762	1.03346	5.00837	2.50419	0.19967
867	865	32.00000	0.03125	0.00368	0.00118	271.38700	One	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.79375	1.25984	10.68453	5.34226	0.09359
868	866	36.00000	0.02778	0.00368	0.00118	271.38700	Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.70556	1.41732	10.68453	5.34226	0.09359
869	867	38.00000	0.02632	0.00368	0.00118	271.38700	Three	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.66842	1.49606	10.68453	5.34226	0.09359
870	868	40.00000	0.02500	0.00368	0.00118	271.38700	Four	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.63500	1.57480	10.68453	5.34226	0.09359
871	869	44.00000	0.02273	0.00368	0.00118	271.38700	Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.57727	1.73228	10.68453	5.34226	0.09359
872	870	48.00000	0.02083	0.00368	0.00118	271.38700	Six	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.52917	1.88976	10.68453	5.34226	0.09359
873	871	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.48846	2.04724	10.68453	5.34226	0.09359
874	872	56.00000	0.01786	0.00368	0.00118	271.38700	Eight	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	127	40	0.45357	2.20472	10.68453	5.34226	0.09359
875	873	25.60000	0.03906	0.00461	0.00147	217.10960	One	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	127	40	0.99219	1.00787	8.54762	4.27381	0.11699
876	874	28.80000	0.03472	0.00461	0.00147	217.109																					

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTns
883	881	24.00000	0.04167	0.00491	0.00157	203.54025		One	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	1.05833	0.94488	8.01340	4.00670	0.12479
884	882	27.00000	0.03704	0.00491	0.00157	203.54025		Two	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.94074	1.06299	8.01340	4.00670	0.12479
885	883	28.50000	0.03509	0.00491	0.00157	203.54025		Three	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.89123	1.12205	8.01340	4.00670	0.12479
886	884	30.00000	0.03333	0.00491	0.00157	203.54025		Four	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.84667	1.18110	8.01340	4.00670	0.12479
887	885	33.00000	0.03030	0.00491	0.00157	203.54025		Five	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.76970	1.29921	8.01340	4.00670	0.12479
888	886	36.00000	0.02778	0.00491	0.00157	203.54025		Six	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.70556	1.41732	8.01340	4.00670	0.12479
889	887	39.00000	0.02564	0.00491	0.00157	203.54025		Seven	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.65128	1.53543	8.01340	4.00670	0.12479
890	888	42.00000	0.02381	0.00491	0.00157	203.54025		Eight	NA	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	1	127	40	0.60476	1.65354	8.01340	4.00670	0.12479
891	889	33.86667	0.02953	0.00348	0.00111	287.21791		One	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.75000	1.33333	11.30779	5.65390	0.08843
892	890	38.10000	0.02625	0.00348	0.00111	287.21791		Two	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.66667	1.50000	11.30779	5.65390	0.08843
893	891	40.21667	0.02487	0.00348	0.00111	287.21791		Three	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.63158	1.58333	11.30779	5.65390	0.08843
894	892	42.33333	0.02362	0.00348	0.00111	287.21791		Four	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.60000	1.66667	11.30779	5.65390	0.08843
895	893	46.56667	0.02147	0.00348	0.00111	287.21791		Five	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.54545	1.83333	11.30779	5.65390	0.08843
896	894	50.80000	0.01969	0.00348	0.00111	287.21791		Six	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.50000	2.00000	11.30779	5.65390	0.08843
897	895	55.03333	0.01817	0.00348	0.00111	287.21791		Seven	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.46154	2.16667	11.30779	5.65390	0.08843
898	896	59.26667	0.01687	0.00348	0.00111	287.21791		Eight	NA	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	1	127	40	0.42857	2.33333	11.30779	5.65390	0.08843
899	897	27.09333	0.03691	0.00435	0.00139	229.77433		One	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.93750	1.06667	9.04623	4.52312	0.11054
900	898	30.48000	0.03281	0.00435	0.00139	229.77433		Two	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.83333	1.20000	9.04623	4.52312	0.11054
901	899	32.17333	0.03108	0.00435	0.00139	229.77433		Three	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.78947	1.26667	9.04623	4.52312	0.11054
902	900	33.86667	0.02953	0.00435	0.00139	229.77433		Four	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.75000	1.33333	9.04623	4.52312	0.11054
903	901	37.25333	0.02684	0.00435	0.00139	229.77433		Five	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.68182	1.46667	9.04623	4.52312	0.11054
904	902	40.64000	0.02461	0.00435	0.00139	229.77433		Six	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.62500	1.60000	9.04623	4.52312	0.11054
905	903	44.02667	0.02271	0.00435	0.00139	229.77433		Seven	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.57692	1.73333	9.04623	4.52312	0.11054
906	904	47.41333	0.02109	0.00435	0.00139	229.77433		Eight	NA	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	1	127	40	0.53571	1.86667	9.04623	4.52312	0.11054
907	905	25.40000	0.03937	0.00464	0.00148	215.41343		One	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	1.00000	1.00000	8.48084	4.24042	0.11791
908	906	28.57500	0.03500	0.00464	0.00148	215.41343		Two	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.88889	1.12500	8.48084	4.24042	0.11791
909	907	30.16250	0.03315	0.00464	0.00148	215.41343		Three	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.84211	1.18750	8.48084	4.24042	0.11791
910	908	31.75000	0.03150	0.00464	0.00148	215.41343		Four	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.80000	1.25000	8.48084	4.24042	0.11791
911	909	34.92500	0.02863	0.00464	0.00148	215.41343		Five	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.72727	1.37500	8.48084	4.24042	0.11791
912	910	38.10000	0.02625	0.00464	0.00148	215.41343		Six	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.66667	1.50000	8.48084	4.24042	0.11791
913	911	41.27500	0.02423	0.00464	0.00148	215.41343		Seven	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.61538	1.62500	8.48084	4.24042	0.11791
914	912	44.45000	0.02250	0.00464	0.00148	215.41343		Eight	NA	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	1	127	40	0.57143	1.75000	8.48084	4.24042	0.11791
915	913	30.23622	0.03307	0.00390	0.00124	256.42866		One	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.84005	1.19040	10.09562	5.04781	0.09905
916	914	34.01575	0.02940	0.00390	0.00124	256.42866		Two	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.74671	1.33920	10.09562	5.04781	0.09905
917	915	35.90551	0.02785	0.00390	0.00124	256.42866		Three	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.70741	1.41360	10.09562	5.04781	0.09905
918	916	37.79528	0.02646	0.00390	0.00124	256.42866		Four	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.67204	1.48800	10.09562	5.04781	0.09905
919	917	41.57480	0.02405	0.00390	0.00124	256.42866		Five	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.61095	1.63680	10.09562	5.04781	0.09905
920	918	45.35433	0.02205	0.00390	0.00124	256.42866		Six	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.56003	1.78560	10.09562	5.04781	0.09905
921	919	49.13386	0.02035	0.00390	0.00124	256.42866		Seven	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.51696	1.93440	10.09562	5.04781	0.09905
922	920	52.91339	0.01890	0.00390	0.00124	256.42866		Eight	NA	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	1	120	40	0.48003	2.08320	10.09562	5.04781	0.09905
923	921	24.18898	0.04134	0.00487	0.00155	205.14293		One	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	1.05007	0.95232	8.07649	4.03825	0.12382
924	922	27.21260	0.03675	0.00487	0.00155	205.14293		Two	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.93339	1.07136	8.07649	4.03825	0.12382
925	923	28.72441	0.03481	0.00487	0.00155	205.14293		Three	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.88427	1.13088	8.07649	4.03825	0.12382
926	924	30.23622	0.03307	0.00487	0.00155	205.14293		Four	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.84005	1.19040	8.07649	4.03825	0.12382
927	925	33.25984	0.03007	0.00487	0.00155	205.14293		Five	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.76368	1.30944	8.07649	4.03825	0.12382
928	926	36.28346	0.02756	0.00487	0.00155	205.14293		Six	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.70004	1.42848	8.07649	4.03825	0.12382
929	927	39.30709	0.02544	0.00487	0.00155	205.14293		Seven	NA	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	1	120	40	0.64619	1.54752	8.07649	4.03825	0.12382
930	928	42.33071	0.02362	0.00487	0.00155	205.14293		Eight	NA	NA	NA	NA	Lscrew															

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:														METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTht	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
938	936	39.68504	0.02520	0.00520	0.00166	192.32150		Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	40	0.64004	1.56240	7.57171	3.78586	0.13207
939	937	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.79375	1.25984	10.68453	5.34226	0.09359
940	938	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.70556	1.41732	10.68453	5.34226	0.09359
941	939	38.00000	0.02632	0.00368	0.00118	271.38700		Three	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.66842	1.49606	10.68453	5.34226	0.09359
942	940	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.63500	1.57480	10.68453	5.34226	0.09359
943	941	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.57727	1.73228	10.68453	5.34226	0.09359
944	942	48.00000	0.02083	0.00368	0.00118	271.38700		Six	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.52917	1.88976	10.68453	5.34226	0.09359
945	943	52.00000	0.01923	0.00368	0.00118	271.38700		Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.48846	2.04724	10.68453	5.34226	0.09359
946	944	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	40	0.45357	2.20472	10.68453	5.34226	0.09359
947	945	25.60000	0.03906	0.00461	0.00147	217.10960		One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.99219	1.00787	8.54762	4.27381	0.11699
948	946	28.80000	0.03472	0.00461	0.00147	217.10960		Two	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.88194	1.13386	8.54762	4.27381	0.11699
949	947	30.40000	0.03289	0.00461	0.00147	217.10960		Three	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.83553	1.19685	8.54762	4.27381	0.11699
950	948	32.00000	0.03125	0.00461	0.00147	217.10960		Four	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.79375	1.25984	8.54762	4.27381	0.11699
951	949	35.20000	0.02841	0.00461	0.00147	217.10960		Five	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.72159	1.38583	8.54762	4.27381	0.11699
952	950	38.40000	0.02604	0.00461	0.00147	217.10960		Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.66146	1.51181	8.54762	4.27381	0.11699
953	951	41.60000	0.02404	0.00461	0.00147	217.10960		Seven	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.61058	1.63780	8.54762	4.27381	0.11699
954	952	44.80000	0.02232	0.00461	0.00147	217.10960		Eight	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	40	0.56696	1.76378	8.54762	4.27381	0.11699
955	953	24.00000	0.04167	0.00491	0.00157	203.54025		One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	1.05833	0.94488	8.01340	4.00670	0.12479
956	954	27.00000	0.03704	0.00491	0.00157	203.54025		Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.94074	1.06299	8.01340	4.00670	0.12479
957	955	28.50000	0.03509	0.00491	0.00157	203.54025		Three	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.89123	1.12205	8.01340	4.00670	0.12479
958	956	30.00000	0.03333	0.00491	0.00157	203.54025		Four	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.84667	1.18110	8.01340	4.00670	0.12479
959	957	33.00000	0.03030	0.00491	0.00157	203.54025		Five	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.76970	1.29921	8.01340	4.00670	0.12479
960	958	36.00000	0.02778	0.00491	0.00157	203.54025		Six	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.70556	1.41732	8.01340	4.00670	0.12479
961	959	39.00000	0.02564	0.00491	0.00157	203.54025		Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.65128	1.53543	8.01340	4.00670	0.12479
962	960	42.00000	0.02381	0.00491	0.00157	203.54025		Eight	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	40	0.60476	1.65354	8.01340	4.00670	0.12479
963	961	42.66667	0.02344	0.00276	0.00088	361.84934		One	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.59531	1.67979	14.24604	7.12302	0.07019
964	962	48.00000	0.02083	0.00276	0.00088	361.84934		Two	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.52917	1.88976	14.24604	7.12302	0.07019
965	963	50.66667	0.01974	0.00276	0.00088	361.84934		Three	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.50132	1.99475	14.24604	7.12302	0.07019
966	964	53.33333	0.01875	0.00276	0.00088	361.84934		Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.47625	2.09974	14.24604	7.12302	0.07019
967	965	58.66667	0.01705	0.00276	0.00088	361.84934		Five	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.43295	2.30971	14.24604	7.12302	0.07019
968	966	64.00000	0.01563	0.00276	0.00088	361.84934		Six	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.39688	2.51969	14.24604	7.12302	0.07019
969	967	69.33333	0.01442	0.00276	0.00088	361.84934		Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.36635	2.72966	14.24604	7.12302	0.07019
970	968	74.66667	0.01339	0.00276	0.00088	361.84934		Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	30	0.34018	2.93963	14.24604	7.12302	0.07019
971	969	34.13333	0.02930	0.00345	0.00110	289.47947		One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.74414	1.34383	11.39683	5.69841	0.08774
972	970	38.40000	0.02604	0.00345	0.00110	289.47947		Two	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.66146	1.51181	11.39683	5.69841	0.08774
973	971	40.53333	0.02467	0.00345	0.00110	289.47947		Three	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.62664	1.59580	11.39683	5.69841	0.08774
974	972	42.66667	0.02344	0.00345	0.00110	289.47947		Four	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.59531	1.67979	11.39683	5.69841	0.08774
975	973	46.93333	0.02131	0.00345	0.00110	289.47947		Five	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.54119	1.84777	11.39683	5.69841	0.08774
976	974	51.20000	0.01953	0.00345	0.00110	289.47947		Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.49609	2.01575	11.39683	5.69841	0.08774
977	975	55.46667	0.01803	0.00345	0.00110	289.47947		Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.45793	2.18373	11.39683	5.69841	0.08774
978	976	59.73333	0.01674	0.00345	0.00110	289.47947		Eight	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	30	0.42522	2.35171	11.39683	5.69841	0.08774
979	977	32.00000	0.03125	0.00368	0.00118	271.38700		One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.79375	1.25984	10.68453	5.34226	0.09359
980	978	36.00000	0.02778	0.00368	0.00118	271.38700		Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.70556	1.41732	10.68453	5.34226	0.09359
981	979	38.00000	0.02632	0.00368	0.00118	271.38700		Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.66842	1.49606	10.68453	5.34226	0.09359
982	980	40.00000	0.02500	0.00368	0.00118	271.38700		Four	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.63500	1.57480	10.68453	5.34226	0.09359
983	981	44.00000	0.02273	0.00368	0.00118	271.38700		Five	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.57727	1.73228	10.68453	5.34226	0.09359
984	982	48.00000	0.02083	0.00368	0.00118	271.38700		Six	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.52917	1.88976	10.68453	5.34226	0.09359
985	983	52.00000	0.01923	0.00368	0.00118	271.38700		Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.48846	2.04724	10.68453	5.34226	0.09359
986	984	56.00000	0.01786	0.00368	0.00118	271.38700		Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	30	0.45357	2.20472	10.68453	5.34226	0.09359
987	985	45.15556	0.02215	0.00261	0.00083	382.95721		One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.56250	1.77778	15.07706		

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwo	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
993	991	73.37778	0.01363	0.00261	0.00083	382.95721	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.34615	2.88889	15.07706	7.53853	0.06633
994	992	79.02222	0.01265	0.00261	0.00083	382.95721	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	30	0.32143	3.11111	15.07706	7.53853	0.06633
995	993	36.12444	0.02768	0.00326	0.00104	306.36577	One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.70313	1.42222	12.06164	6.03082	0.08291
996	994	40.64000	0.02461	0.00326	0.00104	306.36577	Two	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.62500	1.60000	12.06164	6.03082	0.08291
997	995	42.89778	0.02331	0.00326	0.00104	306.36577	Three	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.59211	1.68889	12.06164	6.03082	0.08291
998	996	45.15556	0.02215	0.00326	0.00104	306.36577	Four	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.56250	1.77778	12.06164	6.03082	0.08291
999	997	49.67111	0.02013	0.00326	0.00104	306.36577	Five	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.51136	1.95556	12.06164	6.03082	0.08291
1000	998	54.18667	0.01845	0.00326	0.00104	306.36577	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.46875	2.13333	12.06164	6.03082	0.08291
1001	999	58.70222	0.01704	0.00326	0.00104	306.36577	Seven	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.43269	2.31111	12.06164	6.03082	0.08291
1002	1000	63.21778	0.01582	0.00326	0.00104	306.36577	Eight	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	30	0.40179	2.48889	12.06164	6.03082	0.08291
1003	1001	33.86667	0.02953	0.00348	0.00111	287.21791	One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.75000	1.33333	11.30779	5.65390	0.08843
1004	1002	38.10000	0.02625	0.00348	0.00111	287.21791	Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.66667	1.50000	11.30779	5.65390	0.08843
1005	1003	40.21667	0.02487	0.00348	0.00111	287.21791	Three	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.63158	1.58333	11.30779	5.65390	0.08843
1006	1004	42.33333	0.02362	0.00348	0.00111	287.21791	Four	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.60000	1.66667	11.30779	5.65390	0.08843
1007	1005	46.56667	0.02147	0.00348	0.00111	287.21791	Five	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.54545	1.83333	11.30779	5.65390	0.08843
1008	1006	50.80000	0.01969	0.00348	0.00111	287.21791	Six	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.50000	2.00000	11.30779	5.65390	0.08843
1009	1007	55.03333	0.01817	0.00348	0.00111	287.21791	Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.46154	2.16667	11.30779	5.65390	0.08843
1010	1008	59.26667	0.01687	0.00348	0.00111	287.21791	Eight	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	30	0.42857	2.33333	11.30779	5.65390	0.08843
1011	1009	40.31496	0.02480	0.00292	0.00093	341.90488	One	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.63004	1.58720	13.46082	6.73041	0.07429
1012	1010	45.35433	0.02205	0.00292	0.00093	341.90488	Two	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.56003	1.78560	13.46082	6.73041	0.07429
1013	1011	47.87402	0.02089	0.00292	0.00093	341.90488	Three	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.53056	1.88480	13.46082	6.73041	0.07429
1014	1012	50.39370	0.01984	0.00292	0.00093	341.90488	Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.50403	1.98400	13.46082	6.73041	0.07429
1015	1013	55.43307	0.01804	0.00292	0.00093	341.90488	Five	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.45821	2.18240	13.46082	6.73041	0.07429
1016	1014	60.47244	0.01654	0.00292	0.00093	341.90488	Six	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.42003	2.38080	13.46082	6.73041	0.07429
1017	1015	65.51181	0.01526	0.00292	0.00093	341.90488	Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.38772	2.57921	13.46082	6.73041	0.07429
1018	1016	70.55118	0.01417	0.00292	0.00093	341.90488	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	30	0.36002	2.77761	13.46082	6.73041	0.07429
1019	1017	32.25197	0.03101	0.00366	0.00117	273.52391	One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.78755	1.26976	10.76866	5.38433	0.09286
1020	1018	36.28346	0.02756	0.00366	0.00117	273.52391	Two	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.70004	1.42848	10.76866	5.38433	0.09286
1021	1019	38.29921	0.02611	0.00366	0.00117	273.52391	Three	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.66320	1.50784	10.76866	5.38433	0.09286
1022	1020	40.31496	0.02480	0.00366	0.00117	273.52391	Four	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.63004	1.58720	10.76866	5.38433	0.09286
1023	1021	44.34646	0.02255	0.00366	0.00117	273.52391	Five	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.57276	1.74592	10.76866	5.38433	0.09286
1024	1022	48.37795	0.02067	0.00366	0.00117	273.52391	Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.52503	1.90464	10.76866	5.38433	0.09286
1025	1023	52.40945	0.01908	0.00366	0.00117	273.52391	Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.48465	2.06336	10.76866	5.38433	0.09286
1026	1024	56.44094	0.01772	0.00366	0.00117	273.52391	Eight	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	30	0.45003	2.22208	10.76866	5.38433	0.09286
1027	1025	30.23622	0.03307	0.00390	0.00124	256.42866	One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.84005	1.19040	10.09562	5.04781	0.09905
1028	1026	34.01575	0.02940	0.00390	0.00124	256.42866	Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.74671	1.33920	10.09562	5.04781	0.09905
1029	1027	35.90551	0.02785	0.00390	0.00124	256.42866	Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.70741	1.41360	10.09562	5.04781	0.09905
1030	1028	37.79528	0.02646	0.00390	0.00124	256.42866	Four	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.67204	1.48800	10.09562	5.04781	0.09905
1031	1029	41.57480	0.02405	0.00390	0.00124	256.42866	Five	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.61095	1.63680	10.09562	5.04781	0.09905
1032	1030	45.35433	0.02205	0.00390	0.00124	256.42866	Six	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.56003	1.78560	10.09562	5.04781	0.09905
1033	1031	49.13386	0.02035	0.00390	0.00124	256.42866	Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.51696	1.93440	10.09562	5.04781	0.09905
1034	1032	52.91339	0.01890	0.00390	0.00124	256.42866	Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	30	0.48003	2.08320	10.09562	5.04781	0.09905
1035	1033	42.66667	0.02344	0.00276	0.00088	361.84934	One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.59531	1.67979	14.24604	7.12302	0.07019
1036	1034	48.00000	0.02083	0.00276	0.00088	361.84934	Two	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.52917	1.88976	14.24604	7.12302	0.07019
1037	1035	50.66667	0.01974	0.00276	0.00088	361.84934	Three	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.50132	1.99475	14.24604	7.12302	0.07019
1038	1036	53.33333	0.01875	0.00276	0.00088	361.84934	Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.47625	2.09974	14.24604	7.12302	0.07019
1039	1037	58.66667	0.01705	0.00276	0.00088	361.84934	Five	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.43295	2.30971	14.24604	7.12302	0.07019
1040	1038	64.00000	0.01563	0.00276	0.00088	361.84934	Six	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.39688	2.51969	14.24604	7.12302	0.07019
1041	1039	69.33333	0.01442	0.00276	0.00088	361.84934	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.36635	2.72966	14.24604	7.12302	0.07019
1042	1040	74.66667	0.01339	0.00276	0.00088	361.84934	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	30	0.34018	2.93963	14.24604	7.12302	0.07019
1043	1041	34.13333	0.02930	0.00345	0.00110	2																			

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1048	1046	51.20000	0.01953	0.00345	0.00110	289.47947	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.49609	2.01575	11.39683	5.69841	0.08774
1049	1047	55.46667	0.01803	0.00345	0.00110	289.47947	Seven	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.45793	2.18373	11.39683	5.69841	0.08774
1050	1048	59.73333	0.01674	0.00345	0.00110	289.47947	Eight	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	30	0.42522	2.35171	11.39683	5.69841	0.08774
1051	1049	32.00000	0.03125	0.00368	0.00118	271.38700	One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.79375	1.25984	10.68453	5.34226	0.09359
1052	1050	36.00000	0.02778	0.00368	0.00118	271.38700	Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.70556	1.41732	10.68453	5.34226	0.09359
1053	1051	38.00000	0.02632	0.00368	0.00118	271.38700	Three	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.66842	1.49606	10.68453	5.34226	0.09359
1054	1052	40.00000	0.02500	0.00368	0.00118	271.38700	Four	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.63500	1.57480	10.68453	5.34226	0.09359
1055	1053	44.00000	0.02273	0.00368	0.00118	271.38700	Five	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.57727	1.73228	10.68453	5.34226	0.09359
1056	1054	48.00000	0.02083	0.00368	0.00118	271.38700	Six	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.52917	1.88976	10.68453	5.34226	0.09359
1057	1055	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.48846	2.04724	10.68453	5.34226	0.09359
1058	1056	56.00000	0.01786	0.00368	0.00118	271.38700	Eight	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	30	0.45357	2.20472	10.68453	5.34226	0.09359
1059	1057	40.00000	0.02500	0.00295	0.00094	339.23375	One	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.63500	1.57480	13.35566	6.67783	0.07487
1060	1058	45.00000	0.02222	0.00295	0.00094	339.23375	Two	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.56444	1.77165	13.35566	6.67783	0.07487
1061	1059	47.50000	0.02105	0.00295	0.00094	339.23375	Three	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.53474	1.87008	13.35566	6.67783	0.07487
1062	1060	50.00000	0.02000	0.00295	0.00094	339.23375	Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.50800	1.96850	13.35566	6.67783	0.07487
1063	1061	55.00000	0.01818	0.00295	0.00094	339.23375	Five	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.46182	2.16535	13.35566	6.67783	0.07487
1064	1062	60.00000	0.01667	0.00295	0.00094	339.23375	Six	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.42333	2.36220	13.35566	6.67783	0.07487
1065	1063	65.00000	0.01538	0.00295	0.00094	339.23375	Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.39077	2.55906	13.35566	6.67783	0.07487
1066	1064	70.00000	0.01429	0.00295	0.00094	339.23375	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	127	32	0.36286	2.75591	13.35566	6.67783	0.07487
1067	1065	32.00000	0.03125	0.00368	0.00118	271.38700	One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.79375	1.25984	10.68453	5.34226	0.09359
1068	1066	36.00000	0.02778	0.00368	0.00118	271.38700	Two	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.70556	1.41732	10.68453	5.34226	0.09359
1069	1067	38.00000	0.02632	0.00368	0.00118	271.38700	Three	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.66842	1.49606	10.68453	5.34226	0.09359
1070	1068	40.00000	0.02500	0.00368	0.00118	271.38700	Four	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.63500	1.57480	10.68453	5.34226	0.09359
1071	1069	44.00000	0.02273	0.00368	0.00118	271.38700	Five	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.57727	1.73228	10.68453	5.34226	0.09359
1072	1070	48.00000	0.02083	0.00368	0.00118	271.38700	Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.52917	1.88976	10.68453	5.34226	0.09359
1073	1071	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.48846	2.04724	10.68453	5.34226	0.09359
1074	1072	56.00000	0.01786	0.00368	0.00118	271.38700	Eight	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	127	32	0.45357	2.20472	10.68453	5.34226	0.09359
1075	1073	30.00000	0.03333	0.00393	0.00125	254.42531	One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.84667	1.18110	10.01674	5.00837	0.09983
1076	1074	33.75000	0.02963	0.00393	0.00125	254.42531	Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.75259	1.32874	10.01674	5.00837	0.09983
1077	1075	35.62500	0.02807	0.00393	0.00125	254.42531	Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.71298	1.40256	10.01674	5.00837	0.09983
1078	1076	37.50000	0.02667	0.00393	0.00125	254.42531	Four	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.67733	1.47638	10.01674	5.00837	0.09983
1079	1077	41.25000	0.02424	0.00393	0.00125	254.42531	Five	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.61576	1.62402	10.01674	5.00837	0.09983
1080	1078	45.00000	0.02222	0.00393	0.00125	254.42531	Six	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.56444	1.77165	10.01674	5.00837	0.09983
1081	1079	48.75000	0.02051	0.00393	0.00125	254.42531	Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.52103	1.91929	10.01674	5.00837	0.09983
1082	1080	52.50000	0.01905	0.00393	0.00125	254.42531	Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	127	32	0.48381	2.06693	10.01674	5.00837	0.09983
1083	1081	42.33333	0.02362	0.00279	0.00089	359.02239	One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.60000	1.66667	14.13474	7.06737	0.07075
1084	1082	47.62500	0.02100	0.00279	0.00089	359.02239	Two	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.53333	1.87500	14.13474	7.06737	0.07075
1085	1083	50.27083	0.01989	0.00279	0.00089	359.02239	Three	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.50526	1.97917	14.13474	7.06737	0.07075
1086	1084	52.91667	0.01890	0.00279	0.00089	359.02239	Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.48000	2.08333	14.13474	7.06737	0.07075
1087	1085	58.20833	0.01718	0.00279	0.00089	359.02239	Five	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.43636	2.29167	14.13474	7.06737	0.07075
1088	1086	63.50000	0.01575	0.00279	0.00089	359.02239	Six	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.40000	2.50000	14.13474	7.06737	0.07075
1089	1087	68.79167	0.01454	0.00279	0.00089	359.02239	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.36923	2.70833	14.13474	7.06737	0.07075
1090	1088	74.08333	0.01350	0.00279	0.00089	359.02239	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	127	32	0.34286	2.91667	14.13474	7.06737	0.07075
1091	1089	33.86667	0.02953	0.00348	0.00111	287.21791	One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.75000	1.33333	11.30779	5.65390	0.08843
1092	1090	38.10000	0.02625	0.00348	0.00111	287.21791	Two	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.66667	1.50000	11.30779	5.65390	0.08843
1093	1091	40.21667	0.02487	0.00348	0.00111	287.21791	Three	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.63158	1.58333	11.30779	5.65390	0.08843
1094	1092	42.33333	0.02362	0.00348	0.00111	287.21791	Four	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.60000	1.66667	11.30779	5.65390	0.08843
1095	1093	46.56667	0.02147	0.00348	0.00111	287.21791	Five	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.54545	1.83333	11.30779	5.65390	0.08843
1096	1094	50.80000	0.01969	0.00348	0.00111	287.21791	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.50000	2.00000	11.30779	5.65390	0.08843
1097	1095	55.03333	0.01817	0.00348	0.00111	287.21791	Seven	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	127	32	0.46154	2.16667	11.30779	5.65390	0.08843
1098																									

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT				
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwoEight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1103	1101	43.65625	0.02291	0.00371	0.00118	269.26679	Five	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.58182	1.71875	10.60105	5.30053	0.09433
1104	1102	47.62500	0.02100	0.00371	0.00118	269.26679	Six	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.53333	1.87500	10.60105	5.30053	0.09433
1105	1103	51.59375	0.01938	0.00371	0.00118	269.26679	Seven	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.49231	2.03125	10.60105	5.30053	0.09433
1106	1104	55.56250	0.01800	0.00371	0.00118	269.26679	Eight	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	127	32	0.45714	2.18750	10.60105	5.30053	0.09433
1107	1105	37.79528	0.02646	0.00312	0.00100	320.53583	One	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.67204	1.48800	12.61952	6.30976	0.07924
1108	1106	42.51969	0.02352	0.00312	0.00100	320.53583	Two	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.59737	1.67400	12.61952	6.30976	0.07924
1109	1107	44.88189	0.02228	0.00312	0.00100	320.53583	Three	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.56593	1.76700	12.61952	6.30976	0.07924
1110	1108	47.24409	0.02117	0.00312	0.00100	320.53583	Four	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.53763	1.86000	12.61952	6.30976	0.07924
1111	1109	51.96850	0.01924	0.00312	0.00100	320.53583	Five	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.48876	2.04600	12.61952	6.30976	0.07924
1112	1110	56.69291	0.01764	0.00312	0.00100	320.53583	Six	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.44803	2.23200	12.61952	6.30976	0.07924
1113	1111	61.41732	0.01628	0.00312	0.00100	320.53583	Seven	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.41356	2.41800	12.61952	6.30976	0.07924
1114	1112	66.14173	0.01512	0.00312	0.00100	320.53583	Eight	NA	NA	NA	Lscrew	D	40	127	1	1	1	1	120	32	0.38402	2.60401	12.61952	6.30976	0.07924
1115	1113	30.23622	0.03307	0.00390	0.00124	256.42866	One	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.84005	1.19040	10.09562	5.04781	0.09905
1116	1114	34.01575	0.02940	0.00390	0.00124	256.42866	Two	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.74671	1.33920	10.09562	5.04781	0.09905
1117	1115	35.90551	0.02785	0.00390	0.00124	256.42866	Three	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.70741	1.41360	10.09562	5.04781	0.09905
1118	1116	37.79528	0.02646	0.00390	0.00124	256.42866	Four	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.67204	1.48800	10.09562	5.04781	0.09905
1119	1117	41.57480	0.02405	0.00390	0.00124	256.42866	Five	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.61095	1.63680	10.09562	5.04781	0.09905
1120	1118	45.35433	0.02205	0.00390	0.00124	256.42866	Six	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.56003	1.78560	10.09562	5.04781	0.09905
1121	1119	49.13386	0.02035	0.00390	0.00124	256.42866	Seven	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.51696	1.93440	10.09562	5.04781	0.09905
1122	1120	52.91339	0.01890	0.00390	0.00124	256.42866	Eight	NA	NA	NA	Lscrew	D	32	127	1	1	1	1	120	32	0.48003	2.08320	10.09562	5.04781	0.09905
1123	1121	28.34646	0.03528	0.00416	0.00133	240.40187	One	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.89606	1.11600	9.46464	4.73232	0.10566
1124	1122	31.88976	0.03136	0.00416	0.00133	240.40187	Two	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.79649	1.25550	9.46464	4.73232	0.10566
1125	1123	33.66142	0.02971	0.00416	0.00133	240.40187	Three	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.75457	1.32525	9.46464	4.73232	0.10566
1126	1124	35.43307	0.02822	0.00416	0.00133	240.40187	Four	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.71684	1.39500	9.46464	4.73232	0.10566
1127	1125	38.97638	0.02566	0.00416	0.00133	240.40187	Five	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.65168	1.53450	9.46464	4.73232	0.10566
1128	1126	42.51969	0.02352	0.00416	0.00133	240.40187	Six	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.59737	1.67400	9.46464	4.73232	0.10566
1129	1127	46.06299	0.02171	0.00416	0.00133	240.40187	Seven	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.55142	1.81350	9.46464	4.73232	0.10566
1130	1128	49.60630	0.02016	0.00416	0.00133	240.40187	Eight	NA	NA	NA	Lscrew	D	30	127	1	1	1	1	120	32	0.51203	1.95300	9.46464	4.73232	0.10566
1131	1129	40.00000	0.02500	0.00295	0.00094	339.23375	One	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.63500	1.57480	13.35566	6.67783	0.07487
1132	1130	45.00000	0.02222	0.00295	0.00094	339.23375	Two	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.56444	1.77165	13.35566	6.67783	0.07487
1133	1131	47.50000	0.02105	0.00295	0.00094	339.23375	Three	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.53474	1.87008	13.35566	6.67783	0.07487
1134	1132	50.00000	0.02000	0.00295	0.00094	339.23375	Four	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.50800	1.96850	13.35566	6.67783	0.07487
1135	1133	55.00000	0.01818	0.00295	0.00094	339.23375	Five	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.46182	2.16535	13.35566	6.67783	0.07487
1136	1134	60.00000	0.01667	0.00295	0.00094	339.23375	Six	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.42333	2.36220	13.35566	6.67783	0.07487
1137	1135	65.00000	0.01538	0.00295	0.00094	339.23375	Seven	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.39077	2.55906	13.35566	6.67783	0.07487
1138	1136	70.00000	0.01429	0.00295	0.00094	339.23375	Eight	NA	NA	NA	Lscrew	D	40	120	1	1	1	1	120	32	0.36286	2.75591	13.35566	6.67783	0.07487
1139	1137	32.00000	0.03125	0.00368	0.00118	271.38700	One	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.79375	1.25984	10.68453	5.34226	0.09359
1140	1138	36.00000	0.02778	0.00368	0.00118	271.38700	Two	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.70556	1.41732	10.68453	5.34226	0.09359
1141	1139	38.00000	0.02632	0.00368	0.00118	271.38700	Three	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.66842	1.49606	10.68453	5.34226	0.09359
1142	1140	40.00000	0.02500	0.00368	0.00118	271.38700	Four	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.63500	1.57480	10.68453	5.34226	0.09359
1143	1141	44.00000	0.02273	0.00368	0.00118	271.38700	Five	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.57727	1.73228	10.68453	5.34226	0.09359
1144	1142	48.00000	0.02083	0.00368	0.00118	271.38700	Six	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.52917	1.88976	10.68453	5.34226	0.09359
1145	1143	52.00000	0.01923	0.00368	0.00118	271.38700	Seven	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.48846	2.04724	10.68453	5.34226	0.09359
1146	1144	56.00000	0.01786	0.00368	0.00118	271.38700	Eight	NA	NA	NA	Lscrew	D	32	120	1	1	1	1	120	32	0.45357	2.20472	10.68453	5.34226	0.09359
1147	1145	30.00000	0.03333	0.00393	0.00125	254.42531	One	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.84667	1.18110	10.01674	5.00837	0.09983
1148	1146	33.75000	0.02963	0.00393	0.00125	254.42531	Two	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.75259	1.32874	10.01674	5.00837	0.09983
1149	1147	35.62500	0.02807	0.00393	0.00125	254.42531	Three	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.71298	1.40256	10.01674	5.00837	0.09983
1150	1148	37.50000	0.02667	0.00393	0.00125	254.42531	Four	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.67733	1.47638	10.01674	5.00837	0.09983
1151	1149	41.25000	0.02424	0.00393	0.00125	254.42531	Five	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.61576	1.62402	10.01674	5.00837	0.09983
1152	1150	45.00000	0.02222	0.00393	0.00125	254.42531	Six	NA	NA	NA	Lscrew	D	30	120	1	1	1	1	120	32	0.56444	1.77165	10.01674	5.00837	0.09983
1153	1151	48.75000	0.02051	0.00393	0.00																				

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1158	1156	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.31750	3.14961	21.36906	10.68453	0.04680
1159	1157	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.28864	3.46457	21.36906	10.68453	0.04680
1160	1158	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.26458	3.77953	21.36906	10.68453	0.04680
1161	1159	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.24423	4.09449	21.36906	10.68453	0.04680
1162	1160	112.00000	0.00893	0.00184	0.00059	542.77400	Eight	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	127	40	0.22679	4.40945	21.36906	10.68453	0.04680
1163	1161	51.20000	0.01953	0.00230	0.00073	434.21920	One	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.49609	2.01575	17.09524	8.54762	0.05850
1164	1162	57.60000	0.01736	0.00230	0.00073	434.21920	Two	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.44097	2.26772	17.09524	8.54762	0.05850
1165	1163	60.80000	0.01645	0.00230	0.00073	434.21920	Three	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.41776	2.39370	17.09524	8.54762	0.05850
1166	1164	64.00000	0.01563	0.00230	0.00073	434.21920	Four	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.39688	2.51969	17.09524	8.54762	0.05850
1167	1165	70.40000	0.01420	0.00230	0.00073	434.21920	Five	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.36080	2.77165	17.09524	8.54762	0.05850
1168	1166	76.80000	0.01302	0.00230	0.00073	434.21920	Six	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.33073	3.02362	17.09524	8.54762	0.05850
1169	1167	83.20000	0.01202	0.00230	0.00073	434.21920	Seven	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.30529	3.27559	17.09524	8.54762	0.05850
1170	1168	89.60000	0.01116	0.00230	0.00073	434.21920	Eight	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	127	40	0.28348	3.52756	17.09524	8.54762	0.05850
1171	1169	48.00000	0.02083	0.00246	0.00078	407.08050	One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.52917	1.88976	16.02679	8.01340	0.06240
1172	1170	54.00000	0.01852	0.00246	0.00078	407.08050	Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.47037	2.12598	16.02679	8.01340	0.06240
1173	1171	57.00000	0.01754	0.00246	0.00078	407.08050	Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.44561	2.24409	16.02679	8.01340	0.06240
1174	1172	60.00000	0.01667	0.00246	0.00078	407.08050	Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.42333	2.36220	16.02679	8.01340	0.06240
1175	1173	66.00000	0.01515	0.00246	0.00078	407.08050	Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.38485	2.59843	16.02679	8.01340	0.06240
1176	1174	72.00000	0.01389	0.00246	0.00078	407.08050	Six	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.35278	2.83465	16.02679	8.01340	0.06240
1177	1175	78.00000	0.01282	0.00246	0.00078	407.08050	Seven	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.32564	3.07087	16.02679	8.01340	0.06240
1178	1176	84.00000	0.01190	0.00246	0.00078	407.08050	Eight	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	127	40	0.30238	3.30709	16.02679	8.01340	0.06240
1179	1177	67.73333	0.01476	0.00174	0.00056	574.43582	One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.37500	2.66667	22.61558	11.30779	0.04422
1180	1178	76.20000	0.01312	0.00174	0.00056	574.43582	Two	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.33333	3.00000	22.61558	11.30779	0.04422
1181	1179	80.43333	0.01243	0.00174	0.00056	574.43582	Three	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.31579	3.16667	22.61558	11.30779	0.04422
1182	1180	84.66667	0.01181	0.00174	0.00056	574.43582	Four	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.30000	3.33333	22.61558	11.30779	0.04422
1183	1181	93.13333	0.01074	0.00174	0.00056	574.43582	Five	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.27273	3.66667	22.61558	11.30779	0.04422
1184	1182	101.60000	0.00984	0.00174	0.00056	574.43582	Six	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.25000	4.00000	22.61558	11.30779	0.04422
1185	1183	110.06667	0.00909	0.00174	0.00056	574.43582	Seven	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.23077	4.33333	22.61558	11.30779	0.04422
1186	1184	118.53333	0.00844	0.00174	0.00056	574.43582	Eight	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	127	40	0.21429	4.66667	22.61558	11.30779	0.04422
1187	1185	54.18667	0.01845	0.00218	0.00069	459.54866	One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.46875	2.13333	18.09247	9.04623	0.05527
1188	1186	60.96000	0.01640	0.00218	0.00069	459.54866	Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.41667	2.40000	18.09247	9.04623	0.05527
1189	1187	64.34667	0.01554	0.00218	0.00069	459.54866	Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.39474	2.53333	18.09247	9.04623	0.05527
1190	1188	67.73333	0.01476	0.00218	0.00069	459.54866	Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.37500	2.66667	18.09247	9.04623	0.05527
1191	1189	74.50667	0.01342	0.00218	0.00069	459.54866	Five	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.34091	2.93333	18.09247	9.04623	0.05527
1192	1190	81.28000	0.01230	0.00218	0.00069	459.54866	Six	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.31250	3.20000	18.09247	9.04623	0.05527
1193	1191	88.05333	0.01136	0.00218	0.00069	459.54866	Seven	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.28846	3.46667	18.09247	9.04623	0.05527
1194	1192	94.82667	0.01055	0.00218	0.00069	459.54866	Eight	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	127	40	0.26786	3.73333	18.09247	9.04623	0.05527
1195	1193	50.80000	0.01969	0.00232	0.00074	430.82687	One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.50000	2.00000	16.96169	8.48084	0.05896
1196	1194	57.15000	0.01750	0.00232	0.00074	430.82687	Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.44444	2.25000	16.96169	8.48084	0.05896
1197	1195	60.32500	0.01658	0.00232	0.00074	430.82687	Three	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.42105	2.37500	16.96169	8.48084	0.05896
1198	1196	63.50000	0.01575	0.00232	0.00074	430.82687	Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.40000	2.50000	16.96169	8.48084	0.05896
1199	1197	69.85000	0.01432	0.00232	0.00074	430.82687	Five	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.36364	2.75000	16.96169	8.48084	0.05896
1200	1198	76.20000	0.01312	0.00232	0.00074	430.82687	Six	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.33333	3.00000	16.96169	8.48084	0.05896
1201	1199	82.55000	0.01211	0.00232	0.00074	430.82687	Seven	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.30769	3.25000	16.96169	8.48084	0.05896
1202	1200	88.90000	0.01125	0.00232	0.00074	430.82687	Eight	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	127	40	0.28571	3.50000	16.96169	8.48084	0.05896
1203	1201	60.47244	0.01654	0.00195	0.00062	512.85733	One	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.42003	2.38080	20.19123	10.09562	0.04953
1204	1202	68.03150	0.01470	0.00195	0.00062	512.85733	Two	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.37336	2.67841	20.19123	10.09562	0.04953
1205	1203	71.81102	0.01393	0.00195	0.00062	512.85733	Three	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.35371	2.82721	20.19123	10.09562	0.04953
1206	1204	75.59055	0.01323	0.00195	0.00062	512.85733	Four	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	120	40	0.33602	2.97601	20.19123	10.095	

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT											
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Three	Four	Five	Six	Seven	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
1213	1211	57.44882	0.01741	0.00244	0.00078	410.28586	Three	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	1	1	1	120	40	0.44213	2.26176	16.15299	8.07649	0.06191		
1214	1212	60.47244	0.01654	0.00244	0.00078	410.28586	Four	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	1	1	1	120	40	0.42003	2.38080	16.15299	8.07649	0.06191		
1215	1213	66.51969	0.01503	0.00244	0.00078	410.28586	Five	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	1	1	1	120	40	0.38184	2.61889	16.15299	8.07649	0.06191		
1216	1214	72.56693	0.01378	0.00244	0.00078	410.28586	Six	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	1	1	1	120	40	0.35002	2.85697	16.15299	8.07649	0.06191		
1217	1215	78.61417	0.01272	0.00244	0.00078	410.28586	Seven	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	1	1	1	120	40	0.32310	3.09505	16.15299	8.07649	0.06191		
1218	1216	84.66142	0.01181	0.00244	0.00078	410.28586	Eight	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	1	1	1	120	40	0.30002	3.33313	16.15299	8.07649	0.06191		
1219	1217	45.35433	0.02205	0.00260	0.00083	384.64300	One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.56003	1.78560	15.14343	7.57171	0.06604		
1220	1218	51.02362	0.01960	0.00260	0.00083	384.64300	Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.49781	2.00880	15.14343	7.57171	0.06604		
1221	1219	53.85827	0.01857	0.00260	0.00083	384.64300	Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.47161	2.12040	15.14343	7.57171	0.06604		
1222	1220	56.69291	0.01764	0.00260	0.00083	384.64300	Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.44803	2.23200	15.14343	7.57171	0.06604		
1223	1221	62.36220	0.01604	0.00260	0.00083	384.64300	Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.40730	2.45520	15.14343	7.57171	0.06604		
1224	1222	68.03150	0.01470	0.00260	0.00083	384.64300	Six	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.37336	2.67841	15.14343	7.57171	0.06604		
1225	1223	73.70079	0.01357	0.00260	0.00083	384.64300	Seven	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.34464	2.90161	15.14343	7.57171	0.06604		
1226	1224	79.37008	0.01260	0.00260	0.00083	384.64300	Eight	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	1	1	1	120	40	0.32002	3.12481	15.14343	7.57171	0.06604		
1227	1225	64.00000	0.01563	0.00184	0.00059	542.77400	One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.39688	2.51969	21.36906	10.68453	0.04680		
1228	1226	72.00000	0.01389	0.00184	0.00059	542.77400	Two	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.35278	2.83465	21.36906	10.68453	0.04680		
1229	1227	76.00000	0.01316	0.00184	0.00059	542.77400	Three	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.33421	2.99213	21.36906	10.68453	0.04680		
1230	1228	80.00000	0.01250	0.00184	0.00059	542.77400	Four	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.31750	3.14961	21.36906	10.68453	0.04680		
1231	1229	88.00000	0.01136	0.00184	0.00059	542.77400	Five	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.28864	3.46457	21.36906	10.68453	0.04680		
1232	1230	96.00000	0.01042	0.00184	0.00059	542.77400	Six	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.26458	3.77953	21.36906	10.68453	0.04680		
1233	1231	104.00000	0.00962	0.00184	0.00059	542.77400	Seven	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.24423	4.09449	21.36906	10.68453	0.04680		
1234	1232	112.00000	0.00893	0.00184	0.00059	542.77400	Eight	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	1	1	1	120	40	0.22679	4.40945	21.36906	10.68453	0.04680		
1235	1233	51.20000	0.01953	0.00230	0.00073	434.21920	One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.49609	2.01575	17.09524	8.54762	0.05850		
1236	1234	57.60000	0.01736	0.00230	0.00073	434.21920	Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.44097	2.26772	17.09524	8.54762	0.05850		
1237	1235	60.80000	0.01645	0.00230	0.00073	434.21920	Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.41776	2.39370	17.09524	8.54762	0.05850		
1238	1236	64.00000	0.01563	0.00230	0.00073	434.21920	Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.39688	2.51969	17.09524	8.54762	0.05850		
1239	1237	70.40000	0.01420	0.00230	0.00073	434.21920	Five	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.36080	2.77165	17.09524	8.54762	0.05850		
1240	1238	76.80000	0.01302	0.00230	0.00073	434.21920	Six	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.33073	3.02362	17.09524	8.54762	0.05850		
1241	1239	83.20000	0.01202	0.00230	0.00073	434.21920	Seven	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.30529	3.27559	17.09524	8.54762	0.05850		
1242	1240	89.60000	0.01116	0.00230	0.00073	434.21920	Eight	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	1	1	1	120	40	0.28348	3.52756	17.09524	8.54762	0.05850		
1243	1241	48.00000	0.02083	0.00246	0.00078	407.08050	One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.52917	1.88976	16.02679	8.01340	0.06240		
1244	1242	54.00000	0.01852	0.00246	0.00078	407.08050	Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.47037	2.12598	16.02679	8.01340	0.06240		
1245	1243	57.00000	0.01754	0.00246	0.00078	407.08050	Three	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.44561	2.24409	16.02679	8.01340	0.06240		
1246	1244	60.00000	0.01667	0.00246	0.00078	407.08050	Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.42333	2.36220	16.02679	8.01340	0.06240		
1247	1245	66.00000	0.01515	0.00246	0.00078	407.08050	Five	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.38485	2.59843	16.02679	8.01340	0.06240		
1248	1246	72.00000	0.01389	0.00246	0.00078	407.08050	Six	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.35278	2.83465	16.02679	8.01340	0.06240		
1249	1247	78.00000	0.01282	0.00246	0.00078	407.08050	Seven	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.32564	3.07087	16.02679	8.01340	0.06240		
1250	1248	84.00000	0.01190	0.00246	0.00078	407.08050	Eight	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	1	1	1	120	40	0.30238	3.30709	16.02679	8.01340	0.06240		
1251	1249	85.33333	0.01172	0.00138	0.00044	723.69867	One	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	1	1	1	127	30	0.29766	3.35958	28.49207	14.24604	0.03510		
1252	1250	96.00000	0.01042	0.00138	0.00044	723.69867	Two	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	1	1	1	127	30	0.26458	3.77953	28.49207	14.24604	0.03510		
1253	1251	101.33333	0.00987	0.00138	0.00044	723.69867	Three	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	1	1	1	127	30	0.25066	3.98950	28.49207	14.24604	0.03510		
1254	1252	106.66667	0.00938	0.00138	0.00044	723.69867	Four	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	1	1	1	127	30	0.23813	4.19948	28.49207	14.24604	0.03510		
1255	1253	117.33333	0.00852	0.00138	0.00044	723.69867	Five	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	1	1	1	127	30	0.21648	4.61942	28.49207	14.24604	0.03510		
1256	1254	128.00000	0.00781	0.00138	0.00044	723.69867	Six	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	1	1	1	127	30	0.19844	5.03937	28.49207	14.24604	0.03510		
1257	1255	138.66667	0.00721	0.00138	0.00044	723.69867	Seven	NA</																								

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
1268	1266	72.00000	0.01389	0.00184	0.00059	542.77400		Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.35278	2.83465	21.36906	10.68453	0.04680
1269	1267	76.00000	0.01316	0.00184	0.00059	542.77400		Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.33421	2.99213	21.36906	10.68453	0.04680
1270	1268	80.00000	0.01250	0.00184	0.00059	542.77400		Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.31750	3.14961	21.36906	10.68453	0.04680
1271	1269	88.00000	0.01136	0.00184	0.00059	542.77400		Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.28864	3.46457	21.36906	10.68453	0.04680
1272	1270	96.00000	0.01042	0.00184	0.00059	542.77400		Six	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.26458	3.77953	21.36906	10.68453	0.04680
1273	1271	104.00000	0.00962	0.00184	0.00059	542.77400		Seven	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.24423	4.09449	21.36906	10.68453	0.04680
1274	1272	112.00000	0.00893	0.00184	0.00059	542.77400		Eight	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	30	0.22679	4.40945	21.36906	10.68453	0.04680
1275	1273	90.31111	0.01107	0.00131	0.00042	765.91443		One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.28125	3.55556	30.15411	15.07706	0.03316
1276	1274	101.60000	0.00984	0.00131	0.00042	765.91443		Two	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.25000	4.00000	30.15411	15.07706	0.03316
1277	1275	107.24444	0.00932	0.00131	0.00042	765.91443		Three	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.23684	4.22222	30.15411	15.07706	0.03316
1278	1276	112.88889	0.00886	0.00131	0.00042	765.91443		Four	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.22500	4.44444	30.15411	15.07706	0.03316
1279	1277	124.17778	0.00805	0.00131	0.00042	765.91443		Five	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.20455	4.88889	30.15411	15.07706	0.03316
1280	1278	135.46667	0.00738	0.00131	0.00042	765.91443		Six	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.18750	5.33333	30.15411	15.07706	0.03316
1281	1279	146.75556	0.00681	0.00131	0.00042	765.91443		Seven	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.17308	5.77778	30.15411	15.07706	0.03316
1282	1280	158.04444	0.00633	0.00131	0.00042	765.91443		Eight	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	30	0.16071	6.22222	30.15411	15.07706	0.03316
1283	1281	72.24889	0.01384	0.00163	0.00052	612.73154		One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.35156	2.84444	24.12329	12.06164	0.04145
1284	1282	81.28000	0.01230	0.00163	0.00052	612.73154		Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.31250	3.20000	24.12329	12.06164	0.04145
1285	1283	85.79556	0.01166	0.00163	0.00052	612.73154		Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.29605	3.37778	24.12329	12.06164	0.04145
1286	1284	90.31111	0.01107	0.00163	0.00052	612.73154		Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.28125	3.55556	24.12329	12.06164	0.04145
1287	1285	99.34222	0.01007	0.00163	0.00052	612.73154		Five	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.25568	3.91111	24.12329	12.06164	0.04145
1288	1286	108.37333	0.00923	0.00163	0.00052	612.73154		Six	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.23438	4.26667	24.12329	12.06164	0.04145
1289	1287	117.40444	0.00852	0.00163	0.00052	612.73154		Seven	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.21635	4.62222	24.12329	12.06164	0.04145
1290	1288	126.43556	0.00791	0.00163	0.00052	612.73154		Eight	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	30	0.20089	4.97778	24.12329	12.06164	0.04145
1291	1289	67.73333	0.01476	0.00174	0.00056	574.43582		One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.37500	2.66667	22.61558	11.30779	0.04422
1292	1290	76.20000	0.01312	0.00174	0.00056	574.43582		Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.33333	3.00000	22.61558	11.30779	0.04422
1293	1291	80.43333	0.01243	0.00174	0.00056	574.43582		Three	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.31579	3.16667	22.61558	11.30779	0.04422
1294	1292	84.66667	0.01181	0.00174	0.00056	574.43582		Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.30000	3.33333	22.61558	11.30779	0.04422
1295	1293	93.13333	0.01074	0.00174	0.00056	574.43582		Five	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.27273	3.66667	22.61558	11.30779	0.04422
1296	1294	101.60000	0.00984	0.00174	0.00056	574.43582		Six	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.25000	4.00000	22.61558	11.30779	0.04422
1297	1295	110.06667	0.00909	0.00174	0.00056	574.43582		Seven	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.23077	4.33333	22.61558	11.30779	0.04422
1298	1296	118.53333	0.00844	0.00174	0.00056	574.43582		Eight	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	30	0.21429	4.66667	22.61558	11.30779	0.04422
1299	1297	80.62992	0.01240	0.00146	0.00047	683.80977		One	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.31502	3.17441	26.92164	13.46082	0.03714
1300	1298	90.70866	0.01102	0.00146	0.00047	683.80977		Two	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.28002	3.57121	26.92164	13.46082	0.03714
1301	1299	95.74803	0.01044	0.00146	0.00047	683.80977		Three	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.26528	3.76961	26.92164	13.46082	0.03714
1302	1300	100.78740	0.00992	0.00146	0.00047	683.80977		Four	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.25202	3.96801	26.92164	13.46082	0.03714
1303	1301	110.86614	0.00902	0.00146	0.00047	683.80977		Five	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.22911	4.36481	26.92164	13.46082	0.03714
1304	1302	120.94488	0.00827	0.00146	0.00047	683.80977		Six	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.21001	4.76161	26.92164	13.46082	0.03714
1305	1303	131.02362	0.00763	0.00146	0.00047	683.80977		Seven	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.19386	5.15841	26.92164	13.46082	0.03714
1306	1304	141.10236	0.00709	0.00146	0.00047	683.80977		Eight	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	30	0.18001	5.55521	26.92164	13.46082	0.03714
1307	1305	64.50394	0.01550	0.00183	0.00058	547.04782		One	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.39377	2.53953	21.53732	10.76866	0.04643
1308	1306	72.56693	0.01378	0.00183	0.00058	547.04782		Two	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.35002	2.85697	21.53732	10.76866	0.04643
1309	1307	76.59843	0.01306	0.00183	0.00058	547.04782		Three	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.33160	3.01569	21.53732	10.76866	0.04643
1310	1308	80.62992	0.01240	0.00183	0.00058	547.04782		Four	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.31502	3.17441	21.53732	10.76866	0.04643
1311	1309	88.69291	0.01127	0.00183	0.00058	547.04782		Five	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.28638	3.49185	21.53732	10.76866	0.04643
1312	1310	96.75591	0.01034	0.00183	0.00058	547.04782		Six	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.26252	3.80929	21.53732	10.76866	0.04643
1313	1311	104.81890	0.00954	0.00183	0.00058	547.04782		Seven	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	30	0.24232	4.12673	21.53732	10.76866	0.04643
1314	1312	112.88189	0.00886	0.00183	0.00058	547.04782		Eight	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120						

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																	METRIC: uwPM1340GT															
2		TPI	Z-IPT	Rate	FEED	Rate	XFEED	FEED	TPI	One	Two	Three	Four	Five	Six	Seven	Eight	NA	NA	NA	LS-Feed	AZE	Screw	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
1323	1321	85.33333	0.01172	0.00138	0.00044	723.69867				One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.29766	3.35958	28.49207	14.24604	0.03510						
1324	1322	96.00000	0.01042	0.00138	0.00044	723.69867				Two	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.26458	3.77953	28.49207	14.24604	0.03510						
1325	1323	101.33333	0.00987	0.00138	0.00044	723.69867				Three	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.25066	3.98950	28.49207	14.24604	0.03510						
1326	1324	106.66667	0.00938	0.00138	0.00044	723.69867				Four	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.23813	4.19948	28.49207	14.24604	0.03510						
1327	1325	117.33333	0.00852	0.00138	0.00044	723.69867				Five	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.21648	4.61942	28.49207	14.24604	0.03510						
1328	1326	128.00000	0.00781	0.00138	0.00044	723.69867				Six	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.19844	5.03937	28.49207	14.24604	0.03510						
1329	1327	138.66667	0.00721	0.00138	0.00044	723.69867				Seven	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.18317	5.45932	28.49207	14.24604	0.03510						
1330	1328	149.33333	0.00670	0.00138	0.00044	723.69867				Eight	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	30	0.17009	5.87927	28.49207	14.24604	0.03510						
1331	1329	68.26667	0.01465	0.00173	0.00055	578.95894				One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.37207	2.68766	22.79366	11.39683	0.04387						
1332	1330	76.80000	0.01302	0.00173	0.00055	578.95894				Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.33073	3.02362	22.79366	11.39683	0.04387						
1333	1331	81.06667	0.01234	0.00173	0.00055	578.95894				Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.31332	3.19160	22.79366	11.39683	0.04387						
1334	1332	85.33333	0.01172	0.00173	0.00055	578.95894				Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.29766	3.35958	22.79366	11.39683	0.04387						
1335	1333	93.86667	0.01065	0.00173	0.00055	578.95894				Five	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.27060	3.69554	22.79366	11.39683	0.04387						
1336	1334	102.40000	0.00977	0.00173	0.00055	578.95894				Six	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.24805	4.03150	22.79366	11.39683	0.04387						
1337	1335	110.93333	0.00901	0.00173	0.00055	578.95894				Seven	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.22897	4.36745	22.79366	11.39683	0.04387						
1338	1336	119.46667	0.00837	0.00173	0.00055	578.95894				Eight	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	120	30	0.21261	4.70341	22.79366	11.39683	0.04387						
1339	1337	64.00000	0.01563	0.00184	0.00059	542.77400				One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.39688	2.51969	21.36906	10.68453	0.04680						
1340	1338	72.00000	0.01389	0.00184	0.00059	542.77400				Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.35278	2.83465	21.36906	10.68453	0.04680						
1341	1339	76.00000	0.01316	0.00184	0.00059	542.77400				Three	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.33421	2.99213	21.36906	10.68453	0.04680						
1342	1340	80.00000	0.01250	0.00184	0.00059	542.77400				Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.31750	3.14961	21.36906	10.68453	0.04680						
1343	1341	88.00000	0.01136	0.00184	0.00059	542.77400				Five	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.28864	3.46457	21.36906	10.68453	0.04680						
1344	1342	96.00000	0.01042	0.00184	0.00059	542.77400				Six	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.26458	3.77953	21.36906	10.68453	0.04680						
1345	1343	104.00000	0.00962	0.00184	0.00059	542.77400				Seven	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.24423	4.09449	21.36906	10.68453	0.04680						
1346	1344	112.00000	0.00893	0.00184	0.00059	542.77400				Eight	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	120	30	0.22679	4.40945	21.36906	10.68453	0.04680						
1347	1345	80.00000	0.01250	0.00147	0.00047	678.46751				One	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.31750	3.14961	26.71132	13.35566	0.03744						
1348	1346	90.00000	0.01111	0.00147	0.00047	678.46751				Two	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.28222	3.54331	26.71132	13.35566	0.03744						
1349	1347	95.00000	0.01053	0.00147	0.00047	678.46751				Three	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.26737	3.74016	26.71132	13.35566	0.03744						
1350	1348	100.00000	0.01000	0.00147	0.00047	678.46751				Four	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.25400	3.93701	26.71132	13.35566	0.03744						
1351	1349	110.00000	0.00909	0.00147	0.00047	678.46751				Five	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.23091	4.33071	26.71132	13.35566	0.03744						
1352	1350	120.00000	0.00833	0.00147	0.00047	678.46751				Six	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.21167	4.72441	26.71132	13.35566	0.03744						
1353	1351	130.00000	0.00769	0.00147	0.00047	678.46751				Seven	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.19538	5.11811	26.71132	13.35566	0.03744						
1354	1352	140.00000	0.00714	0.00147	0.00047	678.46751				Eight	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	127	32	0.18143	5.51181	26.71132	13.35566	0.03744						
1355	1353	64.00000	0.01563	0.00184	0.00059	542.77400				One	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.39688	2.51969	21.36906	10.68453	0.04680						
1356	1354	72.00000	0.01389	0.00184	0.00059	542.77400				Two	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.35278	2.83465	21.36906	10.68453	0.04680						
1357	1355	76.00000	0.01316	0.00184	0.00059	542.77400				Three	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.33421	2.99213	21.36906	10.68453	0.04680						
1358	1356	80.00000	0.01250	0.00184	0.00059	542.77400				Four	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.31750	3.14961	21.36906	10.68453	0.04680						
1359	1357	88.00000	0.01136	0.00184	0.00059	542.77400				Five	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.28864	3.46457	21.36906	10.68453	0.04680						
1360	1358	96.00000	0.01042	0.00184	0.00059	542.77400				Six	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.26458	3.77953	21.36906	10.68453	0.04680						
1361	1359	104.00000	0.00962	0.00184	0.00059	542.77400				Seven	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.24423	4.09449	21.36906	10.68453	0.04680						
1362	1360	112.00000	0.00893	0.00184	0.00059	542.77400				Eight	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	127	32	0.22679	4.40945	21.36906	10.68453	0.04680						
1363	1361	60.00000	0.01667	0.00197	0.00063	508.85063				One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.42333	2.36220	20.03349	10.01674	0.04992						
1364	1362	67.50000	0.01481	0.00197	0.00063	508.85063				Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.37630	2.65748	20.03349	10.01674	0.04992						
1365	1363	71.25000	0.01404	0.00197	0.00063	508.85063				Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.35649	2.80512	20.03349	10.01674	0.04992						
1366	1364	75.00000	0.01333	0.00197	0.00063	508.85063				Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.33867	2.95276	20.03349	10.01674	0.04992						
1367	1365	82.50000	0.01212	0.00197	0.00063	508.85063				Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	127	32	0.30788	3.24803	20.03349	10.01674	0.04992						
1368	1366	90.00000	0.																																	

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT									
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	OneTwo	Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTns		
1378	1376	148.16667	0.00675	0.00139	0.00044	718.04478		Eight	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	127	32	0.17143	5.83333	28.26948	14.13474	0.03537
1379	1377	67.73333	0.01476	0.00174	0.00056	574.43582		One	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.37500	2.66667	22.61558	11.30779	0.04422
1380	1378	76.20000	0.01312	0.00174	0.00056	574.43582		Two	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.33333	3.00000	22.61558	11.30779	0.04422
1381	1379	80.43333	0.01243	0.00174	0.00056	574.43582		Three	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.31579	3.16667	22.61558	11.30779	0.04422
1382	1380	84.66667	0.01181	0.00174	0.00056	574.43582		Four	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.30000	3.33333	22.61558	11.30779	0.04422
1383	1381	93.13333	0.01074	0.00174	0.00056	574.43582		Five	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.27273	3.66667	22.61558	11.30779	0.04422
1384	1382	101.60000	0.00984	0.00174	0.00056	574.43582		Six	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.25000	4.00000	22.61558	11.30779	0.04422
1385	1383	110.06667	0.00909	0.00174	0.00056	574.43582		Seven	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.23077	4.33333	22.61558	11.30779	0.04422
1386	1384	118.53333	0.00844	0.00174	0.00056	574.43582		Eight	NA	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	1	127	32	0.21429	4.66667	22.61558	11.30779	0.04422
1387	1385	63.50000	0.01575	0.00186	0.00059	538.53358		One	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.40000	2.50000	21.20211	10.60105	0.04717
1388	1386	71.43750	0.01400	0.00186	0.00059	538.53358		Two	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.35556	2.81250	21.20211	10.60105	0.04717
1389	1387	75.40625	0.01326	0.00186	0.00059	538.53358		Three	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.33684	2.96875	21.20211	10.60105	0.04717
1390	1388	79.37500	0.01260	0.00186	0.00059	538.53358		Four	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.32000	3.12500	21.20211	10.60105	0.04717
1391	1389	87.31250	0.01145	0.00186	0.00059	538.53358		Five	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.29091	3.43750	21.20211	10.60105	0.04717
1392	1390	95.25000	0.01050	0.00186	0.00059	538.53358		Six	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.26667	3.75000	21.20211	10.60105	0.04717
1393	1391	103.18750	0.00969	0.00186	0.00059	538.53358		Seven	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.24615	4.06250	21.20211	10.60105	0.04717
1394	1392	111.12500	0.00900	0.00186	0.00059	538.53358		Eight	NA	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	1	127	32	0.22857	4.37500	21.20211	10.60105	0.04717
1395	1393	75.59055	0.01323	0.00156	0.00050	641.07166		One	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.33602	2.97601	25.23904	12.61952	0.03962
1396	1394	85.03937	0.01176	0.00156	0.00050	641.07166		Two	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.29869	3.34801	25.23904	12.61952	0.03962
1397	1395	89.76378	0.01114	0.00156	0.00050	641.07166		Three	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.28296	3.53401	25.23904	12.61952	0.03962
1398	1396	94.48819	0.01058	0.00156	0.00050	641.07166		Four	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.26882	3.72001	25.23904	12.61952	0.03962
1399	1397	103.93701	0.00962	0.00156	0.00050	641.07166		Five	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.24438	4.09201	25.23904	12.61952	0.03962
1400	1398	113.38583	0.00882	0.00156	0.00050	641.07166		Six	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.22401	4.46401	25.23904	12.61952	0.03962
1401	1399	122.83465	0.00814	0.00156	0.00050	641.07166		Seven	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.20678	4.83601	25.23904	12.61952	0.03962
1402	1400	132.28346	0.00756	0.00156	0.00050	641.07166		Eight	NA	NA	NA	NA	Lscrew	E	40	127	1	1	1	1	1	120	32	0.19201	5.20801	25.23904	12.61952	0.03962
1403	1401	60.47244	0.01654	0.00195	0.00062	512.85733		One	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.42003	2.38080	20.19123	10.09562	0.04953
1404	1402	68.03150	0.01470	0.00195	0.00062	512.85733		Two	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.37336	2.67841	20.19123	10.09562	0.04953
1405	1403	71.81102	0.01393	0.00195	0.00062	512.85733		Three	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.35371	2.82721	20.19123	10.09562	0.04953
1406	1404	75.59055	0.01323	0.00195	0.00062	512.85733		Four	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.33602	2.97601	20.19123	10.09562	0.04953
1407	1405	83.14961	0.01203	0.00195	0.00062	512.85733		Five	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.30547	3.27361	20.19123	10.09562	0.04953
1408	1406	90.70866	0.01102	0.00195	0.00062	512.85733		Six	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.28002	3.57121	20.19123	10.09562	0.04953
1409	1407	98.26772	0.01018	0.00195	0.00062	512.85733		Seven	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.25848	3.86881	20.19123	10.09562	0.04953
1410	1408	105.82677	0.00945	0.00195	0.00062	512.85733		Eight	NA	NA	NA	NA	Lscrew	E	32	127	1	1	1	1	1	120	32	0.24001	4.16641	20.19123	10.09562	0.04953
1411	1409	56.69291	0.01764	0.00208	0.00066	480.80374		One	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.44803	2.23200	18.92928	9.46464	0.05283
1412	1410	63.77953	0.01568	0.00208	0.00066	480.80374		Two	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.39825	2.51101	18.92928	9.46464	0.05283
1413	1411	67.32283	0.01485	0.00208	0.00066	480.80374		Three	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.37729	2.65051	18.92928	9.46464	0.05283
1414	1412	70.86614	0.01411	0.00208	0.00066	480.80374		Four	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.35842	2.79001	18.92928	9.46464	0.05283
1415	1413	77.95276	0.01283	0.00208	0.00066	480.80374		Five	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.32584	3.06901	18.92928	9.46464	0.05283
1416	1414	85.03937	0.01176	0.00208	0.00066	480.80374		Six	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.29869	3.34801	18.92928	9.46464	0.05283
1417	1415	92.12598	0.01085	0.00208	0.00066	480.80374		Seven	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.27571	3.62701	18.92928	9.46464	0.05283
1418	1416	99.21260	0.01008	0.00208	0.00066	480.80374		Eight	NA	NA	NA	NA	Lscrew	E	30	127	1	1	1	1	1	120	32	0.25602	3.90601	18.92928	9.46464	0.05283
1419	1417	80.00000	0.01250	0.00147	0.00047	678.46751		One	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	32	0.31750	3.14961	26.71132	13.35566	0.03744
1420	1418	90.00000	0.01111	0.00147	0.00047	678.46751		Two	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	32	0.28222	3.54331	26.71132	13.35566	0.03744
1421	1419	95.00000	0.01053	0.00147	0.00047	678.46751		Three	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	32	0.26737	3.74016	26.71132	13.35566	0.03744
1422	1420	100.00000	0.01000	0.00147	0.00047	678.46751		Four	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	32	0.25400	3.93701	26.71132	13.35566	0.03744
1423	1421	110.00000	0.00909	0.00147	0.00047	678.46751		Five	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	32	0.23091	4.33071	26.71132	13.35566	0.03744
1424	1422	120.00000	0.00833	0.00147	0.00047	678.46751		Six	NA	NA	NA	NA	Lscrew	E	40	120	1	1	1	1	1	120	32	0.21167	4.72441	26.7113		

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmh	Pmm	FEERns	Pmm-X	mmPTrns
1433	1431	104.00000	0.00962	0.00184	0.00059	542.77400		Seven	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.24423	4.09449	21.36906	10.68453	0.04680	
1434	1432	112.00000	0.00893	0.00184	0.00059	542.77400		Eight	NA	NA	NA	Lscrew	E	32	120	1	1	1	1	120	32	0.22679	4.40945	21.36906	10.68453	0.04680	
1435	1433	60.00000	0.01667	0.00197	0.00063	508.85063		One	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.42333	2.36220	20.03349	10.01674	0.04992	
1436	1434	67.50000	0.01481	0.00197	0.00063	508.85063		Two	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.37630	2.65748	20.03349	10.01674	0.04992	
1437	1435	71.25000	0.01404	0.00197	0.00063	508.85063		Three	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.35649	2.80512	20.03349	10.01674	0.04992	
1438	1436	75.00000	0.01333	0.00197	0.00063	508.85063		Four	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.33867	2.95276	20.03349	10.01674	0.04992	
1439	1437	82.50000	0.01212	0.00197	0.00063	508.85063		Five	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.30788	3.24803	20.03349	10.01674	0.04992	
1440	1438	90.00000	0.01111	0.00197	0.00063	508.85063		Six	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.28222	3.54331	20.03349	10.01674	0.04992	
1441	1439	97.50000	0.01026	0.00197	0.00063	508.85063		Seven	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.26051	3.83858	20.03349	10.01674	0.04992	
1442	1440	105.00000	0.00952	0.00197	0.00063	508.85063		Eight	NA	NA	NA	Lscrew	E	30	120	1	1	1	1	120	32	0.24190	4.13386	20.03349	10.01674	0.04992	
1443	1441	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	127	40	0.74875	1.33557	1.33557	0.66778	0.74875	
1444	1442	27.13870	0.03685	0.03685	0.01175	27.13870		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	127	40	0.93593	1.06845	1.06845	0.53423	0.93593	
1445	1443	25.44253	0.03930	0.03930	0.01254	25.44253		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	127	40	0.99833	1.00167	1.00167	0.50084	0.99833	
1446	1444	35.90224	0.02785	0.02785	0.00888	35.90224		Any	NA	NA	NA	Feed	A	40	120	1	1	1	1	127	40	0.70748	1.41347	1.41347	0.70674	0.70748	
1447	1445	28.72179	0.03482	0.03482	0.01110	28.72179		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	127	40	0.88435	1.13078	1.13078	0.56539	0.88435	
1448	1446	26.92668	0.03714	0.03714	0.01184	26.92668		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	127	40	0.94330	1.06011	1.06011	0.53005	0.94330	
1449	1447	32.05358	0.03120	0.03120	0.00995	32.05358		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	120	40	0.79242	1.26195	1.26195	0.63098	0.79242	
1450	1448	25.64287	0.03900	0.03900	0.01244	25.64287		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	120	40	0.99053	1.00956	1.00956	0.50478	0.99053	
1451	1449	24.04019	0.04160	0.04160	0.01327	24.04019		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	120	40	1.05656	0.94646	0.94646	0.47323	1.05656	
1452	1450	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	40	120	1	1	1	1	120	40	0.74875	1.33557	1.33557	0.66778	0.74875	
1453	1451	27.13870	0.03685	0.03685	0.01175	27.13870		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	120	40	0.93593	1.06845	1.06845	0.53423	0.93593	
1454	1452	25.44253	0.03930	0.03930	0.01254	25.44253		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	120	40	0.99833	1.00167	1.00167	0.50084	0.99833	
1455	1453	45.23117	0.02211	0.02211	0.00705	45.23117		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	127	30	0.56156	1.78075	1.78075	0.89038	0.56156	
1456	1454	36.18493	0.02764	0.02764	0.00881	36.18493		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	127	30	0.70195	1.42460	1.42460	0.71230	0.70195	
1457	1455	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	127	30	0.74875	1.33557	1.33557	0.66778	0.74875	
1458	1456	47.86965	0.02089	0.02089	0.00666	47.86965		Any	NA	NA	NA	Feed	A	40	120	1	1	1	1	127	30	0.53061	1.88463	1.88463	0.94232	0.53061	
1459	1457	38.29572	0.02611	0.02611	0.00833	38.29572		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	127	30	0.66326	1.50771	1.50771	0.75385	0.66326	
1460	1458	35.90224	0.02785	0.02785	0.00888	35.90224		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	127	30	0.70748	1.41347	1.41347	0.70674	0.70748	
1461	1459	42.73811	0.02340	0.02340	0.00746	42.73811		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	120	30	0.59432	1.68260	1.68260	0.84130	0.59432	
1462	1460	34.19049	0.02925	0.02925	0.00933	34.19049		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	120	30	0.74290	1.34608	1.34608	0.67304	0.74290	
1463	1461	32.05358	0.03120	0.03120	0.00995	32.05358		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	120	30	0.79242	1.26195	1.26195	0.63098	0.79242	
1464	1462	45.23117	0.02211	0.02211	0.00705	45.23117		Any	NA	NA	NA	Feed	A	40	120	1	1	1	1	120	30	0.56156	1.78075	1.78075	0.89038	0.56156	
1465	1463	36.18493	0.02764	0.02764	0.00881	36.18493		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	120	30	0.70195	1.42460	1.42460	0.71230	0.70195	
1466	1464	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	120	30	0.74875	1.33557	1.33557	0.66778	0.74875	
1467	1465	42.40422	0.02358	0.02358	0.00752	42.40422		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	127	32	0.59900	1.66946	1.66946	0.83473	0.59900	
1468	1466	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	127	32	0.74875	1.33557	1.33557	0.66778	0.74875	
1469	1467	31.80316	0.03144	0.03144	0.01003	31.80316		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	127	32	0.79866	1.25209	1.25209	0.62605	0.79866	
1470	1468	44.87780	0.02228	0.02228	0.00711	44.87780		Any	NA	NA	NA	Feed	A	40	120	1	1	1	1	127	32	0.56598	1.76684	1.76684	0.88342	0.56598	
1471	1469	35.90224	0.02785	0.02785	0.00888	35.90224		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	127	32	0.70748	1.41347	1.41347	0.70674	0.70748	
1472	1470	33.65835	0.02971	0.02971	0.00948	33.65835		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	127	32	0.75464	1.32513	1.32513	0.66257	0.75464	
1473	1471	40.06698	0.02496	0.02496	0.00796	40.06698		Any	NA	NA	NA	Feed	A	40	127	1	1	1	1	120	32	0.63394	1.57744	1.57744	0.78872	0.63394	
1474	1472	32.05358	0.03120	0.03120	0.00995	32.05358		Any	NA	NA	NA	Feed	A	32	127	1	1	1	1	120	32	0.79242	1.26195	1.26195	0.63098	0.79242	
1475	1473	30.05023	0.03328	0.03328	0.01061	30.05023		Any	NA	NA	NA	Feed	A	30	127	1	1	1	1	120	32	0.84525	1.18308	1.18308	0.59154	0.84525	
1476	1474	42.40422	0.02358	0.02358	0.00752	42.40422		Any	NA	NA	NA	Feed	A	40	120	1	1	1	1	120	32	0.59900	1.66946	1.66946	0.83473	0.59900	
1477	1475	33.92338	0.02948	0.02948	0.00940	33.92338		Any	NA	NA	NA	Feed	A	32	120	1	1	1	1	120	32	0.74875	1.33557	1.33557	0.66778	0.74875	
1478	1476	31.80316	0.03144	0.03144	0.01003	31.80316		Any	NA	NA	NA	Feed	A	30	120	1	1	1	1	120	32	0.79866	1.25209	1.25209	0.62605	0.79866	
1479	1477	67.84675	0.01474	0.01474	0.00470	67.84675		Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	127	40	0.37437	2.67113	2.67113	1.33557	0.37437	
1480	1478	54.27740	0.01842	0.01842	0.00588	54.27740		Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	127	40	0.46797	2.13691	2.13691	1.06845	0.46797	
1481	1479	50.88506	0.01965	0.01965	0.00627	50.88506		Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	127	40	0.499					

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT							
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED	TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1488	1486	67.84675	0.01474	0.01474	0.00470	67.84675		Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	1	120	40	0.37437	2.67113	2.67113	1.33557	0.37437
1489	1487	54.27740	0.01842	0.01842	0.00588	54.27740		Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	120	40	0.46797	2.13691	2.13691	1.06845	0.46797
1490	1488	50.88506	0.01965	0.01965	0.00627	50.88506		Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	120	40	0.49916	2.00335	2.00335	1.00167	0.49916
1491	1489	90.46233	0.01105	0.01105	0.00353	90.46233		Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	1	127	30	0.28078	3.56151	3.56151	1.78075	0.28078
1492	1490	72.36987	0.01382	0.01382	0.00441	72.36987		Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	1	127	30	0.35097	2.84921	2.84921	1.42460	0.35097
1493	1491	67.84675	0.01474	0.01474	0.00470	67.84675		Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	127	30	0.37437	2.67113	2.67113	1.33557	0.37437
1494	1492	95.73930	0.01045	0.01045	0.00333	95.73930		Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	1	127	30	0.26530	3.76926	3.76926	1.88463	0.26530
1495	1493	76.59144	0.01306	0.01306	0.00416	76.59144		Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	127	30	0.33163	3.01541	3.01541	1.50771	0.33163
1496	1494	71.80448	0.01393	0.01393	0.00444	71.80448		Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	127	30	0.35374	2.82695	2.82695	1.41347	0.35374
1497	1495	85.47622	0.01170	0.01170	0.00373	85.47622		Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	1	120	30	0.29716	3.36521	3.36521	1.68260	0.29716
1498	1496	68.38098	0.01462	0.01462	0.00466	68.38098		Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	1	120	30	0.37145	2.69216	2.69216	1.34608	0.37145
1499	1497	64.10717	0.01560	0.01560	0.00498	64.10717		Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	120	30	0.39621	2.52390	2.52390	1.26195	0.39621
1500	1498	90.46233	0.01105	0.01105	0.00353	90.46233		Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	1	120	30	0.28078	3.56151	3.56151	1.78075	0.28078
1501	1499	72.36987	0.01382	0.01382	0.00441	72.36987		Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	120	30	0.35097	2.84921	2.84921	1.42460	0.35097
1502	1500	67.84675	0.01474	0.01474	0.00470	67.84675		Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	120	30	0.37437	2.67113	2.67113	1.33557	0.37437
1503	1501	84.80844	0.01179	0.01179	0.00376	84.80844		Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	1	127	32	0.29950	3.33891	3.33891	1.66946	0.29950
1504	1502	67.84675	0.01474	0.01474	0.00470	67.84675		Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	1	127	32	0.37437	2.67113	2.67113	1.33557	0.37437
1505	1503	63.60633	0.01572	0.01572	0.00501	63.60633		Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	127	32	0.39933	2.50419	2.50419	1.25209	0.39933
1506	1504	89.75560	0.01114	0.01114	0.00355	89.75560		Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	1	127	32	0.28299	3.53368	3.53368	1.76684	0.28299
1507	1505	71.80448	0.01393	0.01393	0.00444	71.80448		Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	127	32	0.35374	2.82695	2.82695	1.41347	0.35374
1508	1506	67.31670	0.01486	0.01486	0.00474	67.31670		Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	127	32	0.37732	2.65026	2.65026	1.32513	0.37732
1509	1507	80.13396	0.01248	0.01248	0.00398	80.13396		Any	NA	NA	NA	Feed	B	40	127	1	1	1	1	1	120	32	0.31697	3.15488	3.15488	1.57744	0.31697
1510	1508	64.10717	0.01560	0.01560	0.00498	64.10717		Any	NA	NA	NA	Feed	B	32	127	1	1	1	1	1	120	32	0.39621	2.52390	2.52390	1.26195	0.39621
1511	1509	60.10047	0.01664	0.01664	0.00531	60.10047		Any	NA	NA	NA	Feed	B	30	127	1	1	1	1	1	120	32	0.42263	2.36616	2.36616	1.18308	0.42263
1512	1510	84.80844	0.01179	0.01179	0.00376	84.80844		Any	NA	NA	NA	Feed	B	40	120	1	1	1	1	1	120	32	0.29950	3.33891	3.33891	1.66946	0.29950
1513	1511	67.84675	0.01474	0.01474	0.00470	67.84675		Any	NA	NA	NA	Feed	B	32	120	1	1	1	1	1	120	32	0.37437	2.67113	2.67113	1.33557	0.37437
1514	1512	63.60633	0.01572	0.01572	0.00501	63.60633		Any	NA	NA	NA	Feed	B	30	120	1	1	1	1	1	120	32	0.39933	2.50419	2.50419	1.25209	0.39933
1515	1513	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	1	127	40	0.18719	5.34226	5.34226	2.67113	0.18719
1516	1514	108.55480	0.00921	0.00921	0.00294	108.55480		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	1	127	40	0.23398	4.27381	4.27381	2.13691	0.23398
1517	1515	101.77013	0.00983	0.00983	0.00313	101.77013		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	1	127	40	0.24958	4.00670	4.00670	2.00335	0.24958
1518	1516	143.60896	0.00696	0.00696	0.00222	143.60896		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	1	127	40	0.17687	5.65390	5.65390	2.82695	0.17687
1519	1517	114.88716	0.00870	0.00870	0.00278	114.88716		Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	1	127	40	0.22109	4.52312	4.52312	2.26156	0.22109
1520	1518	107.70672	0.00928	0.00928	0.00296	107.70672		Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	1	127	40	0.23583	4.24042	4.24042	2.12021	0.23583
1521	1519	128.21433	0.00780	0.00780	0.00249	128.21433		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	1	120	40	0.19811	5.04781	5.04781	2.52390	0.19811
1522	1520	102.57147	0.00975	0.00975	0.00311	102.57147		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	1	120	40	0.24763	4.03825	4.03825	2.01912	0.24763
1523	1521	96.16075	0.01040	0.01040	0.00332	96.16075		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	1	120	40	0.26414	3.78586	3.78586	1.89293	0.26414
1524	1522	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	1	120	40	0.18719	5.34226	5.34226	2.67113	0.18719
1525	1523	108.55480	0.00921	0.00921	0.00294	108.55480		Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	1	120	40	0.23398	4.27381	4.27381	2.13691	0.23398
1526	1524	101.77013	0.00983	0.00983	0.00313	101.77013		Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	1	120	40	0.24958	4.00670	4.00670	2.00335	0.24958
1527	1525	180.92467	0.00553	0.00553	0.00176	180.92467		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	1	127	30	0.14039	7.12302	7.12302	3.56151	0.14039
1528	1526	144.73973	0.00691	0.00691	0.00220	144.73973		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	1	127	30	0.17549	5.69841	5.69841	2.84921	0.17549
1529	1527	135.69350	0.00737	0.00737	0.00235	135.69350		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	1	127	30	0.18719	5.34226	5.34226	2.67113	0.18719
1530	1528	191.47861	0.00522	0.00522	0.00167	191.47861		Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	1	127	30	0.13265	7.53853	7.53853	3.76926	0.13265
1531	1529	153.18289	0.00653	0.00653	0.00208	153.18289		Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	1	127	30	0.16581	6.03082	6.03082	3.01541	0.16581
1532	1530	143.60896	0.00696	0.00696	0.00222	143.60896		Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	1	127	30	0.17687	5.65390	5.65390	2.82695	0.17687
1533	1531	170.95244	0.00585	0.00585	0.00187	170.95244		Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	1	120	30	0.14858	6.73041	6.73041	3.36521	0.14858
1534	1532	136.76195	0.00731	0.00731	0.00233	136.76195		Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	1	120	30	0.18572	5.38433	5.38433	2.69216	0.18572
1535	1533	128.21433	0.00780	0.00780	0.00249	128.21433		Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	1	120	30	0.19811	5.04781	5.04781	2.52390	0.19811
1536	1534	180.92467	0.00553	0.00553	0.00176	180.92467		Any	NA	NA	NA	Feed	C	40	120	1</											

1	1620	ENGLISH	Previs: A+	uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:																METRIC: uwPM1340GT						
2		TPI	Z-IPT	Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	AZE	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTht	ThPmmhPmm	FEERnsPmm-X	mmPTrns	
1543	1541	143.60896	0.00696	0.00696	0.00222	143.60896	Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	1	127	32	0.17687	5.65390	5.65390	2.82695	0.17687
1544	1542	134.63340	0.00743	0.00743	0.00237	134.63340	Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	1	127	32	0.18866	5.30053	5.30053	2.65026	0.18866
1545	1543	160.26791	0.00624	0.00624	0.00199	160.26791	Any	NA	NA	NA	Feed	C	40	127	1	1	1	1	1	120	32	0.15848	6.30976	6.30976	3.15488	0.15848
1546	1544	128.21433	0.00780	0.00780	0.00249	128.21433	Any	NA	NA	NA	Feed	C	32	127	1	1	1	1	1	120	32	0.19811	5.04781	5.04781	2.52390	0.19811
1547	1545	120.20094	0.00832	0.00832	0.00265	120.20094	Any	NA	NA	NA	Feed	C	30	127	1	1	1	1	1	120	32	0.21131	4.73232	4.73232	2.36616	0.21131
1548	1546	169.61688	0.00590	0.00590	0.00188	169.61688	Any	NA	NA	NA	Feed	C	40	120	1	1	1	1	1	120	32	0.14975	6.67783	6.67783	3.33891	0.14975
1549	1547	135.69350	0.00737	0.00737	0.00235	135.69350	Any	NA	NA	NA	Feed	C	32	120	1	1	1	1	1	120	32	0.18719	5.34226	5.34226	2.67113	0.18719
1550	1548	127.21266	0.00786	0.00786	0.00251	127.21266	Any	NA	NA	NA	Feed	C	30	120	1	1	1	1	1	120	32	0.19967	5.00837	5.00837	2.50419	0.19967
1551	1549	271.38700	0.00368	0.00368	0.00118	271.38700	Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	1	127	40	0.09359	10.6845	10.68453	5.34226	0.09359
1552	1550	217.10960	0.00461	0.00461	0.00147	217.10960	Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	1	127	40	0.11699	8.54762	8.54762	4.27381	0.11699
1553	1551	203.54025	0.00491	0.00491	0.00157	203.54025	Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	1	127	40	0.12479	8.01340	8.01340	4.00670	0.12479
1554	1552	287.21791	0.00348	0.00348	0.00111	287.21791	Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	1	127	40	0.08843	11.3077	11.30779	5.65390	0.08843
1555	1553	229.77433	0.00435	0.00435	0.00139	229.77433	Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	1	127	40	0.11054	9.04623	9.04623	4.52312	0.11054
1556	1554	215.41343	0.00464	0.00464	0.00148	215.41343	Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	1	127	40	0.11791	8.48084	8.48084	4.24042	0.11791
1557	1555	256.42866	0.00390	0.00390	0.00124	256.42866	Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	1	120	40	0.09905	10.0956	10.09562	5.04781	0.09905
1558	1556	205.14293	0.00487	0.00487	0.00155	205.14293	Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	1	120	40	0.12382	8.07649	8.07649	4.03825	0.12382
1559	1557	192.32150	0.00520	0.00520	0.00166	192.32150	Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	1	120	40	0.13207	7.57171	7.57171	3.78586	0.13207
1560	1558	271.38700	0.00368	0.00368	0.00118	271.38700	Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	1	120	40	0.09359	10.6845	10.68453	5.34226	0.09359
1561	1559	217.10960	0.00461	0.00461	0.00147	217.10960	Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	1	120	40	0.11699	8.54762	8.54762	4.27381	0.11699
1562	1560	203.54025	0.00491	0.00491	0.00157	203.54025	Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	1	120	40	0.12479	8.01340	8.01340	4.00670	0.12479
1563	1561	361.84934	0.00276	0.00276	0.00088	361.84934	Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	1	127	30	0.07019	14.2460	14.24604	7.12302	0.07019
1564	1562	289.47947	0.00345	0.00345	0.00110	289.47947	Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	1	127	30	0.08774	11.3968	11.39683	5.69841	0.08774
1565	1563	271.38700	0.00368	0.00368	0.00118	271.38700	Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	1	127	30	0.09359	10.6845	10.68453	5.34226	0.09359
1566	1564	382.95721	0.00261	0.00261	0.00083	382.95721	Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	1	127	30	0.06633	15.0770	15.07706	7.53853	0.06633
1567	1565	306.36577	0.00326	0.00326	0.00104	306.36577	Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	1	127	30	0.08291	12.0616	12.06164	6.03082	0.08291
1568	1566	287.21791	0.00348	0.00348	0.00111	287.21791	Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	1	127	30	0.08843	11.3077	11.30779	5.65390	0.08843
1569	1567	341.90488	0.00292	0.00292	0.00093	341.90488	Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	1	120	30	0.07429	13.4608	13.46082	6.73041	0.07429
1570	1568	273.52391	0.00366	0.00366	0.00117	273.52391	Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	1	120	30	0.09286	10.7686	10.76866	5.38433	0.09286
1571	1569	256.42866	0.00390	0.00390	0.00124	256.42866	Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	1	120	30	0.09905	10.0956	10.09562	5.04781	0.09905
1572	1570	361.84934	0.00276	0.00276	0.00088	361.84934	Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	1	120	30	0.07019	14.2460	14.24604	7.12302	0.07019
1573	1571	289.47947	0.00345	0.00345	0.00110	289.47947	Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	1	120	30	0.08774	11.3968	11.39683	5.69841	0.08774
1574	1572	271.38700	0.00368	0.00368	0.00118	271.38700	Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	1	120	30	0.09359	10.6845	10.68453	5.34226	0.09359
1575	1573	339.23375	0.00295	0.00295	0.00094	339.23375	Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	1	127	32	0.07487	13.3556	13.35566	6.67783	0.07487
1576	1574	271.38700	0.00368	0.00368	0.00118	271.38700	Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	1	127	32	0.09359	10.6845	10.68453	5.34226	0.09359
1577	1575	254.42531	0.00393	0.00393	0.00125	254.42531	Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	1	127	32	0.09983	10.0167	10.01674	5.00837	0.09983
1578	1576	359.02239	0.00279	0.00279	0.00089	359.02239	Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	1	127	32	0.07075	14.1347	14.13474	7.06737	0.07075
1579	1577	287.21791	0.00348	0.00348	0.00111	287.21791	Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	1	127	32	0.08843	11.3077	11.30779	5.65390	0.08843
1580	1578	269.26679	0.00371	0.00371	0.00118	269.26679	Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	1	127	32	0.09433	10.6010	10.60105	5.30053	0.09433
1581	1579	320.53583	0.00312	0.00312	0.00100	320.53583	Any	NA	NA	NA	Feed	D	40	127	1	1	1	1	1	120	32	0.07924	12.6195	12.61952	6.30976	0.07924
1582	1580	256.42866	0.00390	0.00390	0.00124	256.42866	Any	NA	NA	NA	Feed	D	32	127	1	1	1	1	1	120	32	0.09905	10.0956	10.09562	5.04781	0.09905
1583	1581	240.40187	0.00416	0.00416	0.00133	240.40187	Any	NA	NA	NA	Feed	D	30	127	1	1	1	1	1	120	32	0.10566	9.46464	9.46464	4.73232	0.10566
1584	1582	339.23375	0.00295	0.00295	0.00094	339.23375	Any	NA	NA	NA	Feed	D	40	120	1	1	1	1	1	120	32	0.07487	13.3556	13.35566	6.67783	0.07487
1585	1583	271.38700	0.00368	0.00368	0.00118	271.38700	Any	NA	NA	NA	Feed	D	32	120	1	1	1	1	1	120	32	0.09359	10.6845	10.68453	5.34226	0.09359
1586	1584	254.42531	0.00393	0.00393	0.00125	254.42531	Any	NA	NA	NA	Feed	D	30	120	1	1	1	1	1	120	32	0.09983	10.0167	10.01674	5.00837	0.09983
1587	1585	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	1	127	40	0.04680	21.3690	21.36906	10.68453	0.04680
1588	1586	434.21920	0.00230	0.00230	0.00073	434.21920	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	1	127	40	0.05850	17.0952	17.09524	8.54762	0.05850
1589	1587	407.08050	0.00246	0.00246	0.00078	407.08050	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	1	127	40	0.06240	16.0267	16.02679	8.01340	0.06240
1590	1588	574.43582	0.00174	0.00174	0.00056	574.43582	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	1	127	40	0.04422	22.6155	22.61558	11.30779	0.04422
1591	1589	459.54866	0.00218	0.00218	0.00069	459.54866	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	1	127	40	0.05527	18.0924	18.09247	9.04623	0.05527
1592	159																									

1	1620	ENGLISH	Previs: A+		uwPM1340GT HANDLE POSITIONS, KNOB POSITIONS, GEAR RATIOS or GEAR TEETH:															METRIC: uwPM1340GT					
2		TPI	Z-IPT Rate	FEED Rate	XFEED	FEED TPI	One2Eight	NA	NA	NA	LS-Feed	A2E	Screw2C	C-C	C2B	B-B	B2A	A-A	A2Spin	Spindle	mmPTh	ThPmm	hPmm	FEERnsPmm-X	mmPTrns
1598	1596	407.08050	0.00246	0.00246	0.00078	407.08050	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	120	40	0.06240	16.02675	16.02679	8.01340	0.06240
1599	1597	723.69867	0.00138	0.00138	0.00044	723.69867	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	127	30	0.03510	28.49207	28.49207	14.24604	0.03510
1600	1598	578.95894	0.00173	0.00173	0.00055	578.95894	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	127	30	0.04387	22.79366	22.79366	11.39683	0.04387
1601	1599	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	127	30	0.04680	21.36906	21.36906	10.68453	0.04680
1602	1600	765.91443	0.00131	0.00131	0.00042	765.91443	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	127	30	0.03316	30.15411	30.15411	15.07706	0.03316
1603	1601	612.73154	0.00163	0.00163	0.00052	612.73154	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	127	30	0.04145	24.12325	24.12329	12.06164	0.04145
1604	1602	574.43582	0.00174	0.00174	0.00056	574.43582	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	127	30	0.04422	22.61558	22.61558	11.30779	0.04422
1605	1603	683.80977	0.00146	0.00146	0.00047	683.80977	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	120	30	0.03714	26.92164	26.92164	13.46082	0.03714
1606	1604	547.04782	0.00183	0.00183	0.00058	547.04782	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	120	30	0.04643	21.53732	21.53732	10.76866	0.04643
1607	1605	512.85733	0.00195	0.00195	0.00062	512.85733	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	120	30	0.04953	20.19123	20.19123	10.09562	0.04953
1608	1606	723.69867	0.00138	0.00138	0.00044	723.69867	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	120	30	0.03510	28.49207	28.49207	14.24604	0.03510
1609	1607	578.95894	0.00173	0.00173	0.00055	578.95894	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	120	30	0.04387	22.79366	22.79366	11.39683	0.04387
1610	1608	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	120	30	0.04680	21.36906	21.36906	10.68453	0.04680
1611	1609	678.46751	0.00147	0.00147	0.00047	678.46751	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	127	32	0.03744	26.71132	26.71132	13.35566	0.03744
1612	1610	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	127	32	0.04680	21.36906	21.36906	10.68453	0.04680
1613	1611	508.85063	0.00197	0.00197	0.00063	508.85063	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	127	32	0.04992	20.03349	20.03349	10.01674	0.04992
1614	1612	718.04478	0.00139	0.00139	0.00044	718.04478	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	127	32	0.03537	28.26948	28.26948	14.13474	0.03537
1615	1613	574.43582	0.00174	0.00174	0.00056	574.43582	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	127	32	0.04422	22.61558	22.61558	11.30779	0.04422
1616	1614	538.53358	0.00186	0.00186	0.00059	538.53358	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	127	32	0.04717	21.20211	21.20211	10.60105	0.04717
1617	1615	641.07166	0.00156	0.00156	0.00050	641.07166	Any	NA	NA	NA	Feed	E	40	127	1	1	1	1	120	32	0.03962	25.23904	25.23904	12.61952	0.03962
1618	1616	512.85733	0.00195	0.00195	0.00062	512.85733	Any	NA	NA	NA	Feed	E	32	127	1	1	1	1	120	32	0.04953	20.19123	20.19123	10.09562	0.04953
1619	1617	480.80374	0.00208	0.00208	0.00066	480.80374	Any	NA	NA	NA	Feed	E	30	127	1	1	1	1	120	32	0.05283	18.92928	18.92928	9.46464	0.05283
1620	1618	678.46751	0.00147	0.00147	0.00047	678.46751	Any	NA	NA	NA	Feed	E	40	120	1	1	1	1	120	32	0.03744	26.71132	26.71132	13.35566	0.03744
1621	1619	542.77400	0.00184	0.00184	0.00059	542.77400	Any	NA	NA	NA	Feed	E	32	120	1	1	1	1	120	32	0.04680	21.36906	21.36906	10.68453	0.04680
1622	1620	508.85063	0.00197	0.00197	0.00063	508.85063	Any	NA	NA	NA	Feed	E	30	120	1	1	1	1	120	32	0.04992	20.03349	20.03349	10.01674	0.04992